



MOS INTEGRATED CIRCUIT

# $\mu$ PD78052(A), 78053(A), 78054(A)

## 8-BIT SINGLE-CHIP MICROCONTROLLER

### DESCRIPTION

A stricter quality assurance program (called special grade in NEC's grade classification) is applied to the  $\mu$ PD78052(A), 78053(A), and 78054(A), compared to the  $\mu$ PD78052, 78053, and 78054, which are classified as standard grade.

The  $\mu$ PD78052(A), 78053(A), and 78054(A) belong to the  $\mu$ PD78054 Subseries products of the 78K/0 Series.

These microcontrollers include the rich peripheral hardware, such as 8-bit resolution A/D converter, 8-bit resolution D/A converter, timer, serial interface, real-time output port, and interrupt functions.

Various development tools are also available.

**Details of the function description, etc., are described in the following User's Manuals. Be sure to read the documents when designing.**

$\mu$ PD78054, 78054Y Subseries User's Manual : U11747E

78K/0 Series User's Manual Instructions : IEU-1372

### FEATURES

- Large on-chip ROM and RAM

Part Number	Item	Program Memory (ROM)	Data Memory		Package
			Internal High-Speed RAM	Buffer RAM	
$\mu$ PD78052(A)	16 Kbytes	512 bytes	32 bytes		• 80-pin plastic QFP (14 × 14 mm)
$\mu$ PD78053(A)	24 Kbytes	1024 bytes			
$\mu$ PD78054(A)	32 Kbytes				

- External memory expansion space: 64 Kbytes
- Instruction execution time can be varied from high-speed (0.4  $\mu$ s) to ultra-low-speed (122  $\mu$ s)
- I/O ports: 69 (N-ch open-drain : 4)
- 8-bit resolution A/D converter : 8 channels
- 8-bit resolution D/A converter : 2 channels
- Serial interface : 3 channels
- Timer: 5 channels
- Power supply voltage : V<sub>DD</sub> = 2.0 to 6.0 V

### APPLICATIONS

Control devices of transport system, gas detector circuit-breakers, safety devices, etc.

The information in this document is subject to change without notice.

**ORDERING INFORMATION**

Part Number	Package	Quality Grade
$\mu$ PD78052GC(A)-xxx-3B9	80-pin plastic QFP (14 × 14 mm)	Special
$\mu$ PD78053GC(A)-xxx-3B9	80-pin plastic QFP (14 × 14 mm)	Special
$\mu$ PD78054GC(A)-xxx-3B9	80-pin plastic QFP (14 × 14 mm)	Special

**Remark** xxx indicates ROM code suffix.

Please refer to "Quality Grades on NEC Semiconductor Devices" (Document No. C11531E) published by NEC Corporation to know the specification of quality grade on the devices and its recommended applications.

**DIFFERENCES BETWEEN  $\mu$ PD78052(A), 78053(A), 78054(A) AND STANDARD PRODUCTS ( $\mu$ PD78052, 78053, 78054)**

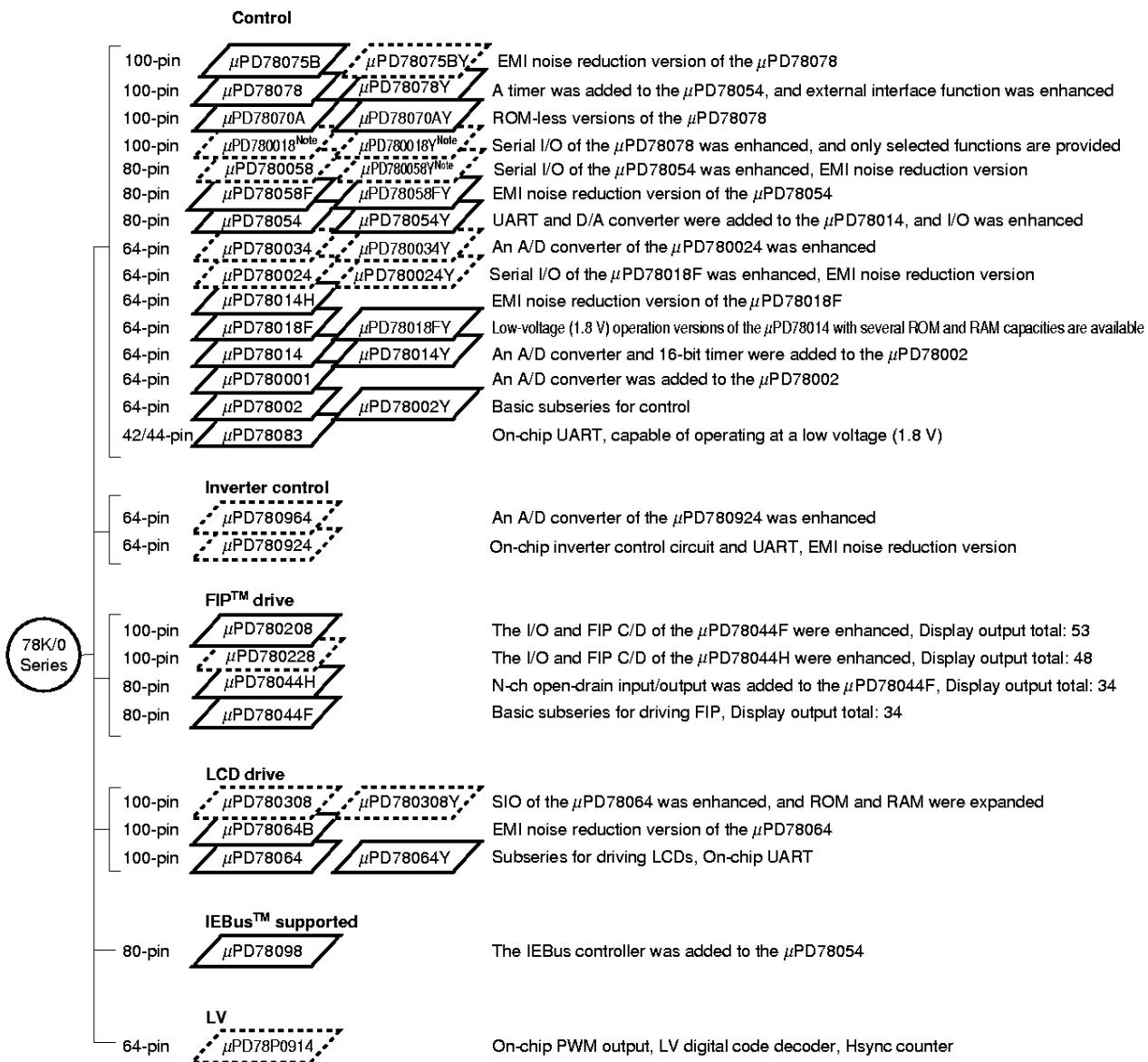
Item \ Part Number	$\mu$ PD78052(A), 78053(A), 78054(A)	$\mu$ PD78052, 78053, 78054
Package	• 80-pin plastic QFP (14 × 14 mm)	• 80-pin plastic QFP (14 × 14 mm) • 80-pin plastic TQFP (fine pitch (12 × 12 mm))
Quality grade	Special	Standard

## 78K/0 SERIES PRODUCT DEVELOPMENT

These products are a further development in the 78K/0 Series. The designations appearing inside the boxes are subseries names.



Y subseries products are compatible with I<sup>2</sup>C bus.



**Note** Under planning

The major functional differences among the subseries are shown below.

Function		ROM Capacity	Timer				8-bit A/D	10-bit A/D	8-bit D/A	Serial Interface	I/O	$V_{DD}$ MIN. Value	External Expansion				
Subseries Name			8-bit	16-bit	Watch	WDT											
Control	$\mu$ PD78075B	32 K-40 K	4ch	1ch	1ch	1ch	8ch	—	2ch	3ch (UART: 1ch)	88	1.8 V	Available				
	$\mu$ PD78078	48 K-60 K									61	2.7 V					
	$\mu$ PD78070A	—									88	—					
	$\mu$ PD780018	48 K-60 K									2ch (time-division 3-wire:1ch)	68	1.8 V				
	$\mu$ PD780058	24 K-60 K	2ch	—	—	—	8ch	—	2ch	3ch (time-division UART: 1ch)	69	2.7 V					
	$\mu$ PD78058F	48 K-60 K									2.0 V						
	$\mu$ PD78054	16 K-60 K									3ch (UART: 1ch)	51	1.8 V				
	$\mu$ PD780034	8 K-32 K									3ch (UART: 1ch, time-division 3-wire: 1ch)	53	—				
	$\mu$ PD780024	—									2ch	39	2.7 V				
	$\mu$ PD78014H	—									1ch	53	—				
	$\mu$ PD78018F	8 K-60 K									1ch (UART: 1ch)	33	1.8 V				
	$\mu$ PD78014	8 K-32 K									1ch (UART: 1ch)	—	—				
Inverter control	$\mu$ PD780001	8 K	3ch	Note	—	1ch	—	8ch	—	2ch (UART: 2ch)	47	2.7 V	Available				
	$\mu$ PD780924	—									8ch	—					
FIP drive	$\mu$ PD780208	32 K-60 K	2ch	1ch	1ch	1ch	8ch	—	—	2ch	74	2.7 V	—				
	$\mu$ PD780228	48 K-60 K	3ch	—	—					1ch	72	4.5 V					
	$\mu$ PD78044H	32 K-48 K	2ch	1ch	1ch						2ch	68	2.7 V				
	$\mu$ PD78044F	16 K-40 K									3ch (time-division UART: 1ch)	57	2.0 V				
LCD drive	$\mu$ PD780308	48 K-60 K	2ch	1ch	1ch	1ch	8ch	—	—	2ch (UART: 1ch)	—	2.0 V	—				
	$\mu$ PD78064B	32 K								3ch (time-division UART: 1ch)	—	2.0 V					
	$\mu$ PD78064	16 K-32 K								2ch (UART: 1ch)	—	—					
IEBus supported	$\mu$ PD78098	32 K-60 K	2ch	1ch	1ch	1ch	8ch	—	2ch	3ch (UART: 1ch)	69	2.7 V	Available				
LV	$\mu$ PD78P0914	32 K	6ch	—	—	1ch	8ch	—	—	2ch	54	4.5 V	Available				

Note 10-bit timer: 1 channel

## FUNCTION OVERVIEW

Item	Part Number	$\mu$ PD78052(A)	$\mu$ PD78053(A)	$\mu$ PD78054(A)								
Internal memory	ROM	16 Kbytes	24 Kbytes	32 Kbytes								
	High-speed RAM	512 bytes	1024 bytes									
	Buffer RAM	32 bytes										
Memory space	64 Kbytes											
General registers	8 bits $\times$ 32 registers (8 bits $\times$ 8 registers $\times$ 4 banks)											
Instruction cycle	On-chip instruction execution time cycle modification function											
When main system clock selected	0.4 $\mu$ s/0.8 $\mu$ s/1.6 $\mu$ s/3.2 $\mu$ s/6.4 $\mu$ s/12.8 $\mu$ s (at 5.0-MHz operation)											
	122 $\mu$ s (at 32.768-kHz operation)											
Instruction set	<ul style="list-style-type: none"> <li>• 16-bit operation</li> <li>• Multiplication/division (8 bits <math>\times</math> 8 bits, 16 bits <math>\div</math> 8 bits)</li> <li>• Bit manipulation (set, reset, test, boolean operation)</li> <li>• BCD adjustment, etc.</li> </ul>											
I/O ports	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: right;">Total</td><td style="text-align: right;">: 69</td></tr> <tr> <td style="text-align: right;">• CMOS input</td><td style="text-align: right;">: 2</td></tr> <tr> <td style="text-align: right;">• CMOS I/O</td><td style="text-align: right;">: 63</td></tr> <tr> <td style="text-align: right;">• N-ch open-drain I/O</td><td style="text-align: right;">: 4</td></tr> </table>				Total	: 69	• CMOS input	: 2	• CMOS I/O	: 63	• N-ch open-drain I/O	: 4
Total	: 69											
• CMOS input	: 2											
• CMOS I/O	: 63											
• N-ch open-drain I/O	: 4											
A/D converter	8-bit resolution $\times$ 8 channels											
D/A converter	8-bit resolution $\times$ 2 channels											
Serial interface	<ul style="list-style-type: none"> <li>• 3-wire serial I/O, SBI, or 2-wire serial I/O mode selectable: 1 channel</li> <li>• 3-wire serial I/O mode (on-chip max. 32 bytes automatic transmit/receive function): 1 channel</li> <li>• 3-wire serial I/O or UART mode selectable: 1 channel</li> </ul>											
Timer	<ul style="list-style-type: none"> <li>• 16-bit timer/event counter : 1 channel</li> <li>• 8-bit timer/event counter : 2 channels</li> <li>• Watch timer : 1 channel</li> <li>• Watchdog timer : 1 channel</li> </ul>											
Timer output	3 (14-bit PWM output $\times$ 1)											
Clock output	19.5 kHz, 39.1 kHz, 78.1 kHz, 156 kHz, 313 kHz, 625 kHz, 1.25 MHz, 2.5 MHz, 5.0 MHz (at main system clock 5.0-MHz operation) 32.768 kHz (at subsystem clock 32.768-kHz operation)											
Buzzer output	1.2 kHz, 2.4 kHz, 4.9 kHz, 9.8 kHz (at main system clock 5.0-MHz operation)											
Vectored interrupt source	Maskable	Internal : 13, external : 7										
	Non-maskable	Internal : 1										
	Software	1										
Test input	Internal : 1, external : 1											
Power supply voltage	$V_{DD} = 2.0$ to 6.0 V											
Operating ambient temperature	$T_A = -40$ to +85 °C											
Package	<ul style="list-style-type: none"> <li>• 80-pin plastic QFP (14 <math>\times</math> 14 mm)</li> </ul>											

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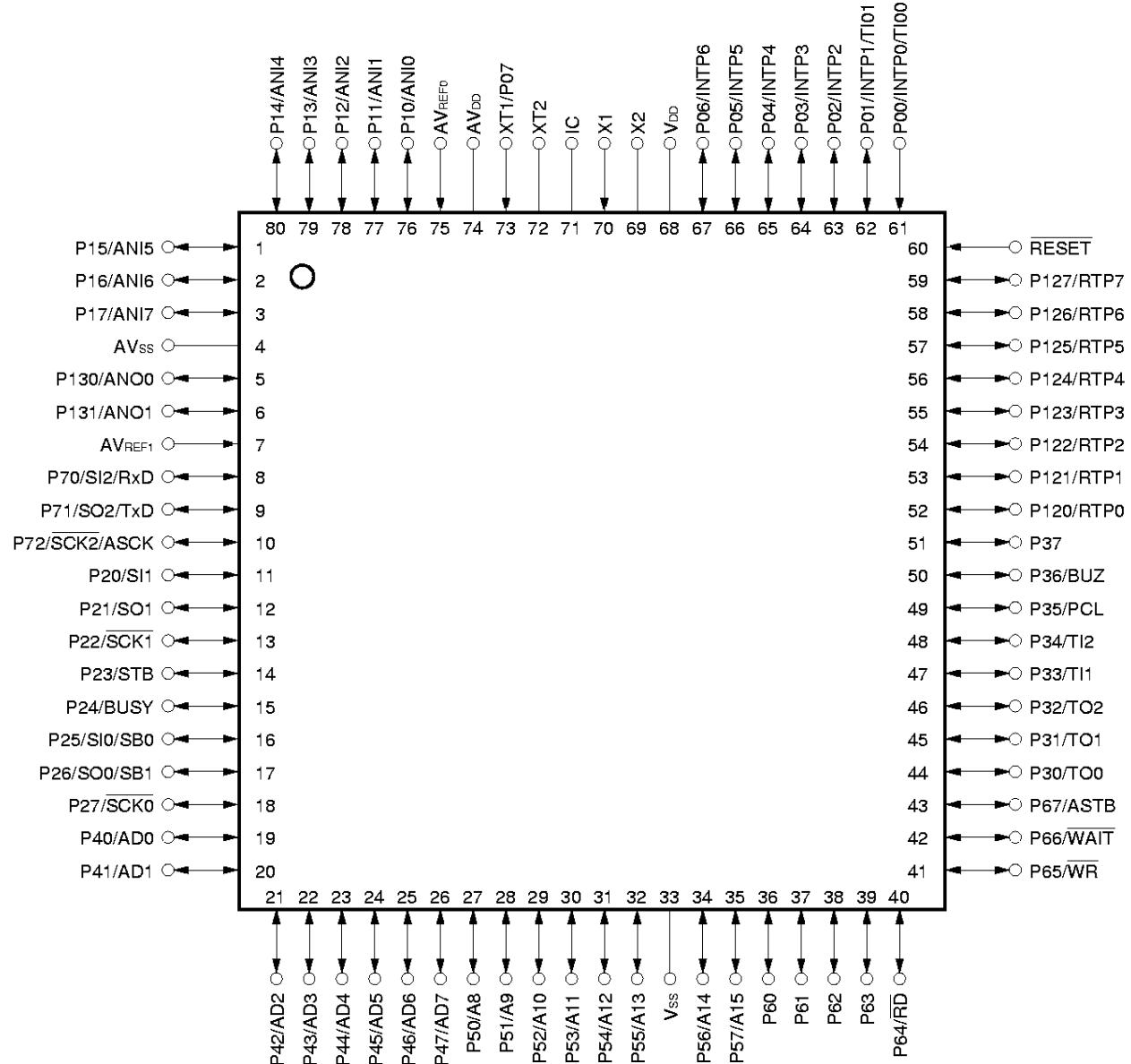
## 1. PIN CONFIGURATION (Top View)

- 80-pin plastic QFP (14 × 14 mm)

$\mu$ PD78052GC(A)-xxx-3B9

$\mu$ PD78053GC(A)-xxx-3B9

$\mu$ PD78054GC(A)-xxx-3B9

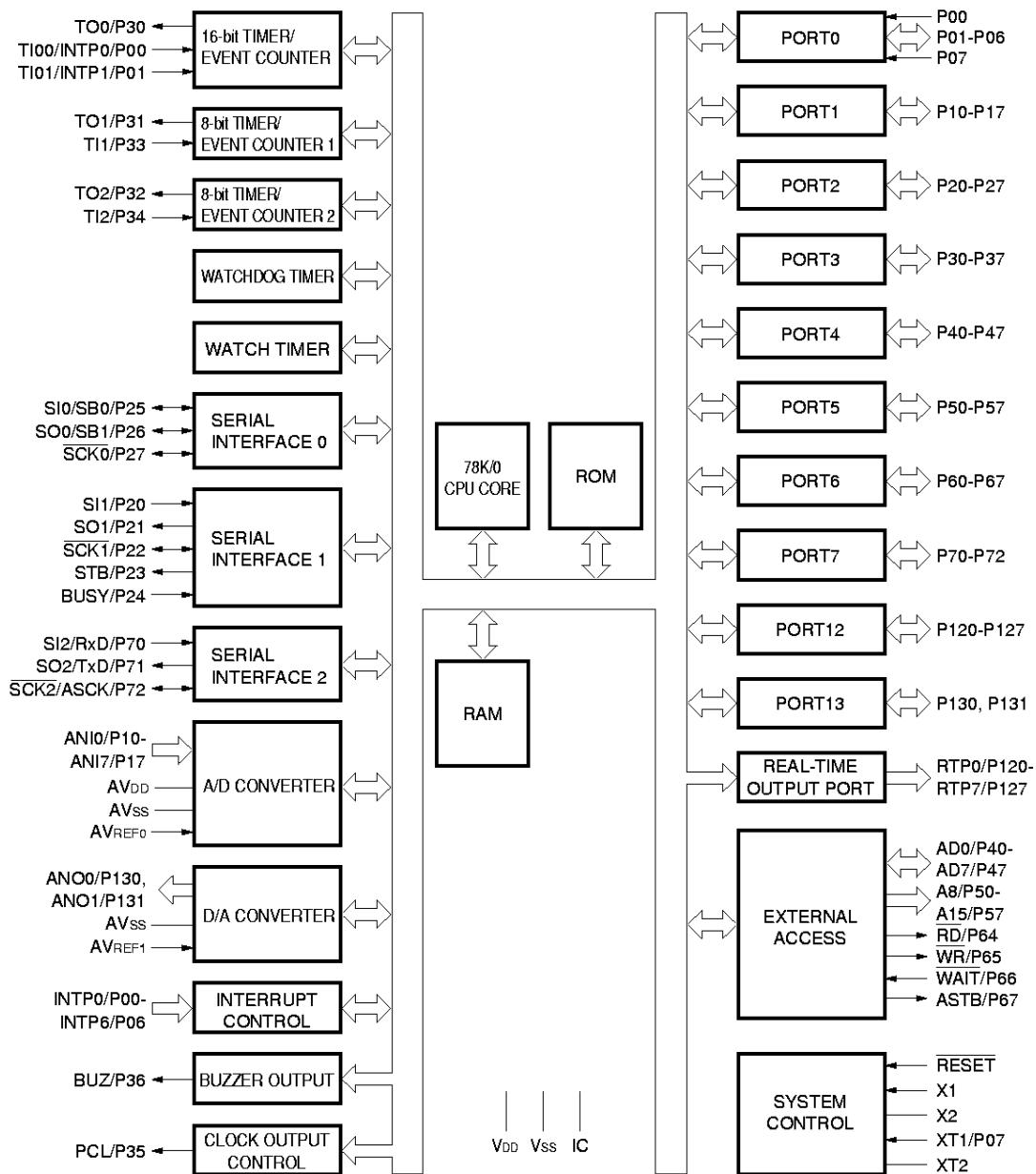


**Cautions**

1. Connect directly the IC (Internally Connected) pin to V<sub>ss</sub>.
2. Connect the AV<sub>DD</sub> pin to V<sub>DD</sub>.
3. Connect the AV<sub>ss</sub> pin to V<sub>ss</sub>.

A8-A15	: Address Bus	PCL	: Programmable Clock
AD0-AD7	: Address/Data Bus	<u>RD</u>	: Read Strobe
AN10-AN17	: Analog Input	<u>RESET</u>	: Reset
ANO0, ANO1	: Analog Output	RTP0-RTP7	: Real-Time Output Port
ASCK	: Asynchronous Serial Clock	RxD	: Receive Data
ASTB	: Address Strobe	SB0, SB1	: Serial Bus
AVDD	: Analog Power Supply	<u>SCK0-SCK2</u>	: Serial Clock
AVREF0, AVREF1	: Analog Reference Voltage	SI0-SI2	: Serial Input
AVss	: Analog Ground	SO0-SO2	: Serial Output
BUSY	: Busy	STB	: Strobe
BUZ	: Buzzer Clock	TI00, TI01	: Timer Input
IC	: Internally Connected	TI1, TI2	: Timer Input
INTP0-INTP6	: Interrupt from Peripherals	TO0-TO2	: Timer Output
P00-P07	: Port0	TxD	: Transmit Data
P10-P17	: Port1	V <sub>DD</sub>	: Power Supply
P20-P27	: Port2	V <sub>SS</sub>	: Ground
P30-P37	: Port3	<u>WAIT</u>	: Wait
P40-P47	: Port4	<u>WR</u>	: Write Strobe
P50-P57	: Port5	X1, X2	: Crystal (Main System Clock)
P60-P67	: Port6	XT1, XT2	: Crystal (Subsystem Clock)
P70-P72	: Port7		
P120-P127	: Port12		
P130, P131	: Port13		

## 2. BLOCK DIAGRAM



**Remark** The internal ROM and RAM capacity depends on the product.

### 3. PIN FUNCTIONS

#### 3.1 Port Pins (1/2)

Pin Name	I/O	Function		After Reset	Dual-Function Pin
P00	Input	Port 0 8-bit I/O port	Input only	Input	INTP0/TI00
P01	Input/output		Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software.	Input	INTP1/TI01
P02					INTP2
P03					INTP3
P04					INTP4
P05					INTP5
P06					INTP6
P07 Note 1	Input		Input only	Input	XT1
P10 to P17	Input/output	Port 1 8-bit input/output port. Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software. Note 2		Input	ANI0 to ANI7
P20	Input/ output	Port 2 8-bit input/output port. Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software.		Input	SI1
P21					SO1
P22					<u>SCK1</u>
P23					STB
P24					BUSY
P25					SI0/SB0
P26					SO0/SB1
P27					<u>SCK0</u>
P30	Input/ output	Port 3 8-bit input/output port. Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software.		Input	TO0
P31					TO1
P32					TO2
P33					TI1
P34					TI2
P35					PCL
P36					BUZ
P37					—
P40 to P47	Input/output	Port 4 8-bit input/output port. Input/output can be specified in 8-bit unit. When used as an input port, on-chip pull-up resistor can be used by software. Test input flag (KRIF) is set to 1 by falling edge detection.		Input	AD0 to AD7

- Notes**
1. When using the P07/XT1 pin as an input port, set 1 in the bit 6 (FRC) of the processor clock control register (PCC). On-chip feedback resistor of the subsystem clock oscillator should not be used.
  2. When using the P10/ANI0 to P17/ANI7 pins as the A/D converter analog input pins, use of the pull-up resistor is cancelled automatically.

### 3.1 Port Pins (2/2)

Pin Name	I/O	Function	After Reset	Dual-Function Pin
P50 to P57	Input/output	Port 5 8-bit input/output port. LED can be driven directly. Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software.	Input	A8 to A15
P60	Input/output	Port 6 8-bit input/output port. Input/output can be specified bit-wise.	N-ch open-drain input/output port. On-chip pull-up resistor can be specified by mask option. LED can be driven directly.	—
P61				
P62				
P63				
P64				
P65				
P66				
P67				
P70	Input/output	Port 7 3-bit input/output port. Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software.	When used as an input port, on-chip pull-up resistor can be used by software.	RD WR WAIT ASTB
P71				
P72				
P120 to P127	Input/output	Port 12 8-bit input/output port. Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software.	Input	RTP0 to RTP7
P130, P131	Input/output	Port 13 2-bit input/output port. Input/output can be specified bit-wise. When used as an input port, on-chip pull-up resistor can be used by software.	Input	ANO0, ANO1

## 3.2 Non-port Pins (1/2)

Pin Name	I/O	Function	After Reset	Dual-Function Pin
INTP0	Input	External interrupt input by which the effective edge (rising edge, falling edge, or both rising edge and falling edge) can be specified.	Input	P00/TI00
INTP1				P01/TI01
INTP2				P02
INTP3				P03
INTP4				P04
INTP5				P05
INTP6				P06
SI0	Input	Serial interface serial data input.	Input	P25/SB0
SI1				P20
SI2				P70/RxD
SO0	Output	Serial interface serial data output.	Input	P26/SB1
SO1				P21
SO2				P71/TxD
SB0	Input/ output	Serial interface serial data input/output.	Input	P25/SI0
SB1				P26/SO0
SCK0	Input/ output	Serial interface serial clock input/output.	Input	P27
SCK1				P22
SCK2				P72/ASCK
STB	Output	Serial interface automatic transmit/receive strobe output.	Input	P23
BUSY	Input	Serial interface automatic transmit/receive busy input.	Input	P24
RxD	Input	Asynchronous serial interface serial data input.	Input	P70/SI2
TxD	Output	Asynchronous serial interface serial data output.	Input	P71/SO2
ASCK	Input	Asynchronous serial interface serial clock input.	Input	P72/SCK2
TI00	Input	External count clock input to 16-bit timer (TM0).  Capture trigger signal input to capture register (CR00).  External count clock input to 8-bit timer (TM1).  External count clock input to 8-bit timer (TM2).	Input	P00/INTP0
TI01				P01/INTP1
TI1				P33
TI2				P34
TO0	Output	16-bit timer (TM0) output (dual-function as 14-bit PWM output).  8-bit timer (TM1) output.  8-bit timer (TM2) output.	Input	P30
TO1				P31
TO2				P32
PCL	Output	Clock output (for main system clock, subsystem clock trimming).	Input	P35
BUZ	Output	Buzzer output.	Input	P36
RTP0 to RTP7	Output	Real-time output port by which data is output in synchronization with a trigger.	Input	P120 to P127
AD0 to AD7	Input/ output	Low-order address/data bus at external memory expansion.	Input	P40 to P47
A8 to A15	Output	High-order address bus at external memory expansion.	Input	P50 to P57
RD	Output	External memory read operation strobe signal output.	Input	P64
WR		External memory write operation strobe signal output.		P65

## 3.2 Non-port Pins (2/2)

Pin Name	I/O	Function	After Reset	Dual-Function Pin
$\overline{\text{WAIT}}$	Input	Wait insertion at external memory access.	Input	P66
ASTB	Output	Strobe output which latches the address information output at port 4 and port 5 to access external memory.	Input	P67
ANIO to ANI7	Input	A/D converter analog input.	Input	P10 to P17
ANO0, ANO1	Output	D/A converter analog output.	Input	P130, P131
AVREF0	Input	A/D converter reference voltage input.	—	—
AVREF1	Input	D/A converter reference voltage input.	—	—
AVDD	—	A/D converter analog power supply. Connect to V <sub>DD</sub> .	—	—
AVss	—	A/D and D/A converter ground potential. Connect to V <sub>ss</sub> .	—	—
RESET	Input	System reset input.	—	—
X1	Input	Main system clock oscillation crystal connection.	—	—
X2	—		—	—
XT1	Input	Subsystem clock oscillation crystal connection.	Input	P07
XT2	—		—	—
VDD	—	Positive power supply.	—	—
Vss	—	Ground potential.	—	—
IC	—	Internal connection. Connect to V <sub>ss</sub> directly.	—	—

### 3.3 Pin I/O Circuits and Recommended Connection of Unused Pins

The input/output circuit type of each pin and recommended connection of unused pins are shown in Table 3-1.

For the input/output circuit configuration of each type, see Figure 3-1.

**Table 3-1. Input/Output Circuit Type of Each Pin (1/2)**

Pin Name	Input/output Circuit Type	I/O	Recommended Connection when not Used
P00/INTP0/TI00	2	Input	Connect to V <sub>SS</sub> .
P01/INTP1/TI01	8-A	Input/output	Connect to V <sub>SS</sub> via a resistor individually.
P02/INTP2			
P03/INTP3			
P04/INTP4			
P05/INTP5			
P06/INTP6			
P07/XT1	16	Input	Connect to V <sub>DD</sub> .
P10/ANI0 to P17/ANI7	11	Input/output	Connect to V <sub>DD</sub> or V <sub>SS</sub> via a resistor individually.
P20/SI1	8-A		
P21/SO1	5-A		
P22/SCK1	8-A		
P23/STB	5-A		
P24/BUSY	8-A		
P25/SI0/SB0	10-A		
P26/SO0/SB1			
P27/SCK0			
P30/TO0	5-A		
P31/TO1			
P32/TO2			
P33/TI1	8-A		
P34/TI2			
P35/PCL	5-A		
P36/BUZ			
P37			
P40/AD0 to P47/AD7	5-E		Connect to V <sub>DD</sub> via a resistor individually.
P50/A8 to P57/A15	5-A		Connect to V <sub>DD</sub> or V <sub>SS</sub> via a resistor individually.
P60 to P63	13-B		Connect to V <sub>DD</sub> via a resistor individually.
P64/RD	5-A		Connect to V <sub>DD</sub> or V <sub>SS</sub> via a resistor individually.
P65/WR			
P66/WAIT			
P67/ASTB			

Table 3-1. Input/Output Circuit Type of Each Pin (2/2)

Pin Name	Input/output Circuit Type	I/O	Recommended Connection when not Used
P70/SI2/RxD	8-A	Input/ output	Connect to V <sub>DD</sub> or V <sub>SS</sub> via a resistor individually.
P71/SO2/TxD	5-A		
P72/SCK2/ASCK	8-A	Input/ output	
P120/RTP0 to P127/RTP7	5-A		
P130/ANO0, P131/ANO1	12-A		Connect to V <sub>SS</sub> via a resistor individually.
RESET	2	Input	—
XT2	16	—	Leave open.
A <sub>VREF0</sub>	—		Connect to V <sub>SS</sub> .
A <sub>VREF1</sub>	—		Connect to V <sub>DD</sub> .
A <sub>VDD</sub>	—		
A <sub>VSS</sub>	—		Connect to V <sub>SS</sub> .
IC	—		Connect to V <sub>SS</sub> directly.

Figure 3-1. Pin Input/Output Circuits (1/2)

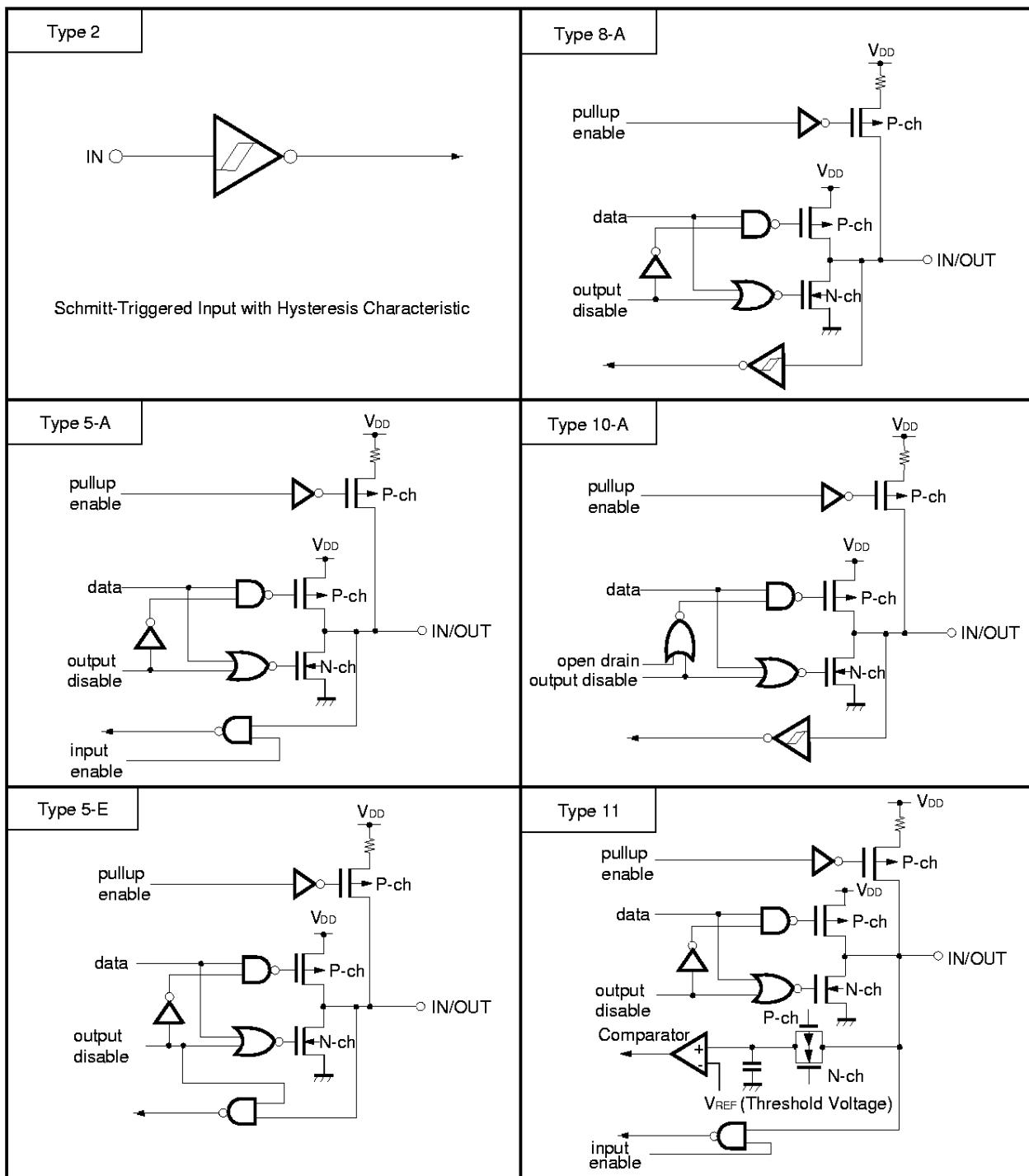
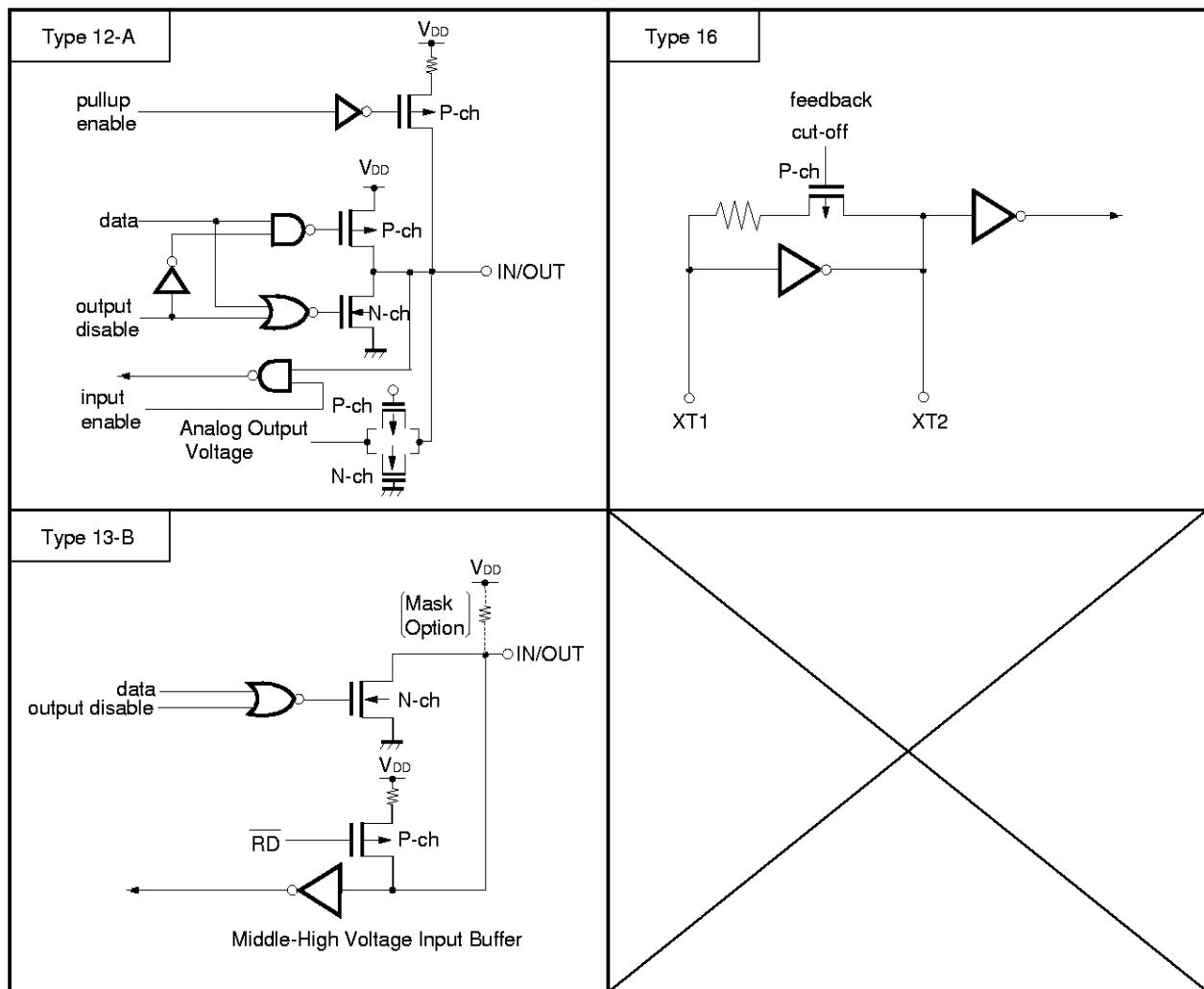


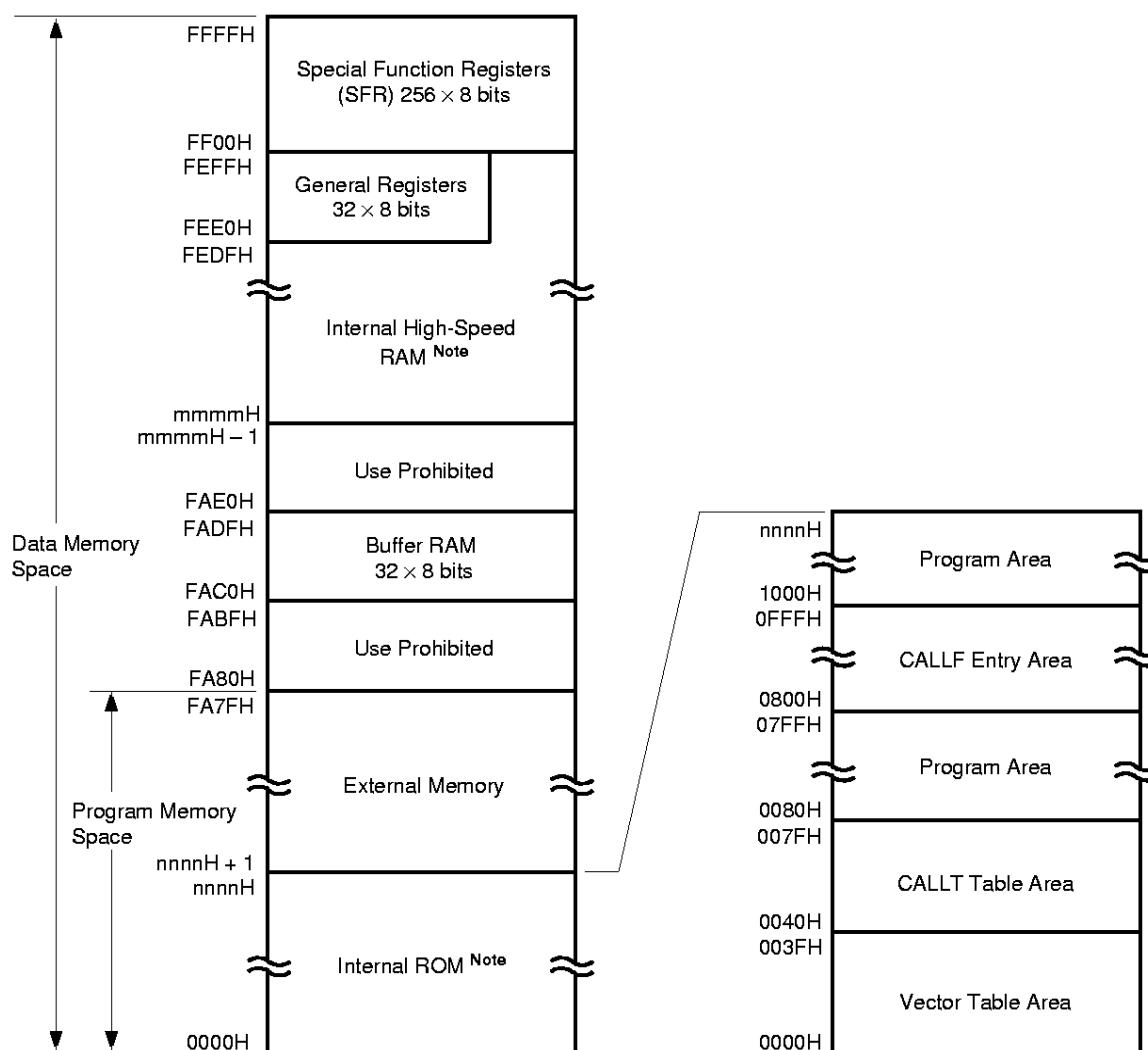
Figure 3-1. Pin Input/Output Circuits (2/2)



#### 4. MEMORY SPACE

Figure 4-1 shows the  $\mu$ PD78052(A), 78053(A), 78054(A) memory map.

Figure 4-1. Memory Map



**Note** The internal ROM capacity and internal high-speed RAM capacity depend on the products (see the following table).

Relevant Product Name	Internal ROM Last Address nnnnH	Internal High-Speed RAM Start Address mmmmH
$\mu$ PD78052(A)	3FFFH	FD00H
$\mu$ PD78053(A)	5FFFH	FB00H
$\mu$ PD78054(A)	7FFFH	

## 5. PERIPHERAL HARDWARE FUNCTION FEATURES

### 5.1 Ports

The following 3 types of I/O ports are available.

• CMOS input (P00, P07)	: 2
• CMOS input/output (P01 to P06, port 1 to port 5, P64 to P67, port 7, port 12, port 13)	: 63
• N-channel open-drain input/output (P60 to P63)	: 4
Total	: 69

**Table 5-1. Port Functions**

Name	Pin Name	Function
Port 0	P00, P07	Dedicated input port pins
	P01 to P06	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.
Port 1	P10 to P17	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.
Port 2	P20 to P27	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.
Port 3	P30 to P37	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.
Port 4	P40 to P47	Input/output port pins. Input/output specifiable in 8-bit units. When used as input port pins, on-chip pull-up resistor can be used by software. Test input flag (KRIF) is set to 1 by falling edge detection.
Port 5	P50 to P57	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software. LED direct drive capability.
Port 6	P60 to P63	N-channel open-drain input/output port pins. Input/output specifiable bit-wise. On-chip pull-up resistor can be used by mask option. LED direct drive capability.
	P64 to P67	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.
Port 7	P70 to P72	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.
Port 12	P120 to P127	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.
Port 13	P130, P131	Input/output port pins. Input/output specifiable bit-wise. When used as input port pins, on-chip pull-up resistor can be used by software.

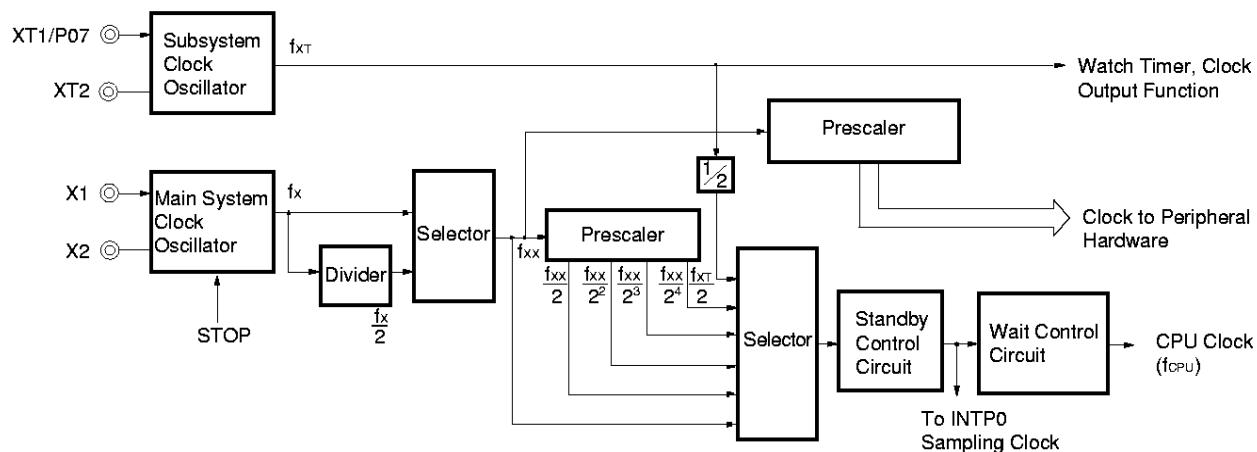
## 5.2 Clock Generator

Two types of generators, a main system clock generator and a subsystem clock generator, are available.

The instruction execution time can also be changed.

- 0.4  $\mu$ s/0.8  $\mu$ s/1.6  $\mu$ s/3.2  $\mu$ s/6.4  $\mu$ s/12.8  $\mu$ s (main system clock: at 5.0-MHz operation)
- 122  $\mu$ s (subsystem clock: at 32.768-kHz operation)

**Figure 5-1. Clock Generator Block Diagram**



## 5.3 Timer/Event Counter

The  $\mu$ PD78052(A), 78053(A), and 78054(A) incorporate 5 channels of the timer/event counter.

- 16-bit timer/event counter : 1 channel
- 8-bit timer/event counter : 2 channels
- Watch timer : 1 channel
- Watchdog timer : 1 channel

**Table 5-2. Types and Functions of Timer/Event Counter**

	16-Bit Timer/Event Counter	8-Bit Timer/Event Counter	Watch Timer	Watchdog Timer
Type				
Interval timer	1 channel	2 channels	1 channel	1 channel
External event counter	1 channel	2 channels	—	—
Function				
Timer output	1 output	2 outputs	—	—
PWM output	1 output	—	—	—
Pulse width measurement	2 inputs	—	—	—
Square wave output	1 output	2 outputs	—	—
One-shot pulse output	1 output	—	—	—
Interrupt source	2	2	1	1
Test input	—	—	1 input	—

Figure 5-2. 16-Bit Timer/Event Counter Block Diagram

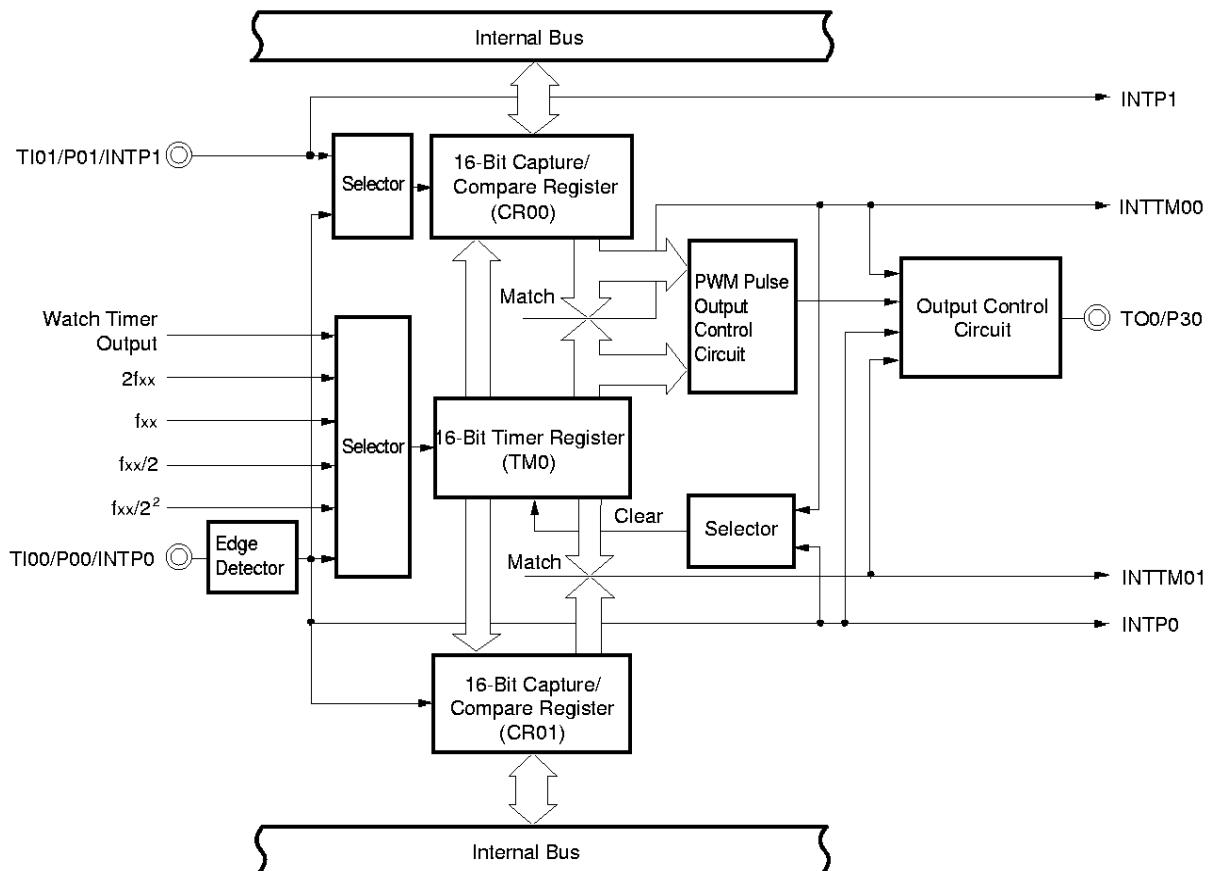


Figure 5-3. 8-Bit Timer/Event Counter Block Diagram

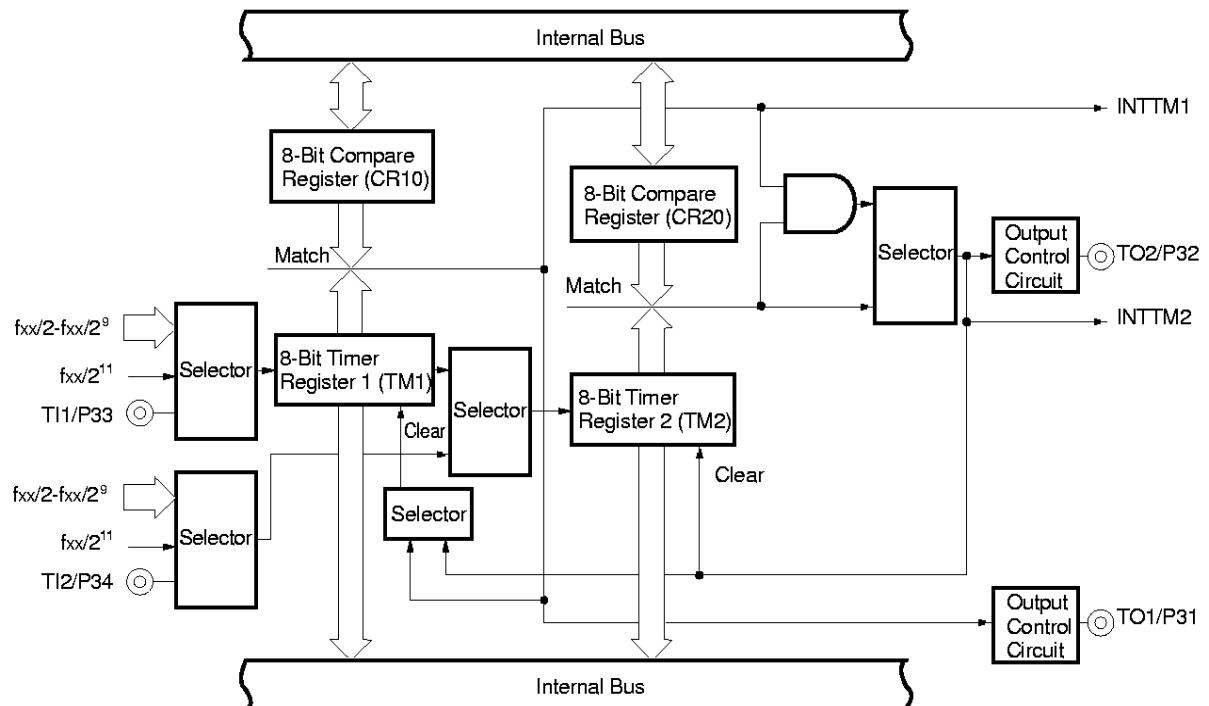


Figure 5-4. Watch Timer Block Diagram

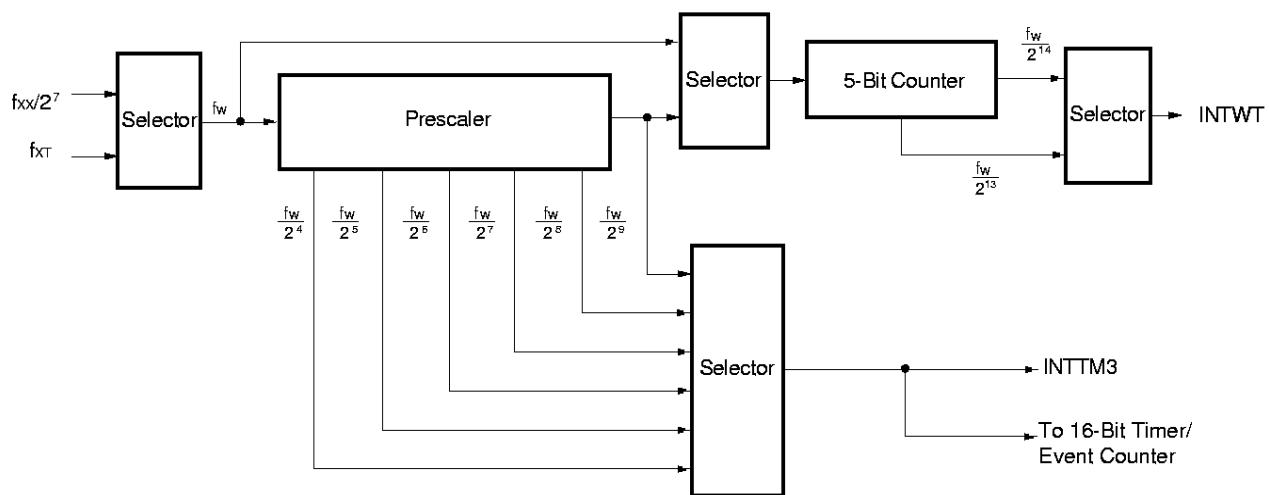
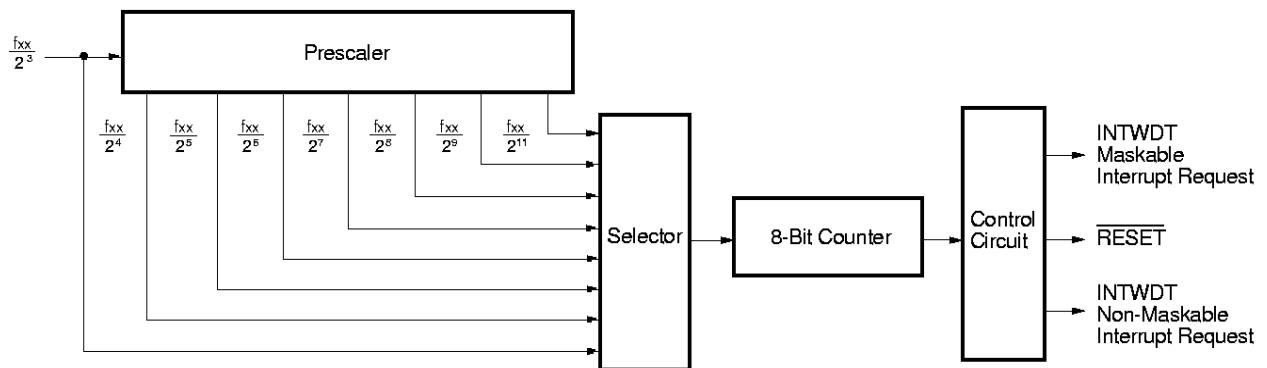


Figure 5-5. Watchdog Timer Block Diagram

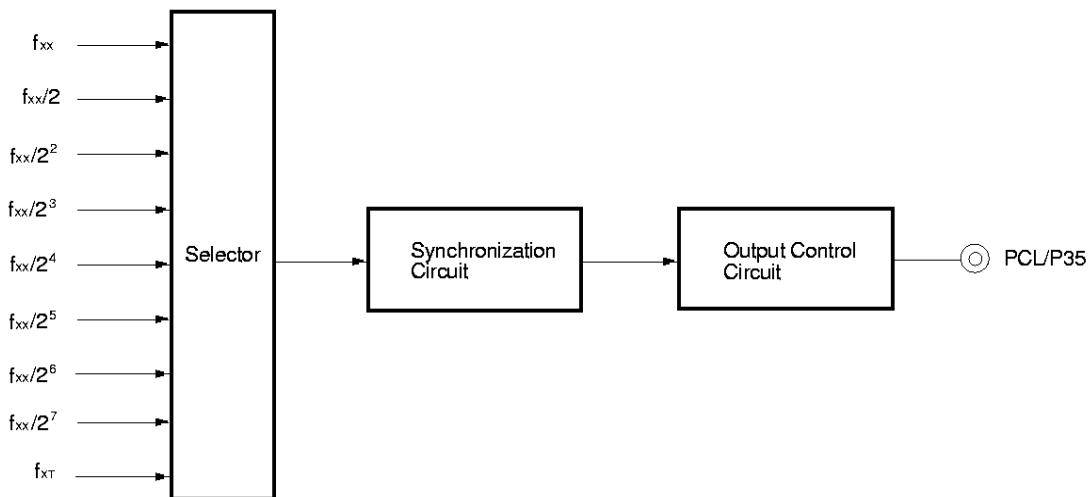


#### 5.4 Clock Output Control Circuit

The clock with the following frequency can be output as a clock output.

- 19.5 kHz/39.1 kHz/78.1 kHz/156 kHz/313 kHz/625 kHz/1.25 MHz/2.5 MHz/5.0 MHz (main system clock: at 5.0-MHz operation)
- 32.768 kHz (subsystem clock: at 32.768-kHz operation)

Figure 5-6. Clock Output Control Circuit Block Diagram

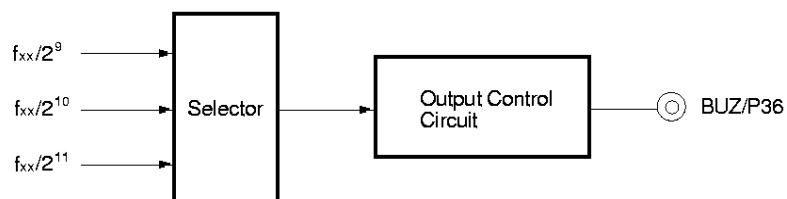


#### 5.5 Buzzer Output Control Circuit

The clock with the following frequency can be output as a buzzer output.

- 1.2 kHz/2.4 kHz/4.9 kHz/9.8 kHz (main system clock: at 5.0-MHz operation)

Figure 5-7. Buzzer Output Control Circuit Block Diagram



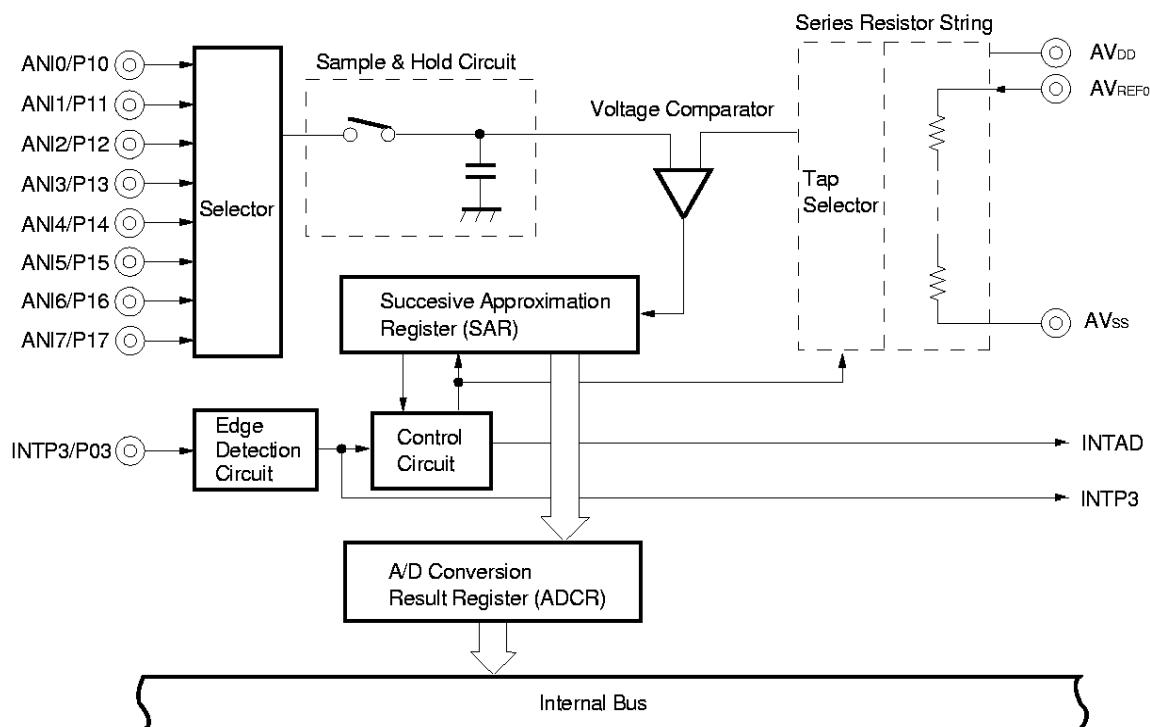
## 5.6 A/D Converter

An A/D converter of 8-bit resolution × 8 channels is incorporated.

The following two types of the A/D conversion operation start-up methods are available.

- Hardware start
- Software start

Figure 5-8. A/D Converter Block Diagram

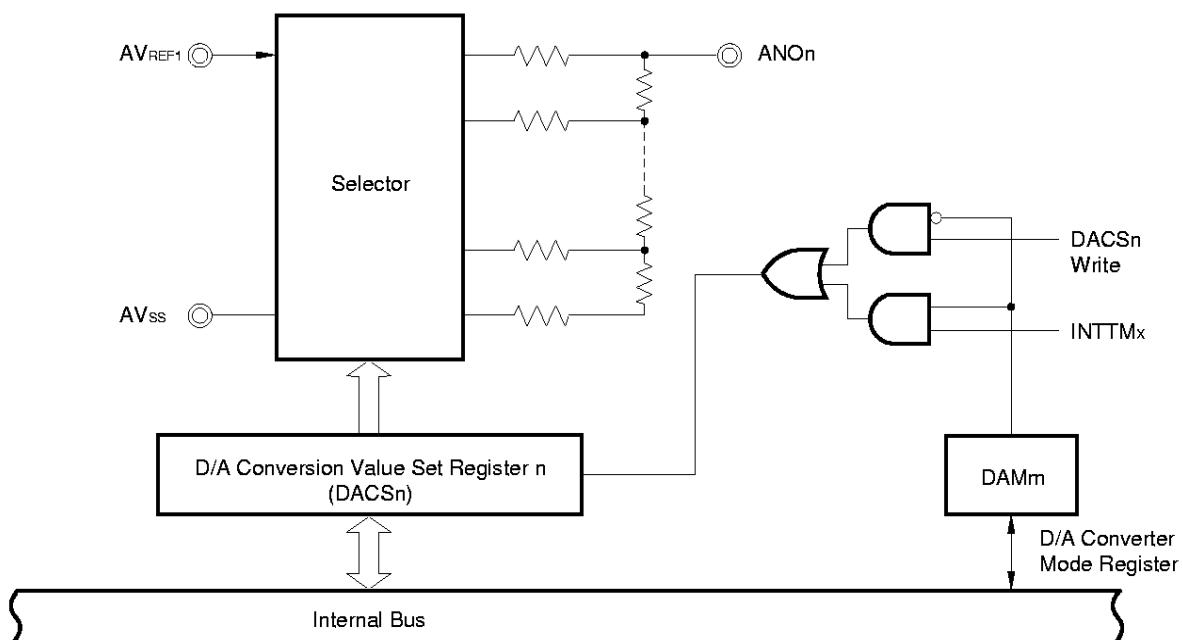


### 5.7 D/A Converter

A D/A converter of 8-bit resolution × 2 channels is incorporated.

Conversion method is R-2R resistor ladder method.

Figure 5-9. D/A Converter Block Diagram



$$n = 0, 1$$

$$m = 4, 5$$

$$x = 1, 2$$

### 5.8 Serial Interfaces

3 channels of the clocked serial interface are incorporated.

- Serial interface channel 0
- Serial interface channel 1
- Serial interface channel 2

Table 5-3. Types and Functions of Serial Interface

Function	Serial Interface Channel 0	Serial Interface Channel 1	Serial Interface Channel 2
3-wire serial I/O mode	✓ (MSB/LSB first switchable)	✓ (MSB/LSB first switchable)	✓ (MSB/LSB first switchable)
3-wire serial I/O mode with automatic transmit/receive function	—	✓ (MSB/LSB first switchable)	—
SBI (serial bus interface) mode	✓ (MSB first)	—	—
2-wire serial I/O mode	✓ (MSB first)	—	—
Asynchronous serial interface (UART) mode	—	—	✓ (Dedicated baud rate generator incorporated)

Figure 5-10. Serial Interface Channel 0 Block Diagram

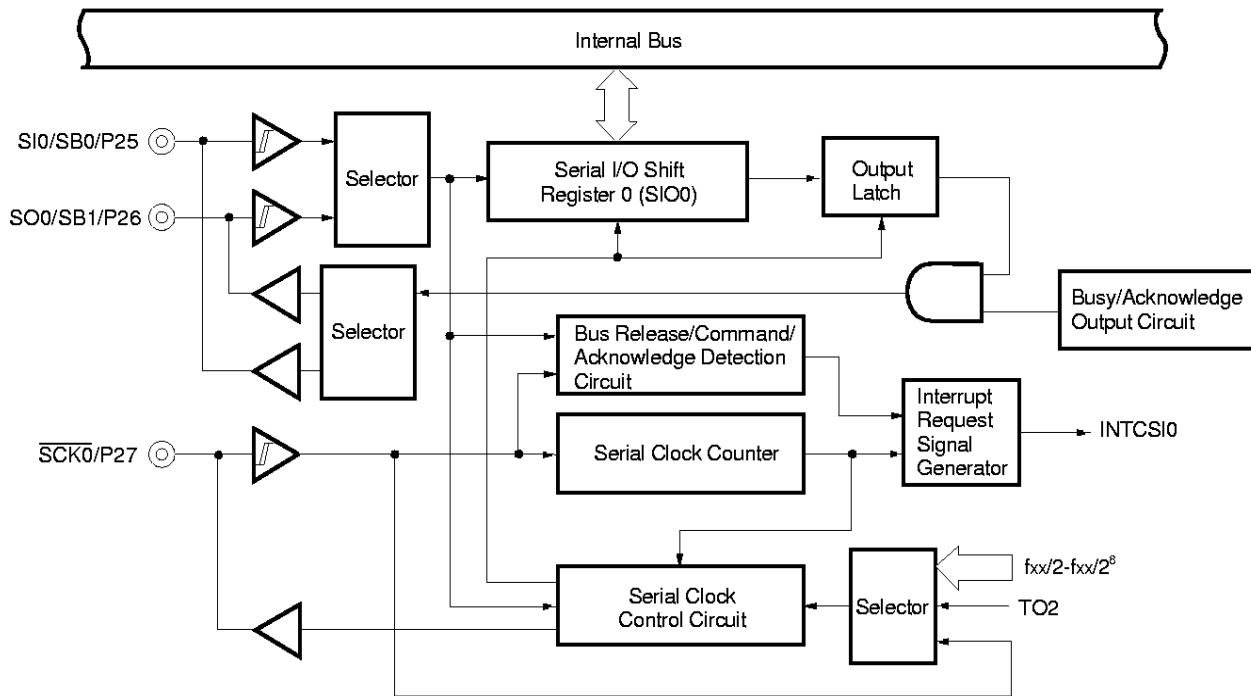


Figure 5-11. Serial Interface Channel 1 Block Diagram

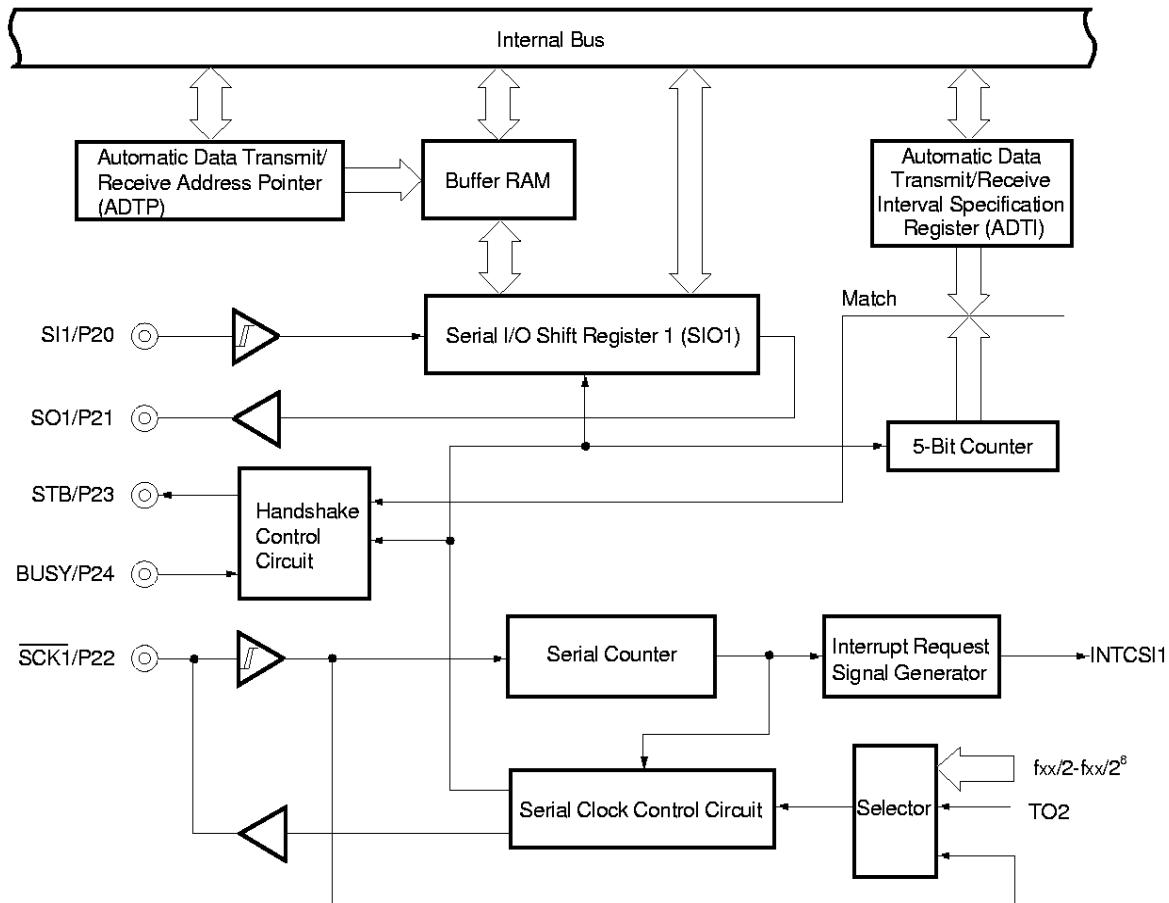
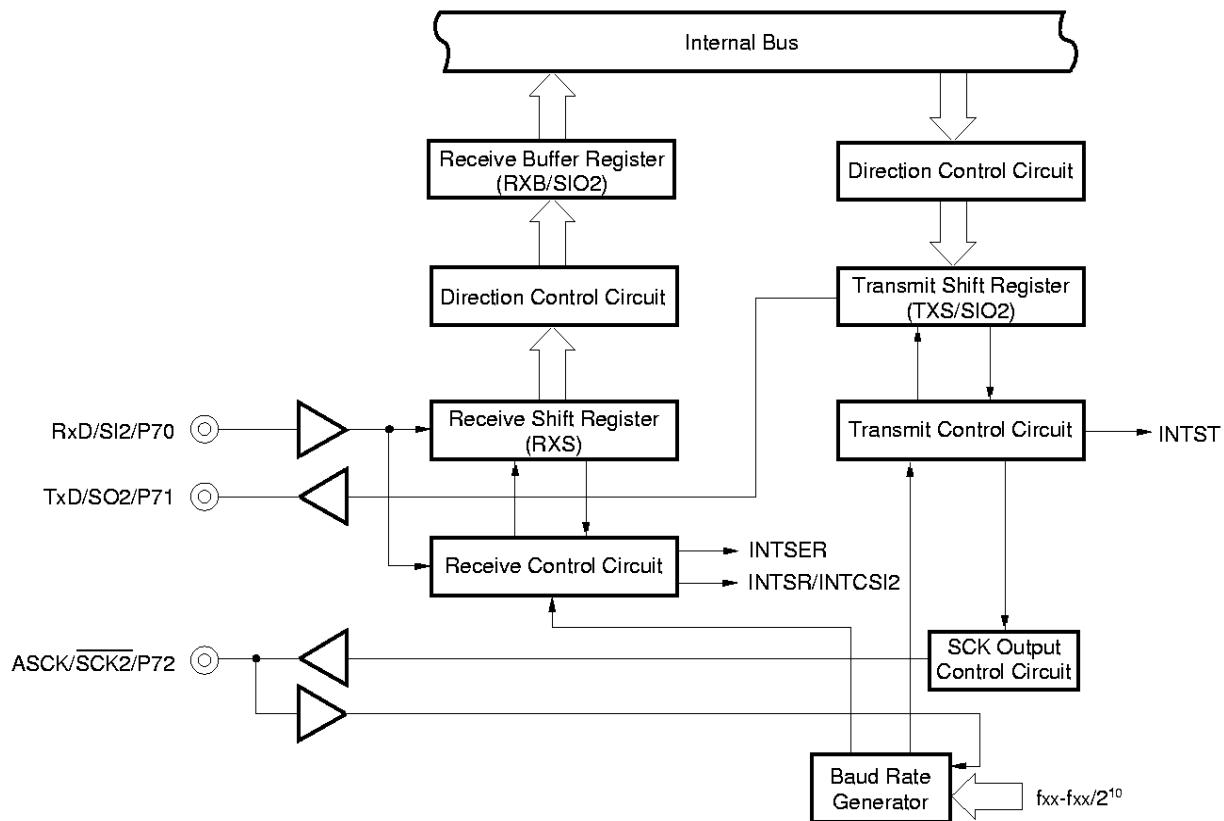


Figure 5-12. Serial Interface Channel 2 Block Diagram

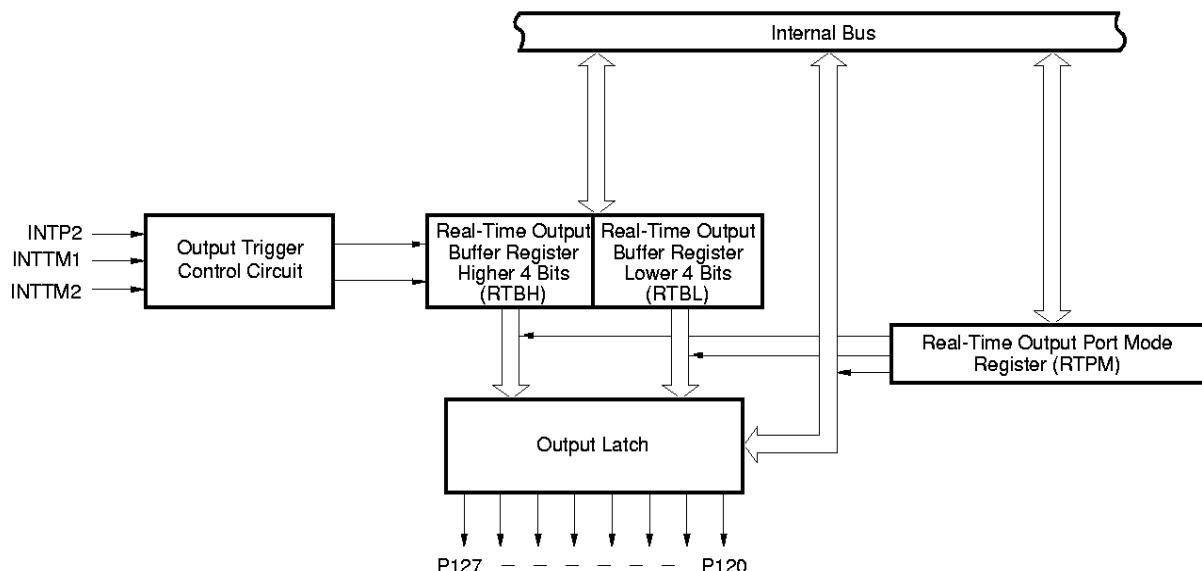


### 5.9 Real-Time Output Port

Data set previously in the real-time output buffer register is transferred to the output latch by hardware concurrently with timer interrupt or external interrupt generation in order to output to off-chip. This is real-time output function. And pins to output to off-chip are called real-time output ports.

By using a real-time output port, a signal which has no jitter can be output. This is most applicable to control of stepping motor, etc.

Figure 5-13. Real-Time Output Port Block Diagram



## 6. INTERRUPT FUNCTIONS AND TEST FUNCTIONS

### 6.1 Interrupt Functions

There are 22 interrupt functions of three different kinds, as shown below.

- Non-maskable : 1
- Maskable : 20
- Software : 1

**Table 6-1. Interrupt Source List (1/2)**

Kind of Interrupt	Default Priority	Interrupt Source		Internal/ External	Vector Table Address	Basic Configuration Type Note 2	
		Name	Trigger				
Non-maskable	—	INTWDT	Watchdog timer overflow (watchdog timer mode 1 selected)	Internal	0004H	(A)	
Maskable	0	INTWDT	Watchdog timer overflow (interval timer mode selected)	External	0006H	(B)	
	1	INTP0	Pin input edge detection		0008H	(C)	
	2	INTP1			000AH	(D)	
	3	INTP2			000CH		
	4	INTP3			000EH		
	5	INTP4			0010H		
	6	INTP5			0012H		
	7	INTP6			0014H	(B)	
	8	INTCSI0	End of serial interface channel 0 transfer	Internal	0016H		
	9	INTCSI1	End of serial interface channel 1 transfer		0018H		
	10	INTSER	Generation of serial interface channel 2 UART receive error		001AH		
	11	INTSR	End of serial interface channel 2 UART reception		001CH		
		INTCSI2	End of serial interface channel 2 3-wire transfer				
	12	INTST	End of serial interface channel 2 UART transmission				

**Notes** 1. The default priority is a priority order when two or more maskable interrupts are generated simultaneously.

0 is the highest order and 18, the lowest.

2. Basic configuration types (A) to (E) correspond to (A) to (E) in Figure 6-1, respectively.

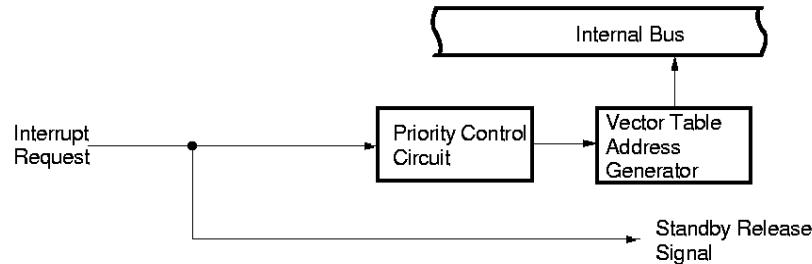
Table 6-1. Interrupt Source List (2/2)

Kind of Interrupt	Default Priority	Interrupt Source		Internal/ External	Vector Table Address	Basic Configuration Type Note 2
		Name	Trigger			
Maskable	13	INTTM3	Reference time interval signal from watch timer	Internal	001EH	(B)
	14	INTTM00	Generation of match signal of 16-bit timer register and capture/compare register (CR00)		0020H	
	15	INTTM01	Generation of match signal of 16-bit timer register and capture/compare register (CR01)		0022H	
	16	INTTM1	Generation of match signal of 8-bit timer/event counter 1		0024H	
	17	INTTM2	Generation of match signal of 8-bit timer/event counter 2		0026H	
	18	INTAD	End of conversion by A/D converter		0028H	
Software	—	BRK	BRK instruction execution	—	003EH	(E)

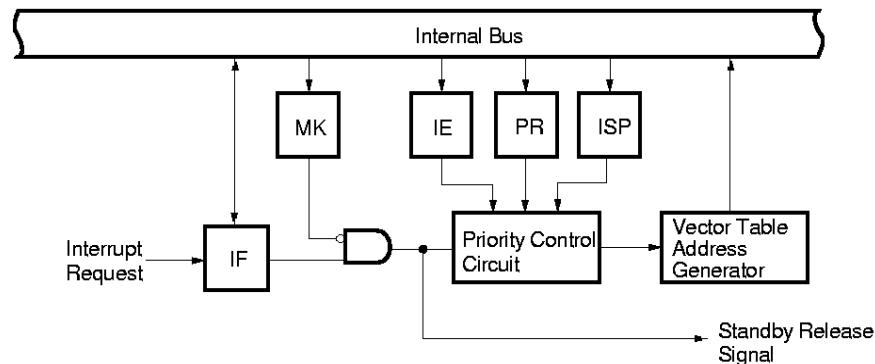
- Notes**
1. The default priority is a priority order when two or more maskable interrupts are generated simultaneously. 0 is the highest order and 18, the lowest.
  2. Basic configuration types (A) to (E) correspond to (A) to (E) in Figure 6-1, respectively.

Figure 6-1. Interrupt Function Basic Configuration (1/2)

## (A) Internal non-maskable interrupt



## (B) Internal maskable interrupt



## (C) External maskable interrupt (INTP0)

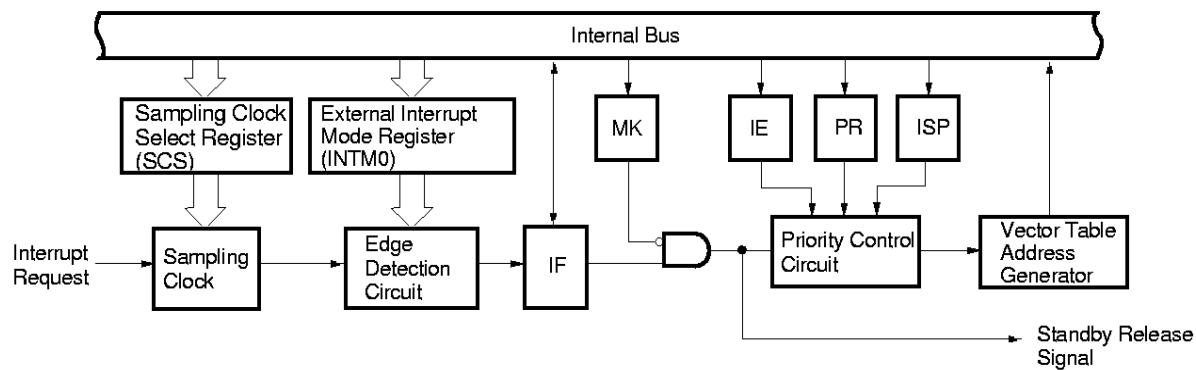
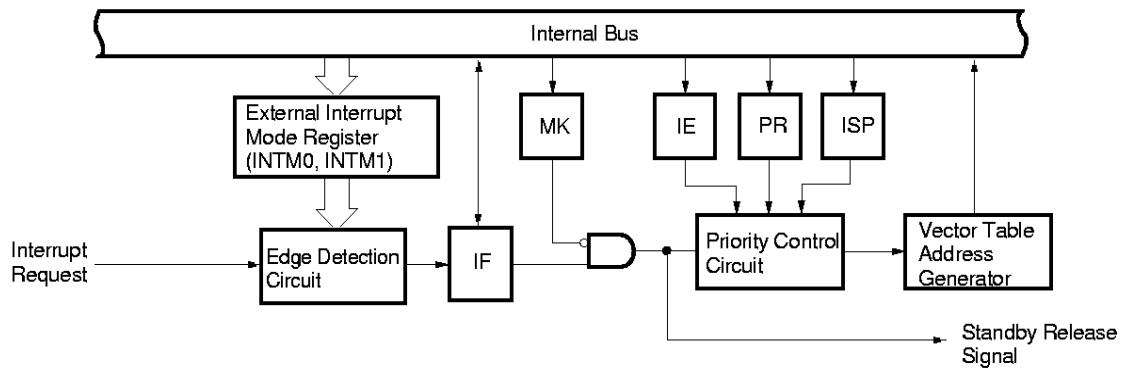
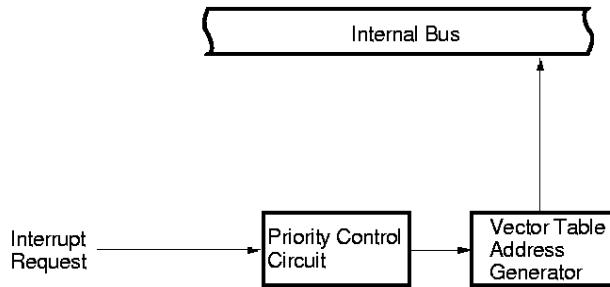


Figure 6-1. Interrupt Function Basic Configuration (2/2)

## (D) External maskable interrupt (except INTP0)



## (E) Software interrupt



IF : Interrupt request flag  
IE : Interrupt enable flag  
ISP : In-service priority flag  
MK : Interrupt mask flag  
PR : Priority specification flag

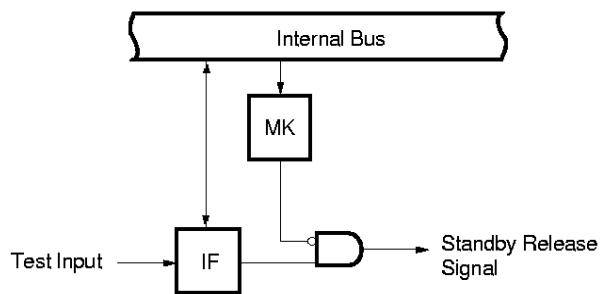
## 6.2 Test Functions

There are two test functions as shown in Table 6-2.

Table 6-2. Test Input Source List

Test Input Source		Internal/External
Name	Trigger	
INTWT	Watch timer overflow	Internal
INTPT4	Port 4 falling edge detection	External

Figure 6-2. Test Function Basic Configuration



IF : Test input flag

MK : Test mask flag

## 7. EXTERNAL DEVICE EXPANSION FUNCTIONS

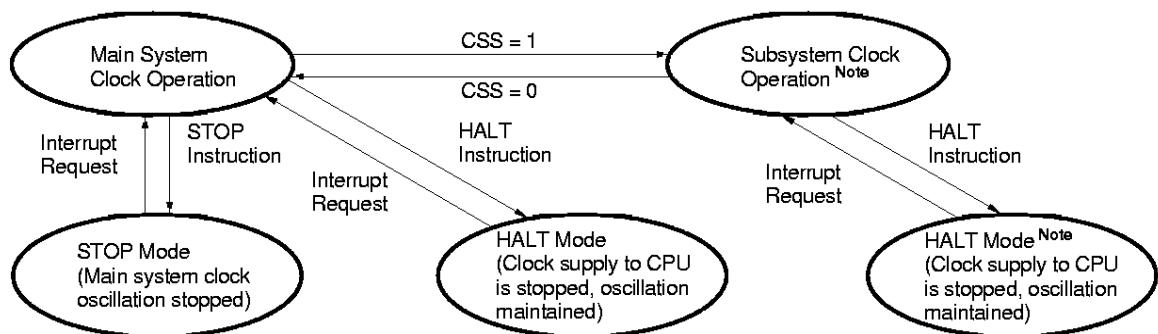
The external device expansion functions connect external devices to areas other than the internal ROM, RAM and SFR. Ports 4 to 6 are used for external device connection.

## 8. STANDBY FUNCTION

There are the following two standby functions to reduce the consumption current.

- HALT mode : The CPU operating clock is stopped.  
The average consumption current can be reduced by intermittent operation in combination with the normal operating mode.
- STOP mode : The main system clock oscillation is stopped. The whole operation by the main system clock is stopped, so that the system operates with ultra-low power consumption using only the subsystem clock.

**Figure 8-1. Standby Function**



**Note** The consumption current can be reduced by stopping the main system clock. When the CPU is operating on the subsystem clock, set bit 7 (MCC) in the processor clock control register (PCC) to stop the main system clock. The STOP instruction cannot be used.

**Caution** When the main system clock is stopped and the system is operated by the subsystem clock, the subsystem clock should be switched again to the main system clock after the oscillation stabilization time is secured by the program.

**Remark** CSS : bit 4 in the PCC

## 9. RESET FUNCTION

There are the following two reset methods.

- External reset by RESET pin
- Internal reset by watchdog timer runaway time detection

## 10. INSTRUCTION SET

### (1) 8-bit instruction

MOV, XCH, ADD ADDC, SUB, SUBC, AND, OR, XOR, CMP, MULU, DIVUW, INC, DEC, ROR, ROL, RORC, ROLC, ROR4, ROL4, PUSH, POP, DBNZ

Second operand First operand \	#byte	A	r Note	sfr	saddr	!addr16	PSW	[DE]	[HL]	[HL + byte] [HL + B] [HL + C]	\$addr16	1	None
A	ADD		MOV	MOV	MOV	MOV	MOV	MOV	MOV	MOV		ROR	
	ADDC		XCH	XCH	XCH	XCH	XCH	XCH	XCH	XCH		ROL	
	SUB		ADD		ADD	ADD		ADD	ADD	ADD		RORC	
	SUBC		ADDC		ADDC	ADDC		ADDC	ADDC	ADDC		ROLC	
	AND		SUB		SUB	SUB		SUB	SUB	SUB			
	OR		SUBC		SUBC	SUBC		SUBC	SUBC	SUBC			
	XOR		AND		AND	AND		AND	AND	AND			
	CMP		OR		OR	OR		OR	OR	OR			
			XOR		XOR	XOR		XOR	XOR	XOR			
			CMP		CMP			CMP		CMP			
r	MOV	MOV ADD ADDC SUB SUBC AND OR XOR CMP										INC DEC	
B, C											DBNZ		
sfr	MOV	MOV											
saddr	MOV ADD ADDC SUB SUBC AND OR XOR CMP	MOV									DBNZ		INC DEC
!addr16		MOV											
PSW	MOV	MOV										PUSH POP	
[DE]		MOV											
[HL]		MOV										ROR4 ROL4	
[HL + byte] [HL + B] [HL + C]		MOV											
X												MULU	
C												DIVUW	

Note Except r = A

## (2) 16-bit instruction

MOVW, XCHW, ADDW, SUBW, CMPW, PUSH, POP, INCW, DECW

Second operand First operand	#word	AX	rp <sup>Note</sup>	sfrp	saddrp	laddr16	SP	None
AX	ADDW SUBW CMPW		MOVW XCHW	MOVW	MOVW	MOVW	MOVW	
rp	MOVW	MOVW <sup>Note</sup>						INCW, DECW PUSH, POP
sfrp	MOVW	MOVW						
saddrp	MOVW	MOVW						
laddr16		MOVW						
SP	MOVW	MOVW						

**Note** Only when rp = BC, DE or HL

## (3) Bit manipulation instruction

MOV1, AND1, OR1, XOR1, SET1, CLR1, NOT1, BT, BF, BTCLR

Second operand First operand	A.bit	sfr.bit	saddr.bit	PSW.bit	[HL].bit	CY	\$addr16	None
A.bit						MOV1	BT BF BTCLR	SET1 CLR1
sfr.bit						MOV1	BT BF BTCLR	SET1 CLR1
saddr.bit						MOV1	BT BF BTCLR	SET1 CLR1
PSW.bit						MOV1	BT BF BTCLR	SET1 CLR1
[HL].bit						MOV1	BT BF BTCLR	SET1 CLR1
CY	MOV1 AND1 OR1 XOR1	MOV1 AND1 OR1 XOR1	MOV1 AND1 OR1 XOR1	MOV1 AND1 OR1 XOR1	MOV1 AND1 OR1 XOR1			SET1 CLR1 NOT1

## (4) Call instruction/branch instruction

CALL, CALLF, CALLT, BR, BC, BNC, BZ, BNZ, BT, BF, BTCLR, DBNZ

Second operand First operand	AX	laddr16	laddr11	[addr5]	\$addr16
Basic instruction	BR	CALL BR	CALLF	CALLT	BR, BC, BNC BZ, BNZ
Compound instruction					BT, BF BTCLR DBNZ

**(5) Other instructions**

ADJBA, ADJBS, BRK, RET, RETI, RETB, SEL, NOP, EI, DI, HALT, STOP

## 11. ELECTRICAL SPECIFICATIONS

### ABSOLUTE MAXIMUM RATINGS ( $T_A = 25^\circ\text{C}$ )

Parameter	Symbol	Test Conditions		Rating	Unit	
Supply voltage	$V_{DD}$			-0.3 to +7.0	V	
	$AV_{DD}$			-0.3 to $V_{DD}+0.3$	V	
	$AV_{REF0}$			-0.3 to $V_{DD}+0.3$	V	
	$AV_{REF1}$			-0.3 to $V_{DD}+0.3$	V	
	$AV_{SS}$			-0.3 to +0.3	V	
Input voltage	$V_{I1}$	P00 to P07, P10 to P17, P20 to P27, P30 to P37, P40 to P47, P50 to P57, P64 to P67, P70 to P72, P120 to P127, P130, P131, X1, X2, XT2, <u>RESET</u>		-0.3 to $V_{DD}+0.3$	V	
	$V_{I2}$	P60 to P63	N-ch open-drain	-0.3 to +16	V	
Output voltage	$V_O$			-0.3 to $V_{DD}+0.3$	V	
Analog input voltage	$V_O$	P10 to P17	Analog input pin	$AV_{SS}-0.3$ to $AV_{REF0}+0.3$	V	
High level output current	$I_{OH}$	1 pin		-10	mA	
		P01 to P06, P30-P37, P56, P57, P60 to P67, P120 to P127 total		-15	mA	
		P10 to P17, P20 to P27, P40 to P47, P50 to P55, P70 to P72, P130, P131 total		-15	mA	
Low level output current	$I_{OL}$ Note	1 pin		Peak value	30	mA
				Effective value	15	mA
		P50 to P55 total		Peak value	100	mA
				Effective value	70	mA
		P56, P57, P60 to P63 total		Peak value	100	mA
				Effective value	70	mA
		P10 to P17, P20 to P27, P40 to P47, P70 to P72, P130, P131 total		Peak value	50	mA
				Effective value	20	mA
		P01 to P06, P30 to P37, P64 to P67, P120 to P127 total		Peak value	50	mA
				Effective value	20	mA
Operating ambient temperature	$T_A$			-40 to +85	$^\circ\text{C}$	
Storage temperature	$T_{stg}$			-65 to +150	$^\circ\text{C}$	

**Note** Effective value should be calculated as follows: [Effective value] = [Peak value]  $\times \sqrt{duty}$

**Caution** Product quality may suffer if the absolute maximum rating is exceeded for even a single parameter or even momentarily. That is, the absolute maximum ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions which ensure that the absolute maximum ratings are not exceeded.

**Remark** The characteristics of dual-function pins and port pins are the same unless otherwise specified.

MAIN SYSTEM CLOCK OSCILLATION CIRCUIT CHARACTERISTICS ( $T_A = -40$  to  $85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V)

Resonator	Recommended Circuit	Parameter	Test Conditions	MIN.	TYP.	MAX.	Unit
Ceramic resonator		Oscillation frequency (fx) Note 1	$V_{DD}$ = Oscillation voltage range	1.0		5.0	MHz
		Oscillation stabilization time Note 2	After $V_{DD}$ reaches oscillation voltage range MIN.			4	ms
Crystal resonator		Oscillation frequency (fx) Note 1		1.0		5.0	MHz
		Oscillation stabilization time Note 2	$V_{DD} = 4.5$ to $6.0$ V			10	ms
External clock		X1 input frequency (fx) Note 1		1.0		5.0	MHz
		X1 input high-/low-level width (t <sub>XL</sub> , t <sub>XR</sub> )		85		500	ns

**Notes** 1. Indicates only oscillation circuit characteristics. Refer to "AC Characteristics" for instruction execution time.

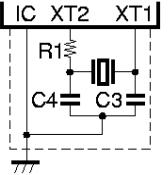
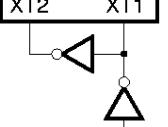
2. Time required to stabilize oscillation after reset or STOP mode release.

**Cautions** 1. When using the main system clock oscillator, wiring in the area enclosed with the broken line in the above figures should be carried out as follows to avoid an adverse effect from wiring capacitance.

- Wiring should be as short as possible.
- Wiring should not cross other signal lines.
- Wiring should not be placed close to a varying high current.
- The potential of the oscillator capacitor ground should be the same as V<sub>SS</sub>.
- Do not ground wiring to a ground pattern in which a high current flows.
- Do not fetch a signal from the oscillator.

2. When the main system clock is stopped and the system is operated by the subsystem clock, the subsystem clock should be switched again to the main system clock after the oscillation stabilization time is secured by the program.

SUBSYSTEM CLOCK OSCILLATION CIRCUIT CHARACTERISTICS ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V)

Resonator	Recommended Circuit	Parameter	Test Conditions	MIN.	TYP.	MAX.	Unit
Crystal resonator		Oscillation frequency ( $f_{XT}$ ) Note 1	$V_{DD} = 4.5$ to $6.0$ V	32	32.768	35	kHz
		Oscillation stabilization time Note 2			1.2	2	s
						10	
External clock		XT1 input frequency ( $f_{XT}$ ) Note 1		32		100	kHz
		XT1 input high-/low-level width ( $t_{XTH}$ , $t_{XTL}$ )		5		15	$\mu$ s

**Notes** 1. Indicates only oscillation circuit characteristics. Refer to "AC Characteristics" for instruction execution time.

2. Time required to stabilize oscillation after  $V_{DD}$  reaches oscillation voltage MIN.

**Cautions** 1. When using the subsystem clock oscillator, wiring in the area enclosed with the broken line in the above figure should be carried out as follows to avoid an adverse effect from wiring capacitance.

- Wiring should be as short as possible.
- Wiring should not cross other signal lines.
- Wiring should not be placed close to a varying high current.
- The potential of the oscillator capacitor ground should be the same as  $V_{SS}$ .
- Do not ground wiring to a ground pattern in which a high current flows.
- Do not fetch a signal from the oscillator.

2. The subsystem clock oscillator is a low-amplitude circuit in order to achieve a low consumption current, and is more prone to malfunction due to noise than the main system clock oscillator. Particular care is therefore required with the wiring method when the subsystem clock is used.

## RECOMMENDED OSCILLATOR CONSTANT

MAIN SYSTEM CLOCK: CERAMIC RESONATOR ( $T_A = -40$  to  $+85$  °C)

Manufacturer	Product Name	Frequency (MHz)	Recommended Oscillator Constant			Oscillation Voltage Range		Remarks
			C1 (pF)	C2 (pF)	R1 (kΩ)	MIN. (V)	MAX. (V)	
Murata Mfg. Co., Ltd.	CSA5.00MG	5.00	30	30	0	2.0	6.0	
	CST5.00MGW	5.00	On-chip	On-chip	0	2.0	6.0	Capacitor on-chip
Kyocera Corp.	KBR-5.0MSA	5.00	33	33	0	2.0	6.0	Lead type
	KBR-5.0MKS	5.00	On-chip	On-chip	0	2.0	6.0	Capacitor on-chip, lead type
	KBR-5.0MWS	5.00	On-chip	On-chip	0	2.0	6.0	Capacitor on-chip, chip type
	PBRC 5.00A	5.00	33	33	0	2.0	6.0	Chip type
TDK Corp.	CCR4.0MC3	4.00	On-chip	On-chip	0	2.0	6.0	Capacitor on-chip
	CCR5.0MC3	5.00	On-chip	On-chip	0	2.0	6.0	Capacitor on-chip

MAIN SYSTEM CLOCK: CRYSTAL RESONATOR ( $T_A = -10$  to  $+70$  °C)

Manufacturer	Product Name	Frequency (MHz)	Recommended Oscillator Constant			Oscillation Voltage Range	
			C1 (pF)	C2 (pF)	R1 (kΩ)	MIN. (V)	MAX. (V)
Daishinku	SMD-49	3.579545	27	27	1.5	2.0	6.0

SUBSYSTEM CLOCK: CRYSTAL RESONATOR ( $T_A = -10$  to  $+70$  °C)

Manufacturer	Product Name	Frequency (kHz)	Recommended Oscillator Constant			Oscillation Voltage Range	
			C3 (pF)	C4 (pF)	R2 (kΩ)	MIN. (V)	MAX. (V)
Daishinku	DT-38 (1TA252E00)	32.768	27	20	330	2.0	6.0

CAPACITANCE ( $T_A = 25$  °C,  $V_{DD} = V_{SS} = 0$  V)

Parameter	Symbol	Test Conditions			MIN.	TYP.	MAX.	Unit
Input capacitance	$C_{IN}$	$f = 1$ MHz Unmeasured pins returned to 0 V.					15	pF
Input/output capacitance	$C_{IO}$	$f = 1$ MHz Unmeasured pins returned to 0 V.		P01 to P06, P10 to P17, P20 to P27, P30 to P37, P40 to P47, P50 to P57, P64 to P67, P70 to P72, P120 to P127, P130, P131			15	pF
		P60 to P63				20	pF	

**Remark** The characteristics of dual-function pins and port pins are the same unless otherwise specified.

DC CHARACTERISTICS ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V)

Parameter	Symbol	Test Conditions		MIN.	TYP.	MAX.	Unit
Input voltage high	$V_{IH1}$	P10 to P17, P21, P23, P30 to P32, P35 to P37, P40 to P47, P50 to P57, P64 to P67, P71, P120 to P127, P130, P131	$V_{DD} = 2.7$ to $6.0$ V	$0.7V_{DD}$		$V_{DD}$	V
				$0.8V_{DD}$		$V_{DD}$	V
	$V_{IH2}$	P00 to P06, P20, P22, P24 to P27, P33, P34, P70, P72, <u>RESET</u>	$V_{DD} = 2.7$ to $6.0$ V	$0.8V_{DD}$		$V_{DD}$	V
				$0.85V_{DD}$		$V_{DD}$	V
	$V_{IH3}$	P60 to P63 (N-ch open-drain)	$V_{DD} = 2.7$ to $6.0$ V	$0.7V_{DD}$		15	V
				$0.8V_{DD}$		15	V
	$V_{IH4}$	X1, X2	$V_{DD} = 2.7$ to $6.0$ V	$V_{DD}-0.5$		$V_{DD}$	V
				$V_{DD}-0.2$		$V_{DD}$	V
	$V_{IH5}$	XT1/P07, XT2	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	$0.8V_{DD}$		$V_{DD}$	V
			$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	$0.9V_{DD}$		$V_{DD}$	V
			$2.0 \text{ V} \leq V_{DD} < 2.7 \text{ V}$ Note	$0.9V_{DD}$		$V_{DD}$	V
Input voltage low	$V_{IL1}$	P10 to P17, P21, P23, P30 to P32, P35 to P37, P40 to P47, P50 to P57, P64 to P67, P71, P120 to P127, P130, P131	$V_{DD} = 2.7$ to $6.0$ V	0		$0.3V_{DD}$	V
				0		$0.2V_{DD}$	V
	$V_{IL2}$	P00 to P06, P20, P22, P24 to P27, P33, P34, P70, P72, <u>RESET</u>	$V_{DD} = 2.7$ to $6.0$ V	0		$0.2V_{DD}$	V
				0		$0.15V_{DD}$	V
	$V_{IL3}$	P60 to P63	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	0		$0.3V_{DD}$	V
			$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	0		$0.2V_{DD}$	V
				0		$0.1V_{DD}$	V
	$V_{IL4}$	X1, X2	$V_{DD} = 2.7$ to $6.0$ V	0		0.4	V
				0		0.2	V
	$V_{IL5}$	XT1/P07, XT2	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	0		$0.2V_{DD}$	V
			$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	0		$0.1V_{DD}$	V
			$2.0 \text{ V} \leq V_{DD} < 2.7 \text{ V}$ Note	0		$0.1V_{DD}$	V
Output voltage high	$V_{OH}$	$V_{DD} = 4.5$ to $6.0$ V, $I_{OH} = -1$ mA		$V_{DD}-1.0$			V
		$I_{OH} = -100 \mu\text{A}$		$V_{DD}-0.5$			V
Output voltage low	$V_{OL1}$	P50 to P57, P60 to P63	$V_{DD} = 4.5$ to $6.0$ V, $I_{OL} = 15$ mA		0.4	2.0	V
		P01 to P06, P10 to P17, P20 to P27, P30 to P37, P40 to P47, P64 to P67, P70 to P72, P120 to P127, P130, P131	$V_{DD} = 4.5$ to $6.0$ V, $I_{OL} = 1.6$ mA			0.4	V
	$V_{OL2}$	SB0, SB1, <u>SCK0</u>	$V_{DD} = 4.5$ to $6.0$ V, open-drain, pulled-up ( $R = 1 \text{ k}\Omega$ )			$0.2V_{DD}$	V
	$V_{OL3}$	$I_{OL} = 400 \mu\text{A}$				0.5	V

**Note** For use as P07, use an inverter to input the inverted phase of P07 to the XT2 pin.

**Remark** The characteristics of dual-function pins and port pins are the same unless otherwise specified.

DC CHARACTERISTICS ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V)

Parameter	Symbol	Test Conditions		MIN.	TYP.	MAX.	Unit
Input leakage current high	$I_{LH1}$	$V_{IN} = V_{DD}$	P00 to P06, P10 to P17, P20 to P27, P30 to P37, P40 to P47, P50 to P57, P60 to P67, P70 to P72, P120 to P127, P130, P131, $\overline{RESET}$			3	$\mu A$
	$I_{LH2}$		X1, X2, XT1/P07, XT2			20	$\mu A$
	$I_{LH3}$	$V_{IN} = 15$ V	P60 to P63			80	$\mu A$
Input leakage current low	$I_{Ll1}$	$V_{IN} = 0$ V	P00 to P06, P10 to P17, P20 to P27, P30 to P37, P40 to P47, P50 to P57, P64 to P67, P70 to P72, P120 to P127, P130, P131, $\overline{RESET}$			-3	$\mu A$
	$I_{Ll2}$		X1, X2, XT1/P07, XT2			-20	$\mu A$
	$I_{Ll3}$		P60 to P63			-3 Note 1	$\mu A$
Output leakage current high	$I_{LOH}$	$V_{OUT} = V_{DD}$				3	$\mu A$
Output leakage current low	$I_{LOL}$	$V_{OUT} = 0$ V				-3	$\mu A$
Mask option pull-up resistor	$R_1$	$V_{IN} = 0$ V, P60 to P63		20	40	90	k $\Omega$
Software pull-up resistor Note 2	$R_2$	$V_{IN} = 0$ V, P01 to P06, P10 to P17, P20 to P27, P30 to P37, P40 to P47, P50 to P57, P64 to P67, P70 to P72, P120 to P127, P130, P131	4.5 V $\leq V_{DD} \leq 6.0$ V	15	40	90	k $\Omega$
			2.7 V $\leq V_{DD} < 4.5$ V	20		500	k $\Omega$

- Notes**
- When the pull-up resistor is not included in P60 to P63 (specified by a mask option), the -200  $\mu A$  (MAX.) low-level input leakage current flows only at the 1.5-clock interval (no wait) when the read instruction to the port 6 (P6) and port mode register 6 (PM6) is executed. Other than the 1.5-clock interval, -3  $\mu A$  (MAX.) current flows.
  - A software pull-up resistor can be used only in the range of  $V_{DD} = 2.7$  to  $6.0$  V.

**Remark** The characteristics of dual-function pins and port pins are the same unless otherwise specified.

DC CHARACTERISTICS ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
Power supply current Note 1	I <sub>DD1</sub>	5.0-MHz Crystal oscillation operating mode ( $f_{xx} = 2.5$ MHz) Note 2	$V_{DD} = 5.0$ V ± 10 % Note 5	4	12	mA
			$V_{DD} = 3.0$ V ± 10 % Note 6	0.6	1.8	mA
			$V_{DD} = 2.2$ V ± 10 % Note 6	0.35	1.05	mA
	I <sub>DD2</sub>	5.0-MHz Crystal oscillation operating mode ( $f_{xx} = 5.0$ MHz) Note 3	$V_{DD} = 5.0$ V ± 10 % Note 5	6.5	19.5	mA
			$V_{DD} = 3.0$ V ± 10 % Note 6	0.8	2.4	mA
	I <sub>DD3</sub>	5.0-MHz Crystal oscillation HALT mode ( $f_{xx} = 2.5$ MHz) Note 2	$V_{DD} = 5.0$ V ± 10 %	1.4	4.2	mA
			$V_{DD} = 3.0$ V ± 10 %	0.5	1.5	mA
			$V_{DD} = 2.2$ V ± 10 %	280	840	$\mu$ A
		5.0-MHz Crystal oscillation HALT mode ( $f_{xx} = 5.0$ MHz) Note 3	$V_{DD} = 5.0$ V ± 10 %	1.6	4.8	mA
	I <sub>DD4</sub>	32.768-kHz Crystal oscillation operating mode Note 4	$V_{DD} = 5.0$ V ± 10 %	60	120	$\mu$ A
			$V_{DD} = 3.0$ V ± 10 %	32	64	$\mu$ A
			$V_{DD} = 2.2$ V ± 10 %	24	48	$\mu$ A
	I <sub>DD5</sub>	32.768-kHz Crystal oscillation HALT mode Note 4	$V_{DD} = 5.0$ V ± 10 %	25	55	$\mu$ A
			$V_{DD} = 3.0$ V ± 10 %	5	15	$\mu$ A
			$V_{DD} = 2.2$ V ± 10 %	2.5	12.5	$\mu$ A
	I <sub>DD6</sub>	XT1 = $V_{DD}$ STOP mode When feedback resistor is used	$V_{DD} = 5.0$ V ± 10 %	1	30	$\mu$ A
			$V_{DD} = 3.0$ V ± 10 %	0.5	10	$\mu$ A
			$V_{DD} = 2.2$ V ± 10 %	0.3	10	$\mu$ A

- Notes**
1. The current flowing in the  $V_{DD}$  pin. Not including the current flowing in the A/D converter, D/A converter, and on-chip pull-up resistor.
  2.  $f_{xx}=f_x/2$  operation (when the oscillation mode selection register (OSMS) is set to 00H)
  3.  $f_{xx} = f_x$  operation (when the OSMS is set to 01H)
  4. When the main system clock is stopped
  5. High-speed mode operation (when the processor clock control register (PCC) is set to 00H)
  6. Low-speed mode operation (when the PCC is set to 04H)

**Remark**  $f_{xx}$  : Main system clock frequency ( $f_x$  or  $f_x/2$ )

$f_x$  : Main system clock oscillation frequency

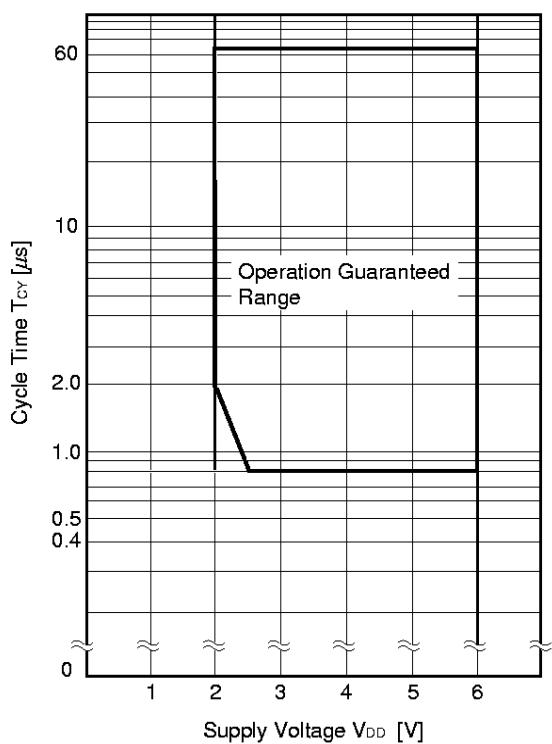
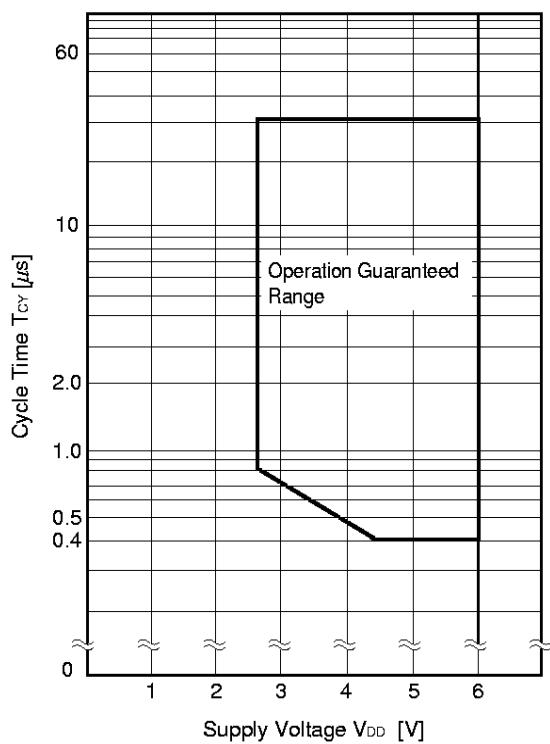
## AC CHARACTERISTICS

(1) BASIC OPERATION ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V)

Parameter	Symbol	Test Conditions			MIN.	TYP.	MAX.	Unit		
Cycle time (Min. instruction execution time)	$T_{CY}$	Operating on main system clock	$f_{xx} = f_x/2$ Note 1	$V_{DD} = 2.7$ to $6.0$ V	0.8		64	$\mu$ s		
					2.2		64	$\mu$ s		
			$f_{xx} = f_x$ Note 2	$4.5 \leq V_{DD} \leq 6.0$ V	0.4		32	$\mu$ s		
				$2.7 \leq V_{DD} < 4.5$ V	0.8		32	$\mu$ s		
		Operating on subsystem clock			40	122	125	$\mu$ s		
		TI00, TI01, TI1, TI2 input frequency	$V_{DD} = 4.5$ to $6.0$ V			0		4 MHz		
						0		275 kHz		
TI00 input high-/low-level width	$t_{TIH}, t_{TIL}$				$8/f_{sam}$ Note 3					
TI01, TI1, TI2 input high-/low-level width	$t_{TIH}, t_{TIL}$	$V_{DD} = 4.5$ to $6.0$ V			100			ns		
					1.8			$\mu$ s		
Interrupt input high-/low-level width	$t_{INTH}, t_{INTL}$	INTP0			$8/f_{sam}$ Note 3					
		INTP1 to INTP6, KR0 to KR7	$V_{DD} = 2.7$ to $6.0$ V		10			$\mu$ s		
					20			$\mu$ s		
RESET low-level width	$t_{RSL}$	$V_{DD} = 2.7$ to $6.0$ V			10			$\mu$ s		
					20			$\mu$ s		

- Notes**
- When oscillation mode selection register (OSMS) is set to 00H
  - When OSMS is set to 01H
  - In combination with bits 0 (SCS0) and 1 (SCS1) of sampling clock selection register,  $f_{sam}$  is selectable between  $f_{xx}/2^N$ ,  $f_{xx}/32$ ,  $f_{xx}/64$ , and  $f_{xx}/128$  (when  $N = 0$  to 4).

**Remark**  $f_{xx}$  : Main system clock frequency ( $f_x$  or  $f_x/2$ )  
 $f_x$  : Main system clock oscillation frequency

T<sub>CY</sub> vs V<sub>DD</sub> (At f<sub>xx</sub> = f<sub>x</sub>/2 main system clock operation)T<sub>CY</sub> vs V<sub>DD</sub> (At f<sub>xx</sub> = f<sub>x</sub> main system clock operation)

## (2) READ/WRITE OPERATION

(a) When MCS = 1, PCC2 to PCC0 = 000B ( $T_A = -40$  to  $+85^\circ\text{C}$ ,  $V_{DD} = 4.5$  to  $6.0$  V)

Parameter	Symbol	Test Conditions	MIN.	MAX.	Unit
ASTB high-level width	$t_{ASTH}$		$0.85t_{CY}-50$		ns
Address setup time	$t_{ADS}$		$0.85t_{CY}-50$		ns
Address hold time	$t_{ADH}$		50		ns
Data input time from address	$t_{ADD1}$			$(2.85+2n)t_{CY}-80$	ns
	$t_{ADD2}$			$(4+2n)t_{CY}-100$	ns
Data input time from $\overline{RD}\downarrow$	$t_{RDD1}$			$(2+2n)t_{CY}-100$	ns
	$t_{RDD2}$			$(2.85+2n)t_{CY}-100$	ns
Read data hold time	$t_{RDH}$		0		ns
$\overline{RD}$ low-level width	$t_{RDL1}$		$(2+2n)t_{CY}-60$		ns
	$t_{RDL2}$		$(2.85+2n)t_{CY}-60$		ns
$\overline{WAIT}\downarrow$ input time from $\overline{RD}\downarrow$	$t_{RDWT1}$			$0.85t_{CY}-50$	ns
	$t_{RDWT2}$			$2t_{CY}-60$	ns
$\overline{WAIT}\downarrow$ input time from $\overline{WR}\downarrow$	$t_{WRWT}$			$2t_{CY}-60$	ns
$\overline{WAIT}$ low-level width	$t_{WTL}$		$(1.15+2n)t_{CY}$	$(2+2n)t_{CY}$	ns
Write data setup time	$t_{WDS}$		$(2.85+2n)t_{CY}-100$		ns
Write data hold time	$t_{WDH}$		20		ns
$\overline{WR}$ low-level width	$t_{WRL}$		$(2.85+2n)t_{CY}-60$		ns
$\overline{RD}\downarrow$ delay time from ASTB $\downarrow$	$t_{ASTRD}$		25		ns
$\overline{WR}\downarrow$ delay time from ASTB $\downarrow$	$t_{ASTWR}$		$0.85t_{CY}+20$		ns
ASTB $\uparrow$ delay time from $\overline{RD}\uparrow$ in external fetch	$t_{RDAST}$		$0.85t_{CY}-10$	$1.15t_{CY}+20$	ns
Address hold time from $\overline{RD}\uparrow$ in external fetch	$t_{RDADH}$		$0.85t_{CY}-50$	$1.15t_{CY}+50$	ns
Write data output time from $\overline{RD}\uparrow$	$t_{RDWD}$		40		ns
Write data output time from $\overline{WR}\downarrow$	$t_{WRWD}$		0	50	ns
Address hold time from $\overline{WR}\uparrow$	$t_{WRADH}$		$0.85t_{CY}$	$1.15t_{CY}+40$	ns
$\overline{RD}\uparrow$ delay time from $\overline{WAIT}\uparrow$	$t_{WTRD}$		$1.15t_{CY}+40$	$3.15t_{CY}+40$	ns
$\overline{WR}\uparrow$ delay time from $\overline{WAIT}\uparrow$	$t_{WTWR}$		$1.15t_{CY}+30$	$3.15t_{CY}+30$	ns

- Remarks**
1. MCS: Oscillation mode selection register (OSMS) bit 0
  2. PCC2 to PCC0: Processor clock control register (PCC) bit 2 to bit 0
  3.  $t_{CY} = T_{CY}/4$
  4. n indicates the number of waits.

(b) Except when MCS = 1, PCC2 to PCC0 = 000B ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V) (1/2)

Parameter	Symbol	Test Conditions	MIN.	MAX.	Unit
ASTB high-level width	$t_{ASTH}$	$V_{DD} = 2.7$ to $6.0$ V	$t_{CY}-80$		ns
			$t_{CY}-150$		ns
Address setup time	$t_{ADS}$	$V_{DD} = 2.7$ to $6.0$ V	$t_{CY}-80$		ns
			$t_{CY}-150$		ns
Address hold time	$t_{ADH}$	$V_{DD} = 2.7$ to $6.0$ V	$0.4t_{CY}-10$		ns
			$0.37t_{CY}-40$		ns
Data input time from address	$t_{ADD1}$	$V_{DD} = 2.7$ to $6.0$ V		$(3+2n)t_{CY}-160$	ns
				$(3+2n)t_{CY}-320$	ns
	$t_{ADD2}$	$V_{DD} = 2.7$ to $6.0$ V		$(4+2n)t_{CY}-200$	ns
				$(4+2n)t_{CY}-300$	ns
Data input time from $\overline{RD}\downarrow$	$t_{RDD1}$	$V_{DD} = 2.7$ to $6.0$ V		$(1.4+2n)t_{CY}-70$	ns
				$(1.37+2n)t_{CY}-120$	ns
	$t_{RDD2}$	$V_{DD} = 2.7$ to $6.0$ V		$(2.4+2n)t_{CY}-70$	ns
				$(2.37+2n)t_{CY}-120$	ns
Read data hold time	$t_{RDH}$		0		ns
$\overline{RD}$ low-level width	$t_{RDL1}$	$V_{DD} = 2.7$ to $6.0$ V	$(1.4+2n)t_{CY}-20$		ns
			$(1.37+2n)t_{CY}-20$		ns
	$t_{RDL2}$	$V_{DD} = 2.7$ to $6.0$ V	$(2.4+2n)t_{CY}-20$		ns
			$(2.37+2n)t_{CY}-20$		ns
$\overline{WAIT}\downarrow$ input time from $\overline{RD}\downarrow$	$t_{RDWT1}$	$V_{DD} = 2.7$ to $6.0$ V		$t_{CY}-100$	ns
				$t_{CY}-200$	ns
	$t_{RDWT2}$	$V_{DD} = 2.7$ to $6.0$ V		$2t_{CY}-100$	ns
				$2t_{CY}-200$	ns
$\overline{WAIT}\downarrow$ input time from $\overline{WR}\downarrow$	$t_{WRWT}$	$V_{DD} = 2.7$ to $6.0$ V		$2t_{CY}-100$	ns
				$2t_{CY}-200$	ns
	$t_{WTL}$		$(1+2n)t_{CY}$	$(2+2n)t_{CY}$	ns
Write data setup time	$t_{WDS}$	$V_{DD} = 2.7$ to $6.0$ V	$(2.4+2n)t_{CY}-60$		ns
			$(2.37+2n)t_{CY}-100$		ns
Write data hold time	$t_{WDH}$		20		ns
$\overline{WR}$ low-level width	$t_{WRL}$	$V_{DD} = 2.7$ to $6.0$ V	$(2.4+2n)t_{CY}-20$		ns
			$(2.37+2n)t_{CY}-20$		ns
$\overline{RD}\downarrow$ delay time from ASTB $\downarrow$	$t_{ASTRD}$	$V_{DD} = 2.7$ to $6.0$ V	$0.4t_{CY}-30$		ns
			$0.37t_{CY}-50$		ns
$\overline{WR}\downarrow$ delay time from ASTB $\downarrow$	$t_{ASTWR}$	$V_{DD} = 2.7$ to $6.0$ V	$1.4t_{CY}-30$		ns
			$1.37t_{CY}-50$		ns

- Remarks**
1. MCS: Oscillation mode selection register (OSMS) bit 0
  2. PCC2 to PCC0: Processor clock control register (PCC) bit 2 to bit 0
  3.  $t_{CY} = T_{CY}/4$
  4. n indicates the number of waits.

(b) Except when MCS = 1, PCC2 to PCC0 = 000B ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V) (2/2)

Parameter	Symbol	Test Conditions	MIN.	MAX.	Unit
ASTB $\uparrow$ delay time from RD $\uparrow$ in external fetch	t <sub>RDAST</sub>		t <sub>cy</sub> -10	t <sub>cy</sub> +20	ns
Address hold time from RD $\uparrow$ in external fetch	t <sub>RDADH</sub>		t <sub>cy</sub> -50	t <sub>cy</sub> +50	ns
Write data output time from RD $\uparrow$	t <sub>RDWD</sub>	V <sub>DD</sub> = 2.7 to 6.0 V	0.4t <sub>cy</sub> -20		ns
			0.37t <sub>cy</sub> -40		ns
Write data output time from WR $\downarrow$	t <sub>WRWD</sub>	V <sub>DD</sub> = 2.7 to 6.0 V	0	60	ns
			0	120	ns
Address hold time from WR $\uparrow$	t <sub>WRADH</sub>	V <sub>DD</sub> = 2.7 to 6.0 V	t <sub>cy</sub>	t <sub>cy</sub> +60	ns
			t <sub>cy</sub>	t <sub>cy</sub> +120	ns
RD $\uparrow$ delay time from WAIT $\uparrow$	t <sub>WTRD</sub>	V <sub>DD</sub> = 2.7 to 6.0 V	0.6t <sub>cy</sub> +180	2.6t <sub>cy</sub> +180	ns
			0.63t <sub>cy</sub> +350	2.63t <sub>cy</sub> +350	ns
WR $\uparrow$ delay time from WAIT $\uparrow$	t <sub>WTWR</sub>	V <sub>DD</sub> = 2.7 to 6.0 V	0.6t <sub>cy</sub> +120	2.6t <sub>cy</sub> +120	ns
			0.63t <sub>cy</sub> +240	2.63t <sub>cy</sub> +240	ns

- Remarks**
1. MCS: Oscillation mode selection register (OSMS) bit 0
  2. PCC2 to PCC0: Processor clock control register (PCC) bit 2 to bit 0
  3. t<sub>cy</sub> = T<sub>cy</sub>/4
  4. n indicates the number of waits.

(3) SERIAL INTERFACE ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V)

## (a) Serial interface channel 0

(i) 3-wire serial I/O mode ( $\overline{SCK0}$ ... Internal clock output)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$\overline{SCK0}$ cycle time	$t_{KCY1}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	1600			ns
			3200			ns
$\overline{SCK0}$ high-/low-level width	$t_{KH1}, t_{KL1}$	$V_{DD} = 4.5$ to $6.0$ V	$t_{KCY1}/2-50$			ns
			$t_{KCY1}/2-100$			ns
SI0 setup time (to $\overline{SCK0}\uparrow$ )	$t_{SIK1}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	100			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	150			ns
			300			ns
SI0 hold time (from $\overline{SCK0}\downarrow$ )	$t_{SKI1}$		400			ns
SO0 output delay time from $\overline{SCK0}\downarrow$	$t_{KS01}$	$C = 100 \text{ pF}$ Note			300	ns

Note C is the load capacitance of SO0 output line.

(ii) 3-wire serial I/O mode ( $\overline{SCK0}$ ... External clock input)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$\overline{SCK0}$ cycle time	$t_{KCY2}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	1600			ns
			3200			ns
$\overline{SCK0}$ high-/low-level width	$t_{KH2}, t_{KL2}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	400			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	800			ns
			1600			ns
SI0 setup time (to $\overline{SCK0}\uparrow$ )	$t_{SIK2}$		100			ns
SI0 hold time (from $\overline{SCK0}\uparrow$ )	$t_{SKI2}$		400			ns
SO0 output delay time from $\overline{SCK0}\downarrow$	$t_{KS02}$	$C = 100 \text{ pF}$ Note			300	ns
$\overline{SCK0}$ rise, fall time	$t_{R2}, t_{F2}$	When using external device expansion function			160	ns
		When not using external device expansion function			1000	ns

Note C is the load capacitance of SO0 output line.

(iii) SBI mode ( $\overline{\text{SCK}0}$ ... Internal clock output)

Parameter	Symbol	Test Conditions		MIN.	TYP.	MAX.	Unit	
$\overline{\text{SCK}0}$ cycle time	$t_{\text{KCY3}}$	$V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$		800			ns	
				3200			ns	
$\overline{\text{SCK}0}$ high-/low-level width	$t_{\text{KH3}}, t_{\text{KL3}}$	$V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$		$t_{\text{KCY3}}/2-50$			ns	
				$t_{\text{KCY3}}/2-150$			ns	
SB0, SB1 setup time (to $\overline{\text{SCK}0}\uparrow$ )	$t_{\text{SIK3}}$	$V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$		100			ns	
				300			ns	
SB0, SB1 hold time (from $\overline{\text{SCK}0}\uparrow$ )	$t_{\text{KSIS3}}$			$t_{\text{KCY3}}/2$			ns	
SB0, SB1 output delay time from $\overline{\text{SCK}0}\downarrow$	$t_{\text{KS03}}$	$R = 1 \text{ k}\Omega, V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$	$C = 100 \text{ pF}$ Note	0		250	ns	
				0		1000	ns	
SB0, SB1 $\downarrow$ from $\overline{\text{SCK}0}\uparrow$	$t_{\text{KS3}}$			$t_{\text{KCY3}}$			ns	
$\overline{\text{SCK}0}\downarrow$ from SB0, SB1 $\downarrow$	$t_{\text{SBK}}$			$t_{\text{KCY3}}$			ns	
SB0, SB1 high-level width	$t_{\text{SBH}}$			$t_{\text{KCY3}}$			ns	
SB0, SB1 low-level width	$t_{\text{SBL}}$			$t_{\text{KCY3}}$			ns	

**Note** R and C are the load resistance and load capacitance of the  $\overline{\text{SCK}0}$  and SB0, SB1 output lines.

(iv) SBI mode ( $\overline{\text{SCK}0}$ ... External clock input)

Parameter	Symbol	Test Conditions		MIN.	TYP.	MAX.	Unit	
$\overline{\text{SCK}0}$ cycle time	$t_{\text{KCY4}}$	$V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$		800			ns	
				3200			ns	
$\overline{\text{SCK}0}$ high-/low-level width	$t_{\text{KH4}}$ , $t_{\text{KL4}}$	$V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$		400			ns	
				1600			ns	
SB0, SB1 setup time (to $\overline{\text{SCK}0} \uparrow$ )	$t_{\text{SIK4}}$	$V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$		100			ns	
				300			ns	
SB0, SB1 hold time (from $\overline{\text{SCK}0} \uparrow$ )	$t_{\text{KS14}}$			$t_{\text{KCY4}}/2$			ns	
SB0, SB1 output delay time from $\overline{\text{SCK}0} \downarrow$	$t_{\text{SO4}}$	$R = 1 \text{ k}\Omega, V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$	$C = 100 \text{ pF}$ Note	0		300	ns	
				0		1000	ns	
SB0, SB1 $\downarrow$ from $\overline{\text{SCK}0} \uparrow$	$t_{\text{SB}}$			$t_{\text{KCY4}}$			ns	
$\overline{\text{SCK}0} \downarrow$ from SB0, SB1 $\downarrow$	$t_{\text{SBK}}$			$t_{\text{KCY4}}$			ns	
SB0, SB1 high-level width	$t_{\text{SBH}}$			$t_{\text{KCY4}}$			ns	
SB0, SB1 low-level width	$t_{\text{SBL}}$			$t_{\text{KCY4}}$			ns	
$\overline{\text{SCK}0}$ rise, fall time	$t_{\text{r4}}, t_{\text{f4}}$	When using external device expansion function				160	ns	
		When not using external device expansion function				1000	ns	

Note R and C are the load resistance and load capacitance of the SB0, SB1 output line.

(v) 2-wire serial I/O mode ( $\overline{SCK0}$ ... Internal clock output)

Parameter	Symbol	Test Conditions		MIN.	TYP.	MAX.	Unit
$\overline{SCK0}$ cycle time	$t_{CY5}$	$R = 1 \text{ k}\Omega$ , $C = 100 \text{ pF}$ Note	$V_{DD} = 2.7 \text{ to } 6.0 \text{ V}$	1600			ns
				3200			ns
			$V_{DD} = 2.7 \text{ to } 6.0 \text{ V}$	$t_{CY5}/2-160$			ns
				$t_{CY5}/2-190$			ns
$\overline{SCK0}$ low-level width	$t_{KL5}$		$V_{DD} = 4.5 \text{ to } 6.0 \text{ V}$	$t_{CY5}/2-50$			ns
				$t_{CY5}/2-100$			ns
SB0, SB1 setup time (to $\overline{SCK0} \uparrow$ )	$t_{SIK5}$		$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	300			ns
			$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	350			ns
				400			ns
SB0, SB1 hold time (from $\overline{SCK0} \uparrow$ )	$t_{KS15}$			600			ns
				0		300	ns
SB0, SB1 output delay time from $\overline{SCK0} \downarrow$	$t_{KS05}$						

Note R and C are the load resistance and load capacitance of the  $\overline{SCK0}$  and SB0, SB1 output lines.

(vi) 2-wire serial I/O mode ( $\overline{SCK0}$ ... External clock input)

Parameter	Symbol	Test Conditions		MIN.	TYP.	MAX.	Unit
$\overline{SCK0}$ cycle time	$t_{CY6}$	$V_{DD} = 2.7 \text{ to } 6.0 \text{ V}$		1600			ns
				3200			ns
$\overline{SCK0}$ high-level width	$t_{KH6}$	$V_{DD} = 2.7 \text{ to } 6.0 \text{ V}$		650			ns
				1300			ns
$\overline{SCK0}$ low-level width	$t_{KL6}$	$V_{DD} = 2.7 \text{ to } 6.0 \text{ V}$		800			ns
				1600			ns
SB0, SB1 setup time (to $\overline{SCK0} \uparrow$ )	$t_{SIK6}$			100			ns
SB0, SB1 hold time (from $\overline{SCK0} \uparrow$ )	$t_{KS16}$			$t_{CY6}/2$			ns
SB0, SB1 output delay time from $\overline{SCK0} \downarrow$	$t_{KS06}$	$R = 1 \text{ k}\Omega$ ,	$V_{DD} = 4.5 \text{ to } 6.0 \text{ V}$	0		300	ns
		C = 100 pF Note		0		500	ns
$\overline{SCK0}$ rise, fall time	$t_{R6}, t_{F6}$	When using external device expansion function				160	ns
		When not using external device expansion function				1000	ns

Note R and C are the load resistance and load capacitance of the SB0, SB1 output line.

## (b) Serial interface channel 1

(i) 3-wire serial I/O mode ( $\overline{\text{SCK}1}$ ... Internal clock output)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$\overline{\text{SCK}1}$ cycle time	$t_{\overline{\text{KCY}}7}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	1600			ns
			3200			ns
$\overline{\text{SCK}1}$ high-/low-level width	$t_{\overline{\text{KH}}7}, t_{\overline{\text{KL}}7}$	$V_{DD} = 4.5 \text{ to } 6.0 \text{ V}$	$t_{\overline{\text{KCY}}7}/2-50$			ns
			$t_{\overline{\text{KCY}}7}/2-100$			ns
SI1 setup time (to $\overline{\text{SCK}1} \uparrow$ )	$t_{\overline{\text{SIK}}7}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	100			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	150			ns
			300			ns
SI1 hold time (from $\overline{\text{SCK}1} \uparrow$ )	$t_{\overline{\text{KS}}7}$		400			ns
SO1 output delay time from $\overline{\text{SCK}1} \downarrow$	$t_{\overline{\text{SO}}7}$	$C = 100 \text{ pF}$ Note			300	ns

Note C is the load capacitance of the SO1 output line.

(ii) 3-wire serial I/O mode ( $\overline{\text{SCK}1}$ ... External clock input)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$\overline{\text{SCK}1}$ cycle time	$t_{\overline{\text{KCY}}8}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	1600			ns
			3200			ns
$\overline{\text{SCK}1}$ high-/low-level width	$t_{\overline{\text{KH}}8}, t_{\overline{\text{KL}}8}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	400			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	800			ns
			1600			ns
SI1 setup time (to $\overline{\text{SCK}1} \uparrow$ )	$t_{\overline{\text{SIK}}8}$		100			ns
SI1 hold time (from $\overline{\text{SCK}1} \uparrow$ )	$t_{\overline{\text{KS}}8}$		400			ns
SO1 output delay time time from $\overline{\text{SCK}1} \downarrow$	$t_{\overline{\text{SO}}8}$	$C = 100 \text{ pF}$ Note			300	ns
$\overline{\text{SCK}1}$ rise, fall time	$t_{R8}, t_{F8}$	When using external device expansion function			160	ns
		When not using external device expansion function			1000	ns

Note C is the load capacitance of the SO1 output line.

(iii) 3-wire serial I/O mode with automatic transmit/receive function ( $SCK1\bar{}$ ...Internal clock output)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$SCK1\bar{}$ cycle time	$t_{KCY9}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	1600			ns
			3200			ns
$SCK1\bar{}$ high-/low-level width	$t_{KH9}, t_{KL9}$	$V_{DD} = 4.5 \text{ to } 6.0 \text{ V}$	$t_{KCY9}/2-50$			ns
			$t_{KCY9}/2-100$			ns
SI1 setup time (to $SCK1\bar{}$ ↑)	$t_{SIK9}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	100			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	150			ns
			300			ns
SI1 hold time (from $SCK1\bar{}$ ↑)	$t_{SIS9}$		400			ns
SO1 output delay time from $SCK1\bar{}$ ↓	$t_{KS09}$	$C = 100 \text{ pF}$ Note			300	ns
STB↑ from $SCK1\bar{}$ ↑	$t_{SED}$		$t_{KCY9}/2-100$		$t_{KCY9}/2+100$	ns
Strobe signal high-level width	$t_{SBW}$	$V_{DD} = 2.7 \text{ to } 6.0 \text{ V}$	$t_{KCY9}-30$		$t_{KCY9}+30$	ns
			$t_{KCY9}-60$		$t_{KCY9}+60$	ns
Busy signal setup time (to busy signal detection timing)	$t_{BYS}$		100			ns
Busy signal hold time (from busy signal detection timing)	$t_{BYH}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	100			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	150			ns
			200			ns
$SCK1\bar{}$ from busy inactive	$t_{SPS}$				$2t_{KCY9}$	ns

**Note** C is the load capacitance of the SO1 output line.

(iv) 3-wire serial I/O mode with automatic transmit/receive function ( $SCK1\bar{}$ ...External clock input)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$SCK1\bar{}$ cycle time	$t_{KCY10}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	1600			ns
			3200			ns
$SCK1\bar{}$ high-/low-level width	$t_{KH10}, t_{KL10}$	$4.5 \text{ V} \leq V_{DD} \leq 6.0 \text{ V}$	400			ns
		$2.7 \text{ V} \leq V_{DD} < 4.5 \text{ V}$	800			ns
			1600			ns
SI1 setup time (to $SCK1\bar{}$ ↑)	$t_{SIK10}$		100			ns
SI1 hold time (from $SCK1\bar{}$ ↑)	$t_{SIS10}$		400			ns
SO1 output delay time from $SCK1\bar{}$ ↓	$t_{KS010}$	$C = 100 \text{ pF}$ Note			300	ns
$SCK1\bar{}$ rise, fall time	$t_{R10}, t_{F10}$	When using external device expansion function			160	ns
		When not using external device expansion function			1000	ns

**Note** C is the load capacitance of the SO1 output line.

## (c) Serial interface channel 2

(i) 3-wire serial I/O mode ( $\overline{\text{SCK}2}$ ... Internal clock output)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$\overline{\text{SCK}2}$ cycle time	$t_{\text{CY}11}$	$4.5 \text{ V} \leq V_{\text{DD}} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{\text{DD}} < 4.5 \text{ V}$	1600			ns
			3200			ns
$\overline{\text{SCK}2}$ high-/low-level width	$t_{\text{H}11}, t_{\text{L}11}$	$V_{\text{DD}} = 4.5 \text{ to } 6.0 \text{ V}$	$t_{\text{CY}11}/2-50$			ns
			$t_{\text{CY}11}/2-100$			ns
SI2 setup time (to $\overline{\text{SCK}2}^{\uparrow}$ )	$t_{\text{SIK}11}$	$4.5 \text{ V} \leq V_{\text{DD}} \leq 6.0 \text{ V}$	100			ns
		$2.7 \text{ V} \leq V_{\text{DD}} < 4.5 \text{ V}$	150			ns
			300			ns
SI2 hold time (from $\overline{\text{SCK}2}^{\uparrow}$ )	$t_{\text{SKI}11}$		400			ns
SO2 output delay time from $\overline{\text{SCK}2}^{\downarrow}$	$t_{\text{SO}11}$	$C = 100 \text{ pF}$ Note			300	ns

Note C is the load capacitance of the SO2 output line.

(ii) 3-wire serial I/O mode ( $\overline{\text{SCK}2}$ ... External clock input)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
$\overline{\text{SCK}2}$ cycle time	$t_{\text{CY}12}$	$4.5 \text{ V} \leq V_{\text{DD}} \leq 6.0 \text{ V}$	800			ns
		$2.7 \text{ V} \leq V_{\text{DD}} < 4.5 \text{ V}$	1600			ns
			3200			ns
$\overline{\text{SCK}2}$ high-/low-level width	$t_{\text{H}12}, t_{\text{L}12}$	$4.5 \text{ V} \leq V_{\text{DD}} \leq 6.0 \text{ V}$	400			ns
		$2.7 \text{ V} \leq V_{\text{DD}} < 4.5 \text{ V}$	800			ns
			1600			ns
SI2 setup time (to $\overline{\text{SCK}2}^{\uparrow}$ )	$t_{\text{SIK}12}$		100			ns
SI2 hold time (from $\overline{\text{SCK}2}^{\uparrow}$ )	$t_{\text{SKI}12}$		400			ns
SO2 output delay time from $\overline{\text{SCK}2}^{\downarrow}$	$t_{\text{SO}12}$	$C = 100 \text{ pF}$ Note			300	ns
SCK2 rise, fall time	$t_{\text{R}12}, t_{\text{F}12}$	When using external device expansion function			160	ns
		When not using external device expansion function			1000	ns

Note C is the load capacitance of the SO2 output line.

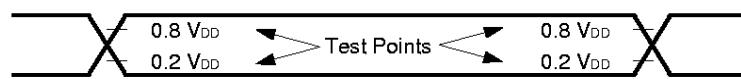
## (iii) UART mode (Dedicated baud rate generator output)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
Transfer rate		4.5 V $\leq$ V <sub>DD</sub> $\leq$ 6.0 V			78125	bps
		2.7 V $\leq$ V <sub>DD</sub> < 4.5 V			39063	bps
					19531	bps

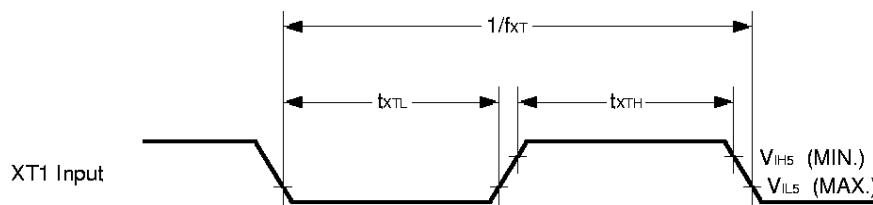
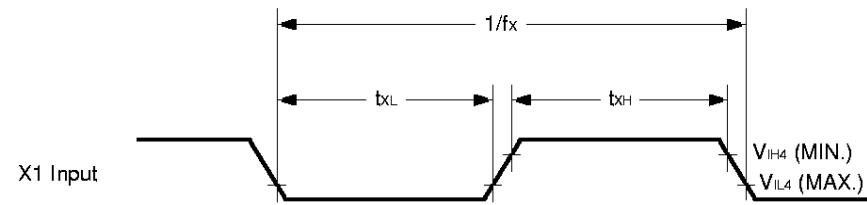
## (iv) UART mode (External clock input)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
ASCK cycle time	t <sub>KCY13</sub>	4.5 V $\leq$ V <sub>DD</sub> $\leq$ 6.0 V	800			ns
		2.7 V $\leq$ V <sub>DD</sub> < 4.5 V	1600			ns
			3200			ns
ASCK high-/low-level width	t <sub>KH13</sub> , t <sub>KL13</sub>	4.5 V $\leq$ V <sub>DD</sub> $\leq$ 6.0 V	400			ns
		2.7 V $\leq$ V <sub>DD</sub> < 4.5 V	800			ns
			1600			ns
Transfer rate		4.5 V $\leq$ V <sub>DD</sub> $\leq$ 6.0 V			39063	bps
		2.7 V $\leq$ V <sub>DD</sub> < 4.5 V			19531	bps
					9766	bps
ASCK rise, fall time	t <sub>R13</sub> , t <sub>F13</sub>	V <sub>DD</sub> = 4.5 to 6.0 V, when not using external device expansion function			1000	ns
					160	ns

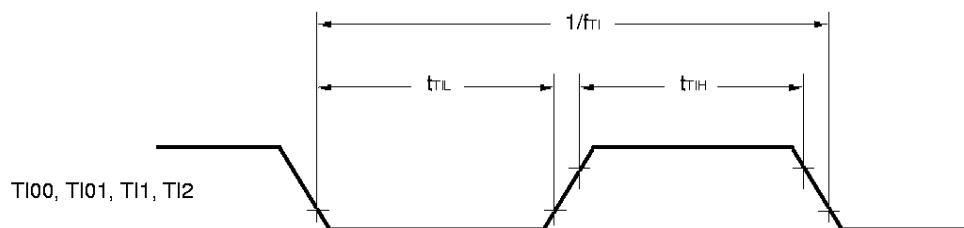
## AC Timing Test Point (Excluding X1, XT1 Input)



## Clock Timing

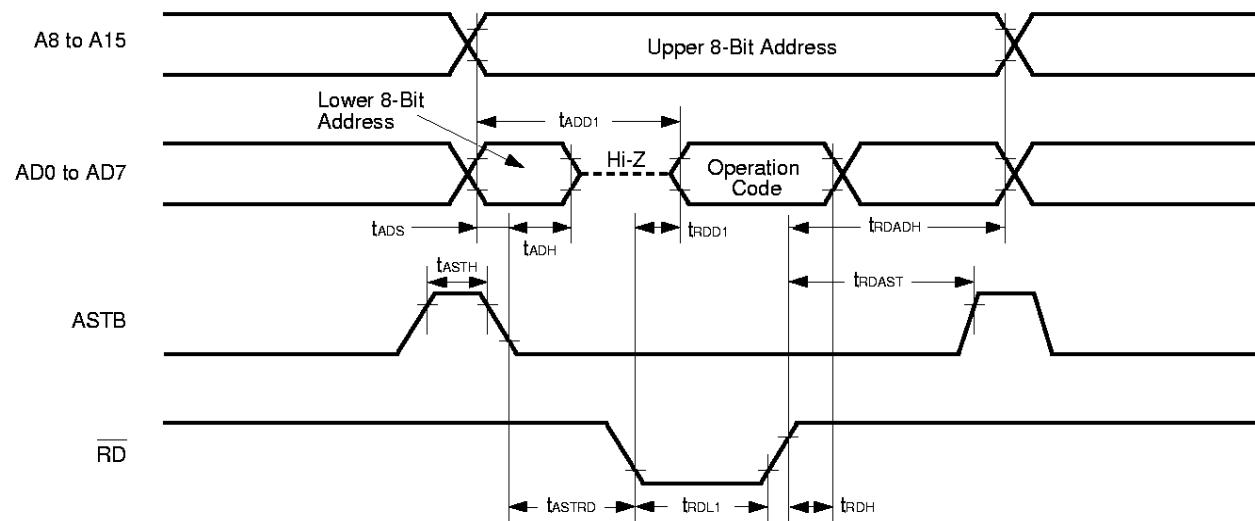


## TI Timing

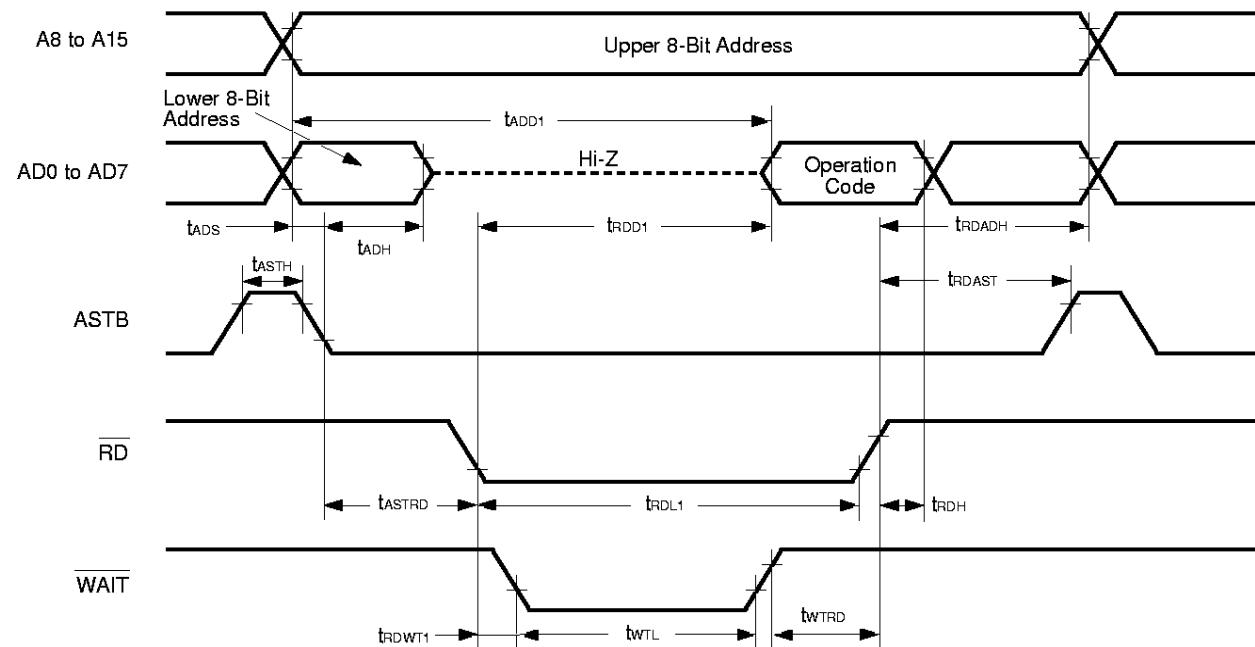


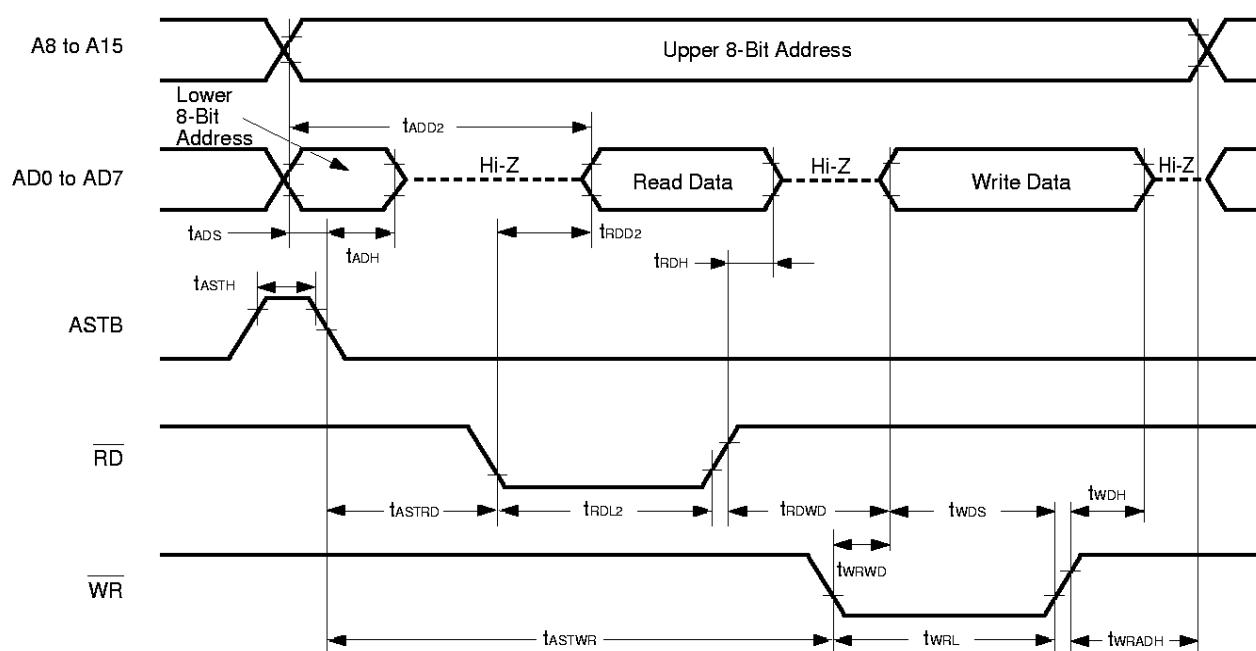
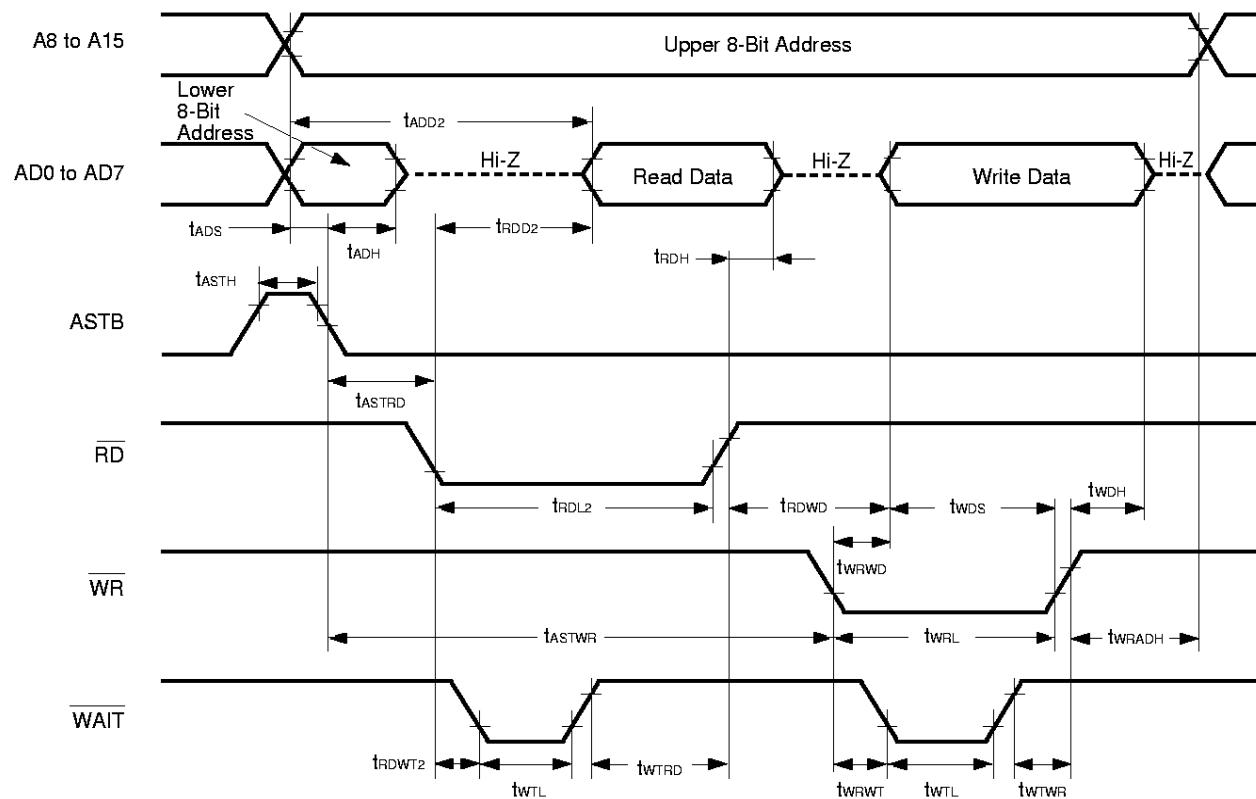
### Read/Write Operation

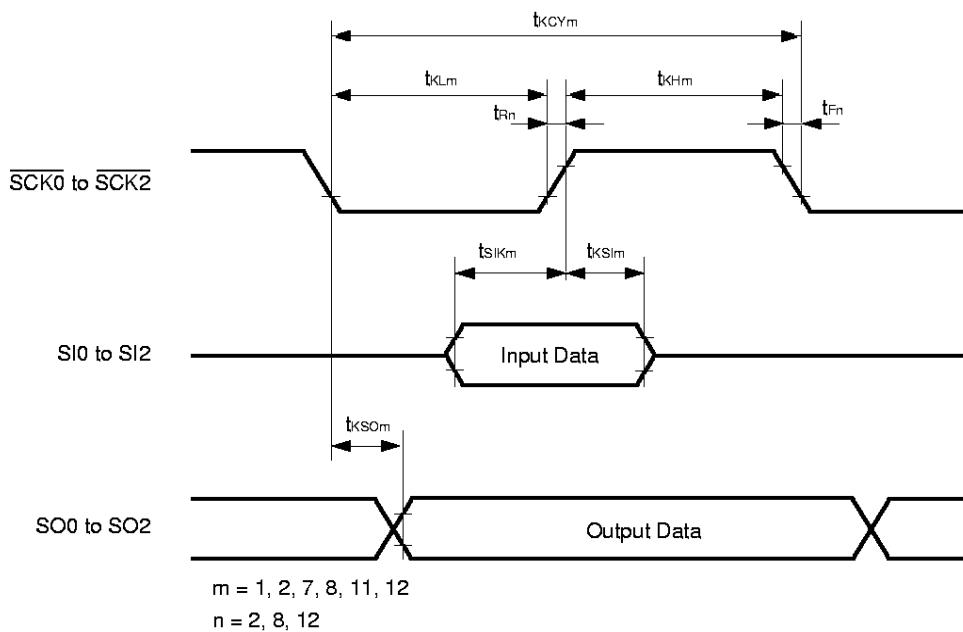
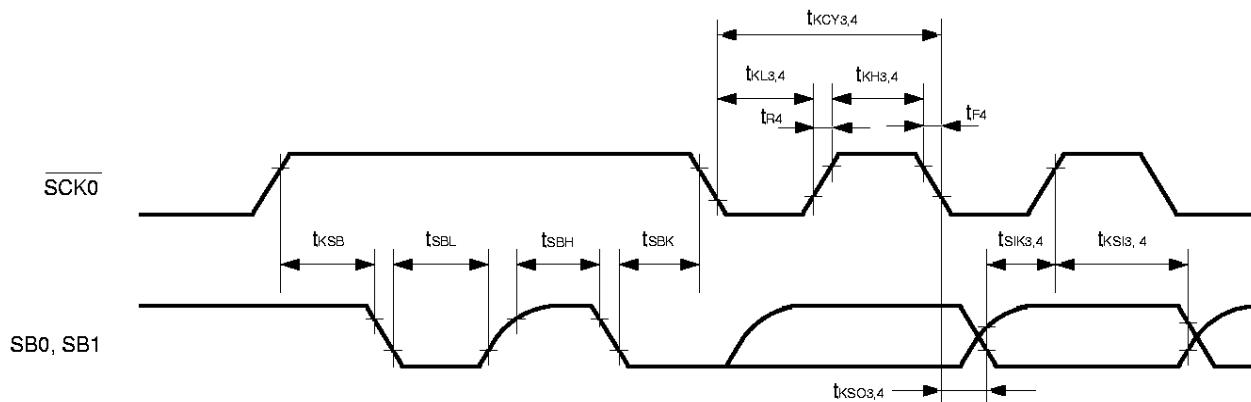
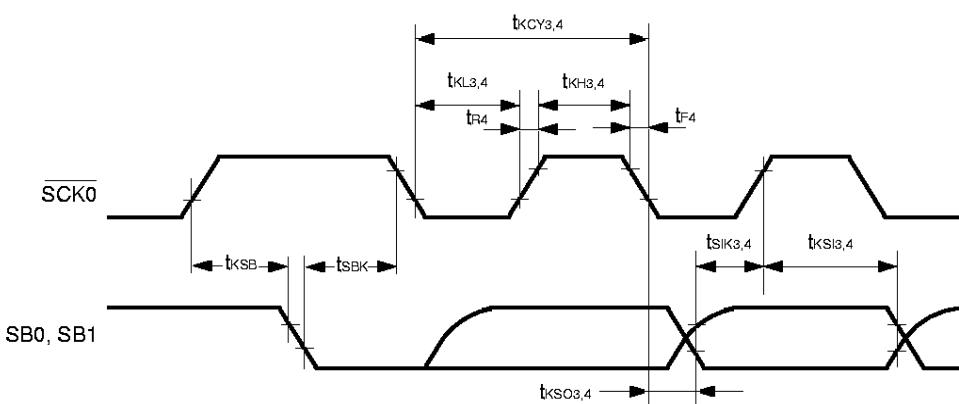
#### External Fetch (No Wait) :



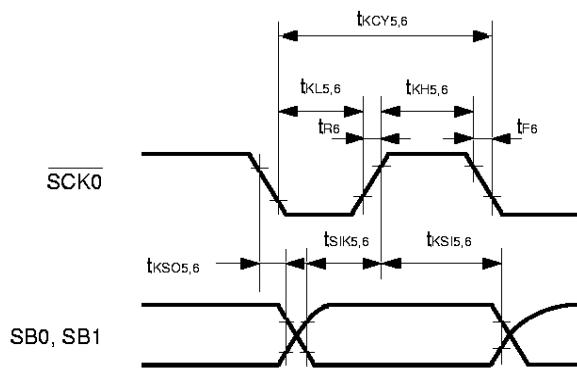
#### External Fetch (Wait Insertion) :



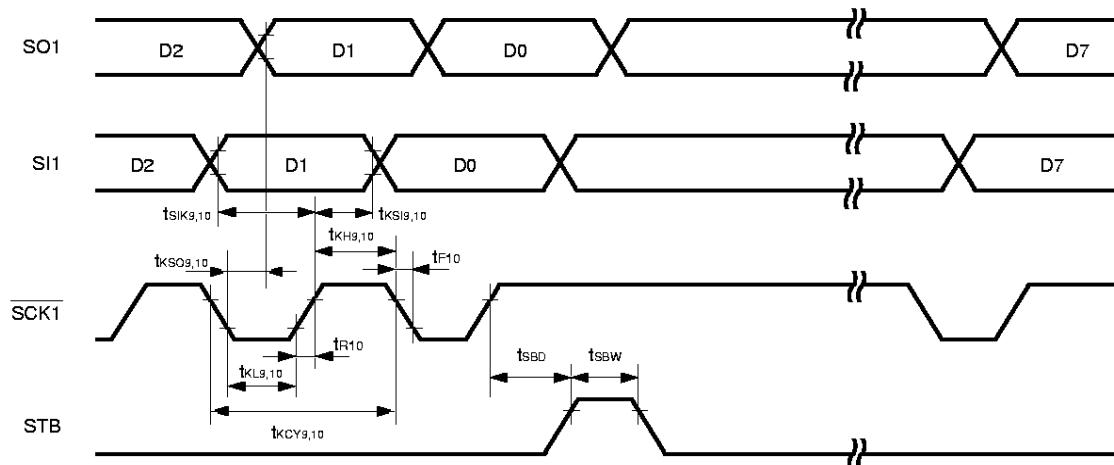
**External Data Access (No Wait) :****External Data Access (Wait Insertion) :**

**Serial Transfer Timing****3-Wire Serial I/O Mode :****SBI Mode (Bus Release Signal Transfer) :****SBI Mode (Command Signal Transfer) :**

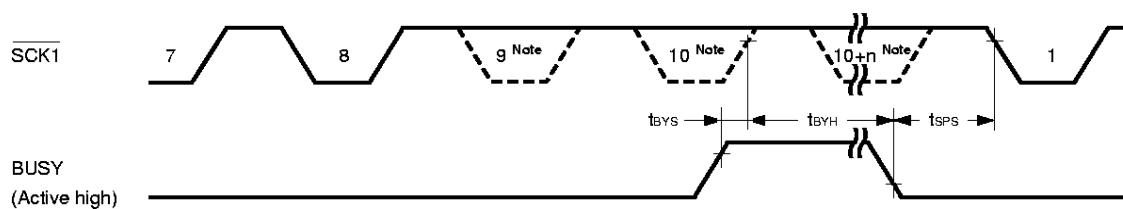
## 2-Wire Serial I/O Mode :



## 3-Wire Serial I/O Mode with Automatic Transmit/Receive Function :

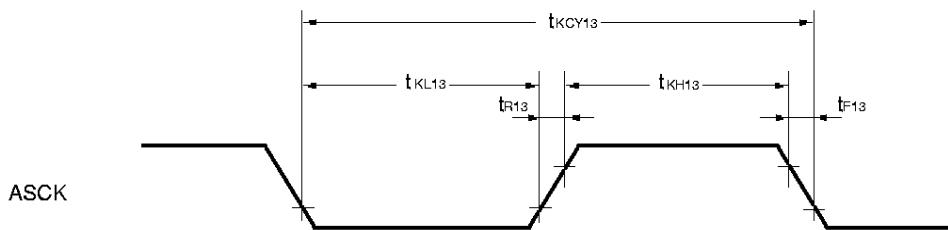


## 3-Wire Serial I/O Mode with Automatic Transmit/Receive Function (Busy Processing) :



**Note** The signal is not actually driven low here; it is shown as such to indicate the timing.

## UART Mode (External Clock Input) :

A/D CONVERTER CHARACTERISTICS ( $T_A = -40$  to  $+85$  °C,  $AV_{DD} = V_{DD} = 2.0$  to  $6.0$  V,  $AV_{SS} = V_{SS} = 0$  V)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
Resolution			8	8	8	bit
Overall error Note		$2.7 \text{ V} \leq AV_{REF0} \leq AV_{DD}$			0.6	%
		$2.0 \text{ V} \leq AV_{REF0} < 2.7 \text{ V}$			1.4	%
Conversion time	$t_{CONV}$		19.1		200	$\mu\text{s}$
Sampling time	$t_{SAMP}$		12/fxx			$\mu\text{s}$
Analog input voltage	$V_{IAN}$		$AV_{SS}$		$AV_{REF0}$	V
Reference voltage	$AV_{REF0}$		2.0		$AV_{DD}$	V
Resistance between $AV_{REF0}$ and $AV_{SS}$	$R_{AIREF0}$		4	14		k $\Omega$

**Note** Overall error excluding quantization error ( $\pm 1/2$  LSB). It is indicated as a ratio to the full-scale value.

**Remark** fxx : Main system clock frequency (fx or fx/2)  
 fx : Main system clock oscillation frequency

D/A CONVERTER CHARACTERISTICS ( $T_A = -40$  to  $+85$  °C,  $V_{DD} = 2.0$  to  $6.0$  V,  $AV_{SS} = V_{SS} = 0$  V)

Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
Resolution					8	bit
Overall error		$R = 2 \text{ M}\Omega$ Note 1			1.2	%
		$R = 4 \text{ M}\Omega$ Note 1			0.8	%
		$R = 10 \text{ M}\Omega$ Note 1			0.6	%
Settling time		$C = 30 \text{ pF}$ $4.5 \text{ V} \leq AV_{REF1} \leq 6.0 \text{ V}$			10	$\mu\text{s}$
		$2.7 \text{ V} \leq AV_{REF1} < 4.5 \text{ V}$			15	$\mu\text{s}$
		$2.0 \text{ V} \leq AV_{REF1} < 2.7 \text{ V}$			20	$\mu\text{s}$
Output resistance	$R_o$	DACS0, DACS1 = 55H Note 2		10		k $\Omega$
Analog reference voltage	$AV_{REF1}$		2.0		$V_{DD}$	V
$AV_{REF1}$ current	$I_{REF1}$	Note 2			1.5	mA

**Notes** 1. R and C denote D/A converter output pin load resistance and load capacitance, respectively.  
 2. Value for one D/A converter channel

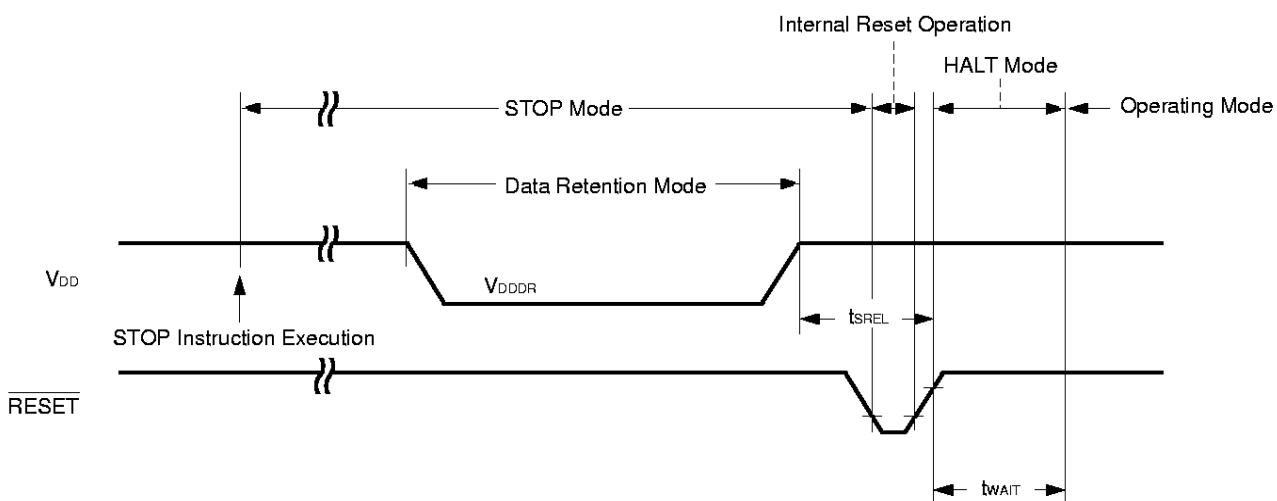
**Remark** DACS0, DACS1: D/A conversion value setting register 0, 1

DATA MEMORY STOP MODE LOW SUPPLY VOLTAGE DATA RETENTION CHARACTERISTICS ( $T_A = -40$  to  $+85$  °C)

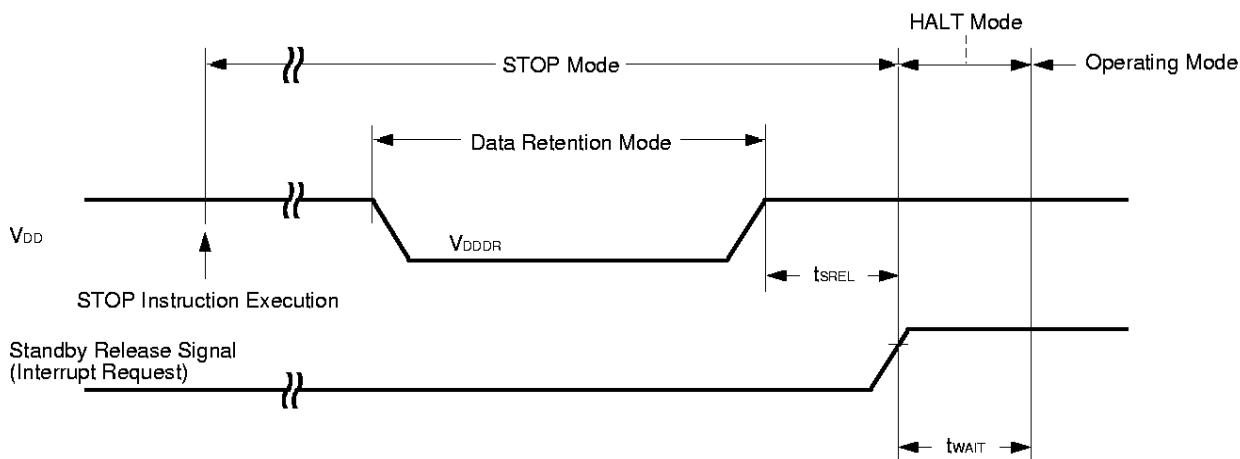
Parameter	Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit
Data retention power supply voltage	$V_{DDDR}$		1.8		6.0	V
Data retention power supply current	$I_{DDDR}$	$V_{DDDR} = 1.8$ V Subsystem clock stop and feedback resistor disconnected		0.1	10	$\mu$ A
Release signal set time	$t_{SREL}$		0			$\mu$ s
Oscillation stabilization wait time	$t_{WAIT}$	Release by $\overline{\text{RESET}}$		$2^{17}/f_x$		ms
		Release by interrupt		Note		ms

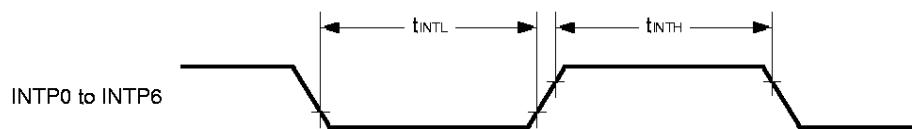
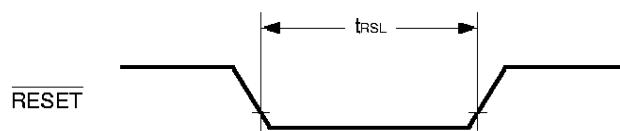
**Note** In combination with bits 0 to 2 (OSTS0 to OSTS2) of oscillation stabilization time select register (OSTS), selection of  $2^{12}/f_{xx}$  and  $2^{14}/f_{xx}$  to  $2^{17}/f_{xx}$  is possible.

**Remark**  $f_{xx}$  : Main system clock frequency ( $f_x$  or  $f_x/2$ )  
 $f_x$  : Main system clock oscillation frequency

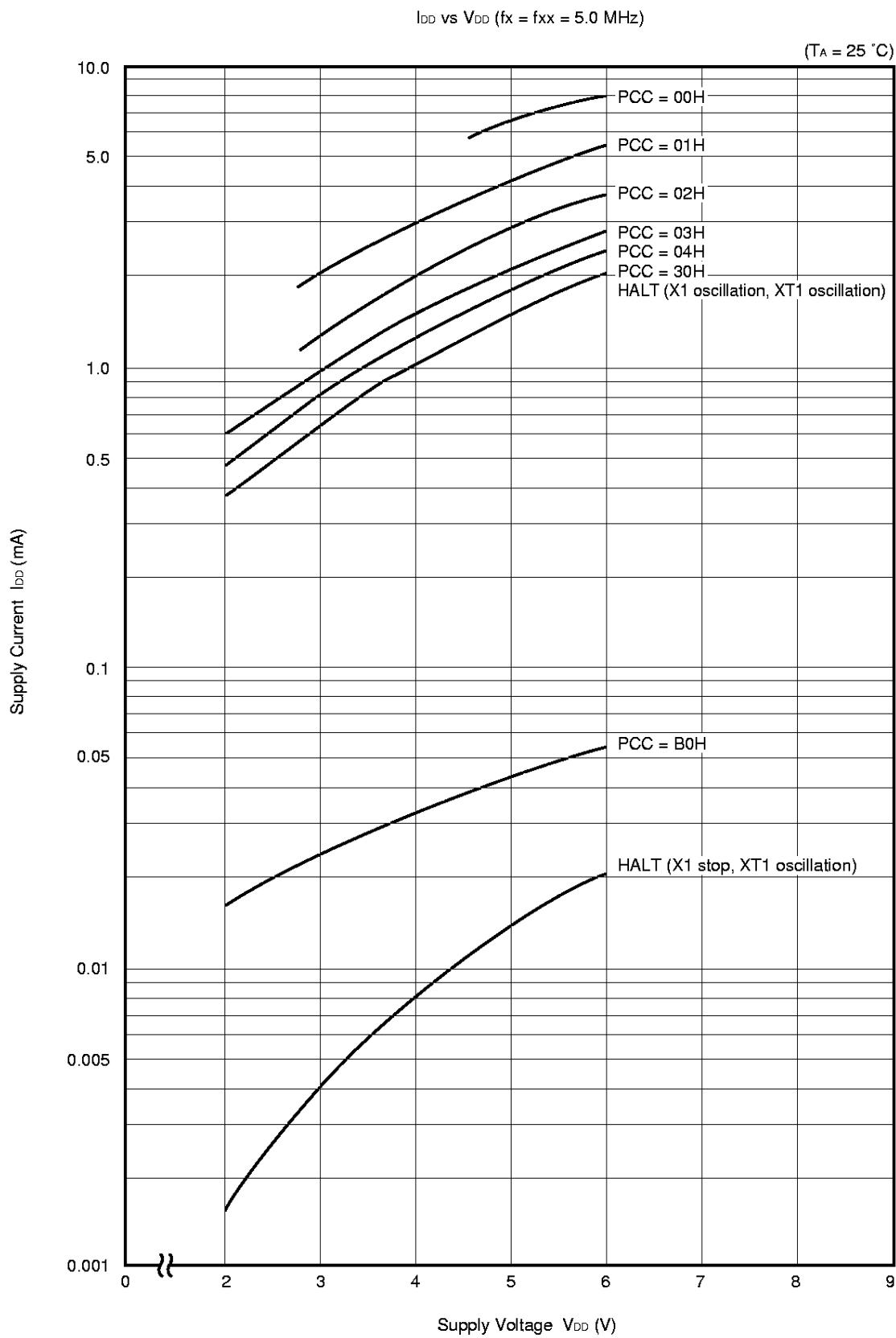
Data Retention Timing (STOP Mode Release by  $\overline{\text{RESET}}$ )

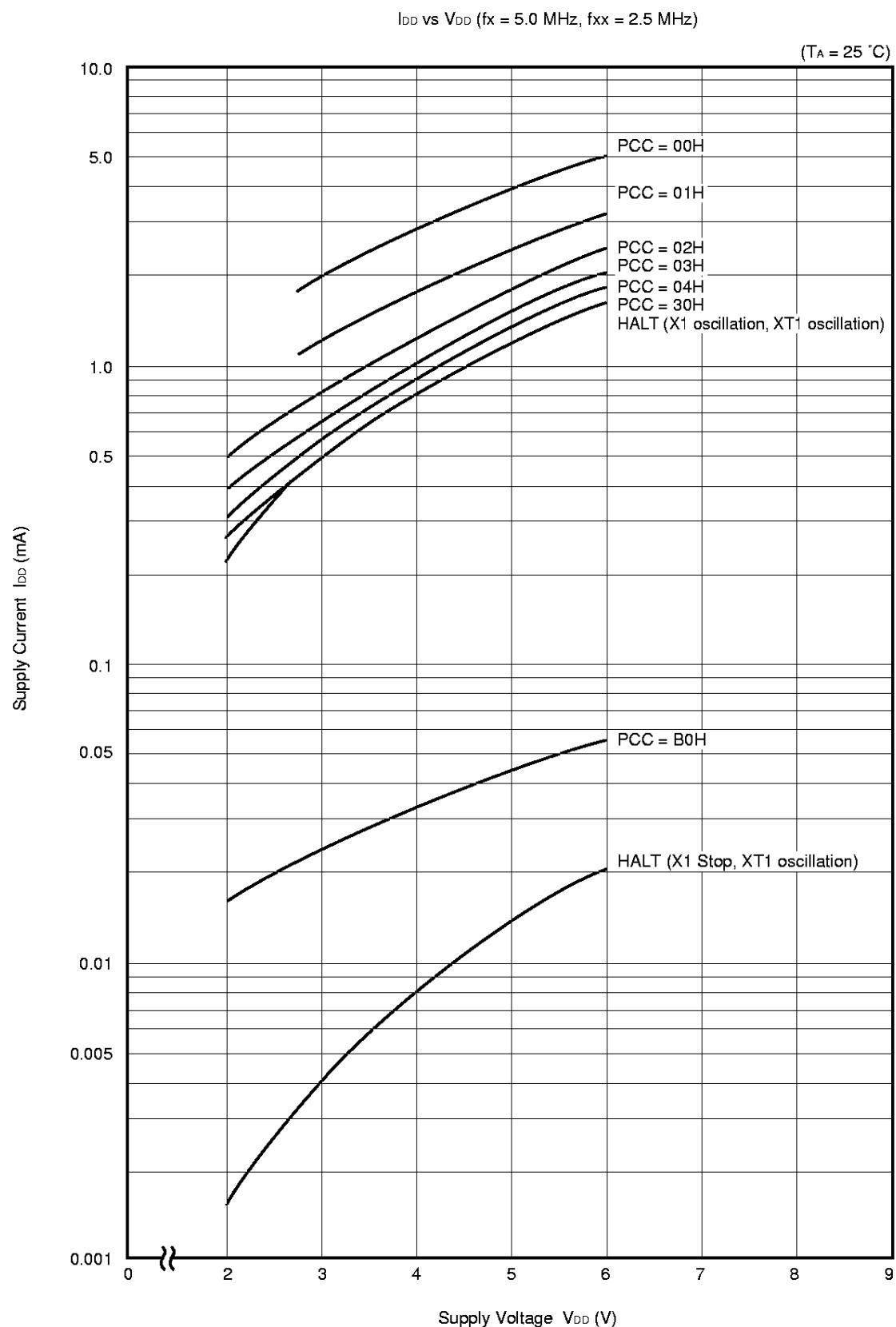
## Data Retention Timing (Standby Release Signal: STOP Mode Release by Interrupt Signal)



**Interrupt Input Timing****RESET Input Timing**

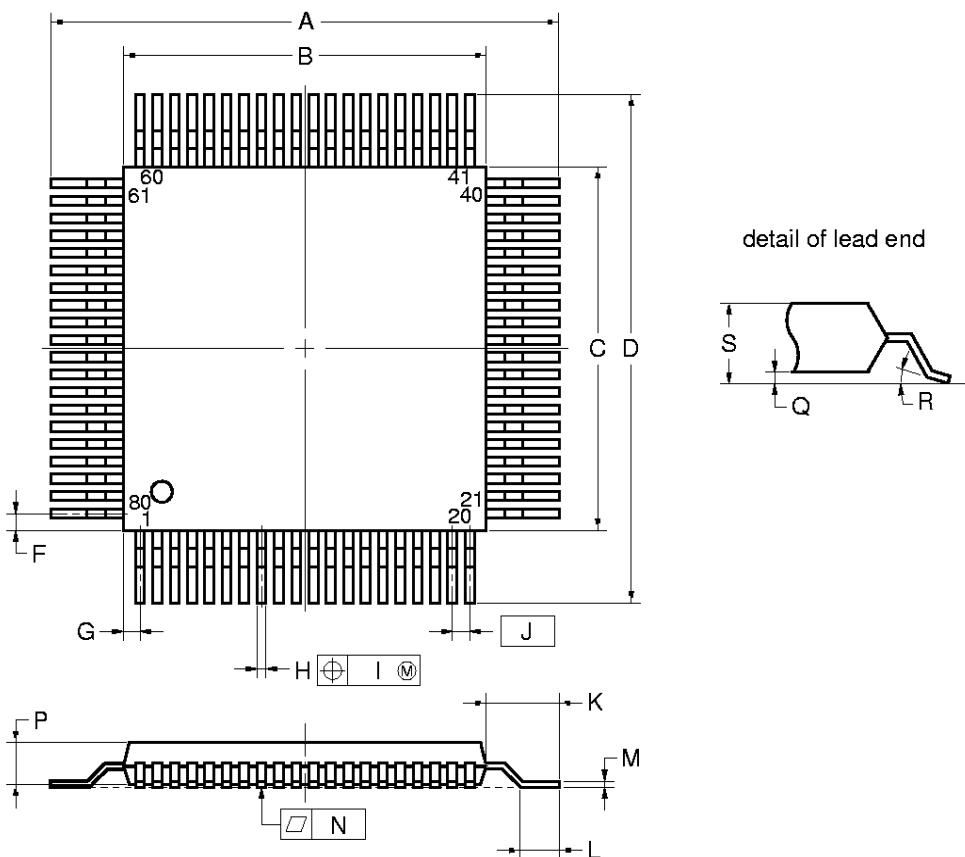
## 12. CHARACTERISTIC CURVES (FOR REFERENCE ONLY)





## 13. PACKAGE DRAWING

## 80 PIN PLASTIC QFP (14×14)



## NOTE

Each lead centerline is located within 0.13 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
A	17.2±0.4	0.677±0.016
B	14.0±0.2	0.551±0.008
C	14.0±0.2	0.551±0.008
D	17.2±0.4	0.677±0.016
F	0.825	0.032
G	0.825	0.032
H	0.30±0.10	0.012±0.004
I	0.13	0.005
J	0.65 (T.P.)	0.026 (T.P.)
K	1.6±0.2	0.063±0.008
L	0.8±0.2	0.031±0.009
M	0.15±0.10	0.006±0.004
N	0.10	0.004
P	2.7	0.106
Q	0.1±0.1	0.004±0.004
R	5°±5°	5°±5°
S	3.0 MAX.	0.119 MAX.

S80GC-65-3B9-4

**Remark** Dimensions and materials of ES product are the same as those of mass-production products.

## 14. RECOMMENDED SOLDERING CONDITIONS

This product should be soldered and mounted under the conditions recommended in the table below.

For detail of recommended soldering conditions, refer to the information document “**Semiconductor Device Mounting Technology Manual**” (C10535E).

For soldering methods and conditions other than those recommended below, contact our sales representative.

**Table 14-1. Surface Mounting Type Soldering Conditions**

$\mu$ PD78052GC(A)-xxx-3B9 : 80-pin plastic QFP (14 × 14 mm)

$\mu$ PD78053GC(A)-xxx-3B9 : 80-pin plastic QFP (14 × 14 mm)

$\mu$ PD78054GC(A)-xxx-3B9 : 80-pin plastic QFP (14 × 14 mm)

Soldering Method	Soldering Conditions	Symbol
Infrared reflow	Package peak temperature: 235 °C, Reflow time: 30 seconds or below (at 210 °C or higher), Number of reflow processes: 3 max.	IR35-00-3
VPS	Package peak temperature: 215 °C, Reflow time: 40 seconds or below (at 200 °C or higher), Number of reflow processes: 3 max.	VP15-00-3
Wave soldering	Solder temperature: 260 °C or below, Flow time: 10 seconds or below, Number of flow processes: once, Preheating temperature: 120 °C or below (package surface temperature)	WS60-00-1
Pin partial heating	Pin temperature: 300 °C or below, Time: 3 seconds or below (per device side)	—

**Caution** Use of more than one soldering method should be avoided (except for the pin partial heating method).

## APPENDIX A. DEVELOPMENT TOOLS

The following development tools are available for system development using the  $\mu$ PD78054 Subseries.

### Language Processing Software

RA78K/0 Note 1, 2, 3, 4	Assembler package common to 78K/0 Series
CC78K/0 Note 1, 2, 3, 4	C compiler package common to 78K/0 Series
DF78054 Note 1, 2, 3, 4	Device file common to $\mu$ PD78054 Subseries
CC78K/0-L Note 1, 2, 3, 4	C compiler library source file common to 78K/0 Series

### Debugging Tools

IE-78000-R	In-circuit emulator common to 78K/0 Series
IE-78000-R-A	In-circuit emulator common to 78K/0 Series (for integrated debugger)
IE-78000-R-BK	Break board common to 78K/0 Series
IE-78064-R-EM	Emulation board common to $\mu$ PD78064 Subseries
EP-78230GC-R	Emulation probe common to $\mu$ PD78234 Subseries
EV-9200GC-80	Socket to be mounted on the target system board manufactured for 80-pin plastic QFP
SM78K0 Note 5, 6, 7	System simulator common to 78K/0 Series
ID78K0 Note 4, 5, 6, 7	Integrated debugger for IE-78000-R-A
SD78K/0 Note 1, 2	Screen debugger for IE-78000-R
DF78054 Note 1, 2, 4, 5, 6, 7	Device file for $\mu$ PD78054 Subseries

**Notes** 1. PC-9800 Series (MS-DOS™) based

2. IBM PC/AT™ and its compatibles (PC DOS™/IBM DOS™/MS-DOS) based
3. HP9000 Series 300™ (HP-UX™) based
4. HP9000 Series 700™ (HP-UX) based, SPARCstation™ (SunOS™) based, EWS4800 Series (EWS-UX/V) based
5. PC-9800 Series (MS-DOS + Windows™) based
6. IBM PC/AT and its compatibles (PC DOS/IBM DOS/MS-DOS + Windows) based
7. NEWS™(NEWS-OSTM) based

**Remarks** 1. For third party development tools, see the **78K/0 Series Selection Guide (U11126E)**.

2. RA78K/0, CC78K/0, SM78K0, ID78K0, and SD78K/0 are used in combination with DF78054.

**Real-Time OS**

RX78K/0 Note 1, 2, 3, 4	Real-time OS for 78K/0 Series
MX78K0 Note 1, 2, 3, 4	OS for 78K/0 Series

**Fuzzy Inference Development Support System**

FE9000 Note 1/FE9200 Note 5	Fuzzy knowledge data input tool
FT9080 Note 1/FT9085 Note 2	Translator
FI78K0 Note 1, 2	Fuzzy inference module
FD78K0 Note 1, 2	Fuzzy inference debugger

- Notes**
1. PC-9800 Series (MS-DOS) based
  2. IBM PC/AT and its compatibles (PC DOS/IBM DOS/MS-DOS) based
  3. HP9000 Series 300 (HP-UX) based
  4. HP9000 Series 700 (HP-UX) based, SPARCstation (SunOS) based, EWS4800 Series (EWS-UX/V) based
  5. IBM PC/AT and its compatibles (PC DOS/IBM DOS/MS-DOS + Windows) based

- Remarks**
1. For third party development tools, see the **78K/0 Series Selection Guide (U11126E)**.
  2. RX78K/0 is used in combination with DF78054.

**APPENDIX B. RELATED DOCUMENTS****Device Related Documents**

Document Name	Document No. (English)	Document No. (Japanese)
μPD78054, 78054Y Subseries User's Manual	U11747E	U11747J
μPD78052(A), 78053(A), 78054(A) Data Sheet	This document	U12171J
78K0 Series User's Manual Instructions	IEU-1372	IEU-849
78K0 Series Instruction Set	—	U10904J
78K0 Series Instruction Table	—	U10903J
μPD78054 Subseries Special Function Register Table	—	U10102J
78K0 Series Application Note	Fundamental (III)	UEA-767
	Floating-Point Arithmetic Programs	IEA-1289
		IEA-718

**Development Tool Related Documents (User's Manual)**

Document Name	Document No. (English)	Document No. (Japanese)
RA78K Series Assembler Package	Operation	EEU-1399
	Language	EEU-1404
RA78K Series Structured Assembler Preprocessor	EEU-1402	EEU-817
RA78K0 Assembler Package	Operation	U11802E
	Assembly Language	U11801E
	Structured Assembly Language	U11789E
CC78K Series C Compiler	Operation	EEU-1280
	Language	EEU-1284
CC78K0 C Compiler	Operation	U11517E
	Language	U11518E
CC78K0 C Compiler Application Note	Programming Know-how	EEA-1208
CC78K Series Library Source File	—	EEU-777
IE-78000-R	U11376E	EEU-810
IE-78000-R-A	U10057E	U10057J
IE-78000-R-BK	EEU-1427	EEU-867
IE-78064-R-EM	EEU-1443	EEU-905
EP-78230	EEU-1515	EEU-985

**Caution** The above related documents are subject to change without notice. For design purpose, etc., be sure to use the latest documents.

Document Name		Document No. (English)	Document No. (Japanese)
SM78K0 System Simulator, Windows based	Reference	U10181E	U10181J
SM78K Series System Simulator	External Part User Open Interface Specifications	U10092E	U10092J
ID78K0 Integrated Debugger, EWS based	Reference	—	U11151J
ID78K0 Integrated Debugger, PC based	Reference	U11539E	U11539J
ID78K0 Integrated Debugger, Windows based	Guide	U11649E	U11649J
SD78K/0 Screen Debugger	Introduction	—	EEU-852
PC-9800 Series (MS-DOS) based	Reference	—	U10952J
SD78K/0 Screen Debugger	Introduction	EEU-1414	EEU-5024
IBM PC/AT (PC DOS) based	Reference	U11279E	U11279J

#### Embedded Software Documents (User's Manual)

Document Name		Document No. (English)	Document No. (Japanese)
78K/0 Series Real-time OS	Basics	—	U11537J
	Installation	—	U11536J
	Technical	—	U11538J
78K/0 Series OS MX78K0	Basics	—	EEU-5010
Fuzzy Knowledge Data Input Tools		EEU-1438	EEU-829
78K/0, 78K/II, 87AD Series		EEU-1444	EEU-862
Fuzzy Inference Development Support System Translator			
78K/0 Series Fuzzy Inference Development Support System		EEU-1441	EEU-858
Fuzzy Inference Module			
78K/0 Series Fuzzy Inference Development Support System		EEU-1458	EEU-921
Fuzzy Inference Knowledge Debugger			

#### Other Documents

Document Name		Document No. (English)	Document No. (Japanese)
IC Package Manual		C10943X	
Semiconductor Device Mounting Technology Manual		C10535E	C10535J
Quality Grades on NEC Semiconductor Devices		C11531E	C11531J
NEC Semiconductor Device Reliability/Quality Control System		C10983E	C10983J
Electrostatic Discharge (ESD) Test		—	MEM-539
Guide to Quality Assurance for Semiconductor Devices		MEI-1202	C11893J
Microcomputer Product Series Guide		—	U11416J

**Caution** The above related documents are subject to change without notice. For design purpose, etc., be sure to use the latest documents.

[MEMO]

## NOTES FOR CMOS DEVICES

### ① PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note: Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

### ② HANDLING OF UNUSED INPUT PINS FOR CMOS

Note: No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

### ③ STATUS BEFORE INITIALIZATION OF MOS DEVICES

Note: Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

## Regional Information

Some information contained in this document may vary from country to country. Before using any NEC product in your application, please contact the NEC office in your country to obtain a list of authorized representatives and distributors. They will verify:

- Device availability
- Ordering information
- Product release schedule
- Availability of related technical literature
- Development environment specifications (for example, specifications for third-party tools and components, host computers, power plugs, AC supply voltages, and so forth)
- Network requirements

In addition, trademarks, registered trademarks, export restrictions, and other legal issues may also vary from country to country.

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Santa Clara, California  
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Tel: 0211-65 03 02  
Fax: 0211-65 03 490

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Taaby, Sweden  
Tel: 08-63 80 820  
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**NEC Electronics Hong Kong Ltd.**

Hong Kong  
Tel: 2886-9318  
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Seoul Branch  
Seoul, Korea  
Tel: 02-528-0303  
Fax: 02-528-4411

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Tel: 253-8311  
Fax: 250-3583

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Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots

Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)

Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

The quality grade of NEC devices is "Standard" unless otherwise specified in NEC's Data Sheets or Data Books. If customers intend to use NEC devices for applications other than those specified for Standard quality grade, they should contact an NEC sales representative in advance.

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