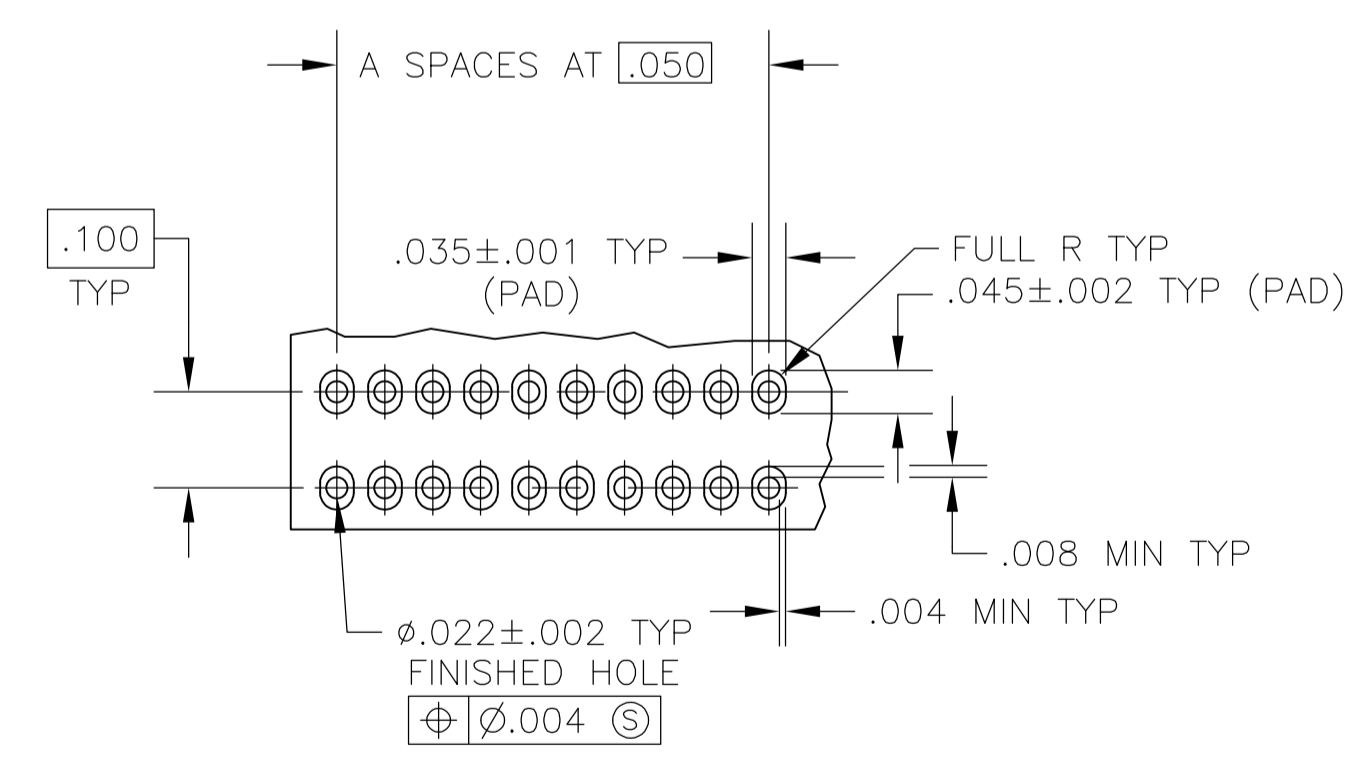
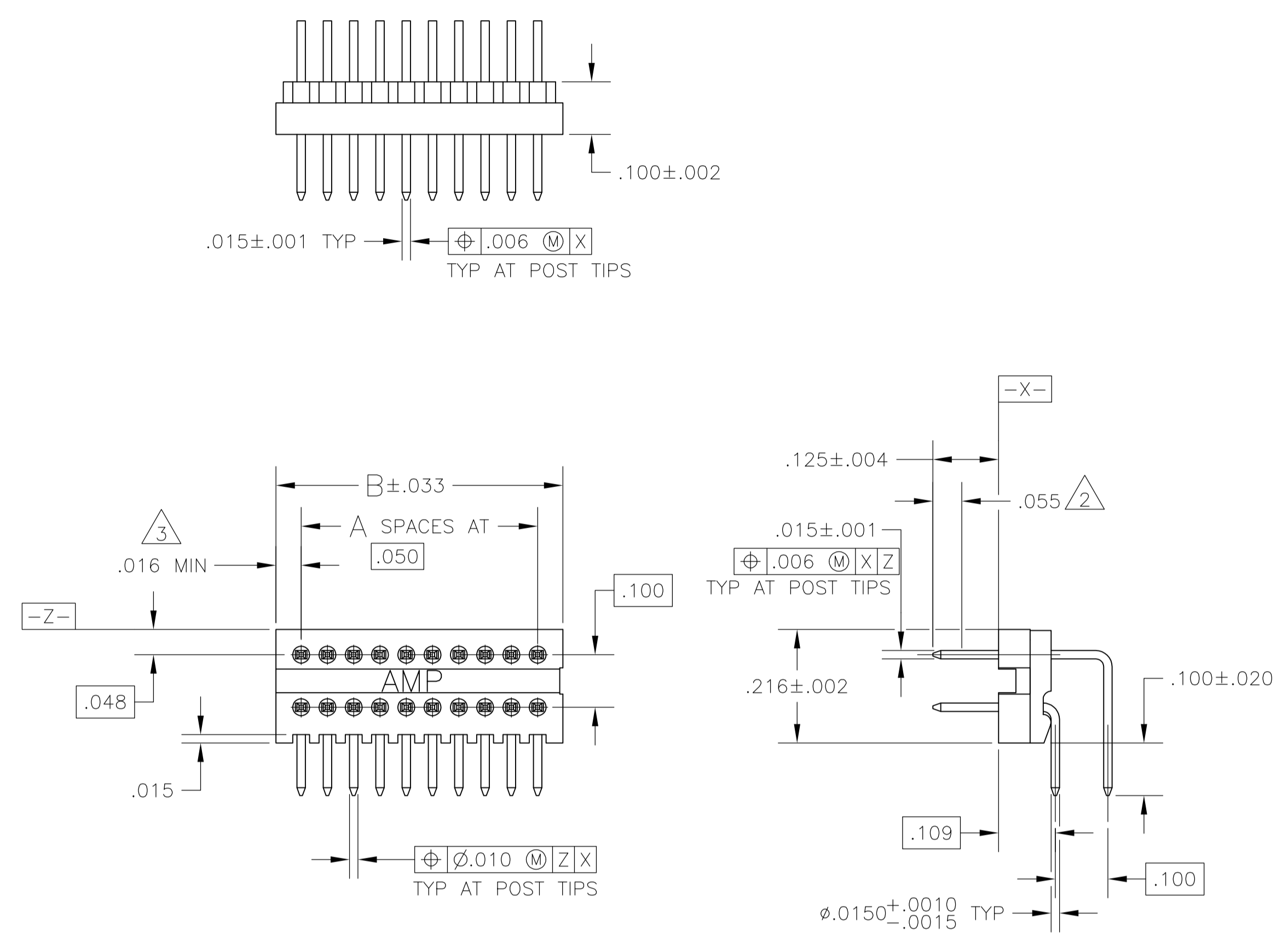


- 1 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



	4	2.515	49	100	6-104118-7
	4	2.015	39	80	6-104118-6
5	4	1.815	35	72	6-104118-5
5	4	1.515	29	60	6-104118-4
5	4	1.115	21	44	6-104118-3
	4	1.015	19	40	6-104118-2
5	4	.865	16	34	6-104118-1
5	4	.765	14	30	6-104118-0
5	4	.665	12	26	5-104118-9
	4	.615	11	24	5-104118-8
	4	.515	9	20	5-104118-7
5	4	.415	7	16	5-104118-6
5	4	.365	6	14	5-104118-5
5	4	.315	5	12	5-104118-4
	4	.265	4	10	5-104118-3
5	4	.215	3	8	5-104118-2
5	4	1.265	24	50	5-104118-1
5	1	2.515	49	100	1-104118-7
	1	2.015	39	80	1-104118-6
5	1	1.815	35	72	1-104118-5
5	1	1.515	29	60	1-104118-4
	1	1.115	21	44	1-104118-3
5	1	1.015	19	40	1-104118-2
	1	.865	16	34	1-104118-1
5	1	.765	14	30	1-104118-0
	1	.665	12	26	104118-9
5	1	.615	11	24	104118-8
5	1	.515	9	20	104118-7
	1	.415	7	16	104118-6
	1	.365	6	14	104118-5
	1	.315	5	12	104118-4
5	1	.265	4	10	104118-3
	1	.215	3	8	104118-2
5	1	1.265	24	50	104118-1

B	A	NO OF POSN	PART NUMBER
---	---	------------	-------------

THIS DRAWING IS A CONTROLLED DOCUMENT. **STE** TE Connectivity

DIMENSIONS: INCHES. TOLERANCES UNLESS OTHERWISE SPECIFIED:

0. PLC	± .005
1. PLC	± .003
2. PLC	± .002
3. PLC	± .001
4. PLC	± .0005
ANGLES	± .005

MATERIAL: HOUSING: THERMOPLASTIC COLOR-BLACK CONTACT: COPPER ALLOY

FINISH: SEE TABLE 2

APPROVED: T. ZOLA 03OCT88

NAME: HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, DOUBLE ROW AMPMODU® System 50

PRODUCT SPEC: 108-1093

APPLICATION SPEC: 114-25031

SIZE: A1

WEIGHT: 1.00779

CAGE CODE: 104118

DRAWING NO: 104118

RESTRICTED TO: CUSTOMER DRAWING

SCALE: 5:1 SHEET 1 OF 1 REV T3