# DIESEL GENERATOR SET 680-XC6DT2

680 kWe / 60 Hz / Prime 208 - 4160V

(Reference 750-XC6DT2 for Standby Rating Technical Data)



# SYSTEM RATINGS

#### **Prime**

| Voltage (L-L)    | 208V**          | 240V**           | 380V         | 480V**         | 600V**       | 4160V        |
|------------------|-----------------|------------------|--------------|----------------|--------------|--------------|
| Phase            | 3               | 3                | 3            | 3              | 3            | 3            |
| PF               | 0.8             | 0.8              | 0.8          | 0.8            | 0.8          | 0.8          |
| Hz               | 60              | 60               | 60           | 60             | 60           | 60           |
| kW               | 680             | 680              | 680          | 680            | 680          | 680          |
| kVA              | 850             | 850              | 850          | 850            | 850          | 850          |
| Amps             | 2359            | 2045             | 1293         | 1022           | 818          | 118          |
| skVA@30%         |                 |                  |              |                |              |              |
| Voltage Dip      | 2600            | 2600             | 1850         | 2120           | 3050         | 1850         |
| Generator Model* | 574RSL4037      | 574RSL4037       | 575RSL4044   | 573RSL4035     | 574RSS4278   | 574FSM4358   |
| Temp Rise        | 105 °C/40 °C    | 105 °C/40 °C     | 105 °C/40 °C | 105 °C/40 °C   | 105 °C/40 °C | 105 °C/40 °C |
| Connection       | 12 LEAD LOW WYE | 12 LEAD HI DELTA | 4 BAR WYE    | 12 LEAD HI WYE | 4 LEAD WYE   | 6 LEAD WYE   |

<sup>\*</sup> Consult the factory for alternate configuration.

#### **CERTIFICATIONS AND STANDARDS**

#### // Emissions - EPA Tier 2 Certified

// Generator set is designed and manufactured in facilities certified to standards ISO 9001:2008 and ISO 14001:2004

#### // UL 2200 / CSA - Optional

- UL 2200 Listed
- CSA Certified

# // Performance Assurance Certification (PAC)

- Generator Set Tested to ISO 8528-5 for Transient Response
- Verified product design, quality and performance integrity
- All engine systems are prototype and factory tested

#### // Power Rating

- Accepts Rated Load in One Step Per NFPA 110
- Permissible average power output during 24 hours of operation is approved up to 75%.

<sup>\*\*</sup> UL 2200 Offered

- // MTU Onsite Energy is a single source supplier
- // Global Product Support
- // 2 Year Standard Warranty
- // 12V 2000 Diesel Engine
  - 23.9 Liter Displacement
  - Electronic Unit Pump Injection
  - 4-Cycle
- // Complete Range of Accessories

- // Generator
  - Brushless, Rotating Field Generator
  - 2/3 Pitch Windings
  - PMG (Permanent Magnet Generator) supply to regulator
  - 300% Short Circuit Capability
- // Digital Control Panel(s)
  - UL Recognized, CSA Certified, NFPA 110
  - Complete System Metering
  - LCD Display
- // Cooling System
  - Integral Set-Mounted
  - Engine Driven Fan

# STANDARD EQUIPMENT\*

#### // Engine

| Air Cleaners                      |
|-----------------------------------|
| Oil Pump                          |
| Oil Drain Extension & S/O Valve   |
| Full Flow Oil Filter              |
| Closed Crankcase Ventilation      |
| Jacket Water Pump                 |
| Inter Cooler Water Pump           |
| Thermostats                       |
| Blower Fan & Fan Drive            |
| Radiator - Unit Mounted           |
| Electric Starting Motor - 24V     |
| Governor - Electronic Isochronous |
| Base - Structural Steel           |
| SAE Flywheel & Bell Housing       |
| Charging Alternator - 24V         |
| Battery Box & Cables              |
| Flexible Fuel Connectors          |
| Flexible Exhaust Connection       |
| EPA Certified Engine              |
|                                   |

#### // Generator

| NEMA MG1, IEEE and ANSI standards compliance for temperature       | rise |
|--|------|
| and motor starting   |      |
| Sustained short circuit current of up to 300% of the rated current | for  |
| up to 10 seconds   |      |
| Self-Ventilated and Drip-Proof                                     |      |
| Superior Voltage Waveform  |      |
| Digital, Solid State, Volts-per-Hertz Regulator                    |      |
|  |      |

No Load to Full Load Regulation
Brushless Alternator with Brushless Pilot Exciter
4 Pole, Rotating Field
105 °C Maximum Prime Temperature Rise
1 Bearing, Sealed
Flexible Coupling
Full Amortisseur Windings
125% Rotor Balancing
3-Phase Voltage Sensing
±0.25% Voltage Regulation
100% of Rated Load - One Step
5% Maximum Total Harmonic Distortion

#### // Digital Control Panel(s)

| Digital Metering  |
|---|
| Engine Parameters   |
| Generator Protection Functions  |
| Engine Protection   |
| CAN Bus ECU Communications  |
| Windows®-Based Software   |
| Multilingual Capability   |
| Remote Communications to RDP-110 Remote Annunciator   |
| Remote Communications to RDF-110 Remote Annunciator   |
| 16 Programmable Contact Inputs  |
|   |
| 16 Programmable Contact Inputs  |
| 16 Programmable Contact Inputs Up to 11 Contact Outputs   |
| 16 Programmable Contact Inputs Up to 11 Contact Outputs UL Recognized, CSA Certified, CE Approved                 |
| 16 Programmable Contact Inputs Up to 11 Contact Outputs UL Recognized, CSA Certified, CE Approved Event Recording |

<sup>\*</sup> Represents standard product only. Consult Factory/MTU Onsite Energy Distributor for additional configurations.

# **APPLICATION DATA**

# // Engine

| Manufacturer             | MTU                           |
|--------------------------|-------------------------------|
| Model                    | 12V 2000 G85 TB               |
| Туре                     | 4-Cycle                       |
| Arrangement              | 12-V                          |
| Displacement: L (in³)    | 23.9 (1,457)                  |
| Bore: cm (in)            | 13 (5.1)                      |
| Stroke: cm (in)          | 15 (5.9)                      |
| Compression Ratio        | 16:1                          |
| Rated RPM                | 1,800                         |
| Engine Governor          | Electronic Isochronous (ADEC) |
| Maximum Power: kWm (bhp) | 810 (1,086)                   |
| Speed Regulation         | ±0.25%                        |
| Air Cleaner              | Dry                           |

# // Liquid Capacity (Lubrication)

| Total Oil System: L (gal)             | 77 (20.3)  | Fan Power: kW (hp)  |
|---------------------------------------|------------|---------------------|
| Engine Jacket Water Capacity: L (gal) | 110 (29.1) |                     |
| After Cooler Water Capacity: L (gal)  | 20 (5.3)   |                     |
| System Coolant Capacity: L (gal)      | 274 (72.4) | // Air Requirements |
|                                       |            |                     |

# // Electrical

| Electric Volts DC                        | 24    |
|--|-------|
| Cold Cranking Amps Under -17.8 °C (0 °F) | 2.800 |

# // Fuel System

| Fuel Supply Connection Size    | 3/4" NPT    |
|--------------------------------|-------------|
| Fuel Return Connection Size    | 1/4" NPT    |
| Maximum Fuel Lift: m (ft)      | 3 (10)      |
| Recommended Fuel               | Diesel #2   |
| Total Fuel Flow: L/hr (gal/hr) | 480.7 (127) |

# // Fuel Consumption

|  | PRIME        |
|--|--------------|
| At 100% of Power Rating: L/hr (gal/hr) | 199.1 (52.6) |
| At 75% of Power Rating: L/hr (gal/hr)  | 149.9 (39.6) |
| At 50% of Power Rating: L/hr (gal/hr)  | 101.4 (26.8) |

# // Cooling - Radiator System

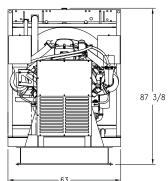
|  | PRIME        |
|--|--------------|
| Ambient Capacity of Radiator: °C (°F)                  | 40 (104)     |
| Maximum Restriction of Cooling Air, Intake,            |              |
| and Discharge Side of Rad.: kPa (in. H <sub>2</sub> 0) | 0.12 (0.5)   |
| Water Pump Capacity: L/min (gpm)                       | 833 (220)    |
| After Cooler Pump Capacity: L/min (gpm)                | 257 (68)     |
| Heat Rejection to Coolant: kW (BTUM)                   | 280 (15,923) |
| Heat Rejection to After Cooler: kW (BTUM)              | 245 (13,932) |
| Heat Radiated to Ambient: kW (BTUM)                    | 76.5 (4,350) |
| Fan Power: kW (hp)                                     | 38 (50.9)    |

|                                   | PRIME          |
|-----------------------------------|----------------|
| Aspirating: *m³/min (SCFM)        | 2,225 (63)     |
| Air Flow Required for Rad.        |                |
| Cooled Unit: *m³/min (SCFM)       | 1,132 (39,997) |
| Remote Cooled Applications;       |                |
| Air Flow Required for Dissipation |                |
| of Radiated Gen-set Heat for a    |                |
| Max of 25 °F Rise: *m³/min (SCFM) | 278 (9,811)    |
|                                   |                |

<sup>\*</sup> Air density =  $1.184 \text{ kg/m}^3 (0.0739 \text{ lbm/ft}^3)$ 

# // Exhaust System

|   | PRIME       |
|---|-------------|
| Gas Temp. (Stack): °C (°F)                | 560 (1,040) |
| Gas Volume at Stack                       |             |
| Temp: m³/min (CFM)                        | 160 (5,721) |
| Maximum Allowable                         |             |
| Back Pressure: kPa (in. H <sub>2</sub> 0) | 8.5 (34.1)  |



Drawing above for illustration purposes only, based on standard open power 480 volt generator set. Lengths may vary with other voltages. Do not use for installation design. See website for unit specific template drawings.



Dimensions (LxWxH)

4,320 x 1,600 x 2,219 mm (170 x 63 x 87.4 in)

Weight (less tank)

5,592 kg (12,328 lb)

Weights and dimensions are based on open power units and are estimates only. Consult the factory for accurate weights and dimensions for your specific generator set.

# SOUND DATA

| Unit | Туре |
|------|------|
|      |      |

Prime Full Load

91.8

Sound data is provided at 7 m (23 ft). Generator set tested in accordance with ISO 8528-10 and with infinite exhaust.

#### **EMISSIONS DATA**

Level 0: Open Power Unit dB(A)

| NO <sub>x</sub> + | NMHC |
|-------------------|------|
| 4.68              |      |

CO 0.44

PM 0.02

#### All units are in g/hp-hr and at 100% load.

Emission levels of the engine may vary as a function of ambient temperature, barometric pressure, humidity, fuel type and quality, installation parameters, measuring instrumentation, etc. The data provided are laboratory results from one engine representing this rating. The data was obtained under controlled environmental conditions with calibrated instrumentation traceable to the United States National Bureau of Standards and in compliance with US EPA regulations found within 40 CFR Part 89. The weighted cycle value (not shown) from each engine is guaranteed to be below the US EPA Standards at the US EPA defined conditions.

#### RATING DEFINITIONS AND CONDITIONS

- // Prime power ratings apply to installations where utility power is unavailable or unreliable. At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO 8528-1, ISO 3046-1, BS 5514, AS 2789, and DIN 6271.
- // Deration Factor:

**Altitude**: Consult your local MTU Onsite Energy Power Generation Distributor for altitude derations.

**Temperature**: Consult your local MTU Onsite Energy Power Generation Distributor for temperature derations.

Materials and specifications subject to change without notice.

**C/F** = Consult Factory/MTU Onsite Energy Distributor

#### MTU Onsite Energy