

DO NOT SCALE FROM THIS PRINT

DESIGNED & DIMENSIONED IN MILLIMETERS [INCHES]

QRF8-XXX-XX.X-X-D-XX-A-XX

No OF POSITIONS
-026, -052 & -078
(-018, -036, & -054 FOR -DP ONLY)

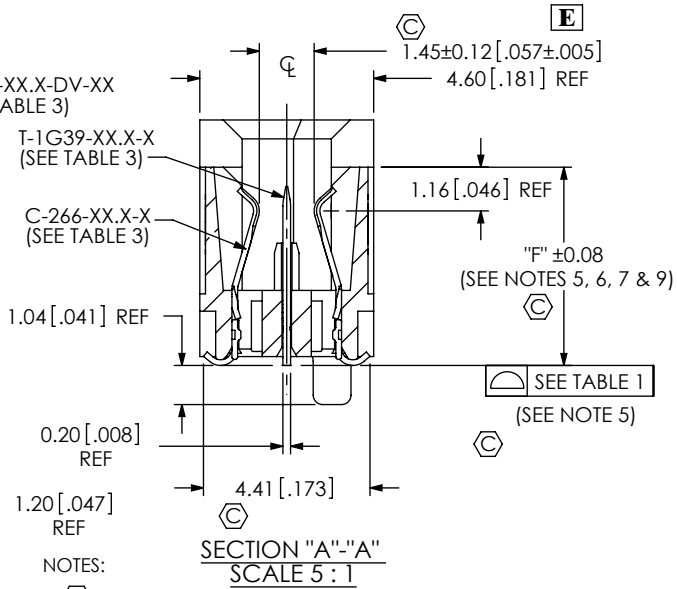
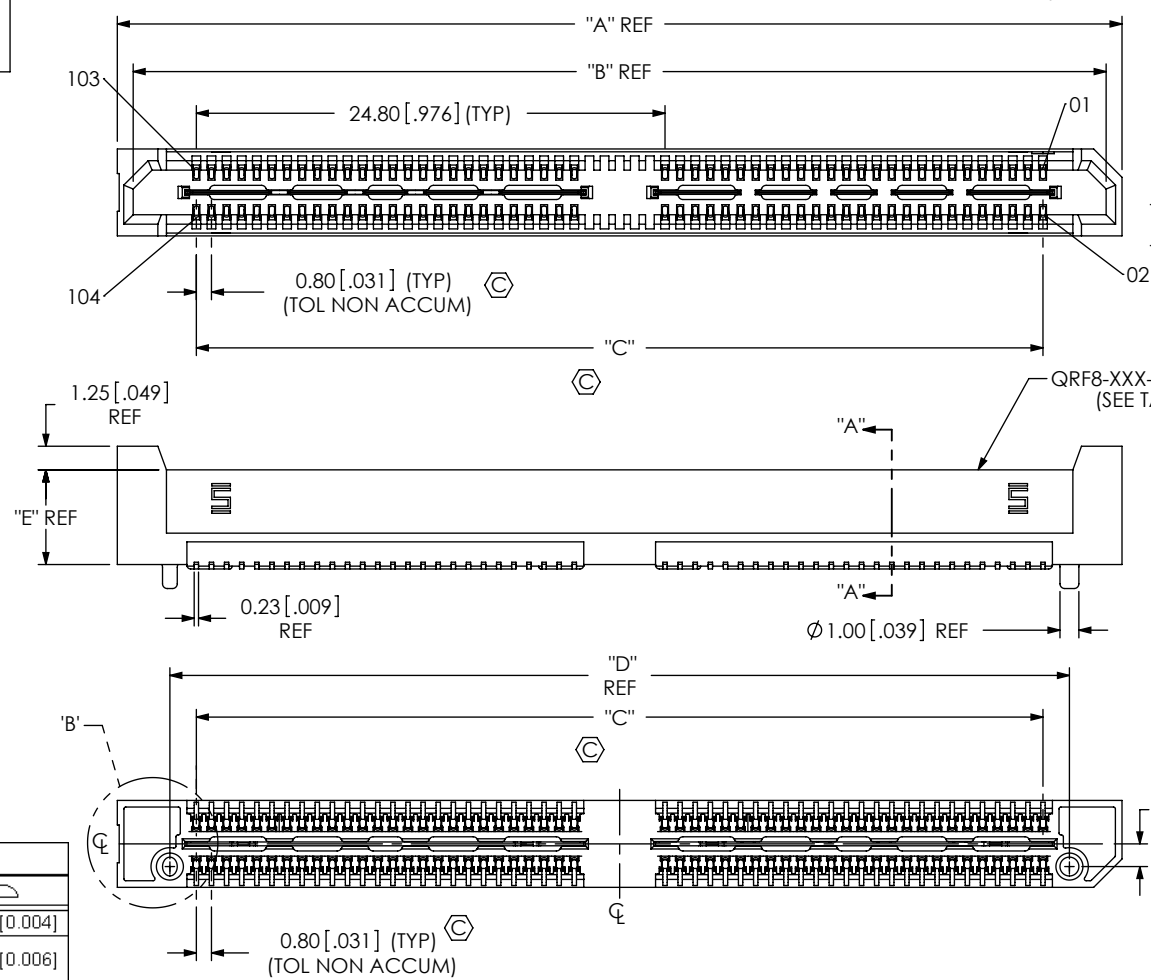
LEAD STYLE
-05.0 = 5mm
-07.0 = 7mm

OPTION
-GP: GUIDE POST (SHEET 3, FIG 3) (SEE NOTE 8)
-K: POLYIMIDE FILM PAD
-TR: TAPE & REEL (SEE NOTE 4)

PLATING SPECIFICATION
-L: LIGHT SELECTIVE GOLD / MATTE TIN (USE C-266-XX.X-L & T-1G39-XX.X-L)
-S: SELECTIVE GOLD / MATTE TIN (USE C-266-XX.X-S & T-1G39-XX.X-S)

OPTION
-A: ALIGNMENT PIN
-DP: DIFFERENTIAL PAIRS

ROW SPECIFICATION
-D: DOUBLE VERTICAL



- NOTES:
1. C REPRESENTS A CRITICAL DIMENSION.
 2. BURR ALLOWANCE: 0.038 [.0015] MAX.
 3. MINIMUM PUSHOUT FORCE: SIGNAL: 1.80 N [.4 LB.] GROUND PLANE 4.44 N [1 LB.]
 4. PARTS TO BE PACKAGED IN TRAYS, UNLESS -TR OPTION IS SPECIFIED. -054 & -078 POSITION NOT AVAILABLE IN TAPE AND REEL.
 5. DIMENSION APPLIES TO CONTACTS & GROUND PLANE.
 6. GROUND PLANE PRESS HEIGHT MUST BE .003 [.08] LESS THAN THE MAX HEIGHT OR .001 [.03] GREATER THAN THE MINIMUM HEIGHT OF THE TERMINAL.
 7. MAX VARIANCE OF 0.05 [.002]
 8. PARTS WITH THE -GP OPTION MUST MATE TO -GP OPTIONED QRM8 PARTS AND PARTS WITH NON -GP OPTION MUST MATE TO NON-GP OPTIONED QRM8 PARTS
 9. GROUND PLANE AIR PRESSURE TO BE SET AT 20-25 PSI

No OF POS	C
-018, -026	0.10 [0.004]
-036, -052, -054, -078	0.15 [0.006]

QRF8 LEAD STYLE	QRM8 LEAD STYLE	
	-02.0	-05.0
-05.0	7.0MM	10.0MM
-07.0	9.0MM	12.0MM

LEAD STYLE	QRF8-XXX-XX.X-DV-XX	C-266-XX.X-X	T-1G39-XX.X-X
-05.0	QRF8-XXX-05.0-DV-XX	C-266-05.0-X	T-1G39-05.0-X
-07.0	QRF8-XXX-07.0-DV-XX	C-266-07.0-X	T-1G39-07.0-X

POSITION	"A"	"B"	"C"	"D"
-018, -026	28.37 [1.117]	26.69 [1.051]	20.00 [0.787]	22.80 [0.898]
-036, -052	53.17 [2.093]	51.49 [2.027]	44.80 [1.764]	47.60 [1.874]
-054, -078	77.97 [3.070]	76.29 [3.004]	69.60 [2.740]	72.40 [2.850]

LEAD STYLE	"E"	"F"
-05.0	5.01 [0.197]	5.245 [0.2065]
-07.0	7.01 [0.276]	7.245 [0.2852]

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS [INCHES]. TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.3 [.01]
X.XX: ±0.13 [.005]
X.XXX: ±0.050 [.0020]

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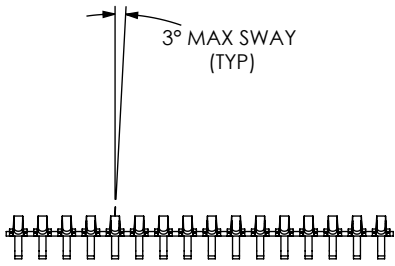
520 PARK EAST BLVD. NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: LCP, COLOR: BLACK
CONTACT: BeCu
GROUND PLANE: PHOS BRONZE

DESCRIPTION:
.8MM Q-RATE SOCKET ASSEMBLY
DWG. NO.
QRF8-XXX-XX.X-X-D-XX-A-XX

REVISION E

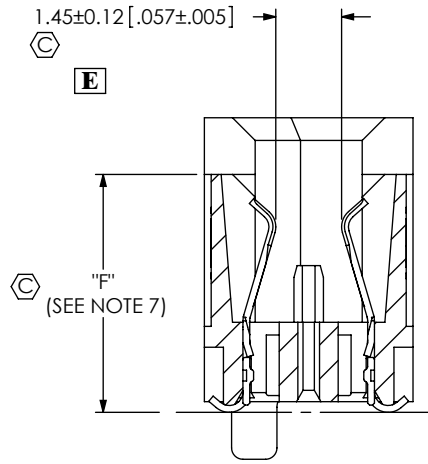
IN PROCESS 1
CUT C-266-XX.X-X CONTACT COMBS



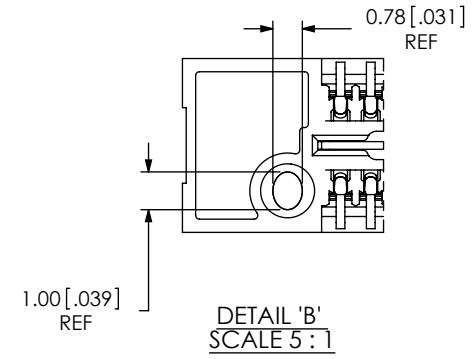
C-266-XX.X-X
(ALL TAILS SAME DIRECTION)

0.11±0.076 [.004±.003]

IN PROCESS 2
FILL C-266-XX.X-X CONTACTS

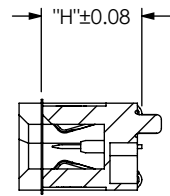
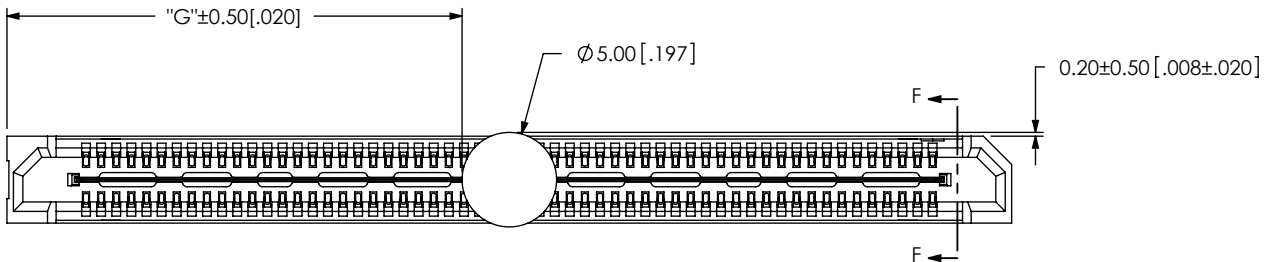


SEE TABLE 1



CRITICAL DIMENSION INSPECTION TABLE

ASSEMBLY OPERATION	START UP INSPECTION INSPECT CODE A	IN-PROCESS INSPECTION INSPECT CODE B
IN-PROCESS 1		C9
IN-PROCESS 2		C5, C6
FINISHED GOOD		C1, C2, C3, C4, C5, C6, C7, C8



SECTION F-F
SCALE 2.5:1

TABLE 6

POSITION	"G"
-018, -026	11.68 [0.460]
-018 GP, -026 GP	12.52 [0.493]
-036, -052	24.08 [0.948]
-036 GP, -052 GP	24.92 [0.981]
-054, -078	36.49 [1.437]
-054 GP, -078 GP	37.33 [1.470]

TABLE 7

LEAD STYLE	"H"
-05.0	5.372 [0.2115]
-07.0	7.371 [0.2902]

FIG 2
-K OPTION
(USE K-DOT-.197-.344-.005)
(QRF8-052-05.0-X-D-A-K SHOWN)
(SAME AS FIG 1 DIFFERENT AS SHOWN)

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DO NOT SCALE DRAWING
SHEET SCALE: 2:1



520 PARK EAST BLVD. NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.8MM Q-RATE SOCKET ASSEMBLY

DWG. NO.
QRF8-XXX-XX.X-X-D-XX-A-XX

BY: M MURILLO 7/10/2008 SHEET 2 OF 4

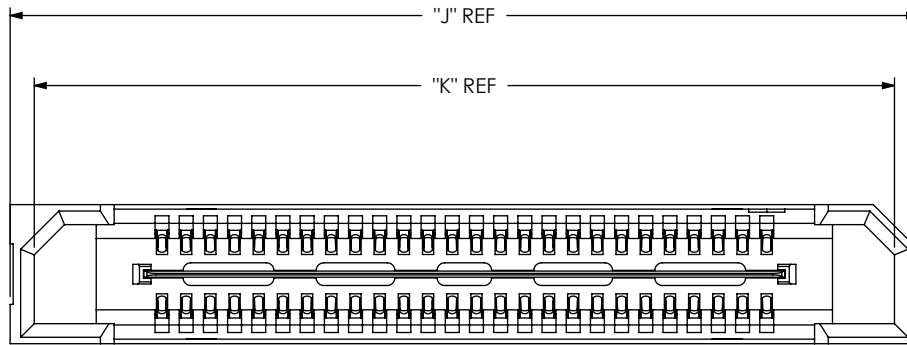


TABLE 8		
POSITION	"J"	"K"
-018, -026	30.05 [1.183]	28.45 [1.120]
-036, -052	54.85 [2.159]	53.25 [2.096]
-054, -078	79.65 [3.136]	78.05 [3.073]

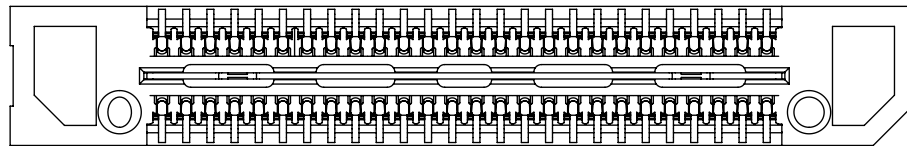
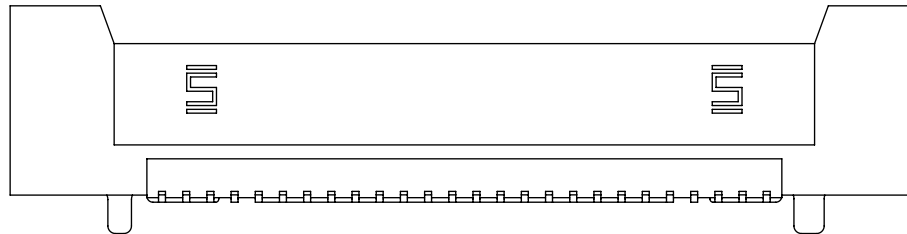
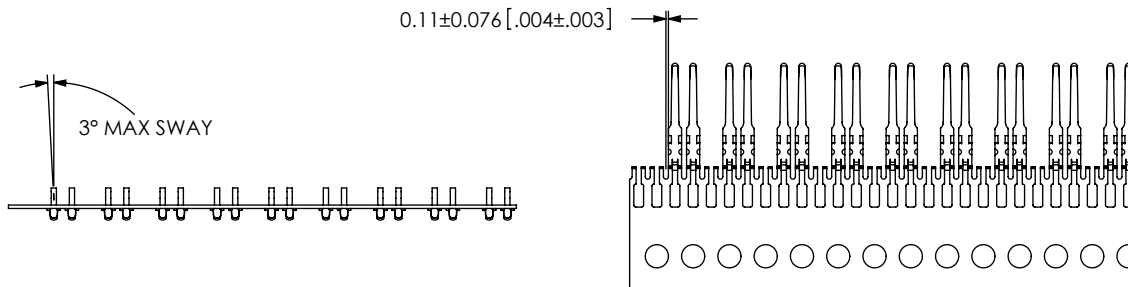


FIG 8
 (QRF8-026-05.0-X-D-A-GP SHOWN)
 (SAME AS FIG 2 DIFFERENT AS SHOWN)
 SCALE 4:1



IN PROCESS 3
 CUT C-266-XX.X-X CONTACT COMBS
 (FOR QRF8-018-05.0-X-D-DP-A-GP)

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SHEET SCALE: 4:1



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DESCRIPTION:
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DWG. NO.
 QRF8-XXX-XX.X-X-D-XX-A-XX

BY: M MURILLO 7/10/2008 SHEET 3 OF 4

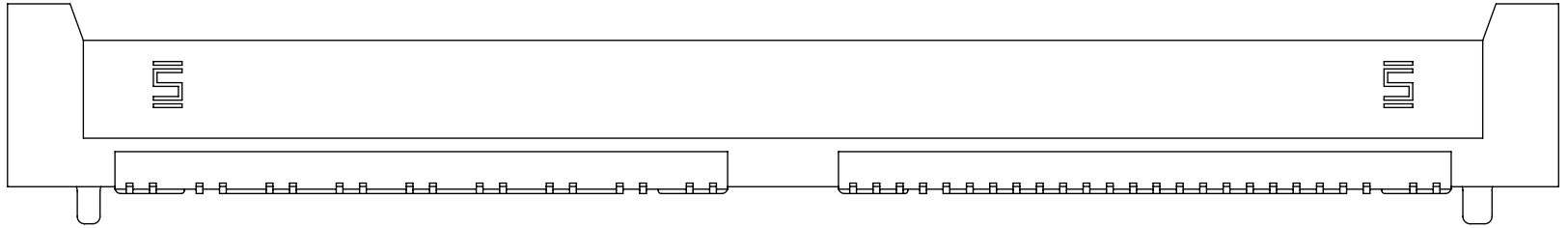
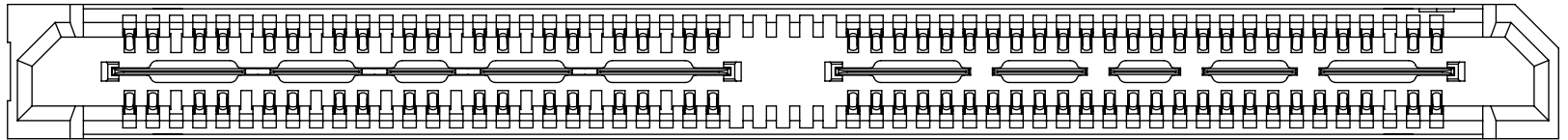
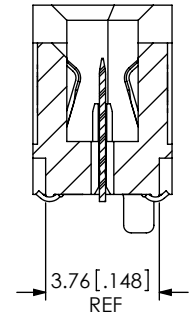
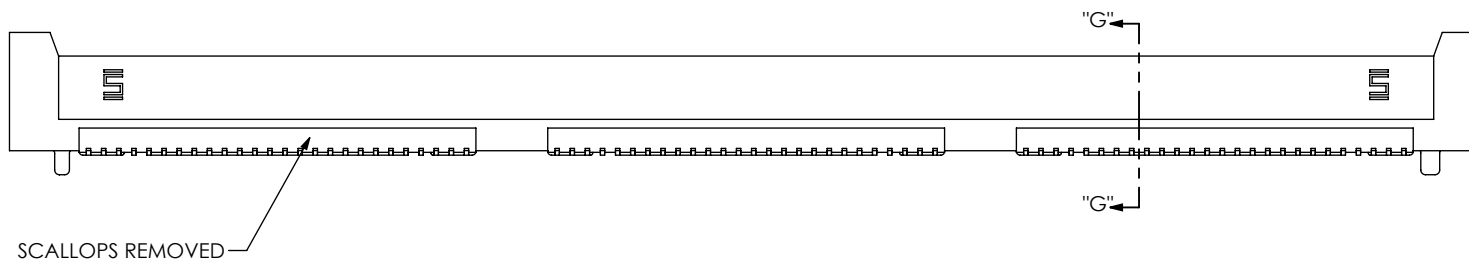


FIG 9
(QRF8-036-05.0-X-D-DP-A-GP SHOWN)
(SAME AS FIG 8 DIFFERENT AS SHOWN)
SCALE 4:1



SECTION "G"-"G"

FIG 10
(QRF8-078-05.0-X-D-A SHOWN)
(DIFFERENT AS SHOWN FOR ALL 3 BANK ASSEMBLIES)
SCALE 4:1

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<p>BY: M MURILLO 7/10/2008</p>		<p>SHEET 4 OF 4</p>