

Specification No. JECXDE-0028

To Mouser Electronics

Product [Description: Ele	ectrical Double I	Layer Capacitor	
Custome	r Part Number:			
<u>Murata P</u>	art Number: D	MT334R2S474I	M3DTA0	
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Company Name			Mgr. Atsush	i Kawashima
Murata Man	nufacturing Co., I	Ltd	wgr. /ttodori	Trawasiiiia
	mance Power D		Eng. Kunio	Nomura
		<u> </u>	Ling. Raino	Nomara



1. Scope

These specifications are applicable for Electrical Double Layer Capacitor (EDLC) for consumer electronic equipments. For other markets and applications please contact your local Murata sales or engineering representative. This specification outlines detailed information for double cell EDLC for back up applications. For use under different conditions within the scope of these specifications, please consult a Murata sales or engineering representative.

2. Part Number Description

DMT [
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)
Number	N	ame	Code	9			Sp	ecification
			ex.					
(1)	Serie	s	DMT			& High reliperature:		type eg C~85 deg

(1)	Series	DMT	> Thin laminate & High reliability type > Operating temperature: -30deg C~85 deg C > Storage temperature: -40deg C~85 deg C > Rated voltage: 4.2V Use within the following periods of time at each operation temperature; ~60 degC,4.2V: 87,600hrs (10years) ~70 degC,4.2V: 43,800hrs (5years) ~85 degC,4.2V: 8,760hrs (1year)		
(2)	Dimensions	33	Code LW T: Thickness(mm) 33 L:21.0+/-0.5mm 3.5 +0.3/-0.3 T: Measured by 10mmΦplate with 0.9N. Details shown in section 5.		
(3)	Rated voltage	4R2	4.20V: Continuous loading voltage		
(4)	ESR	S	Code Initial ESR @ 1kHz (m ohm) @25degC S 130 (max150) mΩ		
(5)	Nominal Capacitance	474	Code Capacitance 474 470mF(47×10 ⁴ uF)		
(6)	Cap Tolerance	М	M:+/-20%(Standard)		
(7)	Terminal type	3D	Au plating: 3D Terminal pattern: Refer to mechanical drawing shown in section 5.		
(8)	Packaging	Т	T: Tray package Details shown in section 7.		
(9)	In-house specification	A0	Murata management code		

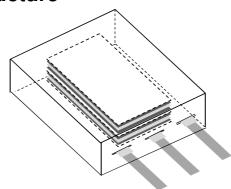


3. DMT series

Part Number	Rated Voltage	ESR @1kHz	Nominal Capacitanc	Dim	ensions(r	mm)	Leakage current
		@25deg C	e @25deg C	L	W	Т	Max @96hr
DMT334R2S474M3DTA0	4.2V	130 mohm (max 150 mohm)	470 mF +/-20%	21.0 +/-0.5	14.0 +/-0.5	3.5 +/-0.3	5uA

T: Measured by 10mmΦplate with 0.9N.

4. Product Structure



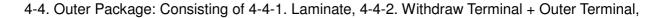
4-1. Electrolyte: Inside of 4-4-1.Laminate

4-2. Electrode: Consisting of 4-2-1. Al Foil and 4-2-2. Carbon

4-2-2. Carbon:

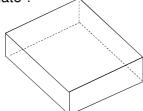


4-3. Separator:



4-4-1. Laminate:

4-2-1. Al Foil:



4-4-2. Withdraw Terminal + Outer Terminal :

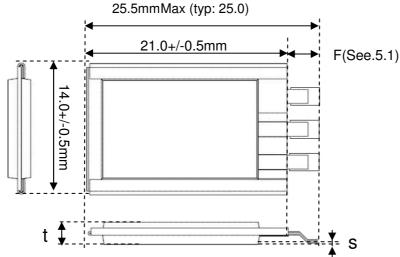


As for the temperature characteristics of ESR and capacitance, please refer to "8-8. Temperature characteristics".

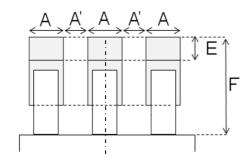


5. Mechanical Drawing

Part Number	Capacitance	t(mm)	s(mm)
DMT334R2S474M3DTA0	470mF	3.5 (typical)	Less than 0.2



5.1 Electrode size



A=1.7+/-0.2mm

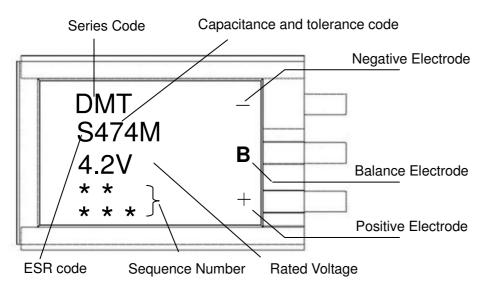
A'=1.8+/-0.5mm

E=0.9mm (typ)

F=4.5mmMax (typ: 4.0mm)

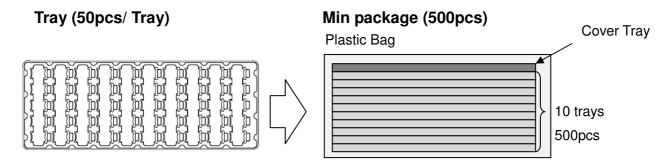
E: Length of soldering area

6. Marking

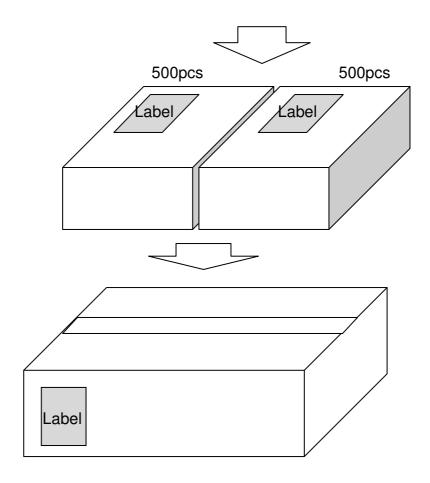




7. Packaging



Tray size(LxW): 320mm x 120mm



*Minimum Shipping Quantity: 500pcs



8. Performance

No	Item	Specification	Validation Method
1	Operating Temperature	-30degC ~ +85degC	
2	Storage Temperature	-40degC ~ +85degC	
3	Appearance	No external abnormality	Visual
4	Dimensions	Refer to section 5	Microscope, Vernier Caliper
5	Nominal Capacitance	Satisfy the following value. Code Capacitance 474 470mF+/-20%	Discharge method 1. Charge capacitor for 30min at rated peak voltage 4.2V. 2. Then discharge Voltage(V) Rated Voltage V1: 80% of rated peak voltage V2: 40% of rated peak voltage T1: Time with voltage V1 T2: Time with voltage V2 Discharge current: 100mA $C = \frac{ \times (T_2 - T_1) }{V_1 - V_2}$ 4.2 V 4.2 V A.2 V A.2 V A.3 Min at rated peak voltage R R
6	ESR	Code Initial ESR @ 1kHz (m Ohm) @25C S 130 (max150)	<impedance method=""> Measured at AC1kHz. Current: 10mA - 200mA</impedance>
7	Leakage current	Less than or equal to 5uA at 96hrs after charging	Temperature: 25+/-2degC



No	Item	Spec	ification	Validation Method
8	Temperature	Capacitance		
	characteristics	Temperature (deg C)	Capacitance change versus 25degC	Temperature setting value +/- 2degC. > Capacitance measured with discharge method specified in No 5.
		85 (Max temp.)	+/-20%	> ESR measured with AC 1kHz specified
		40(Ref.)	+/-20%	in No 6.
		25	- / 222/	
		0(Ref.)	+/-20%	
		-20(Ref.) -30 (Min temp.)	+/-20% +/-20%	
			17 20 70	
		ESR(@1kHz)		
		Temperature	ESR change relative to initial	
		(deg C)	value(@ 1kHz)	
		85(Max temp.)	+100% or less	
		70(Ref)	+100% or less	
		40(Ref)	+100% or less	
		25 0(Ref)	+200% or less	
		-20(Ref)	+400% or less	
		-30(Min temp.)	+600% or less	
9-1	Terminal strength1	No break or crack applying less than	on any terminal by 5N.	
9-2	Torminal atranath?	No brook or orool	can any terminal by	Hold the capacitor body and pull terminal.
9-2	Terminal strength2	applying less than	on any terminal by 1 1N.	
10	Colden wettebility	Min 750/ of towns	and plantunds about	Hold the capacitor body and pull terminal.
10	Solder wettability	Min 75% of termi be covered by nev	nal electrode should w solder.	Preprocessing condition: PCT105degC/Relative humidity 100%/ 1.22x10 ⁵ Pa for 4 hours Immersion depth (flux and solder): Up to 1.0~2.0mm from terminal head. Solder temperature: 245+/-3degC. Sn-3Ag-0.5Cu Solder immersion time: 2~3 sec Duration: 25+/-2.5mm/s
11	Solder heat resistance			Soldering iron: Wattage 70W (typical)
			Specification Satisfy initial value	Diameter of soldering tip: 0.8mm Exposed length: 3mm,
		·	Satisfy initial value	Solder type: Resin flux cored solder wire (nominal length 1.2mm)
			Satisfy initial value	Solder: Lead-free solder: Sn-3Ag-0.5Cu
		current	•	Test condition: Soldering tip temperature: 350+/-10degC
		@25degC	Satisfy initial value	Heating duration: 3.0+1/-0 sec Test method:
			No abnormality and No electrolyte	*Position the soldering iron pararell to the
			leakage.	test spot of terminal *Avoid contact of soldering tip with
				capacitor body.



No	Item	Spo	ecification	Validation Method	
12	Vibration tests	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value Satisfy initial value No external abnormality and No electrolyte leakage.	Test condition: Voltage:4.2+0/-0.1V Acceleration amplitude:10~150Hz 5.0G Sweep cycle: 20times/X, Y and Z direction Sweep Time: log 8minutes for each way Fix the capacitor on substrate by double-stick tape (Nitto Denko Corporation, No.5000NS) so that bibration stress will be applied to the inside of the capacitor package. No stress on the terminals	
13	Temperature cycle.	Items Capacitance ESR Leakage current Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value No abnormality and No electrolyte leakage.	Temperature Range: -40degC to +85degC (30 min/each) Test Cycles: 256 cycles *Without charging. Temperature Cycle	
14	Storage at High temperature.	Items Capacitance ESR Leakage current Thickness @25degC Thickness @85degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value Max 0.1mm thicker than initial thickness Max 0.3mm thicker than initial thickness No abnormality and No electrolyte leakage.	Temperature: 85+0/-3degC Duration: 1000hrs+3/0hrs *Without charging * Measure characteristics at 25degC. *Keep device for 2hrs or more at 25degC before measuring.	
15	Storage at High humidity.	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value Max 0.1mm thicker than initial thickness No abnormality and No electrolyte leakage.	Temperature: 40+0/-3degC Humidity: 90-95% Duration: 240+12/-0 hrs. *Without charging *Characteristics are measured at 25degC. * Keep device for 2hrs or more at 25degC before measuring.	



No	Item		Specification	Validation Method
16	Storage at cold temperatures	Items	Specification	Temperature: -40+3/-0degC
	, , , , , , , , , , , , , , , , , , ,	Capacitance	Satisfy initial value	Duration: 1000+3/-0hrs
		ESR	Satisfy initial value	*Without charging *Measure characteristics at 25degC.
		Leakage current	Satisfy initial value	*Keep device for 2hrs or more at 25degC before measuring.
		Thickness @25degC	Satisfy initial value	
		Appearance	No abnormality and No electrolyte leakage.	
17	High temperature			
' '	loading	Items	Specification	Voltage: DC 4.2 +0/-0.1 V
	.ouug	Capacitance	-40% of initial value	Temperature: 85+/-2degC Duration: 1000+48hrs/-0hrs
		ESR	+50% of initial value	Charge and discharge current:500mA max
		Leakage current	Satisfy initial value	*Measure characteristics at 25degC.
		Thickness @25degC	Max1.0mm thicker than initial thickness.	*Keep device for 2hrs or more at 25degC before measuring.
		Appearance	No abnormality and No electrolyte leakage.	
18	High humidity		•	Voltage: DC 4.2 +0/-0.1 V
'0	loading	Items	Specification	Temperature: 40+0/-3degC
	J	Capacitance	-20% of initial value	Humidity: 90-95% Duration:500+/-12hrs
		ESR	+20% of initial value	*Measure characteristics at 25degC. *Keep device for 2hrs or more at 25degC
		Leakage current	Satisfy initial value	before measuring.
		Thickness @25degC	Max 0.1mm thicker than initial	
		Appearance	thickness No abnormality and	
		7 Appoulation	No electrolyte leakage.	
19	Charge-Discharge		<u> </u>	Charge voltage: 4.2 +0/-0.1V
. •	Cycle Test	Items	Specification	Temp.: 40 +/-2 degC
		Capacitance	-30% of initial value	Current: 5.0+0/-0.1A
		ESR	+40% of initial	Cycle number: 50000
		11	value	5.5V keep b sec
		Leakage current	Satisfy initial value	Vcap OV Charge Discharge keep 5 sec
		Thickness	Max 0.1mm thicker	V0 •
		@25degC	than initial	0A 5A 0A
			thickness.	-5A
		Appearance	No abnormality and No electrolyte	1 cycle
			leakage.	

9. Safety Test Specification

No	Item	Specification	Validation Method
1	Puncture	No smoke, ignition or rupture	Preprocessing: Charge up to rated peak voltage at 25degC. Fully penetrate the center of capacitor by a 2.5\psi needle. Temperature: 85degC
2	Compression	No smoke, ignition or rupture	Preprocessing: 1. Charge device to rated peak voltage at 25degC. 2. Press the center of the capacitor with 10φ round bar and bend it at 90 degrees.(X and Y directions, Both sides) at 85+/-2deg C.
3	External Short Circuit	No leakage, smoke, ignition or rupture	Preprocessing: Charge up device to rated peak voltage at 25degC Connect plus and minus terminals by external resistance of 80+/- 20mohm. Temperature: 85degC.
4	Heating	No smoke, no ignition.	Preprocessing: Charge up to peak rated voltage at 25degC. Allow capacitor to sit at 150degC for 3 hours
5	Static Electricity Test (ESD)	No leakage, smoke, ignition or rupture	<hbm>C=150pF, R=150ohm, 1kV, 10 times Test Object: balance terminal, plus terminal, upper and under sides of package Temperature: 25degC</hbm>

10. Quality Assurance

- (1) Murata's responsibility for the quality of this product shall be limited to the specifications and usage as stated in this document.
- (2) The customer should evaluate and decide on the right type of assembly process and operating conditions/environment for this product.
- (3) Please keep device in sealed plastic package before use.

11. CAUTION A

11.1 Limitation of Usage

This product is designed for standard consumer applications. For the following high reliability applications, please contact Murata beforehand to discuss limitations and restrictions. Wrongful use of this product could lead to malfunction and harm to human life or property.

- (1) Aviation machinery (2) Space machinery (3) Undersea machinery
- (4)Power plant control equipment (5)Transportation equipment (car, train, ship...etc.,)
- (6) Signal machinery for traffic (7) Disaster prevention/crime prevention machinery
- (8) Other equivalent machinery

Please do not use this product for any applications related to the followings.

(1)Military equipment (2) Medical Equipment

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Specification of Electrical Double Layer Capacitor

11.2 STORAGE CONDITIONS

11.2.1 Storage condition without opening outer package.

30degC 60%RH for 1 year (Before opening outer package) This product cannot be baked.

11.2.2 Storage conditions after opening outer package.

- (1) Term of warranty of this device is 3 months after opening sealed package.
- (2)Storage environment

Please keep device under the following conditions in sealed package.

Temperature: 5-35 deg C and

Humidity: no more than 70%RH. No condensation.

Avoid any acidic or alkaline environment.

Avoid excessive external force on this device while in storage.

- (3)Please keep device in sealed plastic package before use
- (4)Please do not apply any heat treatment before use.

11.3. CAUTION BEFORE USAGE

(1)Rated voltage

This device must be used within rated voltage. In case over voltage, electrolyte leakage or swelling may occur.

This device has two individual cells connected electrically in series. Please make sure that voltage is less than 2.1V per cell for constant load.

(2)Balance control

When connecting 2 or more capacitors in series (This device itself consists of two individual capacitors connected electrically in series.), please make sure to control voltage balance of each capacitor for the following two purposes;

- To prevent overvoltage: Prevent excessive voltage from being applied to any capacitor
- To prevent shortening of the life time: By making capacitor voltage equal, variation in the rate of degradation can be controlled. It allows long-term use of capacitors.

<Recommended balance condition>

	Discharge Frequency of capacitor				
	under 10 times	10-100times	100 times or more		
2.0V and over /cell	100kΩ or less	47kΩ or less	4.7kΩ or less		
Under 2.0V/cell	100kΩ or less	100kΩ or less	10kΩ or less		

Supposed condition: Temperature is always under 70degC. Within five years If using capacitor always at over 70degC, please consult a Murata representative.

(3)Applicable wave form

Fig 1. Permitted loading.

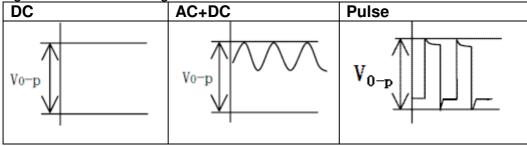
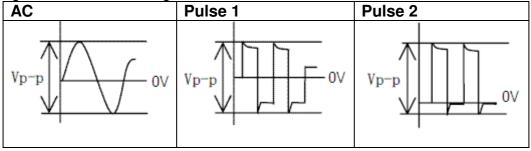


Fig 2. Restricted loading.



<Polarity>

This device has polarity. Please do not reverse polarity when in use.

Reverse polarity may damage electrolyte or the electrode inside.

Please verify the orientation of the capacitor before use in accordance with the Markings of polarity on the products.

(4)Self heating temperature

The product temperature should not exceed 70degC, including any self heating due to high currents and ESR (ohmic losses). When measuring temperature, a ϕ 0.1mm type K thermocouple of low heat capacity is recommended. Self heating temperature should be measured under no radiation heat from tabs and wind-free condition. Excessive heating may decrease the reliability of the product or damage it irreversibly.

- (5) If a capacitor body contacts with other part or circuit, it may cause leakage failure.
- (6) This device cannot be used under any acidic or alkaline environment.
- (7) This device uses a relatively low vapor pressure liquid electrolyte. At high altitudes (low external pressure), internal resistance or other performance may be decreased. If you would like to use this product at high altitude continuously, please consult a Murata representative first.

11.4. CAUTION for Soldering and Assembling

- (1)Reflow and flow soldering cannot be used because a capacitor body temperature will rise beyond maximum allowable temperature. Please use other mounting methods. These may include hand soldering, connector mounting, etc.
- (2)Please do not apply excessive force to the capacitor during insertion as well as after soldering. The excessive force may result in damage to electrode terminals and/or degradation of electrical performance.

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Land pattern

Product

Package

Specification of Electrical Double Layer Capacitor

(3)Hand Soldering

Please solder under following conditions.

Soldering iron temperature at 350 deg C +/-10 deg C

Solder Iron wattage: 70W or less

Soldering time: 3~4 sec per one terminal

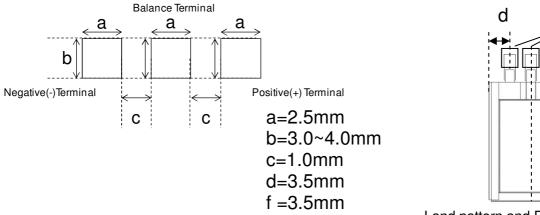
Allowable soldering frequencies: 3 times /device.

Please do not touch laminate package directly by solder iron.

In order to ensure the connectivity, please apply preparatory solder on the land.

When soldering, please apply flux or flux solder, heating the preparatory solder.

(4)Please refer to figure below for designing land pattern.



Land pattern and Product package

(5)Please do not wash the device after soldering.

11.5. Resin Coating

If coating/molding the device with resin, there is a risk that some resins may erode metal, or cure-stress of resin may distort terminal or package shape. So please pay careful attention in selecting resin. Prior to use, please make the reliability evaluation with the device mounted in your application set.

11.6. Disassembly

This device uses a volatile organic electrolyte. Please do not disassemble it.

11.7. Disposal

This device should be disposed of as industrial waste in accordance with local laws and regulations. Never throw this device into fire.

11.8. Response to IATA Dangerous Goods Regulations

According to 54th Edition of IATA Dangerous Goods Regulations effective from January 1, 2013, Electrical Double Layer Capacitor (ELDC) with an energy storage capacity greater than 0.3Wh is treated as dangerous goods and introduced as UN3499 in Class 9.

However, an energy storage capacity of each Murata's EDLCs is not greater than 0.3Wh. Therefore, Murata's EDLCs are not covered by this regulation.



12. Proposal

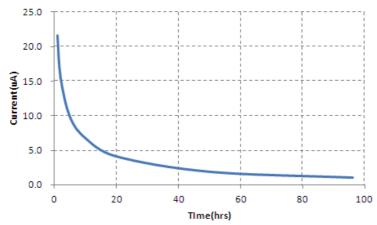
- (1) When you use, please evaluate in a state mounted by your product.
- (2) Please do not use this product other than the mentioned contents of this specification.
- (3) Please return us a copy after sealing with your company receipt stamp in this specification.
- (4) We think that it is not appropriate to mention a contract matter about the business in specifications, a drawing and other technical documentations.
- (5) This document specifies technical and quality specifications. No warranties or liabilities are implied implicitly or explicitly in this document. These matters should be handled elsewhere.



13. Performance Data

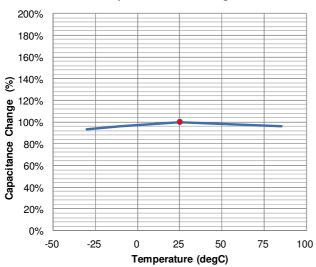
13.1. Leakage current (Typical)

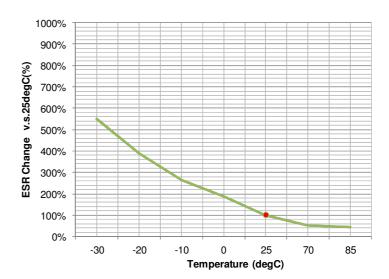
Shows how leakage current decays with time as below.



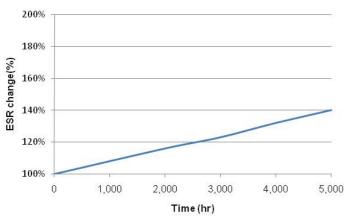
13.2. Temperature performance

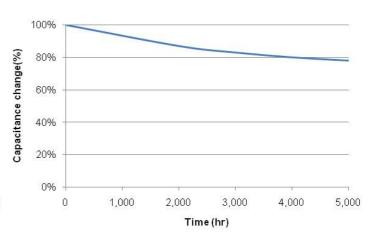
Reference temperature: 25degC





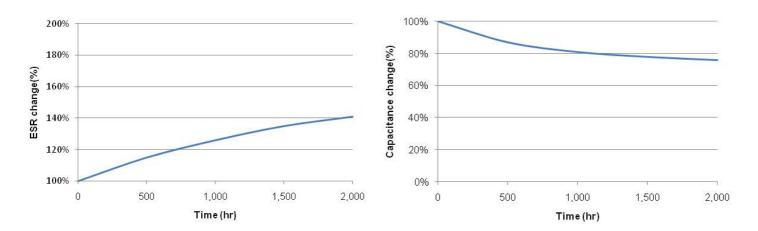
13.3. High temperature load test (Typical)





High temperature test 1: apply 70degC/4.2V





High temperature test 2: apply 85 degC/4.2V