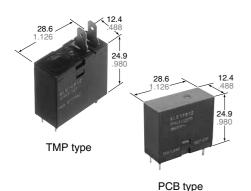




16A POWER RELAY FOR MICRO WAVE OVEN

LE RELAYS (ALE)



FEATURES

1. Supports magnetron and heater loads.

Capable for switching magnetron and heater loads found in microwave ovens.

2. Excellent heat resistance

Ambient temperature: up to 85°C 185°F Certified UL coil insulation class B and class F

3. High insulation resistance

Creepage distance and clearances between contact and coil:

Min. 8 mm .315 inch

Surge withstand voltage: 10,000V

4. Low operating power

Nominal operating power: 400mW/ 200mW (High sensitive type)

5. A wide variety of types

Product line consists of 4 types with different shapes and pins

6. Conforms to the various safety standards:

UL/CSA, TÜV, VDE approved and SEMKO available (TMP type) UL/CSA, VDE approved (PCB type)

TYPICAL APPLICATIONS

- Microwave ovens
- Refrigerators
- OA equipment

RoHS Directive compatibility information http://www.mew.co.jp/ac/e/environment/

SPECIFICATIONS

Contact

| Arrangemen | t | 1 Form A | | |
|-------------------|---|---------------------|--|--|
| | t resistance, max. drop 6 V DC 1 A) | 100 mΩ | | |
| Contact mat | erial | AgSnO₂ type | | |
| | Nominal switching capacity | 16 A 277 V AC | | |
| Rating | Max. switching power | 4,432 V A | | |
| (resistive | Max. switching voltage | 277 V AC | | |
| load) | Max. switching current | 16 A | | |
| | Min. switching capacity#1 (Reference value) | 100 mA, 5 V DC | | |
| Expected life | Mechanical (at 180 cpm) | 2 × 10 ⁶ | | |
| (min. operations) | Electrical (at 20 cpm) (Resistive load) | 105 | | |

Coil

| Туре | Standard | High sensitive |
|-------------------------|----------|----------------|
| Nominal operating power | 400 mW | 200 mW |

^{#1} This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

Remarks

- Specifications will vary with foreign standards certification ratings.
- *1 Measurement at same location as "Initial breakdown voltage" section. *2 Detection current: 10mA
- \star_3 Wave is standard shock voltage of $\pm 1.2 \times 50 \mu s$ according to JEC-212-1981
- *4 Excluding contact bounce time. *5 Half-wave pulse of sine wave: 11 ms; detection time: 10 μs
- *6 Half-wave pulse of sine wave: 6 ms
- *7 Detection time: 10 μs
- *8 Refer to 6. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT.

Characteristics

| | 20 cpm | | | |
|--|---|--|--|--|
| | 20 cpm | | | |
| Initial insulation resistance*1 | | | | |
| en contacts | 1,000 Vrms for 1 min. | | | |
| ntacts and | 4,000 Vrms for 1 min. | | | |
| en contact | 10,000 V | | | |
| °C 68°F) | Max. 20ms | | | |
| Release time (with diode)*4 (at nominal voltage) (at 20°C 68°F) | | | | |
| Temperature rise (at nominal voltage) (resistance method, contact current 16 A, 20°C 68°F) | | | | |
| unctional*5 | 200 m/s ² {20 G} | | | |
| estructive*6 | 1,000 m/s²{100 G} | | | |
| unctional*7 | 10 to 55Hz at double amplitude of 1.5mm | | | |
| estructive | 10 to 55Hz at double amplitude of 1.5mm | | | |
| mbient | -40°C to +85°C | | | |
| emp. | –40°F to +185°F | | | |
| lumidity | 5 to 85% R.H. | | | |
| Unit weight | | | | |
| | en contact en contact °C 68°F) 4 °C 68°F) nal voltage) ct current unctional*5 estructive*6 unctional*7 estructive mbient emp. | | | |

ORDERING INFORMATION

Ex. A LE 2 В 12 Product name Terminal shape Coil insulation class Coil voltage, V DC Contact arrangement 1: 1 Form A (400 mW) 2: TMP type/PCB side three terminals 05: 5 LE B: Class B insulation 18: 18 7: 1 Form A (200 mW) (includes one dummy terminal) F: Class F insulation 06: 6 24: 24 3: TMP type/PCB side three terminals 09: 9 48: 48 4: TMP type/PCB side four terminals 12: 12 P: PCB type (No tab terminals)

UL/CSA, TÜV, VDE approved type is standard (TMP type). SEMKO approved types are also available, please consult us. UL/CSA, VDE approved type is standard (PCB type).

Note: Standard packing; Carton: 100 pcs. Case 500 pcs.

TYPES

1. Standard type

| Contact arrangement | Coil voltage, V DC | TMP type/PCB side three terminals (includes one dummy terminal) | TMP type/PCB side three terminals | TMP type/PCB side four terminals | PCB type (No tab terminals) |
|------------------------|-----------------------|--|-----------------------------------|----------------------------------|--------------------------------|
| | | Part No. | Part No. | Part No. | Part No. |
| | 5 | ALE12O05 | ALE13O05 | ALE14O05 | ALE1PO05 |
| | 6 | ALE12O06 | ALE13O06 | ALE14O06 | ALE1PO06 |
| | 9 | ALE12O09 | ALE13O09 | ALE14O09 | ALE1PO09 |
| 1 Form A | 12 | ALE12O12 | ALE13O12 | ALE14O12 | ALE1PO12 |
| | 18 | ALE12O18 | ALE13O18 | ALE14O18 | ALE1PO18 |
| | 24 | ALE12O24 | ALE13O24 | ALE14O24 | ALE1PO24 |
| | 48 | ALE12O48 | ALE13O48 | ALE14O48 | ALE1PO48 |

O: Input the following letter. Class B: B, Class F: F

2. High sensitive type

| Contact arrangement | Coil voltage, V DC | TMP type/PCB side three terminals (includes one dummy terminal) | TMP type/PCB side three terminals | TMP type/PCB side four terminals | PCB type (No tab terminals) |
|--|-----------------------|--|-----------------------------------|----------------------------------|--------------------------------|
| | | Part No. | Part No. | Part No. | Part No. |
| | 5 | ALE72O05 | ALE73O05 | ALE74O05 | ALE7PO05 |
| | 6 | ALE72O06 | ALE73O06 | ALE74O06 | ALE7PO06 |
| 1 Form A (High sensitivity: 200mW) | 9 | ALE72O09 | ALE73O09 | ALE74O09 | ALE7PO09 |
| | 12 | ALE72O12 | ALE73O12 | ALE74O12 | ALE7PO12 |
| | 18 | ALE72O18 | ALE73O18 | ALE74O18 | ALE7PO18 |
| | 24 | ALE72O24 | ALE73O24 | ALE74O24 | ALE7PO24 |
| | 48 | ALE72O48 | ALE73O48 | ALE74O48 | ALE7PO48 |

O: Input the following letter. Class B: B, Class F: F

COIL DATA (at 20°C 68°F)

1. Standard type

| Nominal voltage, V DC | Pick-up voltage, V DC (max.) (at 20°C 68°F) | Drop-out voltage, V DC (min.) (at 20°C 68°F) | Coil resistance, Ω (±10%) (at 20°C 68°F) | Nominal operating current, mA (±10%) (at 20°C 68°F) | Nominal operating power, mW (at 20°C 68°F) | Maximum allowable voltage, V DC (at 20°C 68°F) |
|--------------------------|---|--|---|---|--|---|
| 5 | 3.75 | 0.25 | 63 | 80 | | 7.25 |
| 6 | 4.5 | 0.3 | 90 | 66.7 | | 8.7 |
| 9 | 6.75 | 0.45 | 203 | 44.4 | | 13.05 |
| 12 | 9 | 0.6 | 360 | 33.3 | 400 | 17.4 |
| 18 | 13.5 | 0.9 | 810 | 22.2 | | 26.1 |
| 24 | 18 | 1.2 | 1,440 | 16.7 | | 34.8 |
| 48 | 36 | 2.4 | 5,760 | 8.3 | | 69.6 |

LE (ALE)

2. High sensitive type

| Nominal voltage, V DC | Pick-up voltage, V DC (max.) (at 20°C 68°F) | Drop-out voltage, V DC (min.) (at 20°C 68°F) | Coil resistance, Ω (±10%) (at 20°C 68°F) | Nominal operating current, mA (±10%) (at 20°C 68°F) | Nominal operating power, mW (at 20°C 68°F) | Maximum allowable voltage, V DC (at 20°C 68°F) |
|--------------------------|---|--|--|---|--|---|
| 5 | 3.75 | 0.25 | 125 | 40 | | 7.25 |
| 6 | 4.5 | 0.3 | 180 | 33.3 | | 8.7 |
| 9 | 6.75 | 0.45 | 405 | 22.2 | | 13.05 |
| 12 | 9 | 0.6 | 720 | 16.7 | 200 | 17.4 |
| 18 | 13.5 | 0.9 | 1,620 | 11.1 | | 26.1 |
| 24 | 18 | 1.2 | 2,880 | 8.3 |] | 34.8 |
| 48 | 36 | 2.4 | 11,520 | 4.2 | | 69.6 |

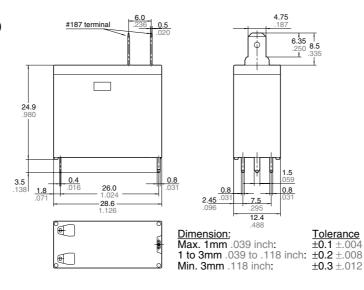
DIMENSIONS

mm inch

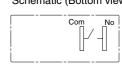
1. TMP type

PCB side three terminals (includes one dummy terminal)



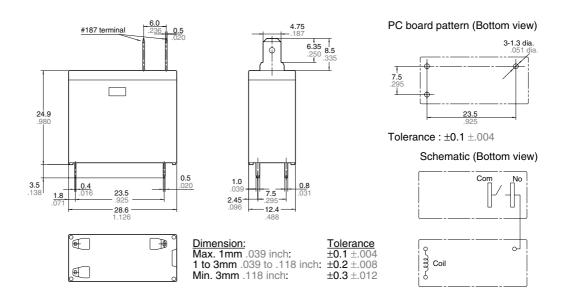


PC board pattern (Bottom view) 2-1.3 dia. .051 dia. 1.8 dia. .071 dia 26.0 1.024 Tolerance: ±0.1 ±.004 Schematic (Bottom view)





PCB side three terminals

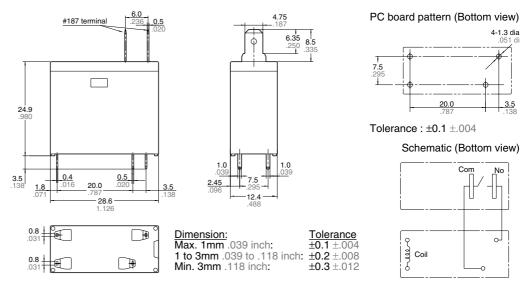


4-1.3 dia.

3.5

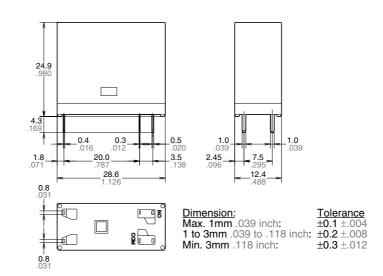
0-

PCB side four terminals



2. PCB type (No tab terminals)





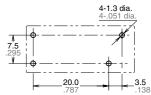
PC board pattern (Bottom view)

محللك

Coil

20.0 787

Schematic (Bottom view)



Tolerance: ±0.1 ±.004

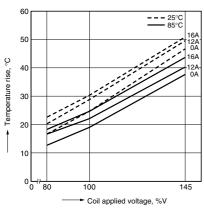
Schematic (Bottom view)



REFERENCE DATA

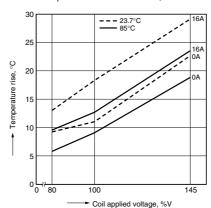
1-1. Coil temperature rise (400mW type) Sample: ALE14B12, 6 pcs. Point measured: coil inside

Ambient temperature: 25°C 77°F, 85°C 185°F

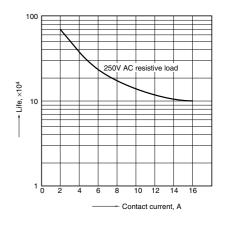


1-2. Coil temperature rise (200mW type) Sample: ALE74B12, 6 pcs. Point measured: coil inside

Ambient temperature: 23.7°C 74.66°F, 85°C 185°F



2. Life curve

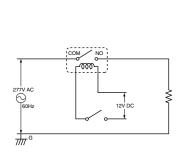


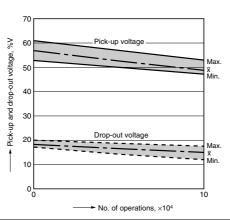
LE (ALE)

3. Electrical life test (16 A 277 V AC, resistive load)

Sample: ALE14B12, 6 pcs.
Operation frequency: 20 times/min.
(ON/OFF = 1.5s: 1.5s)

Ambient temperature: Room temperature Circuit:





For Cautions for Use, see Relay Technical Information.