

3-in-1 Dual PWM Buck and Linear DDR Power Controller

Features

- Provide Synchronous Rectified Buck
 PWM Controllers for VDDQ and VMCH
- Integrated Power FETs with VTT Regulator Source/Sink up to 2.0A
- Drive Low Cost N-Channel Power MOSFETs
- Internal 0.8V Reference Voltage for Adjustable
 VDDQ and VMCH
- Thermal Shutdown
- VTT Tracks at Half the Reference Voltage
- Fixed Switching Frequency of 250kHz for VDDQ
 and VMCH
- Over-Current Protection and Under-Voltage
 Protection for VDDQ and VMCH
- Fully Complies with ACPI Power Sequencing
 Specifications
- 180 degrees Phase Shift between VDDQ and VMCH
- Power-OK Function for VDDQ and VMCH
- Fast Transient Response
 - Maximum Duty Cycle 90%
 - High-Bandwidth Error Amplifier
- Simple Single-Loop Control Design
 - Voltage Mode PWM Control
 - External Compensation
- External Soft-Start for VDDQ and VMCH
- Shutdown Function for VDDQ/VTT and VMCH
- Thermally Enhanced TSSOP-24P Package
- Lead Free and Green Devices Available
 (RoHS Compliant)

Applications

• DDR Memory and MCH Power Supply

General Description

The APW7116 integrates Dual PWM buck controllers and an internal linear regulator for DDR memory and MCH power solution. The two synchronous PWM buck controllers drive four N-channel MOSFETs for DDR memory supply voltage (VDDQ) and MCH regulator. The internal regulator is designed to track at the half of the reference voltage with sourcing and sinking current for DDR memory termination regulator (VTT).

The APW7116 uses the latched BUF_Cut signal and the POR of the BOOT to comply with ACPI power sequencing specifications. The two PWM regulators also provide POK signals to indicate that the regulators are good. The device also has the phase shift function between the two PWM controllers. The protection functions of the two PWM controllers include over-current protection, under-voltage protection, and external soft-start function. The VTT regulator provides 2A sinking and sourcing current-limit function and also has thermal shutdown protection.

The TSSOP-24P package with a copper pad provides excellent thermal impedance is available.

Pin Configuration



TSSOP-24P (TOP VIEW)

ANPEC reserves the right to make changes to improve reliability or manufacturability without notice, and advise customers to obtain the latest version of relevant information to verify before placing orders.



Ordering and Marking Information

| APW7116 | | | Assembly Material Handling Code Temperature Range Package Code | Package Code R : TSSOP-24P Operating Ambient Temperature Range E : - 20 to 70 °C Handling Code TR : Tape & Reel Assembly Material G : Halogen and Lead Free Device |
|---------|-----|-------|---|---|
| APW7116 | R : | APW71 | 16 | XXXXX - Date Code |

Note: ANPEC lead-free products contain molding compounds/die attach materials and 100% matte tin plate termination finish; which are fully compliant with RoHS. ANPEC lead-free products meet or exceed the lead-free requirements of IPC/JEDEC J-STD-020D for MSL classification at lead-free peak reflow temperature. ANPEC defines "Green" to mean lead-free (RoHS compliant) and halogen free (Br or CI does not exceed 900ppm by weight in homogeneous material and total of Br and CI does not exceed 1500ppm by weight).

Absolute Maximum Ratings (Note 1)

| Symbol | Parameter | Rating | Unit |
|-------------------|---|-------------------------------------|------|
| V _{CC} | VCC to AGND | -0.3 to 6 | V |
| V _{BOOT} | BOOT to AGND | -0.3 to 14 | V |
| UGate Drive | UGATE1, UGATE2 to GND DC Voltage <100ns Pulse Wi | -0.3 to VBOOT+0.3 -4 to VBOOT+2 | V |
| LGate Drive | LGATE1, LGATE2 to GND DC Voltage <a><100ns Pulse Wi | -0.3 to VCC+0.3 dth -4 to VCC +2 | V |
| PHASE | PHASE1, PHASE2 to GND DC Voltage <100ns Pulse Wi | -0.3 to 14 -4 to 16 | |
| V _{IO} | Input/Output Pins to AGND Pins 1-3, 5-6, 8-14, 18-19, 24 | -0.3 to 14 | V |
| I _{VTT} | VTT Output Current | +/-2A | А |
| GND | GND, VTTGND to AGND | -0.3 to +0.3 | V |
| TJ | Maximum Junction Temperature | +150 | °C |
| T _{STG} | Storage Temperature Range | -65 to +150 | °C |
| TL | Lead Soldering Temperature, 10 Seconds | 260 | °C |

Note 1: Absolute Maximum Ratings are those values beyond which the life of a device may be impaired. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Recommended Operating Conditions

| Symbol | Baramotor | | Unit | | |
|---------------------|--|------|------|------|------|
| Symbol | Falameter | Min. | Тур. | Max. | Onic |
| V _{cc} | VCC to AGND | 4.5 | 5 | 5.5 | V |
| V _{BOOT} | BOOT to AGND | 10.8 | 12 | 13.2 | V |
| V _{IN} | Power Input Voltage of PWM Controllers to AGND | 2.97 | 5 | 5.5 | V |
| V _{DDQ} | VDDQ to AGND | 0.8 | - | 2.5 | V |
| V _{MCH} | VMCH to AGND | 0.8 | - | 1.5 | V |
| V _{REFSEN} | V _{REFSEN} to AGND | 1.8 | - | 2.5 | V |

Recommended Operating Conditions (Cont.)

| Symbol | Baramatar | | 110:4 | | |
|------------------|--------------------------------|------|-------|------|------|
| Symbol | Falanielei | | Тур. | Max. | Onit |
| I _{VTT} | VTT Output Current | -1.8 | - | 1.8 | А |
| TJ | Operating Junction Temperature | -20 | - | 125 | °C |
| T _A | Operating Ambient Temperature | -20 | - | 70 | °C |

Electrical Characteristics

Operating Conditions: V_{cc}=5V, BOOT=12V, T_A = -20°C to 70°C, unless Otherwise Specified.

| 0 milest | Bananatan | To at Oan ditions | APW7116 | | | 11 |
|--------------------|-------------------------------|---------------------------------------|---------|------|------|------|
| | | lest Conditions | Min. | Тур. | Max. | Unit |
| SUPPLY CL | JRRENT | | | | | |
| | VCC supply Current (S0 Mode) | S0 Mode, UGATEs, LGATEs open | - | 5 | 10 | mA |
| I _{VCC} | VCC supply Current (S3 Mode) | S3 Mode, UGATEs, LGATEs open | - | 2.5 | 5 | mA |
| | VCC supply Current (S5 Mode) | S5 Mode, UGATEs, LGATEs open | - | 0.5 | 1.0 | mA |
| | BOOT supply Current (S0 Mode) | S0 Mode, UGATEs, LGATEs are switching | - | 1.5 | 5 | mA |
| IBOOT | BOOT supply Current (S3 Mode) | S3 Mode, UGATEs, LGATEs are switching | - | 1 | 5 | mA |
| POWER-ON | I-RESET THRESHOLD | • | | | | |
| | | VCC Rising | 4.0 | 4.2 | 4.4 | V |
| V _{CC} | VCC Power-On-Reset Infeshold | VCC Falling | 3.8 | 3.9 | 4.0 | V |
| N/ | BOOT Power-On-Reset | VBOOT Rising | 10.0 | 10.2 | 10.4 | V |
| VBOOT | Threshold | VBOOT Falling | 9.1 | 9.3 | 9.5 | V |
| THERMAL | SHUTDOWN | • | | | | |
| T _{SD} | Thermal Shutdown | (Note2) | - | 150 | - | °C |
| T _{SDHYS} | Thermal Shutdown Hysteresis | (Note2) | - | 50 | - | °C |
| OSCILLATO | DR (PWM1 AND PWM2) | | | • | | |
| Fosc | Oscillator Frequency | | 225 | 250 | 275 | kHz |
| ΔV_{OSC} | Oscillator Ramp Amplitude | (Note2) | - | 1.9 | - | V |
| Duty | Duty Cycle Range (Note2) | | 0 | - | 90 | % |
| REFERENC | E VOLTAGE | | | | • | |
| | Reference Voltage | | - | 0.8 | - | V |
| V_{REF1} | Reference Voltage Accuracy | | -1.0 | - | +1.0 | % |
| | Load Regulation | I _{VDDQ} = 0 to 10A | - | 0.2 | - | % |
| | Reference Voltage | | - | 0.8 | - | V |
| V _{REF2} | Reference Voltage Accuracy | | -1.0 | - | +1.0 | % |
| | Load Regulation | $I_{GMCH} = 0$ to 5A | - | 0.2 | - | % |
| POWER-OF | (AY (POK1 AND POK2) | | | | • | |
| V _{POKLT} | Low Threshold | FB Falls % of V _{REF} | 83 | - | - | % |
| V _{POKHT} | High Threshold | FB Reaches % of V _{REF} | - | - | 90 | % |
| I _{LKG} | Leakage Current | V _{POK} = 5V | - | - | 1 | μA |
| V _{POKOL} | POK Low Voltage | I _{POK} = 2mA | - | 0.16 | 0.3 | V |



Electrical Characteristics (Cont.)

Operating Conditions: V_{cc} =5V, BOOT=12V, T_{A} = -20°C to 70°C, unless Otherwise Specified.

| Symbol | Parameter | Tost Conditions | | APW7116 | | | |
|-----------------------|---|--|------|---------|-------|------|--|
| Symbol | Faidmeter | Test Conditions | Min. | Тур. | Max. | | |
| ERROR AN | IPLIFIER (PWM1 AND PWM2) | | - | | - | | |
| | Open Loop Gain (Note2) | $R_L=10k\Omega$ to GND | - | 75 | - | dB | |
| | Open Loop Bandwidth (Note2) | $R_L=10k\Omega$ to GND, $C_L=100pF$ | - | 12 | - | MHz | |
| | Slew Rate (Note2) | $R_L=10k\Omega$ to GND, $C_L=100pF$ | - | 8 | - | V/µs | |
| | Output High Source Current | COMP = 2.5V | - | 40 | - | mA | |
| | Output Low Sink Current | COMP = 2.5V | - | 40 | - | mA | |
| PROTECTI | ON AND MONITOR (PWM1 AND | PWM2) | | | | | |
| IOCSET | PHASE Source Current | | 90 | 110 | 130 | μA | |
| V _{OCP} | OCP Reference Voltage | | 0.17 | 0.2 | 0.23 | V | |
| | FB Under Voltage Level | Output Falls % of V _{REF} | 55 | 60 | 65 | % | |
| I _{SS} | Soft-Start Charge Current | | 8 | 11 | 14 | μA | |
| | SS/EN Shutdown Threshold | | - | - | 0.2 | V | |
| VTT REGU | LATOR | | | | | | |
| | VTT Output Voltage | I _{OUT} = -10mA to 10mA V _{REFSEN} = 2.5V | -20 | - | 20 | mV | |
| VII | VII Ouiput voitage | I _{OUT} = -10mA to 10mA V _{REFSEN} = 1.8V | -13 | - | -13 | mV | |
| | Load Regulation | $I_{OUT} = -2A$ to 2A | -1 | - | 1 | % | |
| | Line Regulation | VDDQ = 1.8V to 2.5V | - | - | 0.2 | % | |
| R _{REFSEN} | REFSEN Input Resistance | (Note2) | - | 50 | - | kΩ | |
| | VTTFB Hysteresis (Note2) | % of REFSEN | - | 0.1 | - | % | |
| | VTT Source Current Limit | | 2 | 2.5 | 3 | Α | |
| | VTT Sink Current Limit | | 2 | 2.5 | 3 | A | |
| R _{DS(ON)} | Internal Power FETs R _{DS(ON)} | | - | 0.3 | 0.4 | Ω | |
| | Internal Soft-Start Interval | (Note2) | - | 0.5 | - | ms | |
| BUF_CUT (| CONTROL | | | | | | |
| V _{BUF_CUTH} | BUF_CUT Input Logic High | | 2.0 | - | - | V | |
| V _{BUF_CUTL} | BUF_CUT Input Logic Low | | - | - | 0.8 | V | |
| I _{BUF_CUT} | BUF_CUT Input Current | | 1 | 3 | 5 | μA | |
| GATE DRIV | /ERS | | | | - | - | |
| | UGATE1 Source | BOOT=12V, UGATE1=2V | 1 | 1.5 | - | А | |
| | UGATE1 Sink | VCC=5V, UGATE1=2V | - | 1.2 | 1.8 | Ω | |
| | LGATE1 Source | BOOT=12V, LGATE1=2V | 1.7 | 2.5 | - | A | |
| | LGATE1 Sink | VCC=5V, LGATE1=2V | - | 0.45 | 0.675 | Ω | |
| | UGATE2 Source | BOOT=12V, UGATE2=2V | 0.7 | 1 | - | Α | |
| | UGATE2 Sink | VCC=5V, UGATE2=2V | - | 2.3 | 3.45 | Ω | |
| | LGATE2 Source | BOOT=12V, LGATE2=2V | 1.3 | 1.9 | - | A | |
| | LGATE2 Sink | VCC=5V, LGATE2=2V | - | 0.6 | 0.9 | Ω | |
| | Dead Time (Note2) | | - | 20 | - | ns | |
| - | | | | | | | |

Note 2: Guaranteed by design, not tested in production.





Typical Operating Characteristics

Source Current vs. BOOT-UGATE2 Voltage









0.5

UGATE2 Voltage (V)















VDDQ & VMCH Power Up

SS1 (2V/div)

VDDQ & VTT Power Up1

Time (10ms/div)



VDDQ & VTT Power Up2

Time (10ms/div)

Phase Shift







Time (10ms/div)

Disable VDDQ



Time (10ms/div)

Enable VMCH



Time (10ms/div)

Disable VMCH









UG1 Falling

Time (20ns/div)

UG2 Rising



UG2 Falling



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Time (5ms/div)



S3 to S0

Time (5ms/div)



VMCH UVP



Time (20µs/div)





VDDQ OCP

Time (10ms/div)

VMCH OCP



Time (10ms/div)



VTT Load Transient

Time (20µs/div)

VDDQ Load Transient



Time (0.1ms/div)





VMCH Load Transient

Pin Description

| PIN | | EUNCTION | | | |
|-----|--------|---|--|--|--|
| NO. | NAME | FUNCTION | | | |
| 1 | COMP1 | These pins are the output of error amplifiers of their respective regulators. They are used to set the compensation components. | | | |
| 2 | FB1 | These pins are the inverting input of the error amplifiers of their respective regulators. They are used to set the output voltage and the compensation components. If the FB voltage is under 60% of reference voltage, it will cause the under- voltage protection and turn off all regulators because of the short circuit or other influence. Remove the error condition and restart the VCC voltage, the device will enable again. | | | |
| 3 | SS1 | Connect a capacitor to the GND for setting the soft-start time. Use an open drain logic signal to pull the SS/EN pin low to disable the respective output, leave open to enable the respective output. | | | |
| 4 | VTTGND | VTT return. Connect to copper plane carrying VTT return current. The trace connecting to this pin must be able to carry 2A. | | | |
| 5 | VTT | VTT regulator output. | | | |
| 6 | VDDQ | Power input for VTT regulator. | | | |
| 7 | AGND | Analog ground. Compensation Components and the Soft-Start capacitors connect to this ground. | | | |
| 8 | VTTFB | VTT regulation pin for closed loop regulation. | | | |
| 9 | REFSEN | Reference voltage input of VTT regulator. VTT will be regulated to 1/2 of this voltage. Connect to point of load. | | | |
| 10 | FB2 | These pins are the inverting input of the error amplifiers of their respective regulators. They are used to set the output voltage and the compensation components. If the FB voltage is under 60% of reference voltage, it will cause the under- voltage protection and turn off all regulators because of the short circuit or other influence. Remove the error condition and restart the VCC voltage, the device will enable again. | | | |
| 11 | SS2 | Connect a capacitor to the GND for setting the soft-start time. Use an open drain logic signal to pull the SS/EN pin low to disable the respective output, leave open to enable the respective output. | | | |



Pin Description (Cont.)

| PIN | | FUNCTION | | | |
|--------|---------|---|--|--|--|
| NO. | NAME | FUNCTION | | | |
| 12 | POK2 | These pins are open-drain pull-down devices. When respective FB falls 83% of reference voltage, the output is pulled low. When respective FB reaches 90% reference voltage, the output is pulled high, for power is okay. | | | |
| 13 | POK1 | These pins are open-drain pull-down devices. When respective FB falls 83% of reference voltage, the output is pulled low. When respective FB reaches 90% reference voltage, the output is pulled high, for power is okay. | | | |
| 14 | PHASE | A resistor (ROCSET) is connected between this pin and the drain of the low-side MOSFET will determine the over current limit of PWM converter. | | | |
| 15 | GND | This pin is the power ground pin for the gate drivers. | | | |
| 16, 23 | LGATE | These pins provide the gate drivers for the lower MOSFETs of VDDQ and VMCH. | | | |
| 17 | UGATE2 | These pins provide the gate drivers for the upper MOSFETs of VDDQ and VMCH. | | | |
| 18 | BUF_CUT | Active high control signal to activate S3 sleep state. BUF_CUT is pulled low by internal 3μ A current source. | | | |
| 19 | COMP2 | These pins are the output of error amplifiers of their respective regulators. They are used to set the compensation components. | | | |
| 20 | VCC | Power supply input pin. Connect a nominal 5V power supply to this pin for control circuit and lower gate drivers. | | | |
| 21 | BOOT | Upper gate drivers input supply. | | | |
| 22 | UGATE1 | These pins provide the gate drivers for the upper MOSFETs of VDDQ and VMCH. | | | |
| 24 | PHASE1 | A resistor (ROCSET) is connected between this pin and the drain of the low-side MOSFET will determine the over current limit of PWM converter. | | | |



Block Diagram



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Typical Application Circuit





Function Description

Soft-Start/Enable

The VDDQ and VMCH regulators have independent softstart control and shundown function. Connect a capacitor from each SS pin to the GND to set the soft-start interval of the VDDQ and VMCH and an open drain logic signal for each SS/EN pin to enable or disable the respective output. Figure1 shows the soft-start interval. At t0, the VCC and Boot voltoge are above their POR trip points, a 11µA current source starts to charge the capacitor and the VTT starts it's internal soft-start interval. The soft-start interval of VTT is about 500µs. When the SS reaches 1V, the internal reference voltage starts to rise and follows the SS. Until the SS reaches about 2V at t3, the internal reference completes the soft-start interval and reaches to 0.8V. The soft-start of VMCH is the same as the VDDQ. This method provides a rapid and controlled output voltage rise.



 $tss = t3 - t2 = \frac{Css \times 1V}{Iss(11uA)}$

t1 - t0 = 0.5 ms

Where: C_{SS} = External Soft-Start capacitor I_{SS} = Soft-Start charg current

Power-Okay

The Power-Okay function monitors the VDDQ and VMCH and drives low to indicate a fault. When a fault condition, such as over-current, short-circuit, thermal shutdown is occurred, and the VDDQ or VMCH falls to 83% of it's nominal voltage, the POK is pulled low. When the VDDQ or VMCH reaches to 90% of it's nominal voltage, the POK is pulled high. Since the POK is an open-drain device, connecting a 10k Ω resistor to a pull high voltage is necessary.





Over-Current Protection

A resistor (ROCSET) is connected between the phase pin and the drain of the low-side MOSFET will determine the over-current limit. An internally generated 110µA current source will flow through this resistor, creating a voltage drop. When the volatge across the low-side MOSFET exceeds the voltage across the ROCSET minus V_{OCP} , the OCP is detected. The OCP function will trip at a peak inductor current, the threshold of the over-current limit is therefore given by:

$$I_{\text{LIMIT}} = \frac{R_{\text{OCSET}} \times I_{\text{OCSET}} - V_{\text{OCP}}}{R_{\text{DS(ON)}} \text{ of the lower MOSFET}}$$

For the over-current is never occurred in the normal operating load range; the variation of all parameters in the above equation should be determined.

• The MOSFET $R_{DS(ON)}$ is varied by temperature and gate to source voltage, the user should determine the maximum $R_{DS(ON)}$ in manufacturer's datasheet.

• The minimum I_{OCSET} (90 μ A), maximum Vocp (230mV) and minimum R_{OCSET} should be used in the above equation. Use 1% or better resistor for R_{OCSET} is recommended.

• Note that the ILIMIT is the current flow through the upper MOSFET; ILIMIT must be greater than maximum output current add the half of inductor ripple current.

An over-current condition will repeat the soft-start function 3 times ; if the over-current condition is not removed during the 3 times soft-star interval, and then all regulators will be shut down, and require a POR on either of VCC or VBOOT to restart IC.



Function Description (Cont.)

Over-Current Protection (Cont.)

Note that the parastic capacitor from PHASE pin to the GND will distort the PHASE pin signal and the current limit will be larger than set value. Reduce the parastic capacitance as small as possible to make the current limit meet set value.



Figure 3. VDDQ Over-Current Protection Waveforms



Figure 4. Low-side Over-Current Protection Circuit

VTT Regulator

The VTT regulator has two internal N-Channel FETs to provide current sink and source capability up to 2A. The VTT regulator is tracked at the half of REFSEN voltage by the internal resistor divider. When both VCC and BOOT voltages reach their rising POR trip points, the soft-start of the VTT starts rising; the soft-start interval is about 0.5ms. The VTT regulator is activated only in S0 mode; in S3 mode, the VTT regulator is not needed and turned off. The VTT regulator has 2.5A sink and source current limit to protect the internal FETs. When current limit is occurred, the regulator keeps the load current at 2.5A. The device provides a soft-start function when current limit condition is released.

Phase Shift

The APW7116 has phase shift function between the two PWM converters. The phase difference is relative to the falling edges of UGATE1 and UGATE2 and the phase shift is fixed at 180 degrees (see figure 5). However, the phase shift between the rising edge of UGATE1 and UGATE2, depending on the duty cycles, the rising edges might overlap, therefore, the user should check it.

The advantage of phase shift is to avoid overlapping the switching current spikes of the two channels, or interaction between the channels; it also reduces the RMS current of the input capacitors, allowing fewer caps to be employed.



Figure 5. Phase of UG2 with respect to falling edge of UG1

Thermal Shutdown

When the junction temperature exceeds 150 $^{\circ}$ C, the device shut down to protect the device from damage. After the temperature decreases to 100 $^{\circ}$ C, the device starts up again.

ACPI Control Logic

The BUF_CUT signal and two Power-On-Reset thresholds on VCC and BOOT pins are used to determine the operating mode. The VCC and BOOT are supplied by external supplies 5VDUAL and 12VATX. When the VCC



Function Description (Cont.)

ACPI Control Logic (Cont.)

and BOOT voltage are above their POR rising trip points, the device is enabled and enters the S0 normal operating mode. The BUF_CUT is pulled low by internal current source. Pull the BUF_CUT to high in S0 mode, the device enters the S3 sleep mode. In S3 mode, the output voltages VTT and VMCH are disabled and supply voltage 12VATX is not supplied to the device. When BUF_CUT is pulled low and the 12VATX is enabled, the operating mode will be back to S0 mode. If the 12VATX supply voltage is removed, the device is into S5 shutdown mode, all regulator will be shut down. Note that transition from S3 to S5 is not allowed. A timing diagram is shown in Figure 6 and a state transitions diagram is shown in Figure 7.



Function Description (Cont.)



Figure 7. State Transitions Diagram



Application Information

Output Voltage Setting

The output voltage of the PWM converter can be adjusted with a resistive divider. The internal reference voltage is 0.8V. The following equation can be used to calculate the output voltage:

$$VOUT = (1 + \frac{R1}{R2}) \times 0.8V$$

Note that the R1 is part of the compensation. It should be conformed to the feedback compensation. If the R1 is chosen, it should not be changed to adjust output voltage; only change R2 instead. Using 1% or better resistors for the resistor divider is recommended.



Figure 8. Resistor Divider for VDDQ and VMCH

The VTT regulator voltage is determined by REFSEN voltage, and the internal fixed resistive divider from REFSEN to the ground divides the REFSEN voltage in the ratio of 1:1. The following equation can be used to calculate the VTT output voltage:

 $VTT = V_{REFSEN} x0.495$ - source current

 $VTT = V_{REFSEN} x0.505$ - sink current

VTT Regulator Input/Output Capacitor Selection

The input capacitor is chosen based on its voltage rating. Under load transient condition, the input capacitor will momentarily supply the required transient current.

The output capacitor for the VTT regulator is chosen to minimize any drop during load transient condition.

Higher capacitor value and lower ESR reduce the output ripple and the load transiene drop. In addition, the capacitor is chosen based on its voltage rating.

The recommended value of output capacitor is between 100μ F (min. ESR rating is $8m\Omega$) to 1000μ F (min. ESR rating is $2m\Omega$), and the maximum ESR rating is $300m\Omega$.

Copyright © ANPEC Electronics Corp. Rev. A.4 - Sep., 2009 A low-ESR aluminum electrolytic capacitor works well and provides good transient response and stability.

PWM Compensation

The output LC filter of a step down converter introduces a double pole, which contributes with -40dB/decade gain slope and 180 degrees phase shift in the control loop. A compensation network between COMP, FB, and VOUT should be added to compensate the double pole. The compensation network is shown in Figure 12.

The output LC filter consists of the output inductor and output capacitors. The transfer function of the LC filter is given by:

$$GAIN_{LC} = \frac{1 + s \times ESR \times C_{OUT}}{s^2 \times L \times C_{OUT} + s \times ESR \times C_{OUT} + 1}$$

The poles and zero of this transfer function are:

$$F_{LC} = \frac{1}{2 \times \pi \times \sqrt{L \times C_{OUT}}}$$

$$F_{ESR} = \frac{1}{2 \times \pi \times ESR \times C_{OUT}}$$

The FLC is the double poles of the LC filter, and FESR is the zero introduced by the ESR of the output capacitor.





Application Information (Cont.)

PWM Compensation (Cont.)

The PWM modulator is shown in Figure 11 The input is the output of the error amplifier and the output is the PHASE node. The transfer function of the PWM modulator is given by:



Figure 11. The PWM Modulator

The compensation circuit is shown in Figure 12. Design a appropriate compensation circuit to get the desired zero crossover frequency and sufficient phase margin. The transfer function of error amplifier is given by:

$$GAIN_{AMP} = \frac{V_{COMP}}{V_{OUT}} = \frac{\frac{1}{sC1} // \left(R2 + \frac{1}{sC2}\right)}{R1 // \left(R3 + \frac{1}{sC3}\right)}$$
$$= \frac{R1 + R3}{R1 \times R3 \times C1} \times \frac{\left(s + \frac{1}{R2 \times C2}\right) \times \left(s + \frac{1}{(R1 + R3) \times C3}\right)}{s\left(s + \frac{C1 + C2}{R2 \times C1 \times C2}\right) \times \left(s + \frac{1}{R3 \times C3}\right)}$$

The poles and zeros of the transfer function are:

$$F_{Z1} = \frac{1}{2 \times \pi \times R2 \times C2}$$

$$F_{Z2} = \frac{1}{2 \times \pi \times (R1 + R3) \times C3}$$

$$F_{P1} = \frac{1}{2 \times \pi \times R2 \times \left(\frac{C1 \times C2}{C1 + C2}\right)}$$

$$F_{P2} = \frac{1}{2 \times \pi \times R3 \times C3}$$

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Figure 12. Compensation Network

The closed loop gain of the converter can be written as:

GAINLC x GAINPWM x GAINAMP

Figure 13 shows the asymptotic plot of the closed loop converter gain and the following guidelines will help to design the compensation network. Using the below guidelines should give a compensation similar to the curve plotted. A stable closed loop has a -20dB/decade slope and a phase margin greater than 45 degree.

1.Choose a value for R1, usually between 1K to 5K.

2.Select the desired zero crossover frequency FO: $(1/5 \sim 1/10) \times FS > FO > FESR$

Use the following equation to calculate R2:

$$C2 = \frac{1}{2 \times \pi \times R2 \times F_{LC} \times 0.75}$$

3.Place the first zero FZ1 before the output LC filter double pole frequency FLC.

Calculate the C2 by the equation:

$$R2 = \frac{\Delta V \operatorname{osc}}{V_{IN}} \times \frac{F_{O}}{F_{LC}} \times R1$$

4.Set the pole at the ESR zero frequency FESR: FP1 = FESR

Calculate the C1 by the equation:

$$C1 = \frac{C2}{2 \times \pi \times R2 \times C2 \times F_{ESR} - 1}$$

5.Set the second pole FP2 at half of the switching frequency and also set the second zero FZ2 at the output LC filter double pole FLC. The compensation gain should not exceed the error amplifier open loop gain, check the compensation gain at FP2 with the capabilities of the error amplifier.



Application Information (Cont.)

PWM Compensation (Cont.)

FP2 = 0.5xFS

FZ2 = FLC

Combine the two equations will get the following component calculations:



Figure 13. Converter Gain & Frequency

Output Inductor Selection

The inductor value determines the inductor ripple current and affects the load transient response. Higher inductor value reduces the inductor's ripple current and induces lower output ripple voltage. The ripple current and ripple voltage can be approximated by:

$$I_{RIPPLE} = \frac{V_{IN} - V_{OUT}}{F_S \times L} \times \frac{V_{OUT}}{V_{IN}}$$
$$V_{OUT} = I_{RIPPLE} \times ESR$$

where F_s is the switching frequency of the regulator.

Although increases the inductor value to reduce the ripple current and voltage, there is a tradeoff existing between the inductor's ripple current and the regulator load transient response time.

A smaller inductor will give the regulator a faster load transient response at the expense of higher ripple current.

Copyright © ANPEC Electronics Corp. Rev. A.4 - Sep., 2009 The maximum ripple current occurs at the maximum input voltage. A good starting point is to choose the ripple current to be approximately 30% of the maximum output current.

Once the inductance value has been chosen, select an inductor that is capable of carrying the required peak current without going into saturation. In some types of inductors, especially core that is make of ferrite, the ripple current will increase abruptly when it saturates. This will result in a larger output ripple voltage.

Output Capacitor Selection

Higher Capacitor value and lower ESR reduce the output ripple and the load transient drop. Therefore, select high performance low ESR capacitors are intended for switching regulator applications. In some applications, multiple capacitors have to be parallelled to achieve the desired ESR value. A small decoupling capacitor in parallel for bypassing the noise is also recommended, and the voltage rating of the output capacitors also must be considered. If tantalum capacitors are used, make sure they are surge tested by the manufactures. If in doubt, consult the capacitors manufacturer.

Input Capacitor Selection

The input capacitor is chosen based on the voltage rating and the RMS current rating. For reliable operation, select the capacitor voltage rating to be at least 1.3 times higher than the maximum input voltage. The maximum RMS current rating requirement is approximately $I_{out}/2$, where I_{out} is the load current. During power-up, the input capacitors have to handle large amount of surge current. If tantalum capacitors are used, make sure they are surge tested by the manufactures. If in doubt, consult the capacitors manufacturer. For high frequency decoupling, a ceramic capacitor 1µF can be connected between the drain of upper MOSFET and the source of lower MOSFET.

MOSFET Selection

The selection of the N-channel power MOSFETs are determined by the $R_{DS(ON)}$, reverse transfer capacitance(C_{RSS}) and maximum output current requirement. The losses in the MOSFETs have two components: conduction loss and transition loss. For the upper and lower MOSFET, the losses are approximately given by the following equations:



Application Information (Cont.)

MOSFET Selection (Cont.)

 $P_{UPPER} = I_{OUT}^{2}(1 + TC)(R_{DS(ON)})D + (0.5)(I_{OUT})(V_{IN})(t_{SW})F_{S}$

 $P_{LOWER} = I_{OUT}^{2}(1+TC)(R_{DS(ON)})(1-D)$

where I_{our} is the load current

TC is the temperature dependency of $R_{DS(ON)}$

 F_s is the switching frequency

 $\mathbf{t}_{_{\rm SW}}$ is the switching interval

D is the duty cycle

Note that both MOSFETs have conduction losses while the upper MOSFET includes an additional transition loss. The switching internal, t_{sw} , is the function of the reverse transfer capacitance C_{RSS} . The (1+TC) term is to factor in the temperature dependency of the $R_{DS(ON)}$ and can be extracted from the " $R_{DS(ON)}$ vs Temperature" curve of the power MOSFET.

Layout Consideration

In high power switching regulator, a correct layout is important to ensure proper operation of the regulator. In general, interconnecting impedances should be minimized by using short and wide printed circuit traces. Signal and power grounds are to be kept separating and finally combined to use ground plane construction or single point grounding. Figure 14 illustrates the layout, with bold lines indicating high current paths; these traces must be short and wide. Components along the bold lines should be placed close together.

Below is a checklist for your layout:

- The metal plate of the bottom of the packages (TSSOP-24P) must be soldered to the PCB and connect to the GND plane on the backside through several thermal vias. More vias is better for heatsink.
- Keep the switching nodes (UGATE, LGATE, and PHASE) away from sensitive small signal nodes since these nodes are fast moving signals. Therefore, keep traces to these nodes as short as possible.
- Connet the FB and VTTFB to point of load and the REFSEN should be connected to the point of load of the VDDQ output.
- The traces from the gate drivers to the MOSFETs (UG1, LG1, UG2, and LG2) should be short and wide.

- Decoupling capacitor, compensation component, the resistor dividers, boot capacitors, and SS capacitors should be close to their pins.
- The input capacitor should be near the drain of the upper MOSFET; the output capacitor should be near the loads.
- The input capacitor GND should be close to the output capacitor GND and the lower MOSFET GND.
- The drain of the MOSFETs (VIN and phase nodes) should be a large plane for heat sinking.



Application Information (Cont.)



Figure 14. Layout Guidelines



Package Information

TSSOP-24P



| S | TSSOP-24P | | | | | |
|---------|-----------|-------|--------|-------|--|--|
| М́ В | MILLIM | ETERS | INCHES | | | |
| ÕL | MIN. | MAX. | MIN. | MAX. | | |
| А | | 1.20 | | 0.047 | | |
| A1 | 0.05 | 0.15 | 0.002 | 0.006 | | |
| A2 | 0.80 | 1.05 | 0.031 | 0.041 | | |
| b | 0.19 | 0.30 | 0.007 | 0.012 | | |
| с | 0.09 | 0.20 | 0.004 | 0.008 | | |
| D | 7.70 | 7.90 | 0.303 | 0.311 | | |
| D1 | 3.50 | 5.00 | 0.138 | 0.197 | | |
| E | 6.20 | 6.60 | 0.244 | 0.260 | | |
| E1 | 4.30 | 4.50 | 0.169 | 0.177 | | |
| E2 | 2.50 | 3.50 | 0.098 | 0.138 | | |
| е | 0.65 BSC | | 0.02 | 6 BSC | | |
| L | 0.45 | 0.75 | 0.018 | 0.030 | | |
| θ | 0° | 8° | 0° | 8° | | |

Note : 1. Followed from JEDEC MO-153 ADT.

2. Dimension "D" does not include mold flash, protrusions

or gate burrs. Mold flash, protrusion or gate burrs shall not

exceed 6 mil per side.

3. Dimension "E1" does not include inter-lead flash or protrusions. Inter-lead flash and protrusions shall not exceed 10 mil per side.



Carrier Tape & Reel Dimensions



| Application | Α | Н | T1 | С | d | D | W | E1 | F |
|-------------|-------------|------------|--------------------|--------------------|----------|-------------------|--------------------|--------------------|--------------------|
| | 330.0 ±2.00 | 50 MIN. | 16.4+2.00 -0.00 | 13.0+0.50 -0.20 | 1.5 MIN. | 20.2 MIN. | 16.0 ± 0.30 | 1.75 ± 0.10 | 7.50 ± 0.10 |
| TSSOP-24P | P0 | P1 | P2 | D0 | D1 | Т | A0 | B0 | K0 |
| | 4.00 ±0.10 | 8.00 ±0.10 | 2.00 ±0.10 | 1.5+0.10 -0.00 | 1.5 MIN. | 0.6+0.00 -0.40 | 6.9 ± 0.20 | 8.30. ±0.20 | 1.50 ±0.20 |

(mm)

Devices Per Unit

| Package Type | Unit | Quantity |
|--------------|-------------|----------|
| TSSOP-24P | Tape & Reel | 2000 |



Taping Direction Information

TSSOP-24P



Classification Profile



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Classification Reflow Profiles

| Profile Feature | Sn-Pb Eutectic Assembly | Pb-Free Assembly | | | |
|---|------------------------------------|------------------------------------|--|--|--|
| Preheat & Soak Temperature min (T _{smin}) Temperature max (T _{smax}) Time (T _{smin} to T _{smax}) (t _s) | 100 °C 150 °C 60-120 seconds | 150 °C 200 °C 60-120 seconds | | | |
| Average ramp-up rate (T _{smax} to T _P) | 3 °C/second max. | 3°C/second max. | | | |
| Liquidous temperature (T _L) Time at liquidous (t _L) | 183 °C 60-150 seconds | 217 °C 60-150 seconds | | | |
| Peak package body Temperature (T _p)* | See Classification Temp in table 1 | See Classification Temp in table 2 | | | |
| Time $(t_P)^{**}$ within 5°C of the specified classification temperature (T_c) | 20** seconds | 30** seconds | | | |
| Average ramp-down rate (T_p to T_{smax}) | 6 °C/second max. | 6 °C/second max. | | | |
| Time 25°C to peak temperature | 6 minutes max. | 8 minutes max. | | | |
| * Tolerance for peak profile Temperature (T_p) is defined as a supplier minimum and a user maximum. ** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum. | | | | | |

Table 1. SnPb Eutectic Process – Classification Temperatures (Tc)

| Package | Volume mm ³ | Volume mm ³ | | |
|-----------|------------------------|------------------------|--|--|
| Thickness | <350 | ³ 350 | | |
| <2.5 mm | 235 °C | 220 °C | | |
| ≥2.5 mm | 220 °C | 220 °C | | |

Table 2. Pb-free Process – Classification Temperatures (Tc)

| Package Thickness | Volume mm ³ <350 | Volume mm ³ 350-2000 | Volume mm ³ >2000 |
|----------------------|--------------------------------|------------------------------------|---------------------------------|
| <1.6 mm | 260 °C | 260 °C | 260 °C |
| 1.6 mm – 2.5 mm | 260 °C | 250 °C | 245 °C |
| ≥2.5 mm | 250 °C | 245 °C | 245 °C |

Reliability Test Program

| Test item | Method | Description |
|---------------|--------------------|------------------------------|
| SOLDERABILITY | JESD-22, B102 | 5 Sec, 245°C |
| HOLT | JESD-22, A108 | 1000 Hrs, Bias @ 125°C |
| PCT | JESD-22, A102 | 168 Hrs, 100%RH, 2atm, 121°C |
| ТСТ | JESD-22, A104 | 500 Cycles, -65°C~150°C |
| НВМ | MIL-STD-883-3015.7 | VHBM 2KV |
| MM | JESD-22, A115 | VMM 200V |
| Latch-Up | JESD 78 | 10ms, 1 _{tr} 100mA |



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