

**DUAL DVI INTERFACE CONTROLLER  
FOR TFT PANEL**

**Model: DD-1920-DUAL-DVI**

Part number : 41739000X-3

**INSTRUCTIONS**

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**It is essential that these instructions are read and understood before connecting or powering up this controller.**

## Introduction

Designed for LCD monitor and other flat panel display applications, the DD-1920-DUAL-DVI controller provides easy to use DVI interface controller for:

- TFT (active matrix) LCDs with LVDS interface of 1920x1200, 1920x1080, 1920x480, 1680x1050, 1600x1200, 1600x900, 1440x900, 1400x1050, 1366x768, 1280x1024, 1280x800, 1280x768, 1024x768, 1024x600, 960x960, 800x600, 800x480 resolution
- Support dual DVI input up to 1920x1080 60Hz resolution

### Ordering information :

Controller	Part number	Ordering part number
DD-1920-DUAL-DVI	P/N 41739000X-3	P/N 4173900XX-3

### HOW TO PROCEED

- Ensure you have all parts & that they are correct, refer to:
  - Connection diagram (separate document for each panel)
  - Connector reference (in following section)
  - Assembly notes
- Check controller switch & jumper settings (errors may damage the panel)
- Prepare the PC
- Connect the parts
- Understand the operation and functions (in following section)

### IMPORTANT USAGE NOTE

This product is for use by system developers and integrators, the manufacturer accepts no liability for damage or injury caused by the use of this product. It is the responsibility of the developer, integrators or other user of this product to:

- Ensure that all necessary and appropriate safety measures are taken.
- Obtain suitable regulatory approvals as may be required.
- Check power settings to all component parts before connection.
- Understand the operation and connectivity requirements of this controller.

### DISCLAIMER

There is no implied or expressed warranty regarding this material.



## ASSEMBLY NOTES

This controller is designed for monitor and custom display projects using 1920x1200, 1920x1080, 1920x480, 1680x1050, 1600x1200, 1600x900, 1440x900, 1400x1050, 1366x768, 1280x1024, 1280x800, 1280x768, 1024x768, 1024x600, 960x960, 800x600, 800x480 resolution TFT panels with a VGA, SVGA, XGA, SXGA, UXGA, WUXGA signal input. The following provides some guidelines for installation and preparation of a finished display solution.

**Preparation:** Before proceeding it is important to familiarize yourself with the parts making up the system and the various connectors, mounting holes and general layout of the controller. As much as possible connectors have been labeled. Guides to connectors and mounting holes are shown in the following relevant sections.

1. **LCD Panel:** This controller is designed for typical LVDS interface TFT panels with panel voltage 3.3V or 5V or 12V LVDS interface. Due to the variation between manufacturers of signal timing and other panel characteristics factory setup and confirmation should be obtained before connecting to a panel. **(NOTE: Check panel power jumper settings before connection)**
2. **Controller card:** Handle the controller card with care as static charge may damage electronic components.
3. **LVDS signal cable :** In order to provide a clean signal it is recommended that LVDS signal cables are no longer than 46cm (18 inches). If loose wire cabling is utilized these can be made into a harness with cable ties. Care should be taken when placing the cables to avoid signal interference. Additionally it may be necessary in some systems to add ferrite cores to the cables to minimize signal noise.
4. **Inverter:** This will be required for the backlight of an LCD, some LCD panels have an inverter built in. As panels may have 1 or more backlight tubes and the power requirements for different panel models backlights may vary it is important to match the inverter in order to obtain optimum performance. See page 15 for the Application notes "Inverter connection section for more informations.
5. **Inverter Cables:** Different inverter models require different cables and different pin assignment. Make sure correct cable pin out to match the inverter. Using wrong cable pin out may damage the inverter.
6. **OSD switch mount controls:** The following section discusses the controls required and the section on connectors provides the detail. The controls are minimal: On/Off, Backlight Brightness (depends on inverter), OSD (5 momentary buttons) analog VR type or (8 momentary buttons) digital type.
7. **OSD switch mount controls cable:** The cables to the function switches should be of suitable quality and length so that impedance does not affect performance. Generally lengths up to 1 metre (3 feet) should be acceptable.
8. **Controller status LED (Optional) :** This LED indicates the controller status. The pin direction of the LED should be corrected for right colour indication. Red colour stands for standby. Green colours stands for signal on. The status LED is an optional part only, can be unconnected.

Controller LED status (LED1) :

State	LED color
No signal & backlight off	RED
No signal & backlight on	ORANGE
With signal & backlight on	GREEN

9. **IR sensor:** It is an optional part only, can be unconnected if not using IR remote control. See Appendix V for button definition.
10. **RS-232 control interface :** Firmware upgrade and serial control via this interface port.
11. **DVI Input port 1 and 2 :** Plug the DVI cable to the connector DVI port 1 and 2 on the controller board.
12. **Power Input:** 12VDC is required, this should be a regulated supply. Although the controller provides power regulation for the LCD power this does not relate to the power supplied to the backlight inverter. If an unregulated power supply is provided to an inverter any fluctuations in power may affect operation, performance and lifetime of the inverter and or backlight tubes.
  - **Power Safety:** Note that although only 12VDC is supplied as 'power-in' a backlight inverter for panel backlighting produces significantly higher voltages (the inverter does not connect to the ground plane). We strongly advise appropriate insulation for all circuitry.
  - **EMI:** Shielding will be required for passing certain regulatory emissions tests. Also the choice of external Controller to PC signal cable can affect the result.
  - **Ground:** The various PCB mounting holes are connected to the ground plane.
  - **Servicing:** The board is not user serviceable or repairable. Warranty does not cover user error in connecting up to the controller and is invalidated by unauthorized modification or repairs.

- **Controller Mounting:** It is recommended that a clearance of at least 10mm is provided above and 5mm below the controller when mounted. Additionally consideration should be given to:
  - Electrical insulation.
  - Grounding.
  - EMI shielding.
  - Cable management. Note: It is important to keep panel signal cables apart from the inverter & backlight cables to prevent signal interference.
  - Heat & Ventilation: Heat generated from other sources, for example the backlight of a very high brightness panel may generate significant heat which could adversely affect the controller.
  - Other issues that may affect safety or performance.

**IMPORTANT: Please read the Application Notes section for more information.**

## CONNECTION & OPERATION

**CAUTION:** Never connect or disconnect parts of the display system when the system is powered up as this may cause serious damage.

### CONNECTION

Connection and usage is quite straight forward (it is useful to have the relevant connection diagram available at this time):

**LCD panel & Inverter:** Connect the inverter (if it is not built-in the panel) to the CCFT lead connector of the LCD panel.

**LVDS type panels:** Plug the LVDS signal cable direct to J3. Insert the panel end of the cable to the LCD panel connector.

**Inverter & Controller:** Plug the inverter cable to CNB1 and CNA1 (if necessary). Plug another end to the connector on the inverter.

**Function switch & Controller:** Plug the OSD switch mount cable to CNC1 on the controller board and another end to the OSD switch mount.

**LED 1 :** Plug in a 3-way with dual colour LED to connector LED1 on the controller board for indicating the controller status.

**IR & Controller:** Plug in a 3-way with IR sensor to connector IR1 on the controller board.

**Jumpers :** Check all jumpers are set correctly. Details referring the connection diagram.

**Jumpers & Inverter & Panel voltage:** Particularly pay attention to the settings of JA3, JB1, JB2, JB3. JB2 & JB3 are used for inverter control (read inverter specification and information on the jumper table to define the correct settings). JA3 is used for panel voltage input (read panel specification and information on the jumper table to define the correct settings).

**DVI cable :** Plug the DVI cable to the connector DVI port 1 and 2 on the controller board.

**Power supply & Controller:** Plug the DC 12V power in to the connector PP2. You can consider to use DigitalView mating power cable P/N 426013800-3, 160mm.

**Power on:** Switch on the controller board and panel by using the OSD switch mount.

**CAUTION:** Never connect or disconnect parts of the display system when the system is powered up as this may cause serious damage.

Controller LED status (LED1 & LED1A) :

State	LED color
No signal & backlight off	RED
No signal & backlight on	ORANGE
With signal & backlight on	GREEN

General:

- If you are using supplied cables & accessories, ensure they are correct for the model of panel and controller.
- If you are making your own cables & connectors refer carefully to both the panel & inverter specifications and the section in this manual, "Connectors, Pinouts & Jumpers" to ensure the correct pin to pin wiring.

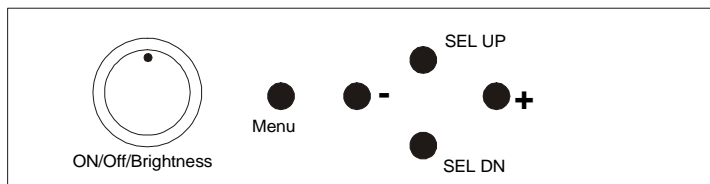
### OPERATION

Once the system has been connected and switched on there are a number of functions available to adjust the display image as summarized in the following sections. The settings chosen will be saved for each mode independently.

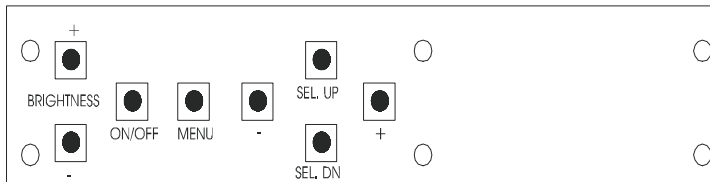
## LCD DISPLAY SYSTEM SETTINGS

NOTE: By way of explanation the following refers to a set of sample buttons that may be obtained as an option. In addition to power on/off and connection for backlight brightness the controller provides an On Screen Display of certain functions which are controlled by 5 momentary type buttons (analog VR type) or 8 momentary type buttons (digital type):

Controls	Analog VR type	Digital type
On/Off – turns controller board power on	VR toggle switch	On/Off button
Brightness – controls backlight brightness	Rotary VR	Brightness +/- buttons
Menu – turns OSD menu On or Off (it will auto time off) (Function with signal input only)	Menu button	Menu button
Select – Select function / Confirm (under OSD menu on state)	SEL DN	SEL DN
Move up to select individual RGB color level OSD page (under OSD menu on state)	SEL UP	SEL UP
+ – increase the setting / moves the selector to the next function (under OSD menu on state)	+	+
- - decrease the setting / moves the selector to the previous function (under OSD menu on state)	-	-
Reset to Factory Defaults	Press and hold SEL DN button, then power on the controller	Press and hold SEL DN button, then power on the controller
Switch to next input source (under OSD menu off state)	+	+



Analog VR type



Digital type



## OSD Functions

Image	
	<p><b>Brightness</b> Increase/decrease brightness level. Press – or + (- <input type="text"/> +) Total : 100 steps</p>
	<p><b>Contrast</b> Increase/decrease contrast level. Press – or + (- <input type="text"/> +) Total : 100 steps</p>
	<p><b>Sharpness</b> Increase/decrease sharpness level. Press – or + (- <input type="text"/> +) Total : 8 steps</p>
	<p><b>Color</b> Color temp ▶ (Adjust the warmness of the image displayed. The higher temperature the coolest image looks like. The lower temperature the warmest image looks like.)</p> <p>4200k 5000k 6500k 7500k 9300k User ▶</p> <p>R Press – or + (- <input type="text"/> +) Total : 100 steps G Press – or + (- <input type="text"/> +) Total : 100 steps B Press – or + (- <input type="text"/> +) Total : 100 steps</p> <p> Reset</p> <p>Gamma (0.4/0.6/1.0/1.6/2.2)</p>
Display	
	<p><b>Backlight ▶</b></p>
	<p><b>Invert</b> B/L Invert : Invert for the backlight brightness</p>
	<p><b>Control</b> D/A / PWM : Selection for voltage level dimming control / PWM dimming control</p>
	<p><b>Frequency</b> Backlight frequency 100 ~ 440Hz in a step of 20</p>
	<p><b>B/L</b> Backlight brightness adjustment</p>
<b>1280</b> <b>1366</b>	<p><b>Wide Screen mode</b> DDC programming: Video timing CVT timing [Refer to Appendix V for the details timings support]</p>
System ▶	
	<p><b>Input</b> : Select the input video signal DVI 1 DVI 2 Autoscan : Enable the Auto source seek function</p>
	<p><b>Timer</b> : OSD Timeout in seconds Press – or + (- <input type="text"/> +) From ON, 5 to 60 (Total : 13 steps, ON standard for Always ON)</p>
	<p><b>Rotation</b> : OSD menu rotation in degree 0 90 180 270</p>
	<p><b>Position</b> : Adjust OSD menu position</p>
	<p><b>Transparency</b> : Set OSD transparency Press – or + (- <input type="text"/> +) Total : 100 steps</p>
	<p><b>Reset</b> : Load factory default settings. Press down on OSD keypad to factory reset</p>
	<p>For Smart ISP firmware upgrade</p>

Remark :

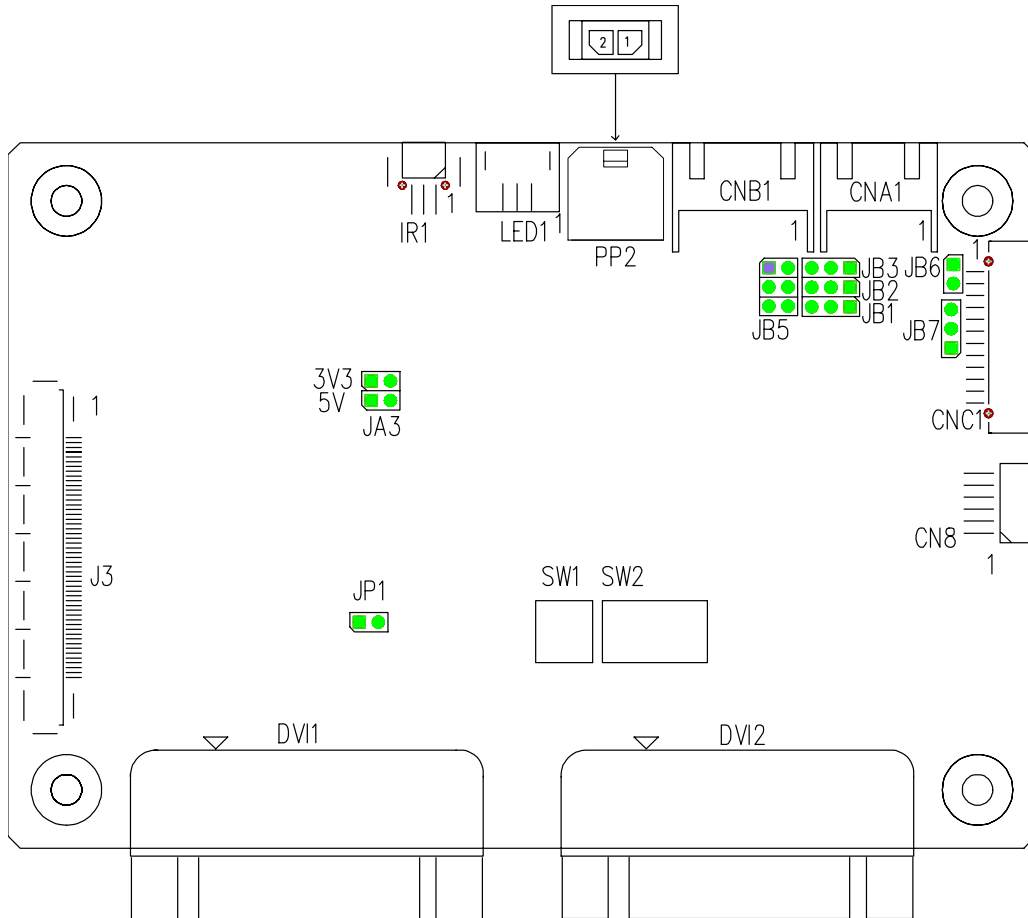
Items marked ▶ have sub menus.

Exit the OSD menu to save the setting chosen



## CONNECTORS, PINOUTS & JUMPERS

The various connectors are:



### Summary: Connectors

Ref	Purpose	Description
CN8	Serial control	Molex 53261-0671, 6 ways 1.25mm pitch (Mating type : Molex 51021-0600) (Matching connection cable <b>P/N 426171800-3</b> )
CNA1	Auxiliary power output	JST 4-way, S4B-XH-A (Mating type : XHP-4) (Matching cable <b>P/N 426040200-3</b> )
CNB1	Backlight inverter	JST 5-way, S5B-XH-A (Mating type : XHP-5) (Matching cable <b>P/N 426058300-3</b> )
CNC1	OSD controls	Hirose DF13A-12P-1.25H (Mating type : DF13-12S-1.25C) (Matching OSD switch mount cable <b>P/N 426122200-3</b> (150mm) or <b>P/N 426122210-3</b> (250mm))
DVI 1	DVI-D 1 signal input	DVI-D connector
DVI 2	DVI-D 2 signal input	DVI-D connector
IR1	Infra-Red sensor connector	Molex 53261-0371, 3 way 1.25mm pitch (Mating type : 51021-0300) (Matching connection cable <b>P/N 426031500-3</b> )
LED1	Dual color LED connector for controller status	JST 3-way, S3B-ZR-SM4A (Mating type : ZHR-3) (Matching connection cable <b>P/N 426031400-3</b> )
J3	LVDS panel signal	JAE FI-RE51S-HF (Mating type : JAE FI-RE51HL)
PP2	Power input	Molex 43650-0200 compatible (Mating type : Molex 43645-0200 compatible) (Matching power cable : <b>P/N 426013800-3</b> , 160mm)



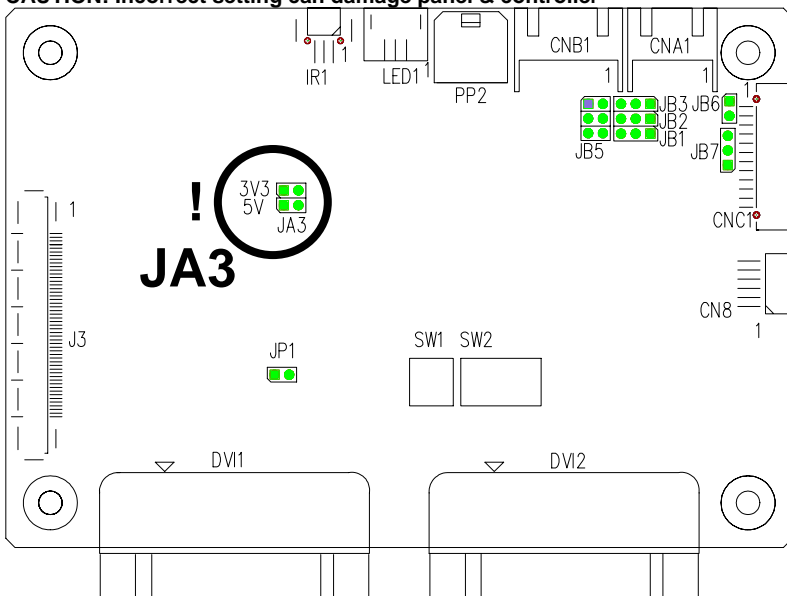
Summary: Jumpers setting

Ref	Purpose	Note
JA3	Panel power voltage select	See panel voltage setting table 1 <b>CAUTION:</b> Incorrect setting will cause panel damage
JB1	Backlight brightness voltage range	1-2 closed = 3.3V max 2-3 closed = 5V max
JB2	Backlight inverter on/off control – signal level	1-2 = On/Off control signal 'High' = +12V 2-3 = On/Off control signal 'High' = +5V Open = On/Off control signal 'High' = Open collector <b>CAUTION:</b> Incorrect setting can damage inverter.
JB3	Backlight inverter on/off control – polarity	1-2 = control signal 'high' = CCFT ON 2-3 = control signal 'low' = CCFT ON
JB5	Backlight control type selection	1-2 = VR/Digital switch mount control 3-4 = Analog backlight brightness control via RS-232 command (0xe0) – voltage range 0~5V 5-6 = PWM (Pulse Width Modulation) brightness
JB7	Backlight control voltage on CNB1 pin 4  (Function when JB5 sets 1-2 closed)	Open = For OSD switch mount control (Default) 1-2 = 0V 2-3 = 3.3V / 5V controlled by JB1
JP1	Reserved	Reserved for internal programming use (Always 1-2 closed)
JP6	Input power control	Short = External switch control Open = Switch mount control
SW1	Panel selection	See table below
SW2	Panel selection	See table below

**Table 1 : Panel voltage setting table :**

Input voltage via PP2	Panel Voltage	JA3	Jumper on board
12VDC	3.3V	3-4 closed	3V3 5V JA3
	5V	1-2 closed	3V3 5V JA3
	12V	OPEN	3V3 5V JA3

**CAUTION: Incorrect setting can damage panel & controller**





## DIP Switch selection – SW2

Pos #1	Pos #2	Pos #3	Pos.#4	Description	Panel resolution
<b>For WUXGA panel</b>					
OFF	OFF	OFF	OFF	Samsung LTM220CS01 AU Optronics B170UW02 V0	1920x1200 1920x1200
ON	OFF	OFF	OFF	AU Optronics M215HW01 Samsung LTM230HT01	1920x1080 1920x1080
OFF	ON	OFF	OFF	Samsung LT1400HA01	1920x1080
ON	ON	OFF	OFF	LG LP156WF4	1920x1080
OFF	OFF	ON	OFF	AU Optronics G173HW01 V0	1920x1080
<b>For UXGA panel</b>					
ON	OFF	OFF	OFF	NEC NL160120BC27-14	1600x1200
<b>For WXGA panel</b>					
ON	OFF	OFF	OFF	Samsung LTA260W2-L01	1366x768
ON	ON	OFF	OFF	Samsung LTA460WS-L03	1366x768
OFF	OFF	ON	OFF	Sharp LQ315T3LZ24 / AU Optronics M156XW01 V0	1366x768
ON	OFF	ON	OFF	LG LC420W02-A4	1366x768
OFF	ON	ON	OFF	NEC NL12880BC20-02D	1280x800
OFF	ON	OFF	OFF	NEC NL12876BC26-21	1280x768
ON	ON	ON	OFF	AU Optronics M220EW01	1680x1050
<b>For SXGA panels</b>					
ON	OFF	OFF	ON	NEC NL128102BC29-01B	1280x1024
ON	ON	ON	OFF	Fujitsu FLC48SXC8V	1280x1024
OFF	ON	OFF	ON	Sharp LQ181E1LW31	1280x1024
ON	ON	OFF	ON	Samsung LTM170ET01	1280x1024
OFF	OFF	ON	ON	AU Optronics M190EG01	1280x1024
<b>For XGA panel</b>					
OFF	OFF	ON	ON	AUO M150XN07 V2	1024x768
OFF	ON	ON	OFF	LG LM151X2	1024x768
ON	ON	OFF	ON	Sharp LQ150X1LGB1 Sharp LQ150X1LGN2A	1024x768 1024x768
ON	OFF	ON	ON	NEC NL10276BC12-02	1024x768
OFF	ON	ON	ON	NEC NL10276BC13-01C	1024x768
ON	ON	ON	ON	NEC NL10276BC30-18/ 30-18C NEC NL10276BC20-08	1024x768 1024x768
<b>For SVGA panel</b>					
OFF	OFF	ON	OFF	PrimeView PD104SL5H2 Sharp LQ121S1DG11 Sharp LQ104S1DG21 Sharp LQ121S1DG41	800x600 800x600 800x600 800x600
ON	OFF	ON	OFF	Toshiba LTM12C289	800x600
OFF	ON	ON	OFF	Sharp LQ084S3DG01	800x600
ON	ON	OFF	OFF	Sharp LQ121S1LG41 NEC NL8060BC21-02	800x600 800x600
ON	ON	ON	OFF	Sharp LQ104S1DG21	800x600
OFF	OFF	OFF	ON	PrimeView PD104SL5	800x600
ON	OFF	OFF	ON	NEC NL8060BH18-02	800x600
<b>For WVGA panel</b>					
ON	OFF	ON	OFF	NEC NL8048BC19-02	800x480
ON	OFF	OFF	ON	Sharp LQ070Y3LG4A	800x480
<b>Others</b>					
ON	OFF	OFF	ON	Samsung LT1430LA01	1920x480
OFF	OFF	OFF	ON	AU Optronics M220EW01	1680x1050
ON	ON	ON	OFF	AU Optronics M200RW01 V1	1600x900
ON	OFF	OFF	OFF	Sharp LQ150F1LH22	1400x1050
ON	ON	OFF	OFF	Samsung LTM190M2-L31	1440x900
ON	OFF	ON	OFF	LG LM171WX3-TLA1	1440x900
OFF	ON	ON	OFF	LG LM171WX3	1440x900
ON	ON	OFF	ON	Shanghai AVIC TM070JDHP01	1280x800
OFF	OFF	ON	OFF	CPT CLAA102NA0ACW	1024x600
OFF	ON	OFF	ON	Samsung LT1216XM01	960x960

For additional and recent added panels, please contact us to support.

Pos #5	Pos #6	Pos #7	Description
OFF	OFF	OFF	WUXGA
ON	OFF	OFF	UXGA
OFF	ON	OFF	SXGA
ON	ON	OFF	WXGA
OFF	OFF	ON	XGA
ON	OFF	ON	SVGA
OFF	ON	ON	VGA / WVGA
ON	ON	ON	Others

SW1 Pos 8 = Reserved.

#### DIP switch selection – SW1

Pos. #	Function	Description
1	Panel pixel format	OFF : Double Pixel ON : Single Pixel
2	LVDS data mapping select	ON : Mapping A (LVDS panel) OFF : Mapping B (LVDS panel) Please adjust to get the correct picture. See as Appendix III for details of mapping A and B.
3	Reserved	Reserved
4	Operating mode selection	OFF : General application ON : Work with RM-DN5 (firmware version E1.12.10a) from HDMI port <sup>#</sup>

Remark :

# Assign SW1 position 4 to ON for connection to RM-DN5 (Firmware version : E1.12.10a) from HDMI port with the following changes :

- Add "Loading..." message on screen while startup and stay until the valid signal.
- Changed the default Auto Source Seek to Off
- Changed the IR key from "Display" key to "OSD Next" key for menu function
- Extend longer delay time approx. (4 secs) to detect signal for "No Signal" state
- Only DVI 1 input and disabled all other "Source" selections in OSD, IR hotkeys & RS-232 for RM-DN5 mode

**CN8 – RS-232 serial control: Molex 53261-0671, 6 ways 1.25mm pitch (Matching type : Molex 51021-0600)**

PIN	SYMBOL	DESCRIPTION
1	SDATA	Reserved
2	SCLK	Reserved
3	VCC	+5V
4	TXD	RS-232 Tx data
5	GND	Ground
6	RXD	RS-232 Rx data

**CNA1 - Auxiliary power output: JST S4B-XH-A (Matching type : XHP-4)**

PIN	SYMBOL	DESCRIPTION
1	AUX POWER	+12V DC, 500mA max
2	GND	Ground
3	GND	Ground
4	AUX 5V	+5V DC, 500mA max

**CNB1 – Backlight inverter connector: JST S5B-XH-A (Matching type : XHP-5)**

PIN	SYMBOL	DESCRIPTION
1	GND	Ground
2	VBKL	Backlight power supply, +12VDC, 3A max
3	BLCTRL	Backlight On/Off control signal (refer to JB2 & JB3)
4	BVR_WIP	Backlight brightness VR pin WIP
5	BVR_A	Backlight brightness VR pin A

**CNC1 – OSD switch mount control, Hirose DF13A-12P-1.25H (Mating type : DF13-12S-1.25C)**

PIN	SYMBOL	DESCRIPTION
1	PSWIN	Power button A
2	SW_ON	Power button B
3	BVR_A	Backlight Brightness VR pin A
4	BVR_WIP	Backlight Brightness R pin WIP
5	BVR_B	Backlight Brightness VR pin B (470 ohm resistor to +5V Vcc)
6	GND	Ground
7	MENU	OSD menu
8	-/LEFT	OSD -/Left
9	+ /RIGHT	OSD +/Right
10	SEL_DN	OSD Select down
11	SEL_UP	OSD Select up
12	NC	No connection



## DVI 1 & DVI 2 – DVI-D in

PIN	SYMBOL	DESCRIPTION
1	/RX2	TMDS Data 2-
2	RX2	TMDS Data 2+
3	GND	Digital Ground
4	NC	No connection
5	NC	No connection
6	DDC_CLK	DDC Clock
7	DDC_DAT	DDC Data
8	NC	No connection
9	/RX1	TMDS Data 1-
10	RX1	TMDS Data 1+
11	GND	Digital Ground
12	NC	No connection
13	NC	No connection
14	DDC_5V	+5V power supply for DDC (optional)
15	GND	Ground (+5, Analog H/V Sync)
16	HPD	Hot plug detect
17	/RX0	TMDS Data 0-
18	RX0	TMDS Data 0+
19	GND	Digital Ground
20	NC	No connection
21	NC	No connection
22	GND	Digital Ground
23	RXC	TMDS Clock+
24	/RXC	TMDS Clock-
C1	NC	No connection
C2	NC	No connection
C3	NC	No connection
C4	HS_IN	Analog horizontal sync
C5	GND	Ground
C6	NC	No connection

## IR1 – Infra-Red sensor connector: Molex 53261-0371, 3 way 1.25mm pitch (Matching type : Molex 51021-0300)

PIN	SYMBOL	DESCRIPTION
1	GND	Ground
2	STDBY_Vcc	Stand by voltage
3	IR Data	IR data

**J3 – LVDS output connector: JAE FI-RE51S-HF (Matching type : JAE FI-RE51HL)**

PIN	SYMBOL	DESCRIPTION
1	VDD (+12V)	Panel power supply (+12V) (selected by JA3)
2	VDD (+12V)	Panel power supply (+12V) (selected by JA3)
3	VDD (+12V)	Panel power supply (+12V) (selected by JA3)
4	VDD (+12V)	Panel power supply (+12V) (selected by JA3)
5	VDD (+12V)	Panel power supply (+12V) (selected by JA3)
6	VDD (3,3V/5V)	Panel power supply (3,3V/5V) (selected by JA3)
7	VDD (3,3V/5V)	Panel power supply (3,3V/5V) (selected by JA3)
8	VDD (3,3V/5V)	Panel power supply (3,3V/5V) (selected by JA3)
9	VDD (3,3V/5V)	Panel power supply (3,3V/5V) (selected by JA3)
10	VDD (3,3V/5V)	Panel power supply (3,3V/5V) (selected by JA3)
11	GND	Ground
12	GND	Ground
13	GND	Ground
14	GND	Ground
15	GND	Ground
16	NC	No connection
17	NC	No connection
18	NC	No connection
19	NC	No connection
20	GND	Ground
21	GND	Ground
22	NC	No connection
23	NC	No connection
24	TXA3+	Positive differential LVDS data bit A3
25	TXA3-	Negative differential LVDS data bit A3
26	GND	Ground
27	TXAC+	Positive LVDS clock for A channel
28	TXAC-	Negative LVDS clock for A channel
29	GND	Ground
30	TXA2+	Positive differential LVDS data bit A2
31	TXA2-	Negative differential LVDS data bit A2
32	TXA1+	Positive differential LVDS data bit A1
33	TXA1-	Negative differential LVDS data bit A1
34	TXA0+	Positive differential LVDS data bit A0
35	TXA0-	Negative differential LVDS data bit A0
36	GND	Ground
37	NC	No connection
38	NC	No connection
39	TXB3+	Positive differential LVDS data bit B3
40	TXB3-	Negative differential LVDS data bit B3
41	GND	Ground
42	TXBC+	Positive LVDS clock for B channel
43	TXBC-	Negative LVDS clock for B channel
44	GND	Ground
45	TXB2+	Positive differential LVDS data bit B2
46	TXB2-	Negative differential LVDS data bit B2
47	TXB1+	Positive differential LVDS data bit B1
48	TXB1-	Negative differential LVDS data bit B1
49	TXB0+	Positive differential LVDS data bit B0
50	TXB0-	Negative differential LVDS data bit B0
51	GND	Ground

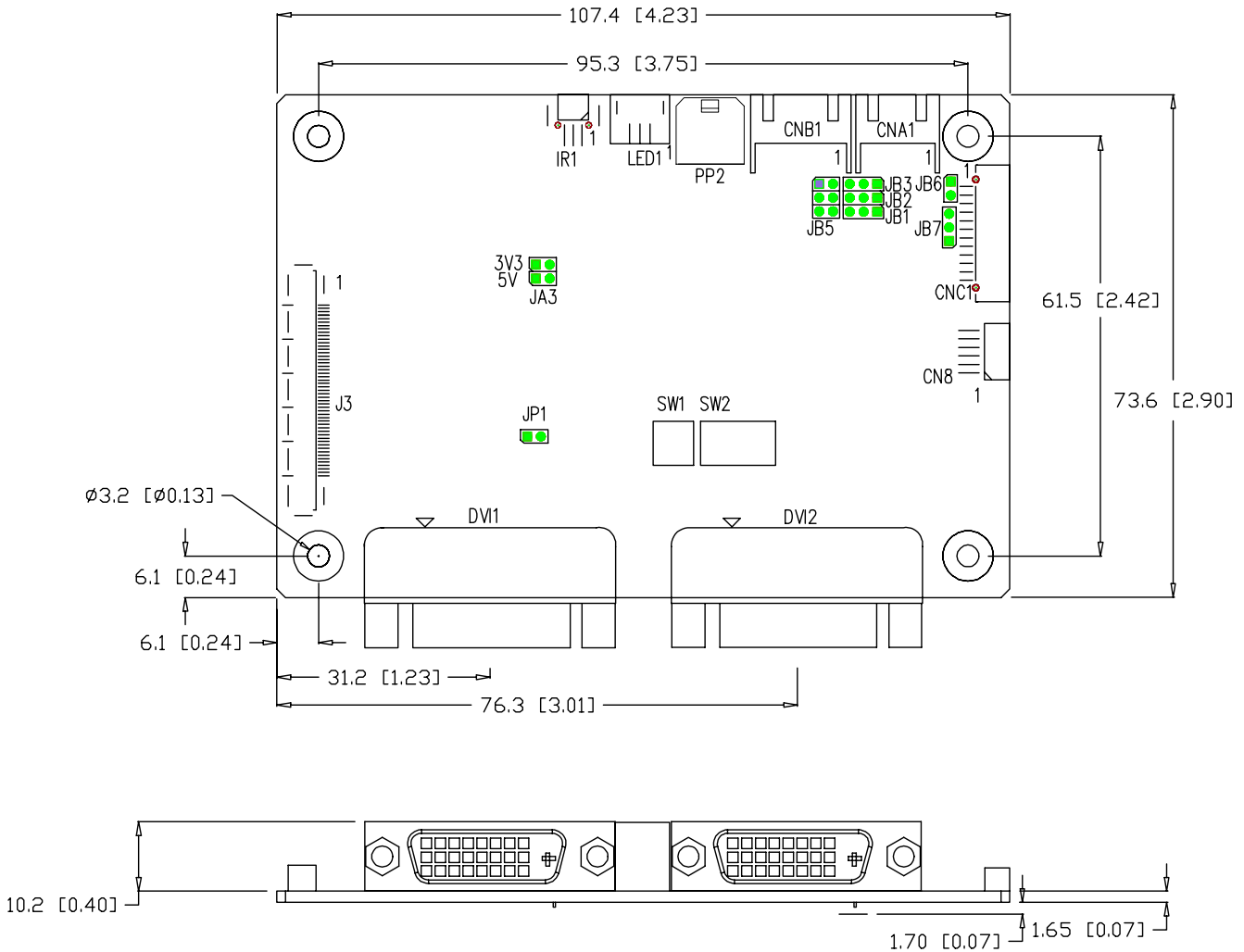
**LED1 – Dual color LED connector for controller status, JST 3-way, S3B-ZR-SM4A (Mating type : JST ZHR-3)**

PIN	DESCRIPTION
1	Green LED pin (anode)
2	LED pin common (cathode)
3	Red LED pin (anode)

**PP2 - Power supply (Mating type : Molex 43645-0200 compatible)**

PIN	DESCRIPTION
1	+12VDC 5A max
2	Ground

## CONTROLLER DIMENSIONS



The maximum thickness of the controller is 13.55mm (measured from bottom of PCB to top of components, including any underside components & leads). We recommend clearances of:

- 5mm from bottom of PCB - if mounting on a metal plate we also recommend a layer of suitable insulation material is added to the mounting plate surface.
- 10mm above the components
- 3~5mm around the edges

Any of the holes shown above can be used for mounting the PCB, they are 3.2mm in diameter.

**CAUTION: Ensure adequate insulation is provided for all areas of the PCB with special attention to high voltage parts such as the inverter.**



## APPLICATION NOTES

### USING THE CONTROLLER WITHOUT BUTTONS ATTACHED

This is very straightforward by following the steps below :

- Firstly setup the controller/display system with the buttons. With controls attached and display system active make any settings for colour and image position as required then switch everything off.
- Use a jumper to close JP6 jumper, this will fix the board On.
- Refer to inverter specifications for details as to fixing brightness to a desired level, this may require a resistor, an open circuit or closed circuit depending on inverter.

### INVERTER CONNECTION

There are potentially 3 issues to consider with inverter connection:

- Power
- Enable
- Brightness

Please read the following sections for a guide to these issues.

**Inverter Power:** As per the table for CNB1 pin 1 is ground and pin 2 provides 12VDC. This should be matched with the inverter specification: see table.

#### CNB1

PIN	DESCRIPTION
1	Ground
2	+12VDC

Remark: For higher power inverter, more current for 12V can be taken from CNA1 pin 1. Maximum current drawn on CNA1 pin 1 and CNB1 pin 2 is 3A(12V)

**Enable:** This is a pin provided on some inverters for On/Off function and is used by this panel controller for VESA DPMS compliance. If the inverter does not have an enable pin or the enable pin is not used then DPMS will not be operational. Pin 3 should be matched to the inverters specification for the 'enable' or 'disable' pin.

#### CNB1

PIN	DESCRIPTION
3	Enable

Further, jumpers JB2 & JB3 should be set to match the inverters specification for the enable pin power and High or Low setting: see table.

Ref	Purpose	Note
JB2	Inverter enable voltage	1-2 H = 12V, 2-3 H = 5V (Vcc), OPEN H = open collector
JB3	Inverter control	1-2 H = On, 2-3 L = On

**Brightness:** There are various methods for brightness control and it is important to consider the specifications for the inverter to be used. Generally the situation is:

- Brightness can controlled by using a resistor or VR (Variable Resistor).
- Brightness controlled by adding a circuit such as PWM (Pulse Width Modulation).
- No adjustment of brightness is possible.

CNB1 pins 4 & 5 are available for connecting to an inverter or circuit where VR control is supported.

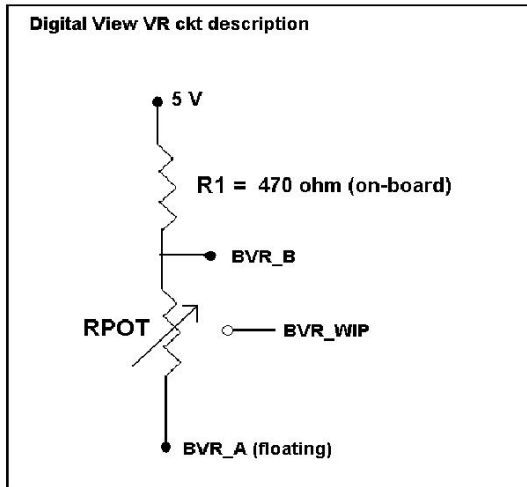
#### CNB1

PIN	DESCRIPTION
4	VR WIP
5	VR A

This can then be matched with function controls (OSD switch mount) pins 3 & 4: see cable design below .



## Design Guideline for making VR circuitry :



### Signal description / Notes :

- 1) R1 : 470ohm on board
- 2) RPOT is an external potentiometer (in-line dip style) that can be plugged directly into CNC1 pins 3,4,5. RPOT must be supplied / installed by user.
- 3) BVR\_B : Voltage tapped from “top” of potentiometer, the node of R1 and RPOT.
- 4) BVR\_WIP : Voltage tapped from wiper arm of RPOT.
- 5) BVR\_A : Voltage tapped from “bottom” of RPOT.

**Note : BVR\_A voltage is left floating on the controller board. To use this circuit, you need to tie this point to a potential (usually GND, available at CNC1 pin 6).**

### CNB1 – Backlight inverter connector: JST B5B-XH-A (Matching type : XHP-5)

PIN	SYMBOL	DESCRIPTION
1	GND	Ground
2	VBKL	+12VDC, backlight power supply (selected by JA3 & JA6)
3	BLCTRL	On/Off control (enable) – see JB2 & JB3
4	BVR_WIP	Brightness VR - WIP
5	BVR_A	Brightness VR A

### CNC1 – Control switch, JST B12B-XH-A (Matching type : XHP-12)

PIN	SYMBOL	DESCRIPTION
1	PSWIN	Power button A
2	SW_ON	Power button B
3	BVR_A	Backlight Brightness VR pin A
4	BVR_WIP	Backlight Brightness R pin WIP
5	BVR_B	Backlight Brightness VR pin B (470 ohm resistor to +5V Vcc)
6	GND	Ground
7	MENU	OSD menu
8	-/LEFT	OSD -/Left
9	+ /RIGHT	OSD +/Right
10	SEL_DN	OSD Select down
11	SEL_UP	OSD Select up
12	NC	No connection

The VR for brightness depends on the inverter. The main power load for On/Off is handled by a relay on the controller.

### Example for circuit design :

- 1.) Choose RPOT = 10K
- 2.) Tie BVR\_A to GND
- 3.) Circuit analysis gives BVR\_WIP as the following (see Figure 1)

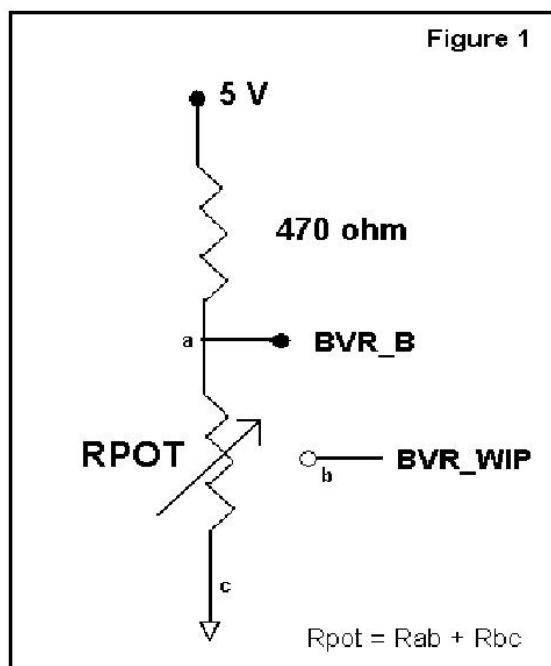
$$BVR\_WIP = 5 \times (R_{bc}/10.47)$$

where BVR\_WIP is in Volts.  
And Rbc is the resistance from the wiper arm to bottom of pot in Kohms.

To evaluate, plug in different values of Rbc :

Rbc	BVR_WIP
0	0 V
2.5 K	1.2 V
5 K	2.4 V
7.5 K	3.6 V
10 K	4.8 V

So this circuit could provide Brightness adjust voltage ranging from 0V to 5V.



## TROUBLESHOOTING

### General

A general guide to troubleshooting a flat panel display system it is worth considering the system as separate elements, such as:

- Controller (jumpers, PC settings)
- Panel (controller, cabling, connection, panel, PC settings)
- Backlight (inverter, cabling, backlight tubes)
- Cabling
- Computer system (display settings, operating system)

Through step by step cross checking with instruction manuals and a process of elimination to isolate the problem it is usually possible to clearly identify the problem area.

### No image:

- If the panel backlight is not working it may still be possible to just see some image on the display.
- A lack of image is most likely to be caused by incorrect connection, lack of power, failure to provide a signal or incorrect graphic card settings.

### Image appearance:

- A faulty panel can have blank lines, failed sections, flickering or flashing display
- Incorrect graphics card refresh rate, resolution or interlaced mode will probably cause the image to be the wrong size, to scroll, flicker badly or possibly even no image.
- Incorrect jumper settings on the controller may cause everything from total failure to incorrect image. CAUTION: Do not set the panel power input incorrectly.
- Sparkling on the display: faulty panel signal cable.

### Backlight:

Items to check include: Power input, Controls, Inverter and Tubes generally in this order.

If half the screen is dimmer than the other half:

- Check cabling for the inverter.
- For a specific backlight tube check the AC pins orientation (CAUTION: Never reverse any DC power pins).

Also:

- If adjusting brightness control has no effect the chances are that the VR rating or method of adjusting brightness is not compatible or correctly connected to the inverter.
- If system does not power down when there is a loss of signal

### Continued failure:

If unit after unit keeps failing consider and investigate whether you are short circuiting the equipment or doing something else seriously wrong.

Generally after common sense issues have been resolved we recommend step by step substitution of known working parts to isolate the problem.

## SPECIFICATIONS

Panel compatibility	1920x1200, 1920x1080, 1920x480, 1680x1050, 1600x1200, 1600x900, 1440x900, 1400x1050, 1366x768, 1280x1024, 1280x800, 1280x768, 1024x768, 1024x600, 960x960, 800x600, 800x480 resolution TFT LVDS LCD's support.
No. of colours	Up to 3 x 8 bit providing 16.7 million colours.
Vertical refresh rate	WUXGA, UXGA, WXGA, SXGA, XGA, SVGA, VGA resolution up to 60Hz.
Dot clock (pixel clock) maximum	165 MHz
Graphics formats	Standard WUXGA, UXGA, SXGA, XGA, SVGA, VGA
Standard input at source	- DVI 1 / DVI 2
Controls available	- On/Off - Brightness (inverter) - OSD menu - OSD select - OSD setting + - OSD setting -
Control interface	- Buttons, RS-232, IR remote control
Settings memory	Settings are stored in non volatile memory
Language OSD support	Graphics OSD icons
Voltage output for LCD	+3.3V, +5V, +12V The current drawn for 3.3V, 5V or 12V panel from 12VDC power input is limited to 3A.
Input voltage	12VDC, 5A max +/- 5%
Controller power consumption	Approx 4W (controller logic only, no panel and inverter are involved)
Controller dimensions	107.4mm x 73.6mm x 13.55mm
Storage temperature limits	-40°C to +70°C
Operating temperature limits	0°C to +60°C

### NOTES

Please note the following:

- For specific panel setup a sample of an LCD may be required (this will be returned) and a copy of the full technical specifications for the panel from the manufacturer.
- Re-layout and custom development services are available.

## Appendix I – Mode Support Table

### DVI port :

<p><b>Video timing:</b>  Native/preferred timing.. 1920x1080p at 60Hz (15:9)  Detailed timing #1..... 1920x1200p at 60Hz (15:9)  Detailed timing #2..... 1600x1200p at 60Hz (15:9)  Standard timings supported  640 x 480p at 60Hz - IBM VGA  800 x 600p at 60Hz - VESA  1024 x 768p at 60Hz - VESA  640 x 480p at 60Hz - VESA STD  800 x 600p at 60Hz - VESA STD  1024 x 768p at 60Hz - VESA STD  1280 x 1024p at 60Hz - VESA STD  1600 x 1200p at 60Hz - VESA STD  1920 x 1080p at 60Hz - VESA STD  1920 x 1200p at 60Hz - VESA STD</p> <p>Detailed timing #1..... 1360x768p at 60Hz (15:9)  Detailed timing #2..... 1280x768p at 60Hz (15:9)  Detailed timing #3..... 1920x1080p at 50Hz (16:9)</p> <p>CE video identifiers (VICs) - timing/formats supported  1920 x 1080p at 50Hz - HDTV (16:9, 1:1)  1920 x 1080p at 60Hz - HDTV (16:9, 1:1)  1920 x 1080i at 50Hz - HDTV (16:9, 1:1)  1920 x 1080i at 60Hz - HDTV (16:9, 1:1)  1280 x 720p at 50Hz - HDTV (16:9, 1:1)  1280 x 720p at 60Hz - HDTV (16:9, 1:1)  720 x 576p at 50Hz - EDTV (16:9, 64:45)  720 x 576p at 50Hz - EDTV (4:3, 16:15)  720 x 576i at 50Hz - Doublescan (16:9, 64:45)  720 x 576i at 50Hz - Doublescan (4:3, 16:15)  720 x 480p at 60Hz - EDTV (16:9, 32:27)  720 x 480p at 60Hz - EDTV (4:3, 8:9)  720 x 480i at 60Hz - Doublescan (16:9, 32:27)  720 x 480i at 60Hz - Doublescan (4:3, 8:9)  640 x 480p at 60Hz - Default (4:3, 1:1)  640 x 480p at 60Hz - Default (4:3, 1:1)</p>	<p><b>CVT timing:</b>  Native/preferred timing.. 1920x1080p at 60Hz (15:9)  Detailed timing #1..... 1920x1200p at 60Hz (15:9)  Detailed timing #2..... 1600x1200p at 60Hz (15:9)  Standard timings supported  640 x 480p at 60Hz - IBM VGA  800 x 600p at 60Hz - VESA  1024 x 768p at 60Hz - VESA  640 x 480p at 60Hz - VESA STD  800 x 600p at 60Hz - VESA STD  1024 x 768p at 60Hz - VESA STD  1280 x 1024p at 60Hz - VESA STD  1600 x 1200p at 60Hz - VESA STD  1920 x 1080p at 60Hz - VESA STD  1920 x 1200p at 60Hz - VESA STD</p> <p>Detailed timing #1..... 800x480p at 59Hz (15:9)  Detailed timing #2..... 1280x800p at 60Hz (15:9)  Detailed timing #3..... 1366x768p at 60Hz (16:9)  Detailed timing #4..... 1440x900p at 60Hz (16:9)</p> <p>CE video identifiers (VICs) - timing/formats supported  1920 x 1080p at 50Hz - HDTV (16:9, 1:1)  1920 x 1080p at 60Hz - HDTV (16:9, 1:1)  1920 x 1080i at 50Hz - HDTV (16:9, 1:1)  1920 x 1080i at 60Hz - HDTV (16:9, 1:1)  1280 x 720p at 50Hz - HDTV (16:9, 1:1)  1280 x 720p at 60Hz - HDTV (16:9, 1:1)  720 x 576p at 50Hz - EDTV (16:9, 64:45)  720 x 576p at 50Hz - EDTV (4:3, 16:15)  720 x 576i at 50Hz - Doublescan (16:9, 64:45)  720 x 576i at 50Hz - Doublescan (4:3, 16:15)  720 x 480p at 60Hz - EDTV (16:9, 32:27)  720 x 480p at 60Hz - EDTV (4:3, 8:9)  720 x 480i at 60Hz - Doublescan (16:9, 32:27)  720 x 480i at 60Hz - Doublescan (4:3, 8:9)  640 x 480p at 60Hz - Default (4:3, 1:1)  640 x 480p at 60Hz - Default (4:3, 1:1)</p>
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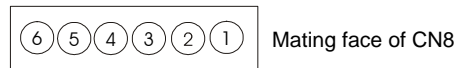
## Appendix II – RS-232 control protocols

### RS-232 Serial control (Baud rate 2400, 8 bits, 1 stop bit and no parity)

Physical connection :

Controller side  
Connector interface : CN8  
Mating connector : Molex 51021-0600

Computer side  
Connector interface : Serial port  
Mating connector : DB9 Female



PIN#	Description
4	RS-232 Tx Data
5	Ground
6	RS-232 Rx Data

PIN#	Description
2	RS-232 Rx Data
3	RS-232 Tx Data
5	Ground

Software connection :

The OSD function can be controlled through sending the RS-232 protocol.

The RS-232 program can be custom-made to fit for application or it can be used the program provided by Digitalview on request. Please contact your local sales for informations.

### 1. Commands to implement switch mount control buttons

Function	Command	Description	Acknowledge (if enabled)
Menu	0xf7	Menu button pressed	Button equivalent
Select-down button	0xfa	Select down button pressed	Button equivalent
Select-up button	0xfb	Select up button pressed	Button equivalent
Right/+ button	0xfc	Right/+button pressed	Button equivalent
Left/- button	0xfd	Left/- button pressed	Button equivalent

### 2. Parameter setting - immediate, relative, reset and query

Function	Command	Description	Acknowledge (if enabled)
Brightness control	0x81, nn   "+"   "-"   "r"   "R"   "?"	Set brightness = value/increment/decrement Reset Query	Brightness.  Range: "0"0"-6"4" Default: "3"2"
Contrast control	0x82, "a"   "A", nn   "+"   "-"   "r"   "R"   "?"	Set all contrast = value/increment/decrement Reset Query	Contrast.  Range: "4"0"-6"4" Default: "3"2"
Sharpness	0x8a, nn   "+"   "-"   "r"   "R"   "?"	Set sharpness= value/increment/decrement Reset Query	Sharpness  Range: "F"0"-0"4" Default: "0"0"
OSD H position	0x90, nnn   "+"   "-"   "r"   "R"   "?"	Set osd_hpos = value/increment/decrement Reset Query	OSD horizontal position  Range: "0"0"0"-3"E"8" Default: "1"F"4"
OSD V position	0x91, nnn   "+"   "-"   "r"   "R"   "?"	Set osd_vpos = value/increment/decrement Reset Query	OSD vertical position  Range: "0"0"0"-3"E"8" Default: "1"F"4"
Select menu	0x93,	Select menu timeout =	OSD menu timeout value.



timeout	nn   "+"   "-"   "r"   "R"   "?"	value/increment/decrement Reset Query	"00" – Continuous. Value – Round up to nearest available step. If value > max available step, set it to the max available step. "0" "0" – Always On. "0" "C" – 12 seconds (Default) "0" "6" – 6 seconds "0" "3" – 3 seconds
Input main select  * Function in Valid mode only	0x98, nn   "+"   "-"   "r"   "R"   "?"	Select input main = PC or video or next available Reset Query	Main selected. "0x46,0x31" DVI1 (Default) "0x46,0x32" DVI2
GAMMA value select	0x9d, n   "r"   "R"   "?"	Select GAMMA value = Value Reset Query	GAMMA value: "0" – 0.4, "1" – 0.6 "2" – 1.0 (Default), "3" – 1.6 "4" – 2.2
Colour temperature select	0xb3, n   "r"   "R"   "?"	Select colour temperature = value Reset Query	Main selected. "0" – user defined RGB values. "1" – 4200K. "2" – 5000K. "3" – 6500K. "4" – 7500K. (Default) "5" – 9300K.
Red level for selected colour temperature	0xb4, nn   "+"   "-"   "r"   "R"   "?"	Set the level of the red channel for the selected colour temp. = value/increment/decrement Reset Query	Red level for selected colour temperature.  Range: "0""0"- "6""4" Default: "6""4"
Green level for selected colour temperature	0xb5, nn   "+"   "-"   "r"   "R"   "?"	Set the level of the green channel for the selected colour temp. = value/increment/decrement Reset Query	Green level for selected colour temperature.  Range: "0""0"- "6""4" Default: "6""4"
Blue level for selected colour temperature	0xb6, nn   "+"   "-"   "r"   "R"   "?"	Set the level of the blue channel for the selected colour temp. = value/increment/decrement Reset Query	Blue level for selected colour temperature.  Range: "0""0"- "6""4" Default: "6""4"
Backlight	0xe0,	Set backlight brightness =	Backlight brightness.



brightness control	nn   "+"   "-"   "r"   "R"   "?"	value/increment/decrement Reset Query	Range: "0"0"-6"4" Default: "6"4"  e.g "1"0" → 0xe0 0x31 0x30 * This control can only function when JB5 sets 3-4 closed  * Apply for inverter control voltage in range of 0~5V. Each step interval is in 1
Backlight on/off control	0xe1, "0"   "1"   "r"   "R"   "?"	Set backlight brightness = Disable backlight Enable backlight Reset Query	Backlight on/off.
Backlight PWM**	0xe5, "0"   "1"   "r"   "R"   "?"	Set backlight type D/A or PWM Reset Query	"1" – PWM "0" – D/A
Backlight PWM Frequency**	0xe6, nnn   "+"   "-"   "r"   "R"   "?"	Set Backlight PWM Frequency = Value/ increment/ decrement Reset Query	+/- 20Hz Value 100Hz : "0", "6", "4" 120Hz : "0", "7", "8" 140Hz : "0", "8", "C" 160Hz : "0", "A", "0" 180Hz : "0", "B", "4" 200Hz : "0", "C", "8" 220Hz : "0", "D", "C" 240Hz : "0", "F", "0" 260Hz : "1", "0", "4" 280Hz : "1", "1", "8" 300Hz : "1", "2", "C" 320Hz : "1", "4", "0" 340Hz : "1", "5", "4" 360Hz : "1", "6", "8" 380Hz : "1", "7", "C" 400Hz : "1", "9", "0" 420Hz : "1", "A", "4" 440Hz : "1", "B", "8"
Backlight Invert**	0xe7, 0"   "1"   "r"   "R"   "?"	Set backlight invert Normal or Invert Reset Query	"1" – Invert "0" – Normal
OSD menu lock	0xf6, n   "0"   "1"   "r"   "R"   "?"	OSD menu lock Off/ On Reset Query	"0" – OSD menu lock Off "1" – OSD menu lock On





### 3. Other control

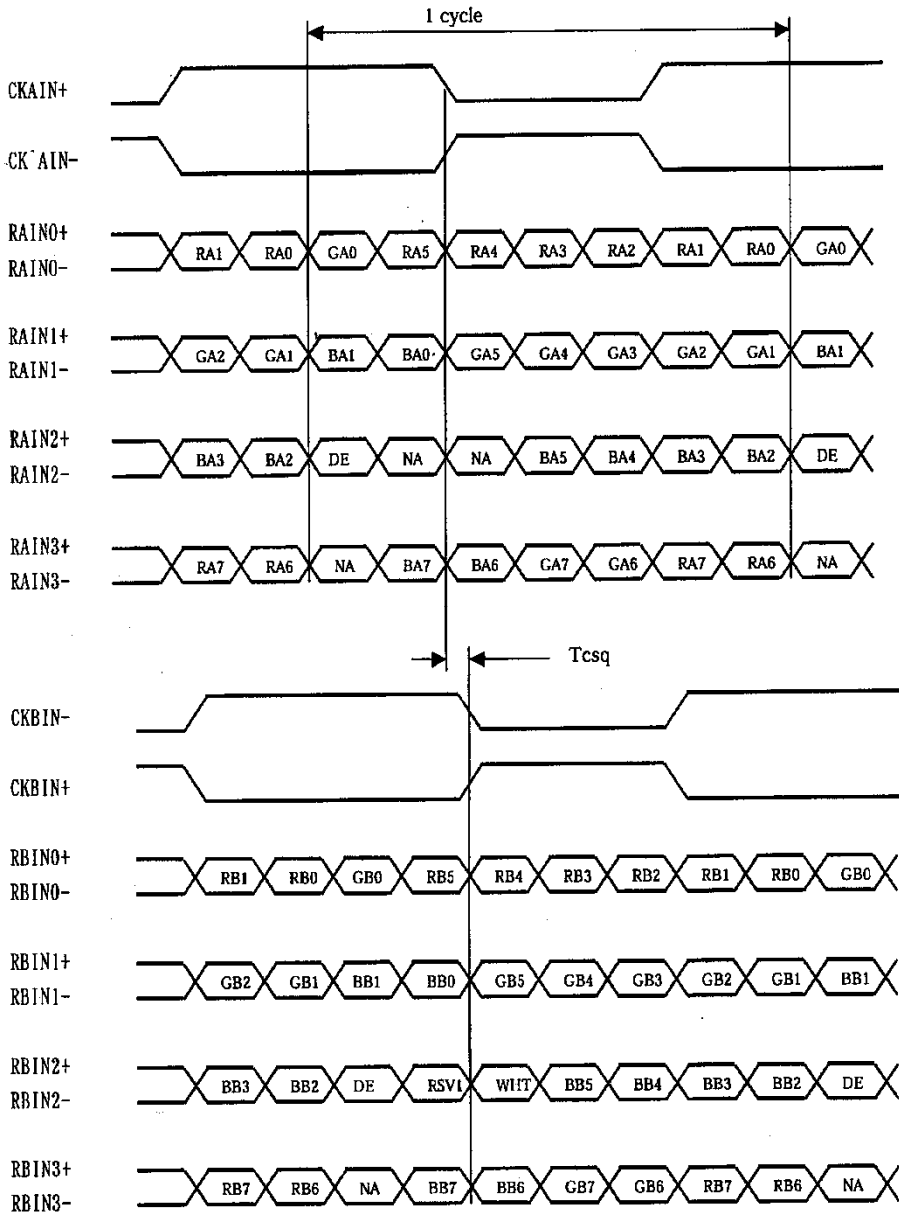
Function	Command	Description	Acknowledge (if enabled)
Select RS-232 acknowledge	0xc1, "0"   "1"	Disable/enable command acknowledge.	"0" – acknowledge disabled. "1" – acknowledge enabled.
Command availability	0xc4, n	Check whether a command is available.	"0" – not available. "1" – available.
Soft Power On/Off**	0xc8, "0"   "1"   "?"	Soft power On/off query	"0" – soft power off. "1" –soft power on.
Query BIOS version	0xcb, "0"	Read BIOS version	"nnnn" = BIOS ver. "nn.nn"
Query PCBA number	0xcb, "1"	Read PCBA number	"nnnn" = PCBA number DD-1920-DUAL-DVI="41739"
Load factory defaults	0xce	Reset all parameters to factory default value	"1" – successful.

### Hex to ASCII conversion table

Hex	ASCII	Hex	ASCII	Hex	ASCII	Hex	ASCII
0x30	0	0x41	A	0x61	a	0x2B	+
0x31	1	0x42	B	0x62	b	0x2D	-
0x32	2	0x43	C	0x63	c	0x3F	?
0x33	3	0x44	D	0x64	d		
0x34	4	0x45	E	0x65	e		
0x35	5	0x46	F	0x66	f		
0x36	6	0x47	G	0x67	g		
0x37	7	0x48	H	0x68	h		
0x38	8	0x49	I	0x69	i		
0x39	9	0x4A	J	0x6A	j		
		0x4B	K	0x6B	k		
		0x4C	L	0x6C	l		
		0x4D	M	0x6D	m		
		0x4E	N	0x6E	n		
		0x4F	O	0x6F	o		
		0x50	P	0x70	p		
		0x51	Q	0x71	q		
		0x52	R	0x72	r		
		0x53	S	0x73	s		
		0x54	T	0x74	t		
		0x55	U	0x75	u		
		0x56	V	0x76	v		
		0x57	W	0x77	w		
		0x58	X	0x78	x		
		0x59	Y	0x79	y		
		0x5A	Z	0x7A	z		

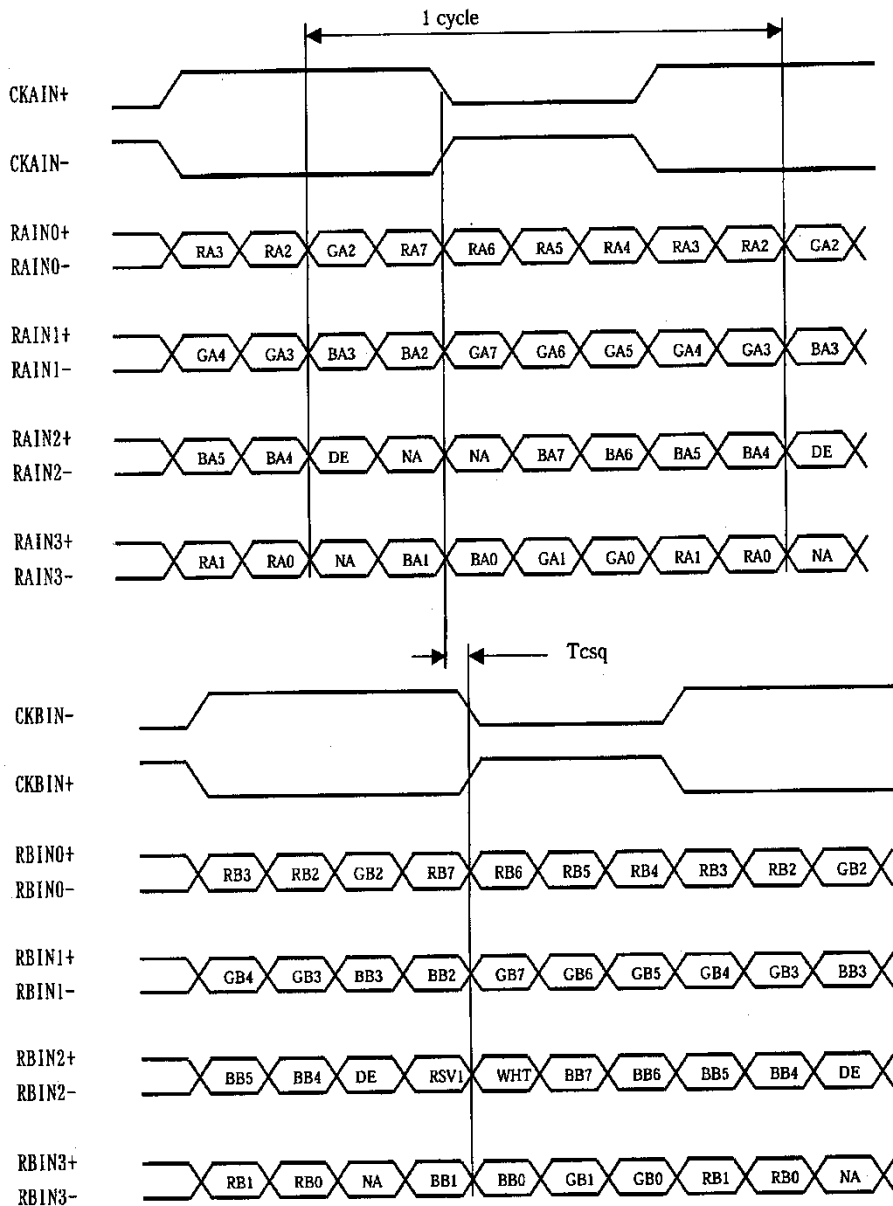
## Appendix III – Mapping definition

- Definition of Mapping A :





• Definition of Mapping B :



## Appendix IV – DV remote control unit work for DD-1920-DUAL-DVI

**P/N 559000106-3 :**

DigitalView remote control unit  
(without DV logo silk screen  
printing)

**P/N 559000105-3 :**

DigitalView remote control unit  
(with DigitalView logo silk screen  
printing)



BUTTON	FUNCTION
POWER BUTTON	Soft power ON/OFF button.
ATTENTION BUTTON	Use combined with digit keys to enable/disable the IR function. DD-1920-DUAL-DVI : "Attention" + "1"
SEL UP (▲) / SEL DN (▼)	Press this button to select the items in the OSD menu.
+ / - BUTTON	Use "+" button to direct control the hotkey function for switching to next input source. In OSD menu, pressing this button to adjust the settings.
DISPLAY BUTTON	Activate the OSD menu display on screen.
DVI BUTTON	Press this button in the non OSD menu display mode to select DVI 1 source.

---

## WARRANTY

The products are warranted against defects in workmanship and material for a period of three (3) year from the date of purchase provided no modifications are made to it and it is operated under normal conditions and in compliance with the instruction manual.

The warranty does not apply to:

- Product that has been installed incorrectly, this specifically includes but is not limited to cases where electrical short circuit is caused.
- Product that has been altered or repaired except by the manufacturer (or with the manufacturer's consent).
- Product that has subjected to misuse, accidents, abuse, negligence or unusual stress whether physical or electrical.
- Ordinary wear and tear.

Except for the above express warranties, the manufacturer disclaims all warranties on products furnished hereunder, including all implied warranties of merchantability and fitness for a particular application or purpose. The stated express warranties are in lieu of all obligations or liabilities on the part of the manufacturer for damages, including but not limited to special, indirect consequential damages arising out of or in connection with the use of or performance of the products.

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## CAUTION

Whilst care has been taken to provide as much detail as possible for use of this product it cannot be relied upon as an exhaustive source of information. This product is for use by suitably qualified persons who understand the nature of the work they are doing and are able to take suitable precautions and design and produce a product that is safe and meets regulatory requirements.

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## LIMITATION OF LIABILITY

The manufacturer's liability for damages to customer or others resulting from the use of any product supplied hereunder shall in no event exceed the purchase price of said product.

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## TRADEMARKS

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