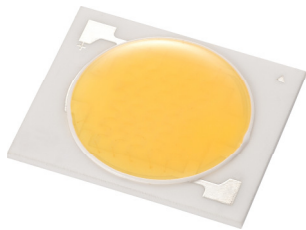


JU2024 炬

30V/15W Series



Introduction

Everlight's JU2024 30V/15W Series is a ceramic substrate based LED achieving high efficiency while maintaining high CRI at Energy Star / ANSI color temperature ranges.

Features

- ◆ LM-80 Certified
- ◆ High Power COB & High CRI LED
- ◆ Multi-Chip Solution
- ◆ Dimension: 20 mm x 24 mm x 1.6 mm
- ◆ Main Parameters: Luminous Flux, Forward Voltage, Chromaticity and Color Rendering Index
- ◆ ESD Protection
- ◆ RoHS compliant
- ◆ Energy Star / ANSI Compliant Binning Structure
- ◆ Typical Viewing Angle: 120°

Applications

- ◆ Replacement Bulb
- ◆ Indoor General Lighting
- ◆ Recessed Can Lighting

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Product Nomenclature

The product name is designated as below:

JU2024- CDEFGHJ-KLMNP-QRST

Family name

JU2024

Designation:

CD = lighting color and wavelength^[1]

EF = color bin or CCT bin

G = internal code

HJ = min. luminous flux (lm) or radiation power (mW) performance

KL = forward voltage bin^[2]

M = internal code

NP = power consumption^[3]

Q= internal code

R= Dam Diameter^[4]

S= internal code

T=Type of Package^[5]

Notes

1. Table of lighting color and wavelength

Symbol	Color	CCT range	Color Rendering Index
GT	Cool-White	4745~7050K	>65
KT	Cool-White	4745~7050K	>80
LM	Warm-White	2580~3710K	>70
	Neutral-White	3710K-4745K	
KM	Warm White	2580~3710K	>80
	Neutral-White	3710K-4745K	

2. Table of forward voltage bin:

Symbol	Description
30	30V Input Voltage

3. Power consumption:

Symbol	Description
15	15W

4. Dam Diameter:

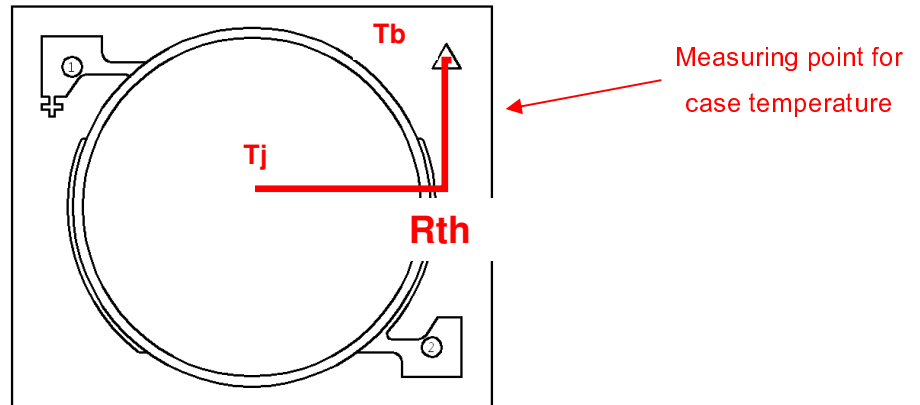
Symbol	Description
G	16.0~16.9mm

5. Table of packaging types:

Symbol	Description
T	Tray

Absolute Maximum Ratings

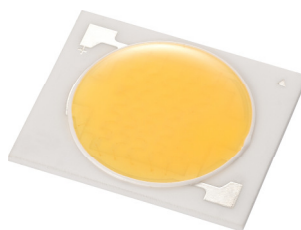
Parameter	Symbol	Ratings	Unit
Max. DC Forward Current (mA)	I_F	550 _[1]	mA
Max. Peak Pulse Current (mA)	I_{Pulse}	800 _[2]	mA
Power Dissipation	P_d	16.5	W
Thermal Resistance	R_{th}	2.4	°C/W
Max. Junction Temperature	T_J	115	°C
Operating Temperature	T_{Opr}	-40 ~ +85	°C
Storage Temperature	T_{Stg}	-40 ~ +85	°C



Notes:

1. For optimal performance, Everlight recommends 500mA operation.
2. $t_p \leq 100ms$, Duty cycle = 25%
3. The JU2024 series LEDs are not designed for reverse bias use.

PN of the JU2024 Series : White LEDs



Color	Order Code of JU2024	Minimum Luminous Flux (lm) [1] @T _J =25°C	Typical Luminous Flux (lm) [1] @T _J =25°C	Typical Luminous Flux (lm) @T _J =85°C	CCT (K)	Forward Voltage (V)	Forward Current (mA)	CRI (min.) [2]
Warm White 2700	JU2024-KM277P5-30515-0G0T	1425	1580	1390	27K-1~27K-4	27.0~33.0	500	80
Warm White 3000	JU2024-KM307P6-30515-0G0T	1500	1650	1450	30K-1~30K-4	27.0~33.0	500	80
Warm White 3500	JU2024-KM357P6-30515-0G0T	1500	1700	1500	35K-1~35K-4	27.0~33.0	500	80
Neutral White 4000	JU2024-KM407P6-30515-0G0T	1575	1750	1540	40K-1~40K-4	27.0~33.0	500	80
Neutral White 4500	JU2024-KM457P7-30515-0G0T	1650	1780	1560	45K-1~45K-4	27.0~33.0	500	80
Cool White 5000	JU2024-KT507P7-30515-0G0T	1650	1800	1580	50K-1~50K-4	27.0~33.0	500	80
Cool White 5700	JU2024-KT577P7-30515-0G0T	1725	1850	1620	57K-1~57K-4	27.0~33.0	500	80
Cool White 6500	JU2024-KT657P7-30515-0G0T	1725	1850	1620	65K-1~65K-4	27.0~33.0	500	80

Notes:

1. CRI measurement tolerance: ±2.
2. Luminous flux measurement tolerance: ±10%.
3. The values of luminous flux measured at T_J=85°C are calculated and for reference only.
4. Typical luminous flux or light output performance is operated within the condition guided by this datasheet.

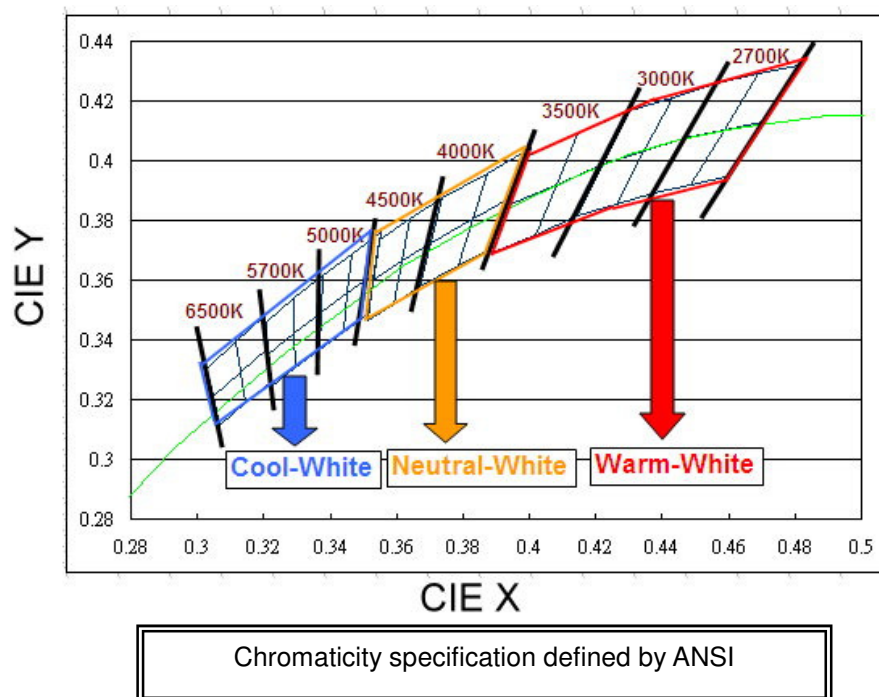
Product Binning

Luminous Flux Bins

Group	Bin	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
K	1	225	250
	2	250	275
	3	275	300
	4	300	325
	5	325	350
	6	350	375
	7	375	400
	8	400	425
	9	425	450
N	1	450	475
	2	475	500
	3	500	550
	4	550	600
	5	600	650
	6	650	700
	7	700	750
	8	750	800
	9	800	900

Group	Bin	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
P	1	900	1000
	2	1000	1100
	3	1100	1200
	4	1200	1350
	5	1350	1500
	6	1500	1650
	7	1650	1800
	8	1800	2000
	9	2000	2200
S	1	2200	2400
	2	2400	2650
	3	2650	2900
	4	2900	3200
	5	3200	3500
	6	3500	3850
	7	3850	4200
	8	4200	4600

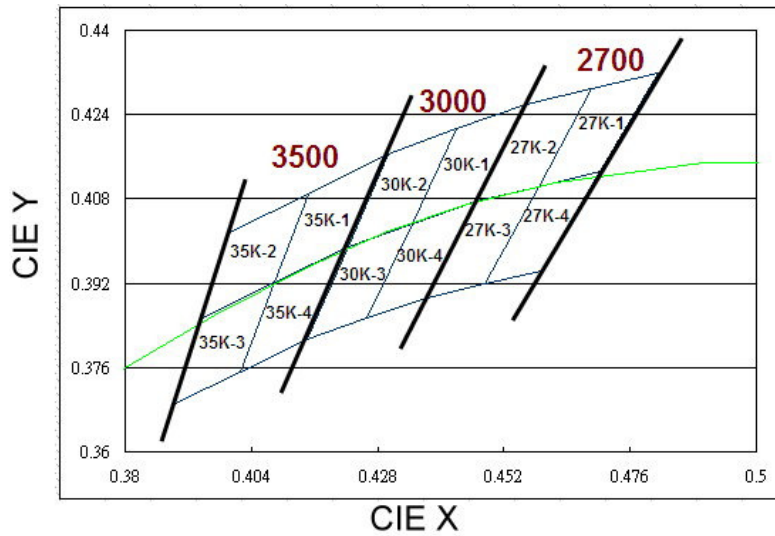
White Bin Structure



Notes:

- 1. The CCT range of Cool-White varies from 4745K to 7050K.
- 2. The CCT range of Neutral-White varies from 3710K to 4745K.
- 3. The CCT range of Warm-White varies from 2580K to 3710K
- 4. Color coordinates measurement allowance : ± 0.01
- 5. Color bins are defined at $I_f=500\text{mA}$ operation

Warm White Bin Structure



Warm White Bin Coordinates

2700K

Bin	CIE X	CIE Y
27K-1	0.469	0.429
	0.459	0.410
	0.470	0.413
	0.481	0.432
Reference Range: 2580~2700K		

Bin	CIE X	CIE Y
27K-2	0.456	0.426
	0.447	0.408
	0.459	0.410
	0.469	0.429
Reference Range: 2700~2870K		

Bin	CIE X	CIE Y
27K-4	0.459	0.410
	0.448	0.392
	0.459	0.394
	0.470	0.413
Reference Range: 2580~2700K		

Bin	CIE X	CIE Y
27K-3	0.447	0.408
	0.437	0.389
	0.448	0.392
	0.459	0.410
Reference Range: 2700~2870K		

3000K

Bin	CIE X	CIE Y
30K-1	0.456	0.426
	0.443	0.421
	0.435	0.403
	0.447	0.408
Reference Range: 2870~3000K		

Bin	CIE X	CIE Y
30K-2	0.443	0.421
	0.430	0.417
	0.422	0.399
	0.435	0.403
Reference Range: 3000~3170K		

Bin	CIE X	CIE Y
30K-4	0.447	0.408
	0.435	0.403
	0.426	0.385
	0.437	0.389
Reference Range: 2870~3000K		

Bin	CIE X	CIE Y
30K-3	0.435	0.403
	0.422	0.399
	0.415	0.381
	0.426	0.385
Reference Range: 3000~3170K		

3500K

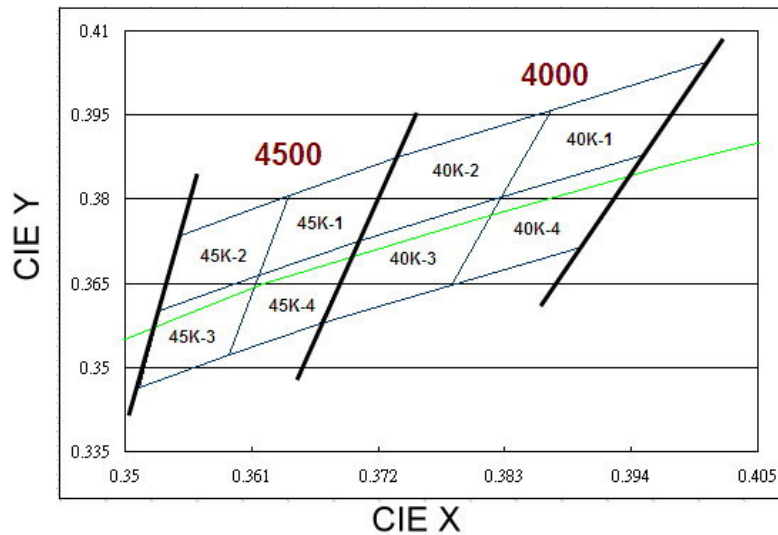
Bin	CIE X	CIE Y
35K-1	0.415	0.409
	0.408	0.392
	0.422	0.399
	0.430	0.417
Reference Range: 3220~3500K		

Bin	CIE X	CIE Y
35K-2	0.400	0.402
	0.394	0.385
	0.408	0.392
	0.415	0.409
Reference Range: 3500~3710K		

Bin	CIE X	CIE Y
35K-4	0.408	0.392
	0.402	0.375
	0.415	0.381
	0.422	0.399
Reference Range: 3220~3500K		

Bin	CIE X	CIE Y
35K-3	0.394	0.385
	0.389	0.369
	0.402	0.375
	0.408	0.392
Reference Range: 3500~3710K		

Neutral-White Bin Structure



Neutral-White Bin Coordinates

4000K

Bin	CIE X	CIE Y
40K-1	0.387	0.396
	0.383	0.380
	0.395	0.388
	0.401	0.404
Reference Range: 3710~4000K		

Bin	CIE X	CIE Y
40K-2	0.374	0.387
	0.370	0.373
	0.383	0.380
	0.387	0.396
Reference Range: 4000~4260K		

Bin	CIE X	CIE Y
40K-4	0.383	0.380
	0.378	0.365
	0.390	0.372
	0.395	0.388
Reference Range: 3710~4000K		

Bin	CIE X	CIE Y
40K-3	0.370	0.373
	0.367	0.358
	0.378	0.365
	0.383	0.380
Reference Range: 4000~4260K		

4500K

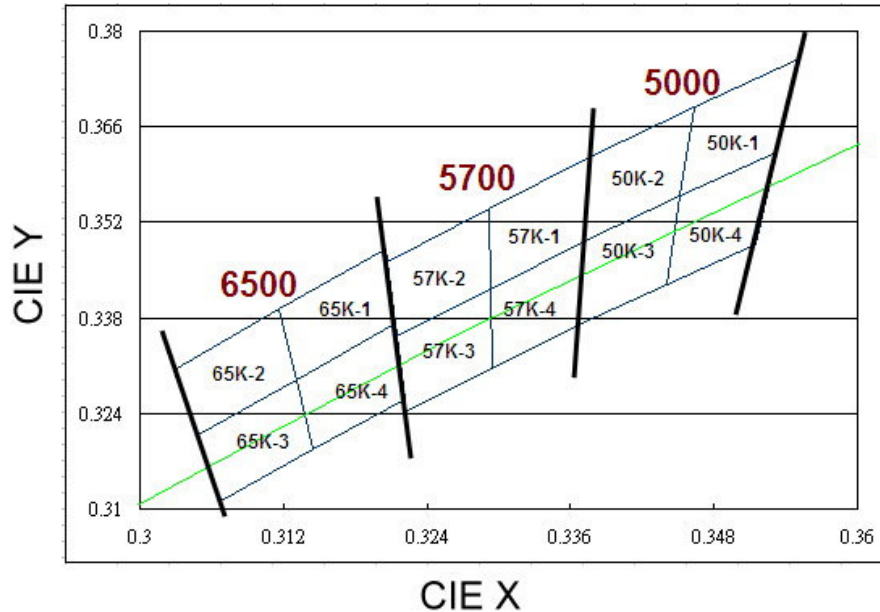
Bin	CIE X	CIE Y
45K-1	0.364	0.381
	0.362	0.366
	0.370	0.373
	0.374	0.387
Reference Range: 4260~4500K		

Bin	CIE X	CIE Y
45K-2	0.355	0.374
	0.353	0.360
	0.362	0.366
	0.364	0.381
Reference Range: 4500~4745K		

Bin	CIE X	CIE Y
45K-4	0.362	0.366
	0.359	0.352
	0.367	0.358
	0.370	0.373
Reference Range: 4260~4500K		

Bin	CIE X	CIE Y
45K-3	0.353	0.360
	0.351	0.347
	0.359	0.352
	0.362	0.366
Reference Range: 4500~4745K		

Cool-White Bin Structure



Cool-White Bin Coordinates

5000K

Bin	CIE X	CIE Y
50K-1	0.346	0.369
	0.345	0.356
	0.353	0.362
	0.355	0.376
Reference Range: 4745~5000K		

Bin	CIE X	CIE Y
50K-2	0.338	0.362
	0.337	0.349
	0.345	0.356
	0.346	0.369
Reference Range: 5000~5310K		

Bin	CIE X	CIE Y
50K-4	0.345	0.356
	0.344	0.343
	0.352	0.349
	0.353	0.362
Reference Range: 4745~5000K		

Bin	CIE X	CIE Y
50K-3	0.337	0.349
	0.337	0.337
	0.344	0.343
	0.345	0.356
Reference Range: 5000~5310K		

5700K

Bin	CIE X	CIE Y
57K-1	0.329	0.354
	0.329	0.342
	0.337	0.349
	0.338	0.362
Reference Range: 5310~5700K		

Bin	CIE X	CIE Y
57K-2	0.321	0.346
	0.322	0.335
	0.329	0.342
	0.329	0.354
Reference Range: 5700~6020K		

Bin	CIE X	CIE Y
57K-4	0.329	0.342
	0.329	0.331
	0.337	0.337
	0.337	0.349
Reference Range: 5310~5700K		

Bin	CIE X	CIE Y
57K-3	0.322	0.335
	0.322	0.324
	0.329	0.331
	0.329	0.342
Reference Range: 5700~6020K		

6500K

Bin	CIE X	CIE Y
65K-1	0.312	0.339
	0.313	0.329
	0.321	0.337
	0.321	0.348
Reference Range: 6020~6500K		

Bin	CIE X	CIE Y
65K-2	0.303	0.330
	0.305	0.321
	0.313	0.329
	0.312	0.339
Reference Range: 6500~7050K		

Bin	CIE X	CIE Y
65K-4	0.313	0.329
	0.315	0.319
	0.322	0.326
	0.321	0.337
Reference Range: 6020~6500K		

Bin	CIE X	CIE Y
65K-3	0.305	0.321
	0.307	0.311
	0.315	0.319
	0.313	0.329
Reference Range: 6500~7050K		

Notes:

1. Color coordinates measurement allowance : ± 0.01 .

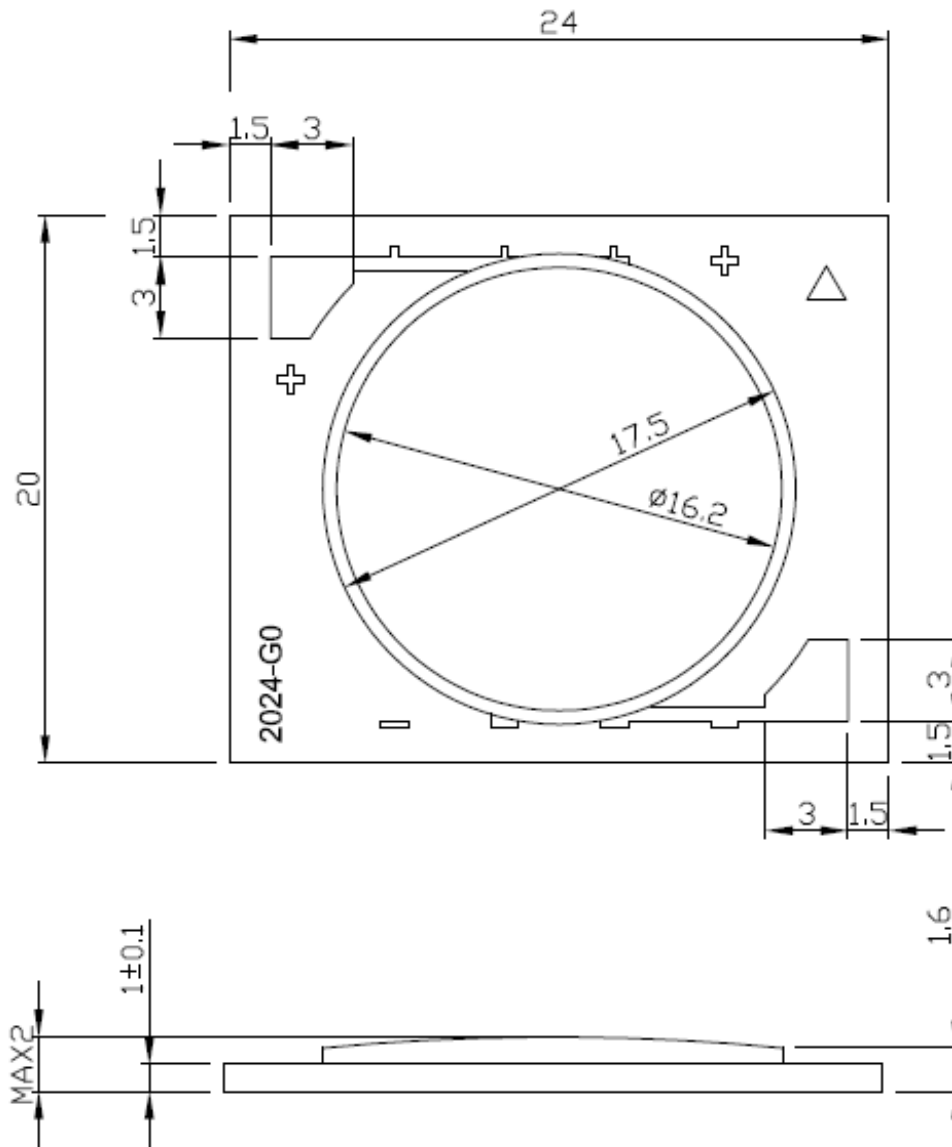
Forward Voltage Bins

Bin	Minimum Forward Voltage (V)	Maximum Forward Voltage (V)
W1	27	29
W2	29	31
W3	31	33

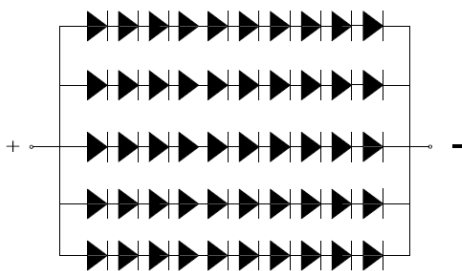
Notes:

1. Forward voltage measurement tolerance: $\pm 2\%$.
2. Forward voltage bins are defined at $I_F=500\text{mA}$ operation.
3. Other Forward Voltage bins for White LEDs available upon request. Please contact your local Everlight sales office.

Mechanical Dimension



Chip Configuration

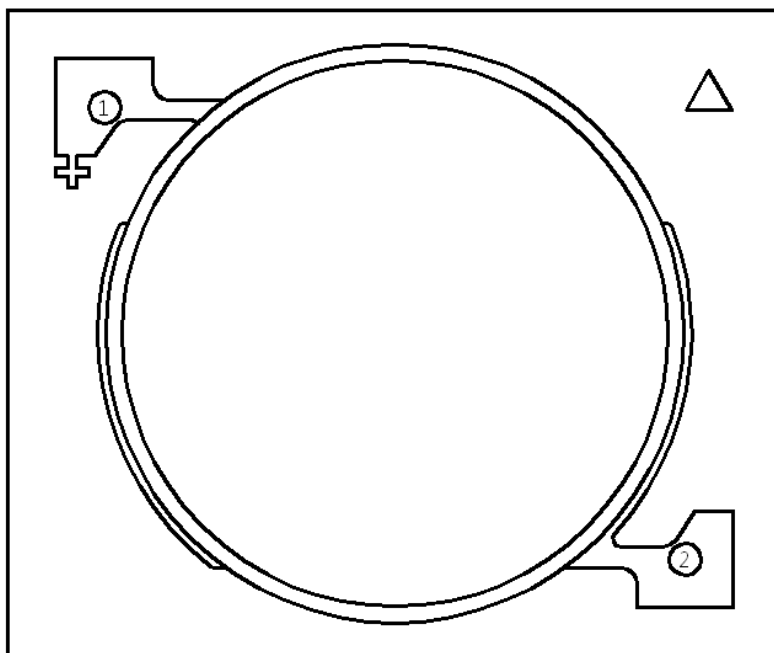


10series × 5parallel = 50 pcs of LEDs

Note:

1. Dimensions are in millimeters.
2. Tolerances unless mentioned are ±0.25mm.

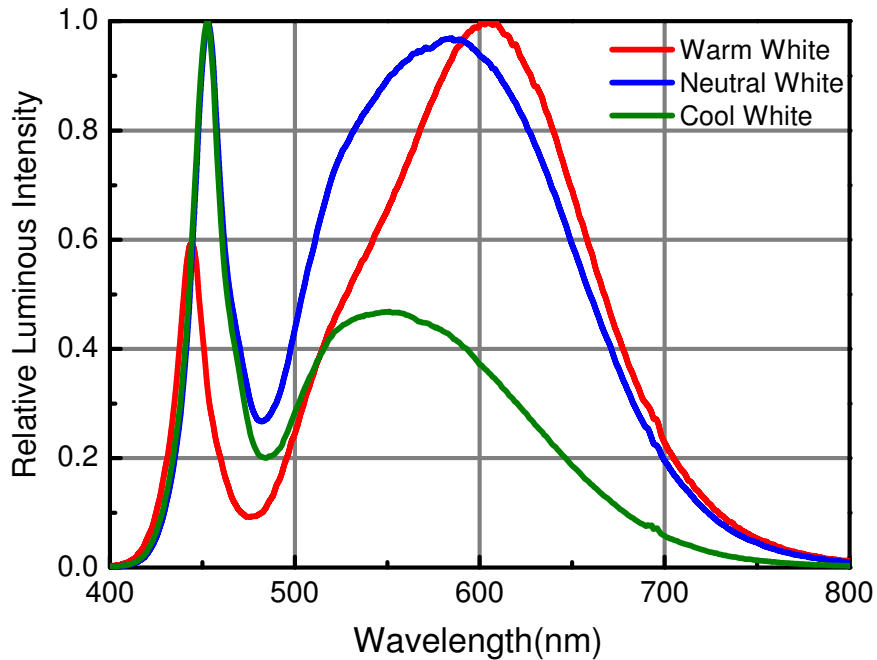
Pad Configuration



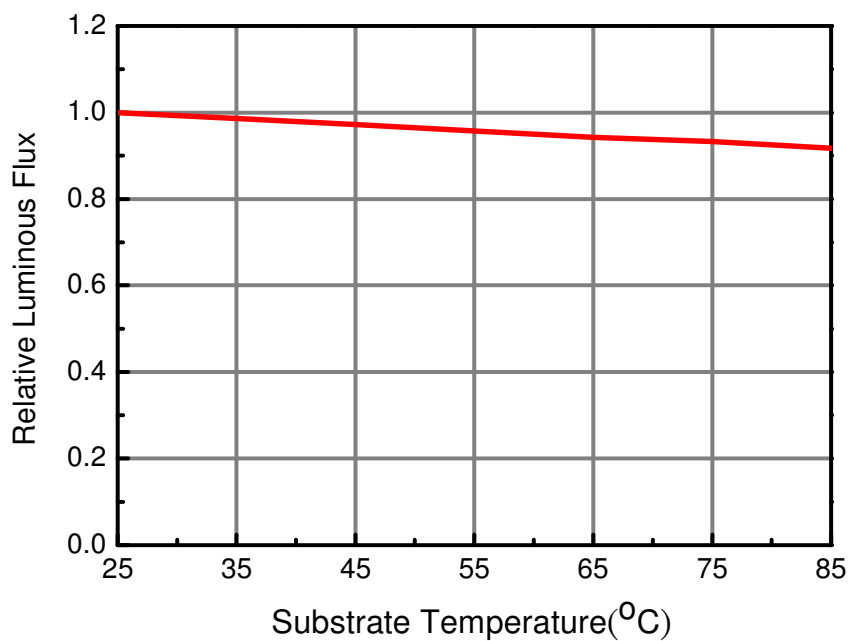
PAD	FUNCTION
1	ANODE
2	CATHODE

15W COB Series Typical Electro-Optical Characteristic Curve

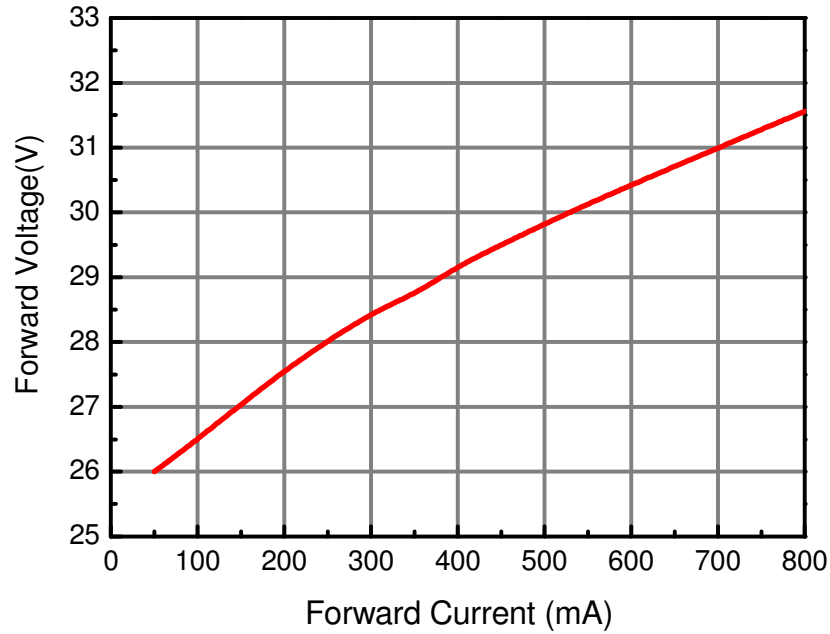
Relative Spectral Distribution
@ Substrate Temperature = 25°C



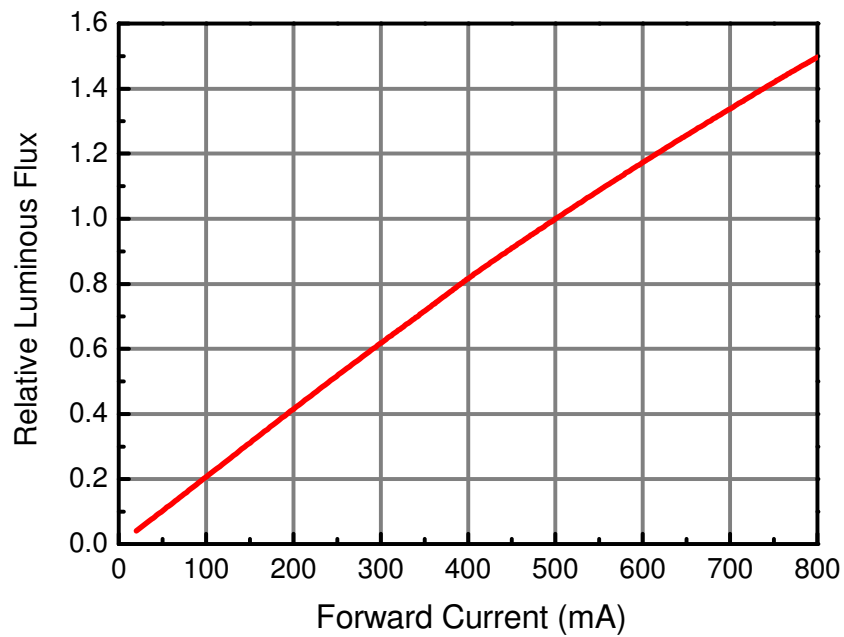
Relative Luminous Flux vs. Substrate Temperature
@ Forward Current = 500mA



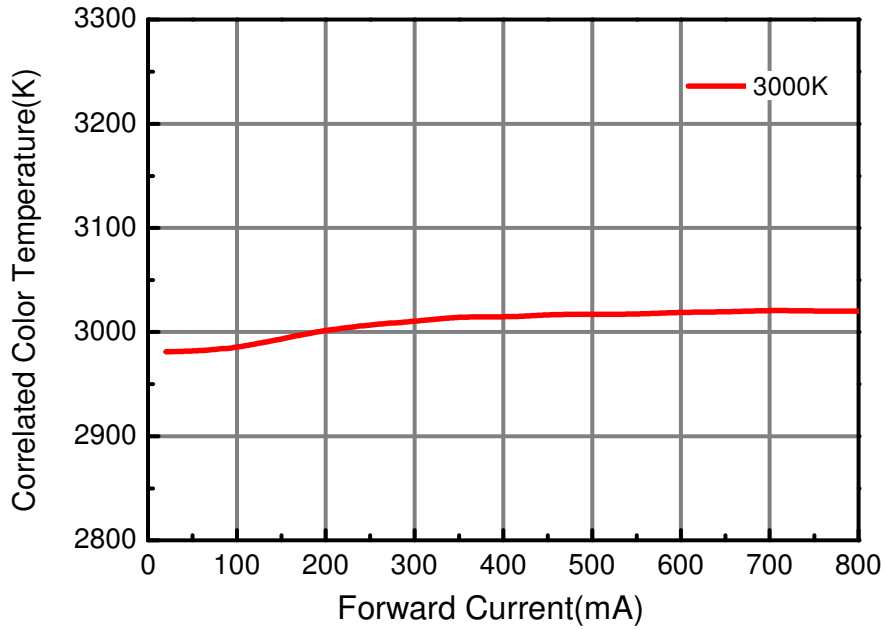
Forward Voltage vs. Forward Current
@ Substrate Temperature = 25°C



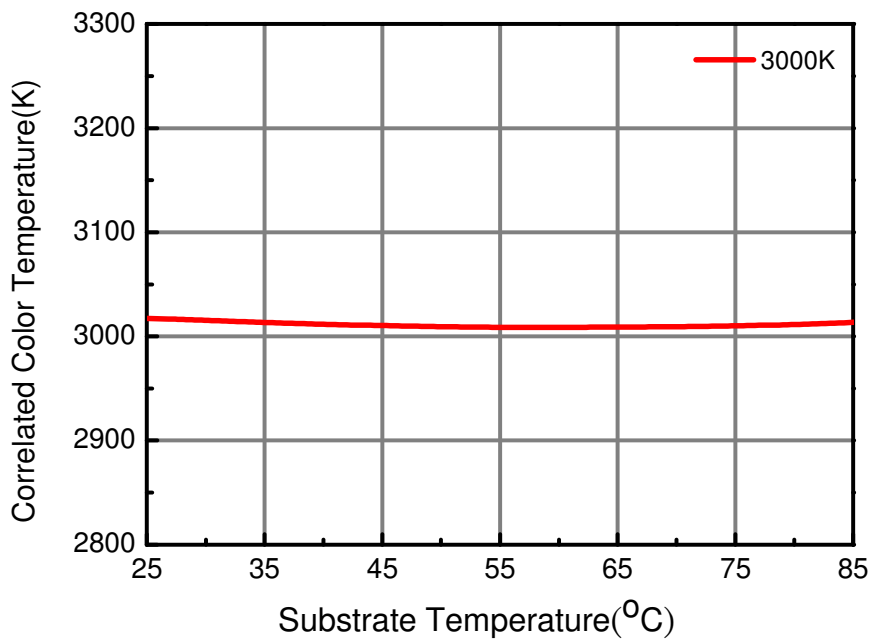
Relative Luminous Flux vs. Forward Current
@ Substrate Temperature = 25°C



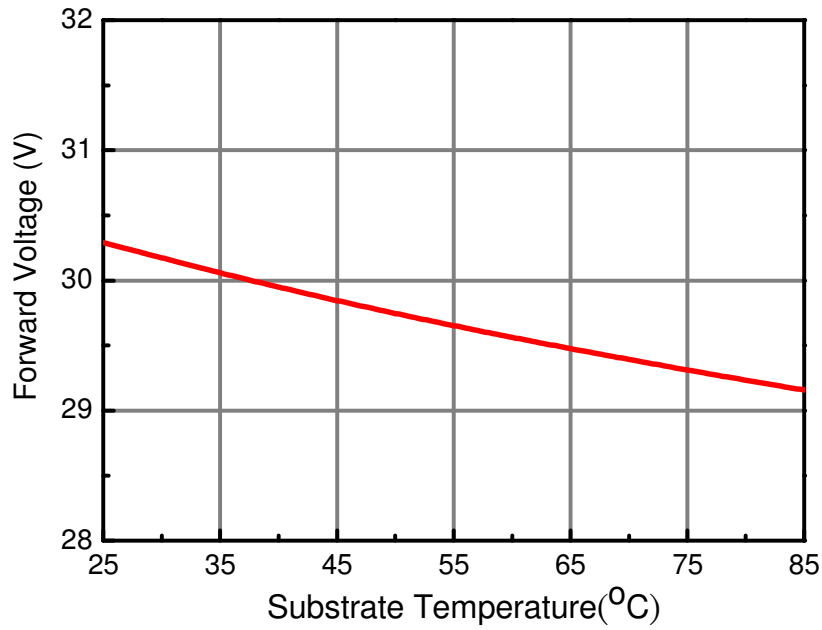
Correlated Color Temperature vs. Forward Current
@ Substrate Temperature = 25°C



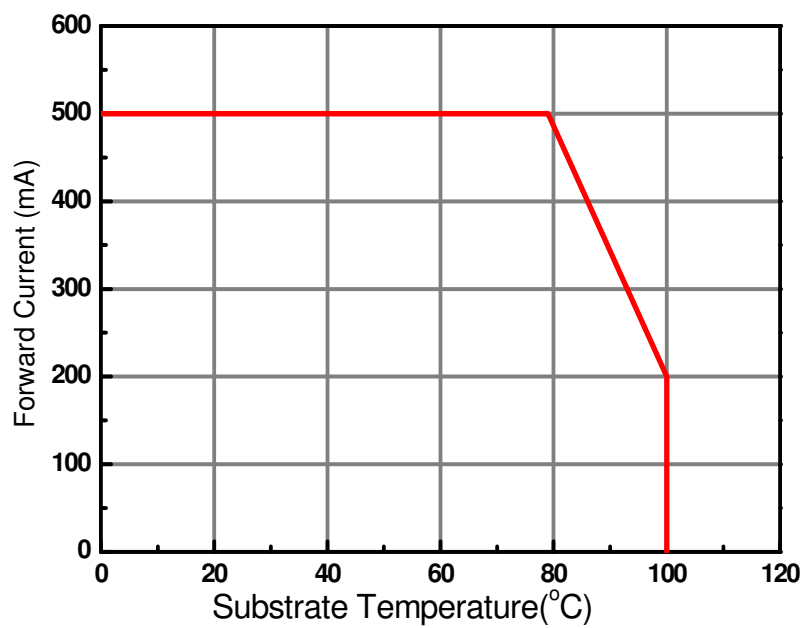
Correlated Color Temperature vs. Substrate Temperature
@ Forward Current = 500mA



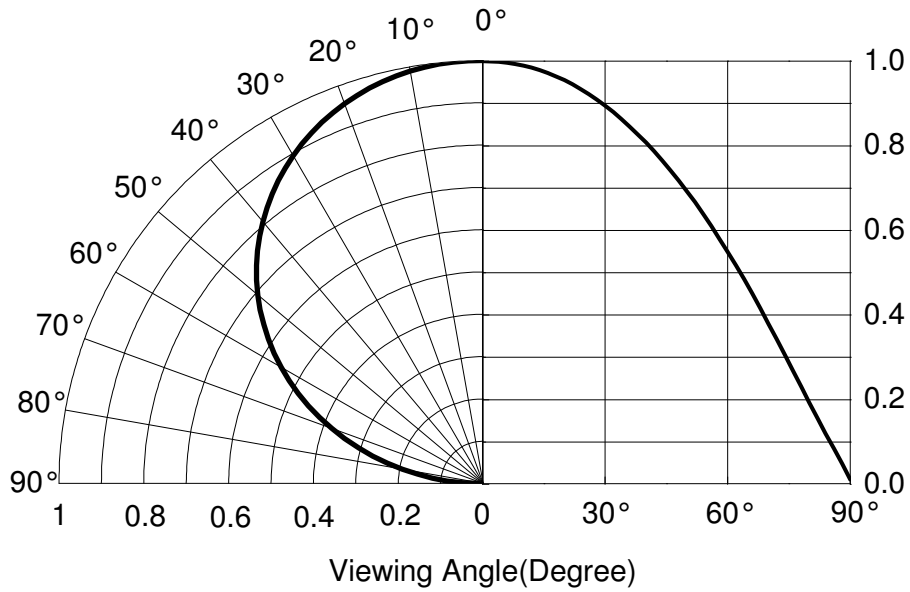
Forward Voltage vs. Substrate Temperature
@ Forward Current = 500mA



Forward Current Derating Curve
@ Junction Temperature <115°C



Typical Diagram Characteristics of Radiation Patterns



Notes:

1. 2θ1/2 is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.
2. Viewing angle tolerance is ± 5° .

Product Labeling

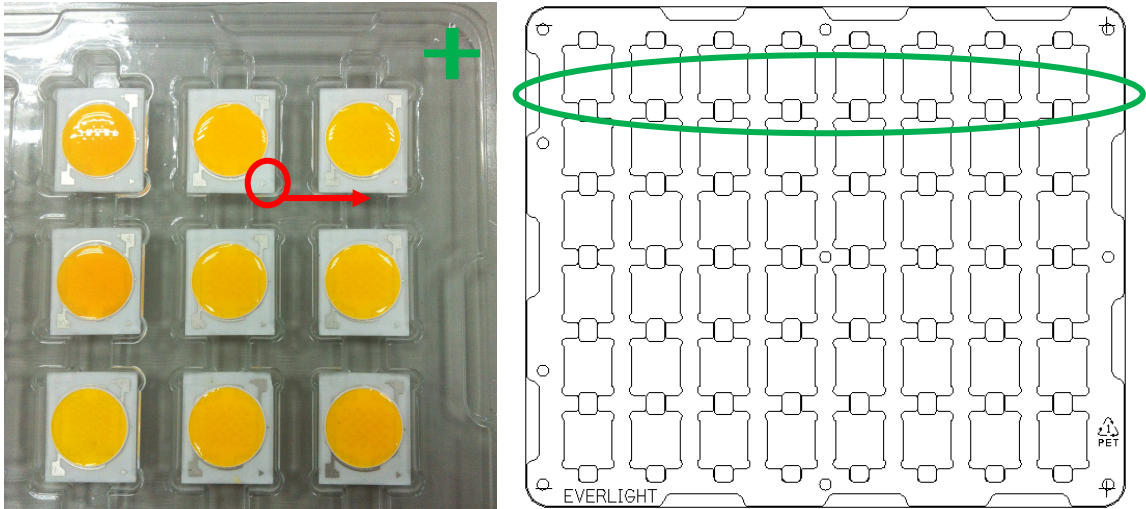
Label Explanation

- CPN: Customer Specification (when required)
- P/N : Everlight Production Number
- QTY: Packing Quantity
- CAT: Luminous Flux (Brightness) Bin
- HUE: Color Bin
- REF: Forward Voltage Bin
- LOT No: Lot Number
- MADE IN TAIWAN: Production Place



Carrier Tray Specification

Loaded Quantity: 48 PCS Per Tray



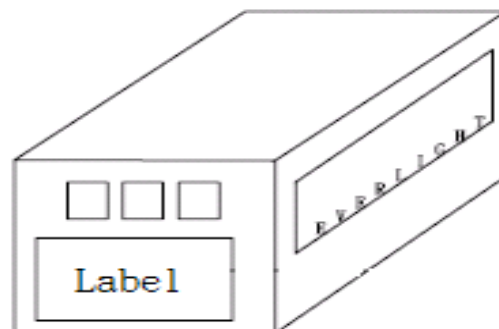
LED Direction

- The **triangle mark** on the LEDs will be toward the **Anode mark** on the carrier tray.

Moisture Resistant Packaging



Outside Carton



Packaging Quantity

- 48 PCS Per Tray
- 10 Trays Per Outside Carton

Precautions of Use

Over-Current-Proof

- Though the JU2024 has a conducted ESD protection mechanism, customers must not use the device in reverse and should apply resistors for extra protection. Otherwise slight voltage shift may cause significant current changes and bum out failure may happen.

Storage

- Before the package is opened. The LEDs should be stored at 30°C or less and 50%RH or less after being shipped from Everlight and the storage life limits are 6 months. If the LEDs are stored for 6 months or more, they should be stored in a sealed container with a nitrogen atmosphere and moisture absorbent material.
- After opening the package: The LED's should be stored under 30°C or less and 60%RH or less. The LED should be used with 168hrs (7days) after opening the package. If unused LEDs remain, it should be stored in moisture proof packages.
- Do not stack assemblies..

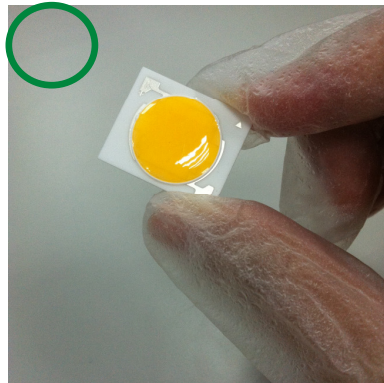


Handling

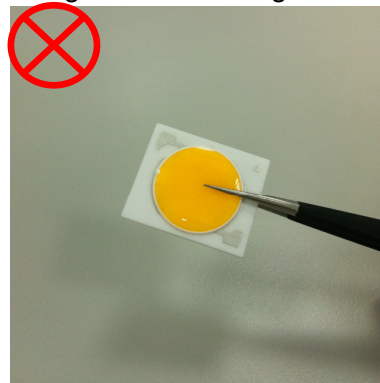
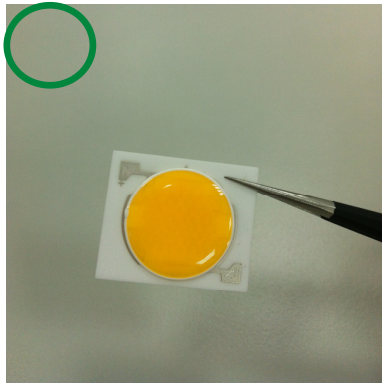
- Don not putting mechanical stress on the LED.
- Never touch the optical surface with finger or sharp object. The LED surface could be soiled or damaged, which could affect the optical performance of the LED.
- In low-humidity work environment, please keep handling the LEDs with appropriate ESD grounding.
- It is recommended to handle the LED with powder-less latex gloves.

Manual Handling

When handling the product, do not apply direct pressure on the optical surface.



Do not touch the resin with tweezers to avoid scratching or other damage.



Thermal Management

- Sufficient thermal management must be implemented. The substrate temperature must be kept under 85°C at the driving current 500mA. Otherwise, the junction temperature of die may exceed over the limit at high current driving conditions and the LEDs' lifetime may be decrease dramatically.



Report No.: OA-2012-90024

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Issued: Jun. 25, 2013

TEST REPORT

The following tested product(s) were submitted and identified by the vendor as:

Applicant : EVERLIGHT ELECTRONICS CO., LTD.
Address of Applicant : No.6-8, Zhonghua Rd., Shufin Dist, New Taipei City
23880, Taiwan, R.O.C.
Testing Laboratory : SGS Taiwan Ltd., Optics Laboratory
Laboratory Address : 33, Wu Chyuan Rd., New Taipei Industrial Park, New
Taipei City, Taiwan 24886
Product Name : LED Component JU1215 12 V / 7 W COB series
Model / Serial Number : JU1215-KM307N6-12507-090T
Manufacturer : EVERLIGHT ELECTRONICS CO., LTD.
Rating : DC 550 mA, 11 V to 14 V
Tested Condition : DC 600 mA (Constant Current)
Test Standard/Method : IES LM-80-08 Approved Method: Measuring Lumen
Maintenance of LED Light Sources
Date of Issue : Jun. 25, 2013

The submitted products have been tested as requested and the following results were obtained, and the report, not applicable for lawsuit, refers only to the unit(s) submitted for test.

Test Results : -PLEASE SEE ATTACHED SHEETS-

Signed for and on behalf of
SGS TAIWAN Ltd.

Calvin Tzou
Technical Manager

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. This test report cannot be reproduced, except in full, without prior written permission of the Company. 除非另有說明，此報告僅適用於測試之樣品與實。本報告未經本公司書面許可，不可部份複製。

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Report No.: OA-2012-90024

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Issued: Jun. 25, 2013

1 SAMPLING DESCRIPTION

No sampling action and method employed

2 DATE OF RECEIPT OF SAMPLES

Sep. 24, 2012

3 DATE(S) OF PERFORMANCE OF THE TEST

Sep. 24, 2012 ~ Jun 17, 2013

4 IDENTITY OF SAMPLES

Quantity	Model	Serial Number
25	JU1215-KM307N6-12507-090T	# A01 - # A25 (55 °C)
25	JU1215-KM307N6-12507-090T	# B01 - # B25 (85 °C)
25	JU1215-KM307N6-12507-090T	# C01 - # C25 (95 °C)

5 TEST ITEMS

5.1 Data Summary of Lumen and Color Maintenance

Test results were concluded by different Case Temperatures (Ts).

5.2 Lumen Maintenance and Color Maintenance Test

Testing specifications by different case temperatures according to IES LM-80-08 Approved Method: Measuring Lumen Maintenance of LED Light Sources and client's requirements were implemented per the following items.

5.2.1 Total Luminous Flux (Φ_v)

The test results of total luminous flux were implemented referring to Clause 2 PROPERTIES OF LEDS & Clause 6 MEASUREMENT OF LUMINOUS FLUX of CIE 127: 2007 2nd edition MEASUREMENT OF LEDS and IES LM-80-08 Approved Method: Measuring Lumen Maintenance of LED Light Sources, when the UUTs were powered with constant current of I_f .

5.2.2 Correlated Color Temperature (CCT), CIE Color Coordinate (CIE_x, CIE_y) & Chromaticity Shift ($\Delta u'v'$)

The test results of correlated color temperature were implemented referring to CIE 127:2007 2nd edition MEASUREMENT OF LEDS, CIE 15: 2004 COLORIMETRY.

The test results of color coordinate were implemented referring to CIE 127: 2007 2nd edition MEASUREMENT OF LEDS, CIE 15:2004 COLORIMETRY.

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6 TEST CONDITIONS

Main Test Equipment:

Name	Brand	Model	S/N	Traceability
Standard Light Source / Spectroradiometer	Labsphere	SCL-600 / CDS 2100	D112 / 08111118355	NIST
Source Meter	Kethley	2400	1321218	NMI
Handheld Digital Multimeter	Agilent	U1242A	MY48490144	NMI

Environmental Conditions:

Temperature: (25 ± 1) °C
Relative Humidity: < 65 % RH

LIUT Conditions:

LED Light source: LED Package
Drive Current: DC 600 mA (Over spec., Define by Client)
Forward Voltage: DC 12 V (Typical)
Power Consumption: 7 W
CCT: 3000 K
Package Dimension: L 12 mm x W 15 mm x H 1.6 mm
Prior operation: 0 hour
Total Operation Duration: 6000 hours
Target CCT: 3000 K
Sample Size: 75 pcs (25 pcs for each temperature)
Failed Quantity: 0 pcs

Measurement Conditions:

Interval Time: 0, 1000, 2000, 3000, 4000, 5000, 6000 hours
Warm up Time: < 1 minute (Initial)
Relative measurement uncertainty: 2.8 % (95 % Confidence Level)

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7 TEST RESULTS

7.1 Data Summary of Lumen and Color Maintenance

Temp.	Initial (0 hr)		Luminous Maintenance (%)					
	TLF(lm)	V _F (V)	1000 hrs	2000 hrs	3000 hrs	4000 hrs	5000 hrs	6000 hrs
55°C Avg.	728.74	12.71	99.8 %	99.1 %	98.5 %	97.4 %	96.2 %	94.4 %
85°C Avg.	728.84	12.70	99.6 %	98.8 %	98.2 %	97.0 %	95.5 %	93.4 %
95°C Avg.	726.94	12.70	99.5 %	98.5 %	97.5 %	96.3 %	94.6 %	92.1 %

Temp.	Initial (0 hr)			Chromaticity Shift ($\Delta u'v'$)					
	CIE _x	CIE _y	OCT	1000 hrs	2000 hrs	3000 hrs	4000 hrs	5000 hrs	6000 hrs
55°C Avg.	0.4333	0.4048	3065.4	0.0003	0.0005	0.0005	0.0006	0.0007	0.0011
85°C Avg.	0.4340	0.4052	3057.8	0.0003	0.0005	0.0005	0.0007	0.0007	0.0012
95°C Avg.	0.4338	0.4053	3061.1	0.0003	0.0007	0.0007	0.0009	0.0008	0.0013

Lumen maintenance life projection

Table 1: Report at each LM-80 Test Condition

Description of LED Light Source Tested (manufacturer, model, catalog number)		Test Condition 1 - 55°C Case Temp		Test Condition 2 - 85°C Case Temp		Test Condition 3 - 95°C Case Temp	
Sample size	25	Sample size	25	Sample size	25	Sample size	25
Number of failures	0	Number of failures	0	Number of failures	0	Number of failures	0
DUT drive current used in the test (mA)	60	DUT drive current used in the test (mA)	60	DUT drive current used in the test (mA)	60	DUT drive current used in the test (mA)	60
Test duration (hours)	6,000	Test duration (hours)	6,000	Test duration (hours)	6,000	Test duration (hours)	6,000
Test duration used for projection (hour to hour)	1,000 - 6,000	Test duration used for projection (hour to hour)	1,000 - 6,000	Test duration used for projection (hour to hour)	1,000 - 6,000	Test duration used for projection (hour to hour)	1,000 - 6,000
Tested case temperature (°C)	55	Tested case temperature (°C)	85	Tested case temperature (°C)	95	Tested case temperature (°C)	95
α	1.081E-05	α	1.244E-05	α	1.486E-05	α	1.486E-05
B	1.013	B	1.014	B	1.015	B	1.015
Calculated L70(6k) (hours)	34,000	Calculated L70(6k) (hours)	30,000	Calculated L70(6k) (hours)	25,000	Calculated L70(6k) (hours)	25,000
Reported L70(6k) (hours)	34,000	Reported L70(6k) (hours)	30,000	Reported L70(6k) (hours)	25,000	Reported L70(6k) (hours)	25,000

Revision History

Current version: **06.26.2013**

Issue No: DHE-0002068

Version: 6

Page	Subjects (major change in previous version)	Date of change
5	Change the P/N of the JU2024 series : order code & Luminous flux level	01.25.2013
5	Added New order code of White Series: Warm White 2700K&3500K Neutral White: 4000K&4500K Cool White: 5000K,5700K&6500K	02.18.2013
5	Modified the typical luminous flux of JU2024 series.	02.27.2013
21	Added Moisture Resistant Packaging	05.14.2013
24	Added LM-80 certified and test report	06.26.2013