

**MODEL NO. : TM35KBH07****ISSUED DATE: 2011-04-11****VERSION : Ver 1.0**

- ☒ Preliminary Product Specification
☐ Final Product Specification

Customer : _____

Approved by	Notes

SHANGHAI TIANMA Confirmed :

Prepared by	Checked by	Approved by

This technical specification is subjected to change without notice



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1 General Specifications

Feature		Spec
Display Spec.	Size	3.5inch
	Resolution	320(RGB) X 240
	Interface	RGB/CCIR656/601
	Color Depth	16.7M dithering
	Technology type	a-si TFT
	Dot pitch (mm)	0.073 x 0.219
	Pixel Configuration	R.G.B. Vertical Stripe
	Display Mode	TM with Normally White
	Surface Treatment(Up Polarizer)	Clear type
	Viewing Direction	12 o'clock
	Gray Scale Inversion Direction	6 o'clock
Mechanical Characteristics	DIM. LCM (W x H x D) (mm)	76.90 x 63.90 x 4.00
	With /Without TSP	With TSP
	LED Numbers	6 LEDs Serial
Electronic	Driver IC	NT39016D

Note 1: Viewing direction for best image quality is different from TFT definition; there is a 180 degree shift.

Note 2 : Requirements on Environmental Protection: Q/S0002

Note 3 : LCM weight tolerance : +/- 5%



2 Touch panel Specifications

Feature		Spec
General Specifications	TP Size	3.5inch
	Type	Projective capacitive multi-touch
	View area	71.08mm x 53.56mm
	Active area	71.08mm x 53.56mm
	Interface	IIC,UART
	Surface hardness	>5H
	Hitting life	≥ 100 000 000 times
Optical Characteristics	Transparency	>85%
	Haze	≤5%
Environmental Characteristics	Operation	-20℃ ~ +70℃
	Storage	-30℃ ~ +80℃
Electrical Characteristics	Working voltage	2.7V~5V
	Resolution	320*240
TP driver IC		CY8CTMG110



3 Input/Output Terminals

3.1 TFT LCD Panel

Recommend connector: Kyocera elco: 6240 serials

No	Symbol	I/O	Description	Remark
1,2	LED_Cathode	I	LED_Cathode	
3,4	LED_Anode	I	LED_Anode	
5	NC	-	No Connect	
6	RESET	I	Reset	
7	NC	-	No Connect	
8	NC	I	No Connect	
9	NC	I	No Connect	
10	NC	I	No Connect	
11	NC	I	No Connect	
12	D00	I	Data 00	Note 3-1
13	D01	I	Data 01	Note 3-1
14	D02	I	Data 02	Note 3-1
15	D03	I	Data 03	Note 3-1
16	D04	I	Data 04	Note 3-1
17	D05	I	Data 05	Note 3-1
18	D06	I	Data 06	Note 3-1
19	D07	I	Data 07	Note 3-1
20	D08	I	Data 08	Note 3-1
21	D09	I	Data 09	Note 3-1
22	D10	I	Data 10	Note 3-1
23	D11	I	Data 11	Note 3-1
24	D12	I	Data 12	Note 3-1
25	D13	I	Data 13	Note 3-1
26	D14	I	Data 14	Note 3-1
27	D15	I	Data 15	Note 3-1
28	D16	I	Data 16	Note 3-1
29	D17	I	Data 17	Note 3-1
30	D18	I	Data 18	Note 3-1
31	D19	I	Data 19	Note 3-1
32	D20	I	Data 20	Note 3-1
33	D21	I	Data 21	Note 3-1
34	D22	I	Data 22	Note 3-1
35	D23	I	Data 23	Note 3-1
36	HSYNC	I	Horizontal Synchronous Signal	
37	VSYNC	I	Vertical Synchronous Signal	
38	CLK	I	Data Clock	
39	NC	-	No Connect	
40	NC	-	No Connect	
41	VDD	P	power supply	
42	VDD	P	power supply	
43	SPENA	I	Serial port data enable signal	
44	NC	-	No Connect	
45	NC	-	No Connect	

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46	NC	-	No Connect	
47	NC	-	No Connect	
48	NC	-	No Connect	
49	SPCK	I	SPI Serial Clock	
50	SPDA	I/O	SPI Serial Data Input/output	
51	NC	-	No Connect	
52	DEN	I	Data enabling signal	
53	GND	P	Ground	
54	GND	P	Ground	

I: input O: output P: power

Note 3-1:

Mode	D(23:16)	D(15:8)	D(7:0)	HSYNC	VSYNC	DEN
CCIR 656	D(23:16)	GND	GND	NC	NC	NC
CCIR 601	D(23:16)	GND	GND	HSYNC	VSYNC	NC
8 Bit RGB	D(23:16)	GND	GND	HSYNC	VSYNC	NC for HV mode DEN for DEN mode
24 Bit RGB	R(7:0)	G(7:0)	B(7:0)	HSYNC	VSYNC	NC for HV mode DEN for DEN mode

3.2 Touch panel pin description

No	symbol	Description
1	VCC	VCC
2	GND	GND
3	INT	interrupt
4	SCL	IIC clock
5	SDA	IIC data
6	TX	UART transmission

4. Absolute Maximum Ratings

GND=0V, Ta = 25°C

Item	Symbol	Min	Max	Unit	Remark
Power Supply Voltage	VDDIO, VCI	-0.3	5.0	V	
Logic Input Signal Voltage	R0~R5, B0~B5, G0~G5, RESB, SDI, CSB, SCK, HSYNC VSYN, DOTCLK, DEN	-0.3	VDDIO+0.3	V	
Back Light Forward Current	I _{LED}	--	25	mA	For each LED
Operating Temperature	T _{OPR}	-20	70	°C	
Storage Temperature	T _{STG}	-30	80	°C	

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5 Electrical Characteristics

5.1) Driving TFT LCD Panel

GND=0V, Ta=25°C

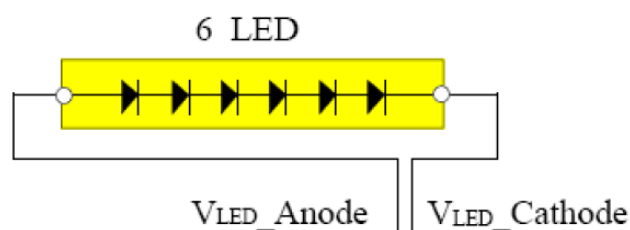
Item		Symbol	Min	Typ	Max	Unit	Remark
Logic I/O power supply		VDDIO	3.0	3.3	3.6	V	
Analog power supply		VCI	3.0	3.3	3.6	V	
Input Signal Voltage	Low Level	V _{IL}	0	--	0.2xVDDIO	V	D00~D23, RESET ,DEN SPENA, SPCK, SPDA HSYNC, VSYNC ,CLK
	High Level	V _{IH}	0.8xVDDIO	--	VDDIO	V	
(Panel+ LSI) Power Consumption		Black Mode (60Hz)	--	35	50	mW	
		Standby Mode	--	0.1	0.15	mW	

5.2) Driving Backlight

Ta=25°C

Item	Symbol	Min	Typ	Max	Unit	Remark
Forward Current	I _F	--	20	25	mA	For each LED
Forward Voltage	V _F	16.8	19.2	21.6	V	
Power Consumption	W _{BL}	--	384	--	mW	Note1,2,3
Operating Life Time	--	10000	(20000)			

Note 1: The figure below shows the connection of backlight LED.



Note 2: One LED : I_F =20 mA, V_F =3.2V

Note 3: If is defined for one channel LED.

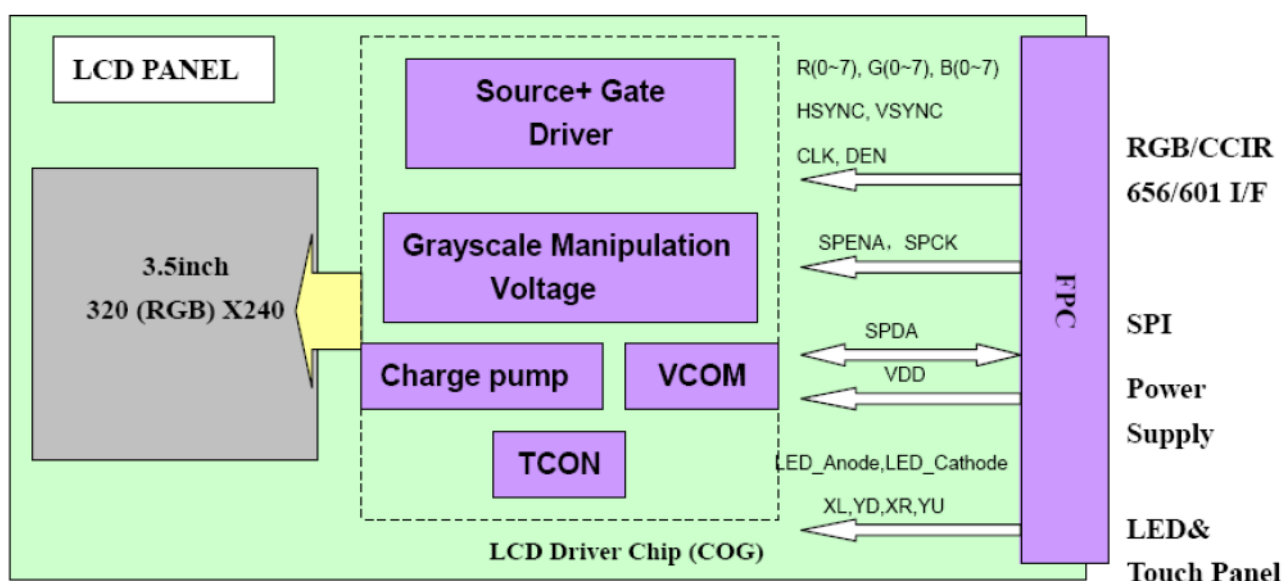
Optical performance should be evaluated at Ta=25°C only.

If LED is driven by high current, high ambient temperature & humidity condition, the life time of LED will be reduced.

Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



5.3) Block Diagram



6. Module Timing Chart

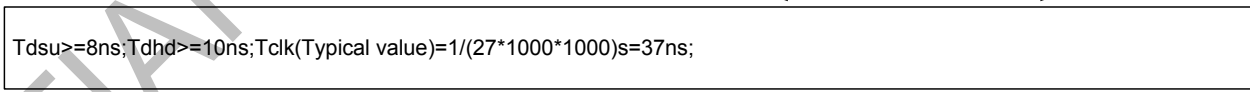
6.1) Timing Parameter

(VCC=3.3V GND =0V, Ta=25°C)

Parameter	Symbol	Min	Typ	Max	Unit	Condition
CLK Clock Time	T_{clk}	33.3	--	--	ns	
CLK Pulse Duty	T_{chw}	40	50	60	%	T_{clk}
HSYNC to CLK	T_{hc}	--	--	1	CLK	--
HSYNC Width	T_{hwh}	1	--	--	CLK	--
VSYNC Width	T_{vwh}	1	--	--	ns	--
HSYNC Period Time	T_h	60	63.56	67	ns	--
VSYNC Set-up Time	T_{vst}	8	--	--	ns	--
VSYNC Hold Time	T_{vhd}	10	--	--	ns	--
HSYNC Setup Time	T_{hst}	8	--	--	ns	--
HSYNC Hold Time	T_{hhd}	10	--	--	ns	--
Data Set-up Time	T_{dsu}	8	--	--	ns	D00~D23 to CLK
Data Hold Time	T_{dhd}	10	--	--	ns	D00~D23 to CLK
DEN Set up Time	T_{esu}	12	--	--	ns	DEN to CLK

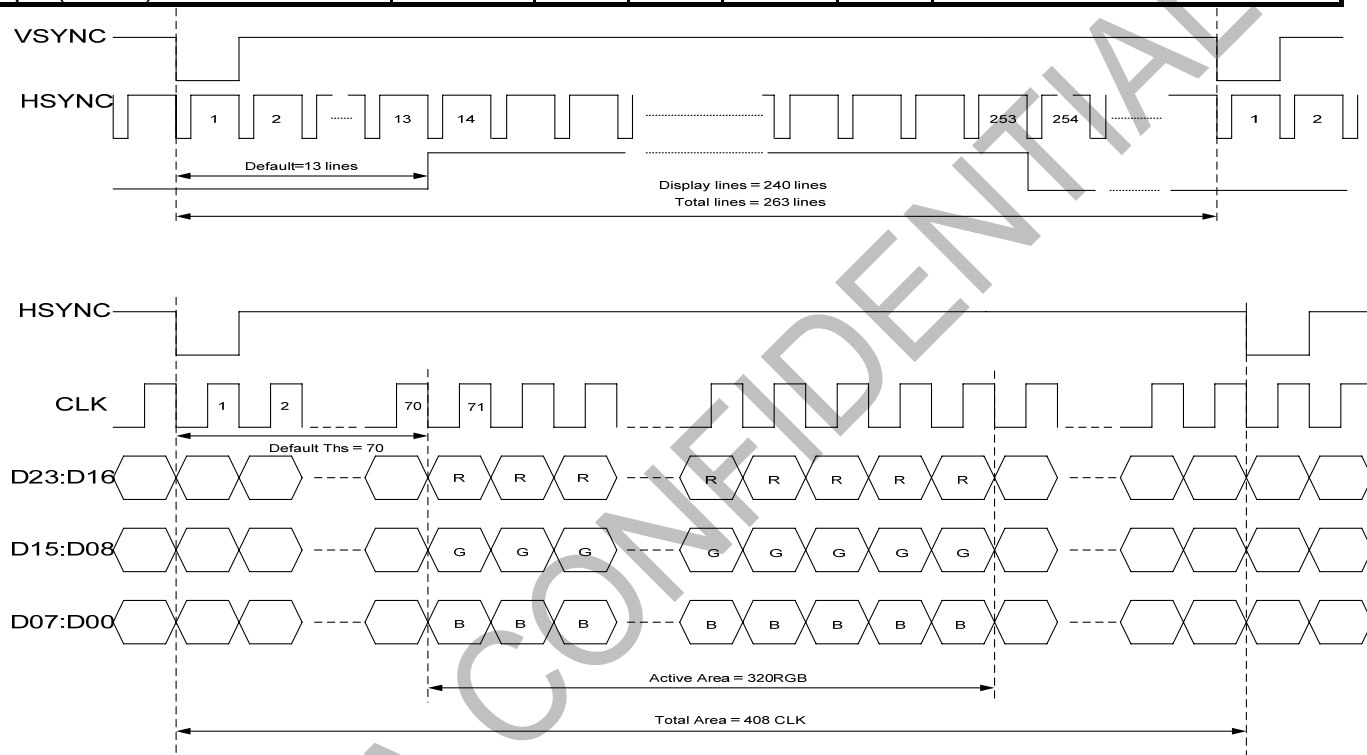
Note:

Each CLK Frequency of 24 Bit RGB Mode, 8 Bit RGB Mode, CCIR601 and CCIR656 are different.

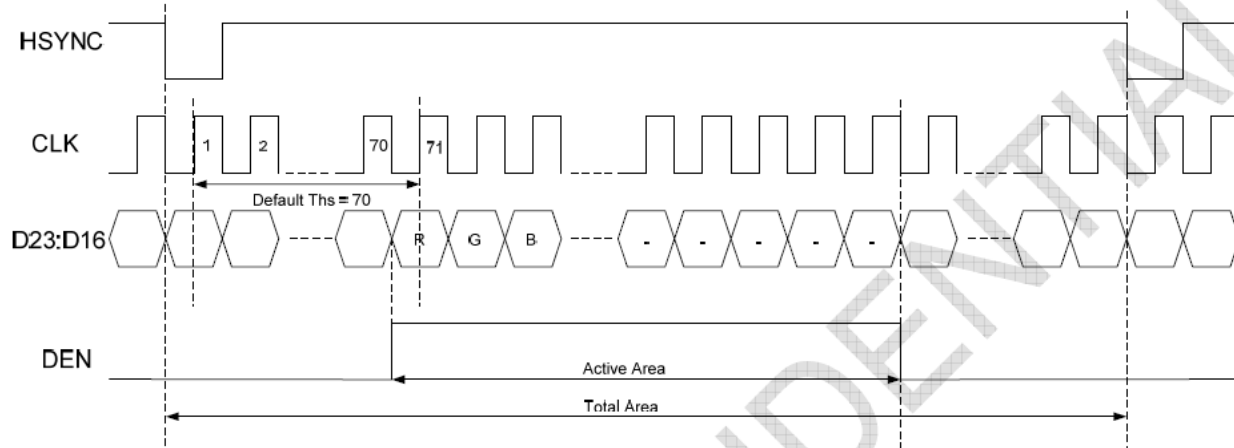


**6.2) 24 Bit RGB Mode for 320RGB x 240**

Parameter	Symbol	Min	Typ	Max	Unit	Condition
CLK Frequency	F_{clk}	6.1	6.4	8.0	MHz	$VCC=3.0V\sim 3.6V$
CLK Cycle Time	T_{clk}	125	156	164	ns	
CLK Pulse Duty	T_{cwh}	40	50	60	%	
Time that HSYNC to 1 st data input(NTSC)	T_{hs}	40	70	255	CLK	DDLY =70, Offset = 0 (fixed)

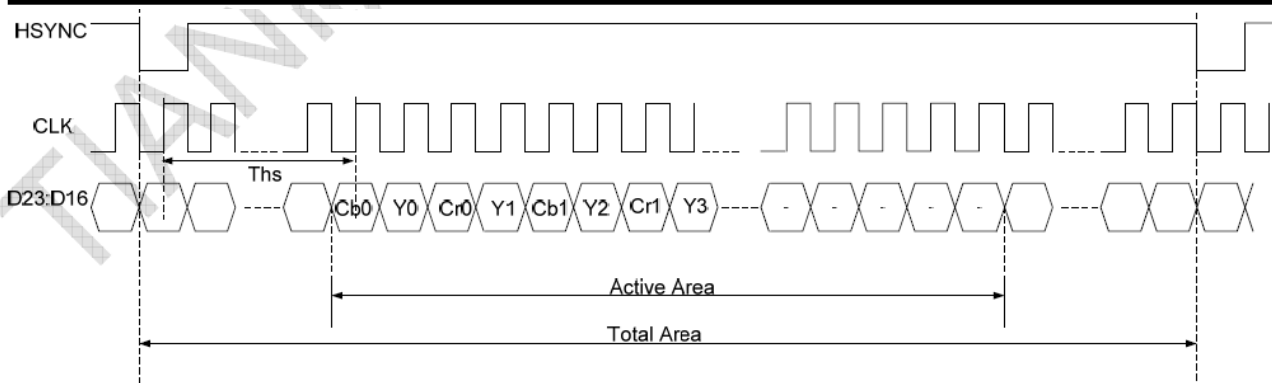
**6.3) 8 Bit RGB Mode for 320RGB x 240**

Parameter	Symbol	Min	Typ	Max	Unit	Condition
CLK Frequency	F_{clk}	--	27	30	MHz	$VCC=3.0\sim 3.6V$
CLK Cycle Time	T_{clk}	--	37	--	ns	
Time that HSYNC to 1'st data input(NTSC)	T_{hs}	35	70	255	CLK	DDLY = 70, Offset = 0 (fixed)



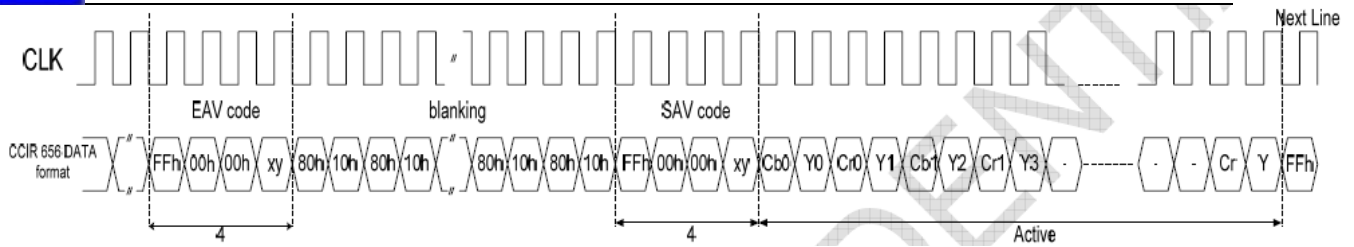
6.4) CCIR601

Parameter	Symbol	Min	Typ	Max	Unit	Condition
CLK Frequency	F_{clk}	--	24.54/ 27	30	MHz	VCC=3.0V~3.6V
CLK Cycle Time	T_{clk}	--	40/37	--	ns	
Time From HSYNC to 1 st data input(PAL)	T_{hs}	128	264	--	CLK	DDLY = 136, Offset = 128 (fixed)
Time From HSYNC to 1 st data input(NTSC)	T_{hs}	128	244	--	CLK	DDLY = 116, Offset = 128 (fixed)



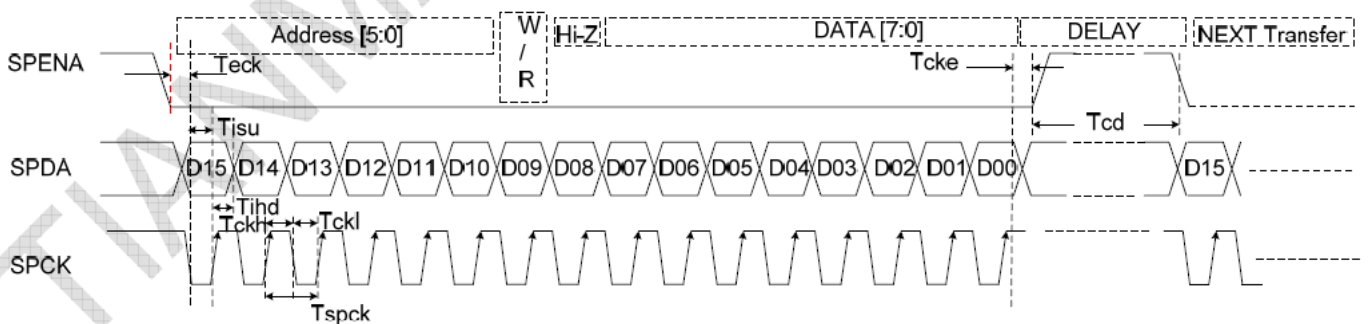
6.5) CCIR656

Parameter	Symbol	Min	Typ	Max	Unit	Condition
CLK Frequency	F_{clk}	--	27	30	MHz	VCC=3.0V~3.6V
CLK Cycle Time	T_{clk}	--	37	--	ns	
Time that EVA to 1'st data input(PAL)	T_{hs}	128	288	--	CLK	DDLY = 152, Offset = 128 (fixed)
Time that EVA to 1'st data input(NTSC)	T_{hs}	128	276	--	CLK	DDLY = 140, Offset = 128 (fixed)



6.6) 3-Wire Serial Communication AC Timing

Parameter	Symbol	Min	Typ	Max	Unit	Remark
Serial Clock	T_{SPCK}	320	--	--	ns	
SPCK Pulse Duty	T_{scdut}	40	50	60	%	
Serial Data Setup Time	T_{isu}	120	--	--	ns	
Serial Data Hold Time	T_{ihd}	120	--	--	ns	
Serial Clock High/Low	T_{ckh}/T_{ckl}	120	--	--	ns	
Chip Select Distinguish	T_{cd}	1	--	--	us	
SPENB input setup time	T_{eck}	150	--	--	ns	
SPENB input hold time	T_{cke}	150	--	--	ns	



Note: DDLY Description

R04: Source Timing Delay Control Register

Bit	Name	Initial	Description
Bit [7:0]	DDLY[7:0]	46h	Select the HSD signal to 1'st input data delay timing Under CCIR601 mode, $T_{hs} = DDLY[7:0] + 128$, (Unit = CLKIN) Under CCIR656 mode, $T_{hs} = DDLY[7:0] + 136$, (Unit = CLKIN) Under RGB 8/24 bit mode, $T_{hs} = DDLY[7:0]$, (Unit = CLKIN) The register value will be update to the different mode,such as 24RGB,8RGB,CCIR mode. Read the section of "24RGB,8RGB,CCIR mode" for the detail.



3-Wire Command Format:

Bit	Description
D15-D10	Register Address [5:0].
D9	W/R control bit. "1" for Write; "0" for Read
D8	Hi-Z bit during read mode. Any data within this bit will be ignored during write mode
D7-D0	Data for the W/R operation to the address issued by Address phase

3-Wire Writer Format:

MSB																LSB	
D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0		
Register Address [5:0]						1	X	DATA (Issue by external controller)									

3-Wire Read Format:

MSB																LSB	
D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0		
Register Address [5:0]						0	Hi-Z	DATA (Issue by NT39016)									

6.7) 3-Wire Control Registers List

3-Wire Registers		Register Description			
D[15:10]	Name	Init	R/W	Function Description	
000000b	R00	07h	R/W	System control register	
000001b	R01	00h	R/W	Timing controller function register	
000010b	R02	03h	R/W	Operation control register	
000011b	R03	CCh	R/W	Input data Format control register	
000100b	R04	46h	R/W	Source timing delay control register	
000101b	R05	0Dh	R/W	Gate timing delay control register	
000110b	R06	00h	R/W	Reserved	
000111b	R07	00h	R/W	Internal function control register	
001000b	R08	08h	R/W	RGB contrast control register	
001001b	R09	40h	R/W	RGB brightness control register	
001010b	R0A	88h	R/W	Hue/Saturation control register	
001011b	R0B	88h	R/W	R/B sub-contrast control register	
001100b	R0C	20h	R/W	R sub-brightness control register	
001101b	R0D	20h	R/W	B sub-brightness control register	
001110b	R0E	68h	R/W	VCOMDC level control register	
001111b	R0F	24h	R/W	VGL/VGH VOCMAC level control register	
010000b	R10	04h	R/W	VGAM2 level control register	
010001b	R11	24h	R/W	VGAM3/4 level control register	
010010b	R12	24h	R/W	VGAM5/6 level control register	



011110b	R1E	00h	R/W	VCOMDC Trim function control register
100000b	R20	00h	R/W	Wide and narrow display mode control register

Note :

R03: c4h:CCIR656 Mode

c2h:CCIR601 Mode

c8h:8 bit RGB Mode(HV Mode)

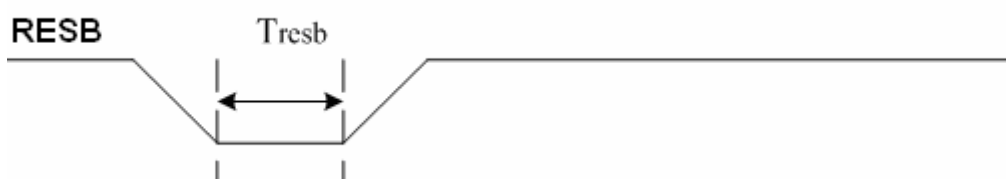
c9h:8 bit RGB Mode(DEN Mode)

cch(default):24 bit RGB Mode (HV mode)

cdh:24 bit RGB Mode (DEN mode)

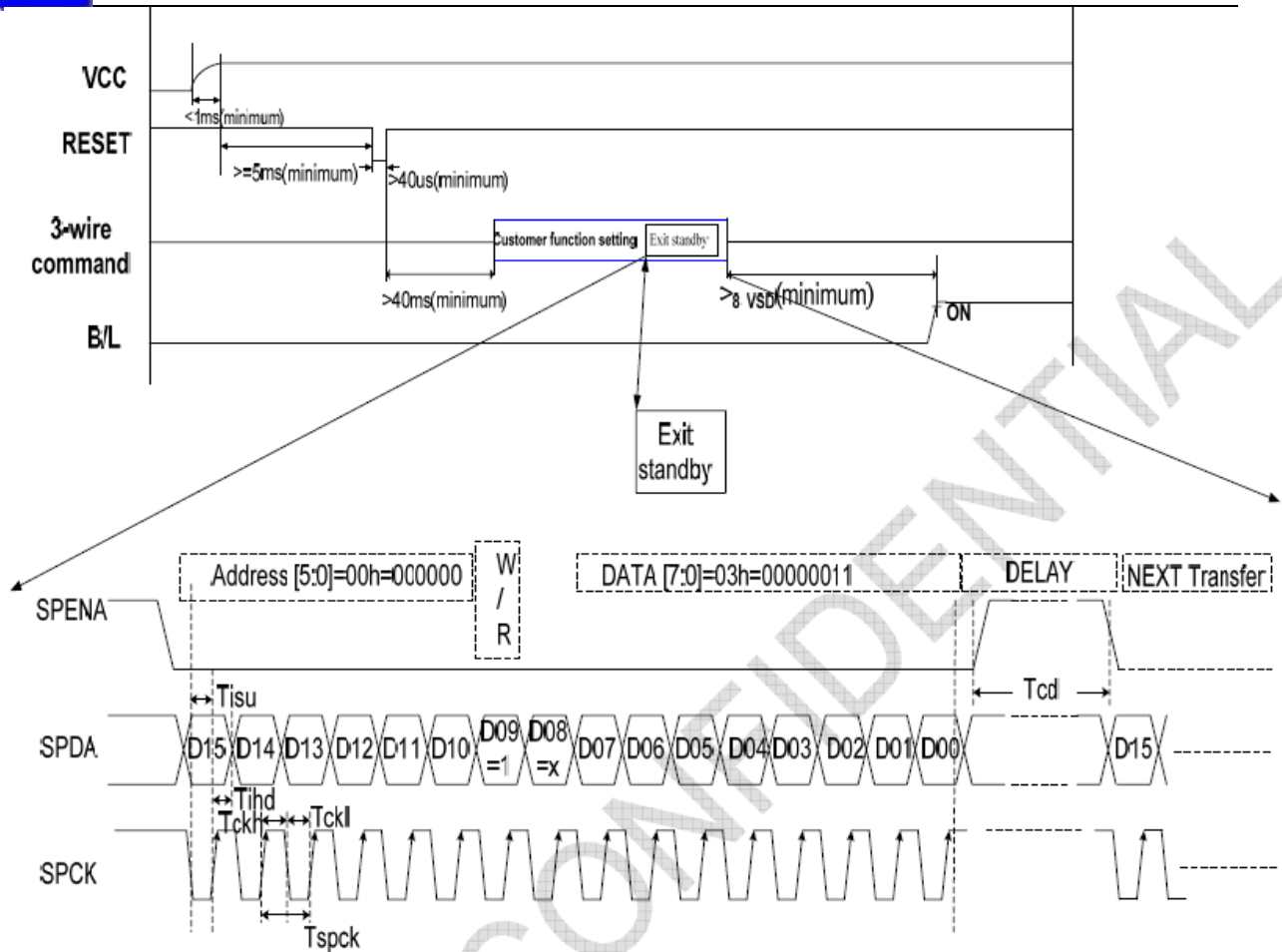
R0F: A4h(default):VGH=15V,VGL=-10V. 24h(recommend): VGH=15V,VGL=-7V.

6.8) Reset Timing



Parameter	Min	Typ	Max	Unit	Conditions
T_{resb}	40	-----	---	us	VCI = 3.3V

6.9) Power On Sequence



Note

1. Please exit to Standby Mode through 3-wire command, detail sequence that exit to Standby Mode

under power on mode presentation as below.

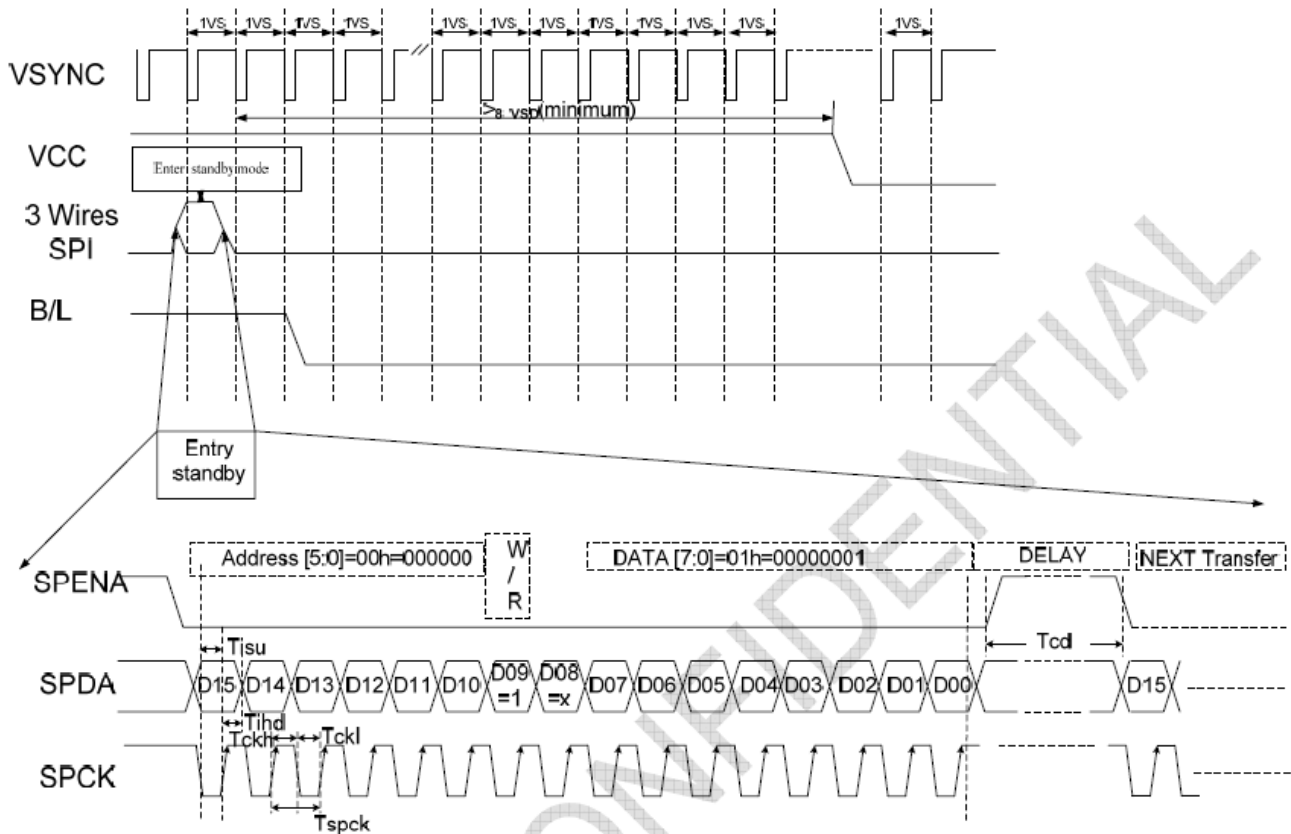
2.Exit to standby mode, you can write data "0x03" to register "R00", D09=1 for writing data to register. D09=0 for reading data from register.

Under SPI write mode, D08=X, and 'X' means don't care D08='1' or '0'.

Parameter	Symbol	Min	Typ	Max	Unit	Remarks
Serial Clock	Tspck	320	-	-	ns	
SPCK Pulse Duty	Tscdut	40	50	60	%	
Serial Data Setup Time	Tisu	120	-	-	ns	
Serial Data Hold Time	Tihd	120	-	-	ns	
Serial Clock High/Low	Tssw	120	-	-	ns	Tckh or Tckl
Chip Select Distinguish	Tcd	1	-	-	us	



6.10) Power off Sequence



Note

1. 1VS=1VSYNC. Please entry Standby Mode through 3-wire command, detail sequence which enter

Standby Mode under power off mode presentation as below.

2. Enter to standby mode, you can write data "0x01" to register "R00", D09=1 for writing data to register. D09=0 for reading data from register.

Under SPI write mode, D08=X, and 'X' means don't care D08='1' or '0'.

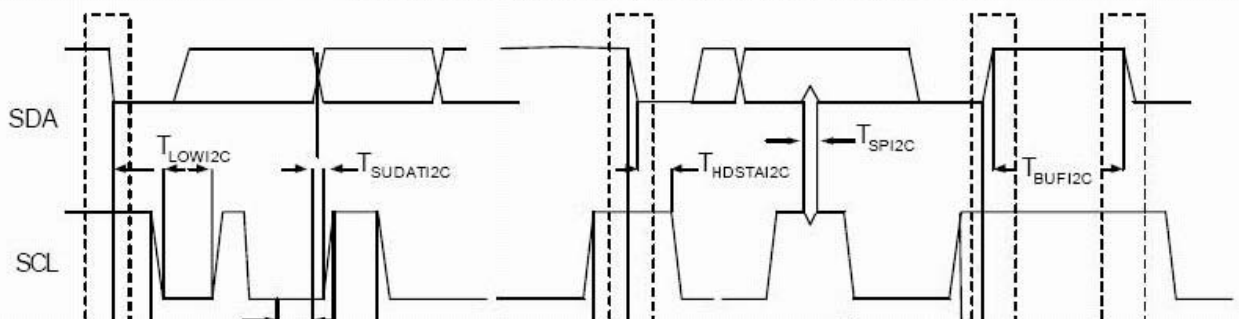
Parameter	Symbol	Min	Typ	Max	Unit	Remarks
Serial clock	Tspck	320	-	-	ns	
SPCK pulse duty	Tscdut	40	50	60	%	
Serial data setup time	Tisu	120	-	-	ns	
Serial data hold time	Tihd	120	-	-	ns	
Serial clock high/low	Tssw	120	-	-	ns	Tckh or Tckl
Chip select distinguish	Tcd	1	-	-	us	



7 TP timing chart

Symbol	Description	Standard Mode		Fast Mode		Units
		Min	Max	Min	Max	
F_{SCL2C}	SCL Clock Frequency	0	100	–	–	KHz
$T_{HDSTA12C}$	Hold Time (repeated) START Condition. After this period, the first clock pulse is generated.	4.0	–	–	–	μ s
T_{LOW12C}	LOW Period of the SCL Clock	4.7	–	–	–	μ s
$T_{HIGH12C}$	HIGH Period of the SCL Clock	4.0	–	–	–	μ s
$T_{SUSTA12C}$	Setup Time for a Repeated START Condition	4.7	–	–	–	μ s
$T_{HDDAT12C}$	Data Hold Time	0	–	–	–	μ s
$T_{SUDAT12C}$	Data Setup Time	250	–	–	–	ns
$T_{SUSTOI2C}$	Setup Time for STOP Condition	4.0	–	–	–	μ s
T_{BUFI2C}	Bus Free Time Between a STOP and START Condition	4.7	–	–	–	μ s
T_{SPI2C}	Pulse Width of Spikes are Suppressed by the Input Filter.	–	–	–	–	ns

Definition for Timing for Fast/Standard Mode on the I²C Bus





8 Optical Characteristics

8.1 Optical Specification

Ta=25℃

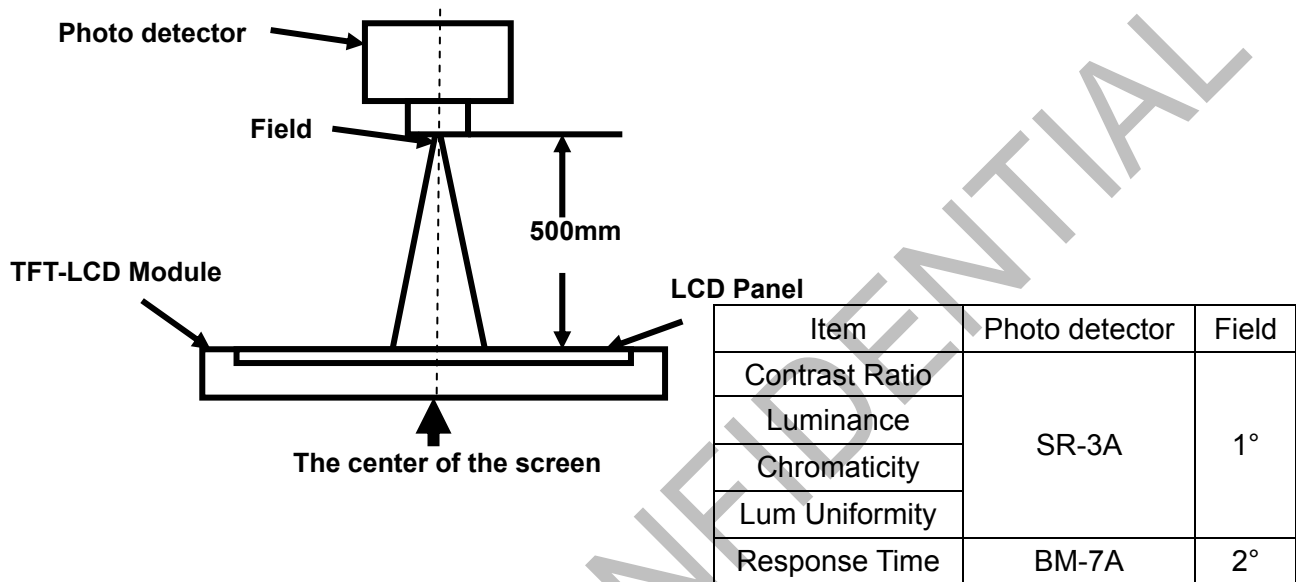
Item		Symbol	Condition	Min	Typ	Max	Unit	Remark
View Angles		θT	CR≧10	50	60	-	Degree	Note 2
		θB		60	70	-		
		θL		60	70	-		
		θR		60	70	-		
Contrast Ratio		CR	θ=0°	400	500	-	-	Note1 Note3
Response Time		T _{ON}	25℃	-	10	15	ms	Note1
		T _{OFF}		-	15	25		Note4
Chromaticity	White	x	Backlight is on	0.230	0.280	0.330	-	Note5 Note1
		y		0.260	0.310	0.360		
	Red	x		0.530	0.580	0.630		
		y		0.270	0.320	0.370		
	Green	x		0.280	0.330	0.380		
		y		0.535	0.585	0.635		
	Blue	x		0.100	0.150	0.200		
		y		0.050	0.100	0.150		
Uniformity		U	-	-	80	-	%	Note1 Note6
NTSC		-	-	-	50	-	%	Note 5
Luminance		L		250	300	-	cd/m ²	Note1 Note7

Test Conditions:

1. The ambient temperature is 25±2℃.humidity is 65±7%
2. The test systems refer to Note 1 and Note 2.

**Note 1: Definition of optical measurement system.**

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.

**Note 2: Definition of viewing angle range and measurement system.**

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).

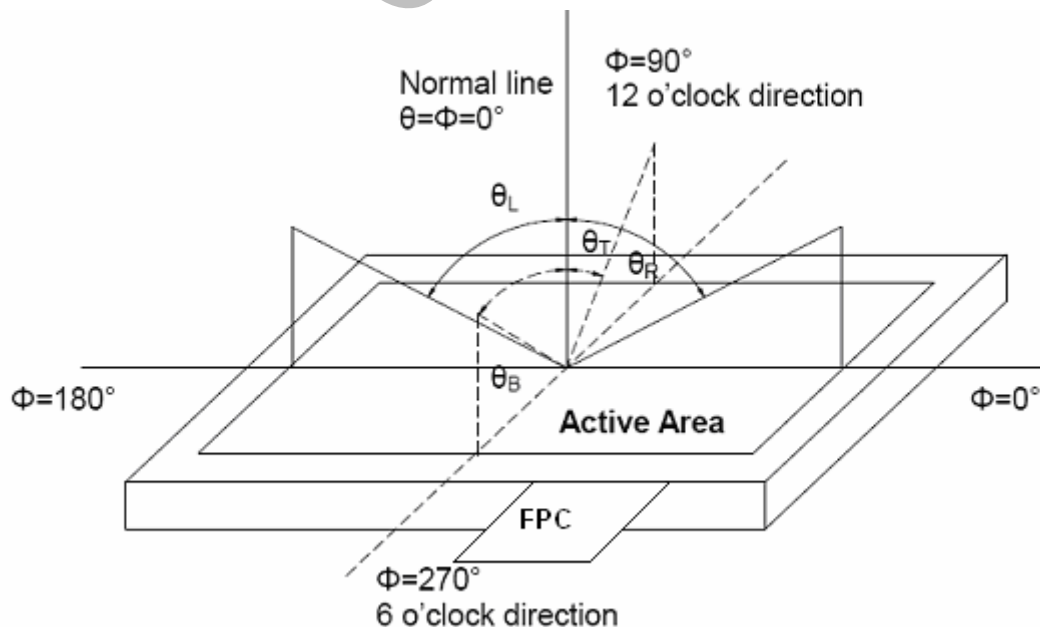


Fig. 1 Definition of viewing angle

**Note 3: Definition of contrast ratio**

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

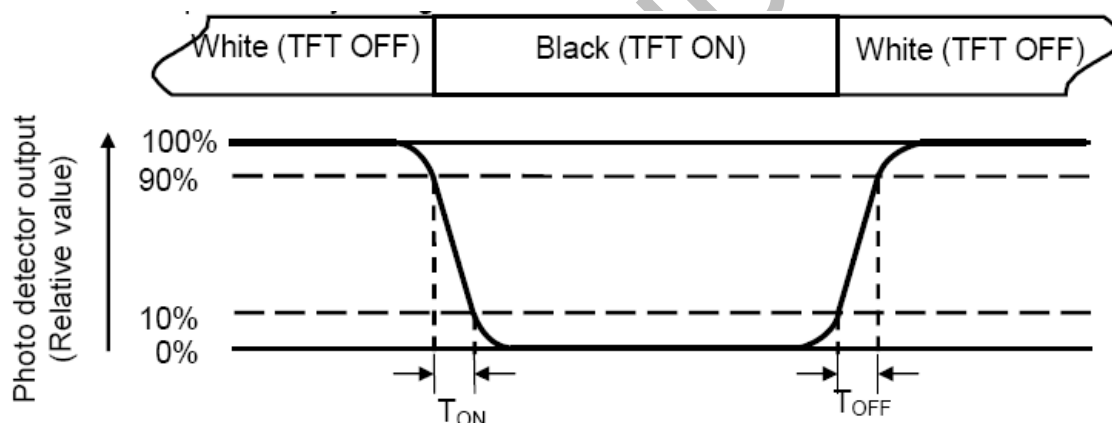
"White state": The state is that the LCD should driven by V_{white} .

"Black state": The state is that the LCD should driven by V_{black} .

V_{white} : To be determined V_{black} : To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.

**Note 5: Definition of color chromaticity (CIE1931)**

Color coordinates measured at center point of LCD.

**Note 6: Definition of Luminance Uniformity**

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity}(U) = L_{\min} / L_{\max}$$

L-----Active area length W----- Active area width

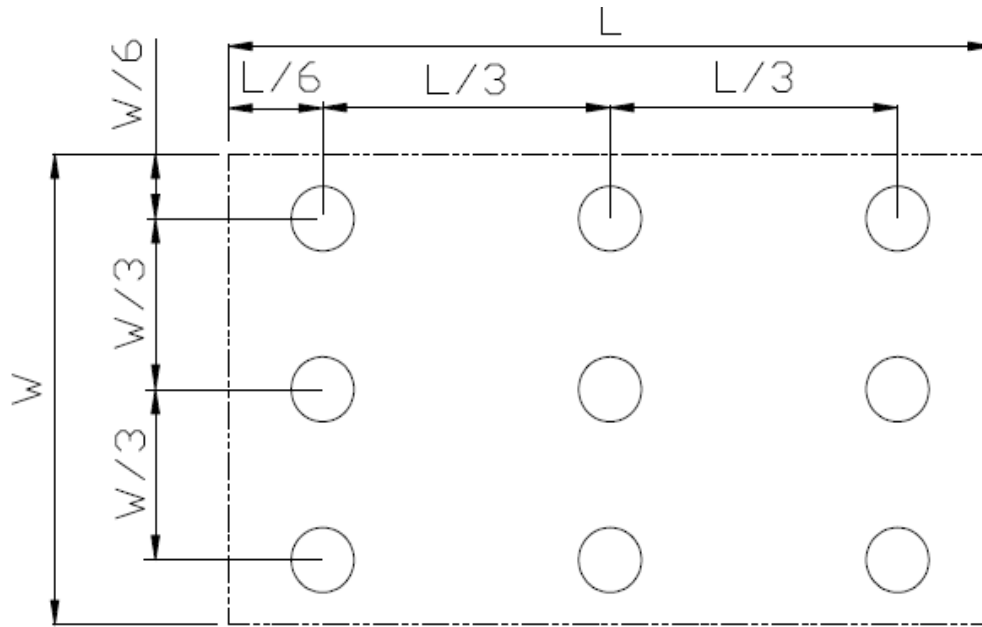


Fig. 2 Definition of uniformity

$L_{\max}$: The measured maximum luminance of all measurement position.

$L_{\min}$: The measured minimum luminance of all measurement position.

Note 7: Definition of Luminance :

Measure the luminance of white state at center point.

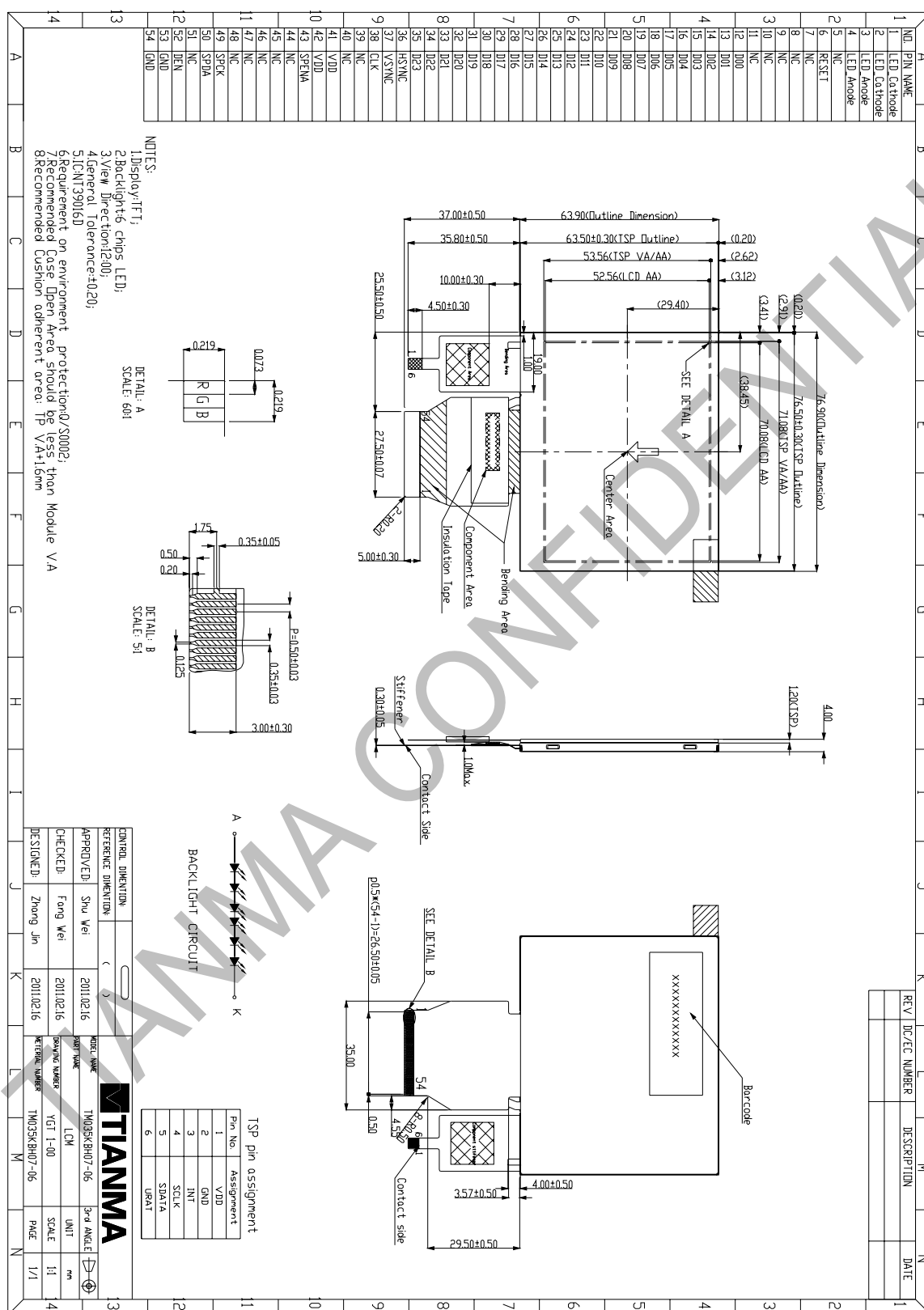
**9 Environmental / Reliability Tests**

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts=+70℃,240hrs	Note1 IEC60068-2-2,GB2423.2—89
2	Low Temperature Operation	Ta=-20℃, 240hrs	IEC60068-2-1 GB2423.1—89
3	High Temperature Storage	Ta=+80℃, 240hrs	IEC60068-2-2, GB2423.2—89
4	Low Temperature Storage	Ta=-30℃, 240hrs	IEC60068-2-1 GB2423.1—89
5	High Temperature & High Humidity Storage	+60℃,90% RH max, 240 hours	Note2 IEC60068-2-3, GB/T2423.3—2006
6	Thermal Shock (Non-operation)	-30℃ 30 min~+80℃ 30 min, Change time:5min,30 Cycle.	Start with cold temperature, end with high temperature IEC60068-2-14,GB2423.22—87
7	Electro Static Discharge (Operation)	C=150pF, R=330Ω, 5points/panel Air:±15KV,5times;Contact:±4KV,5times; (Environment:15℃ ~ 35℃,30% ~ 60%,86Kpa ~ 106Kpa)	IEC61000-4-2 GB/T17626.2—1998
8	Vibration (Non-operation)	Frequency range:10~55Hz,Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z.(6 hours for total)(package condition)	IEC60068-2-6 GB/T2423.10—1995
9	Shock (Non-operation)	60G 6ms,± X,± Y,± Z 3times for each direction	IEC60068-2-27 GB/T2423.5—1995
10	Package Drop Test	Height:90 cm 1 corner, 3 edges, 1surfaces (bottom surface toward to the ground) Height:75 cm 1 corner, 5(other)surfaces	IEC60068-2-32 GB/T2423.8—1995

Note1: Ts is the temperature of panel's surface.

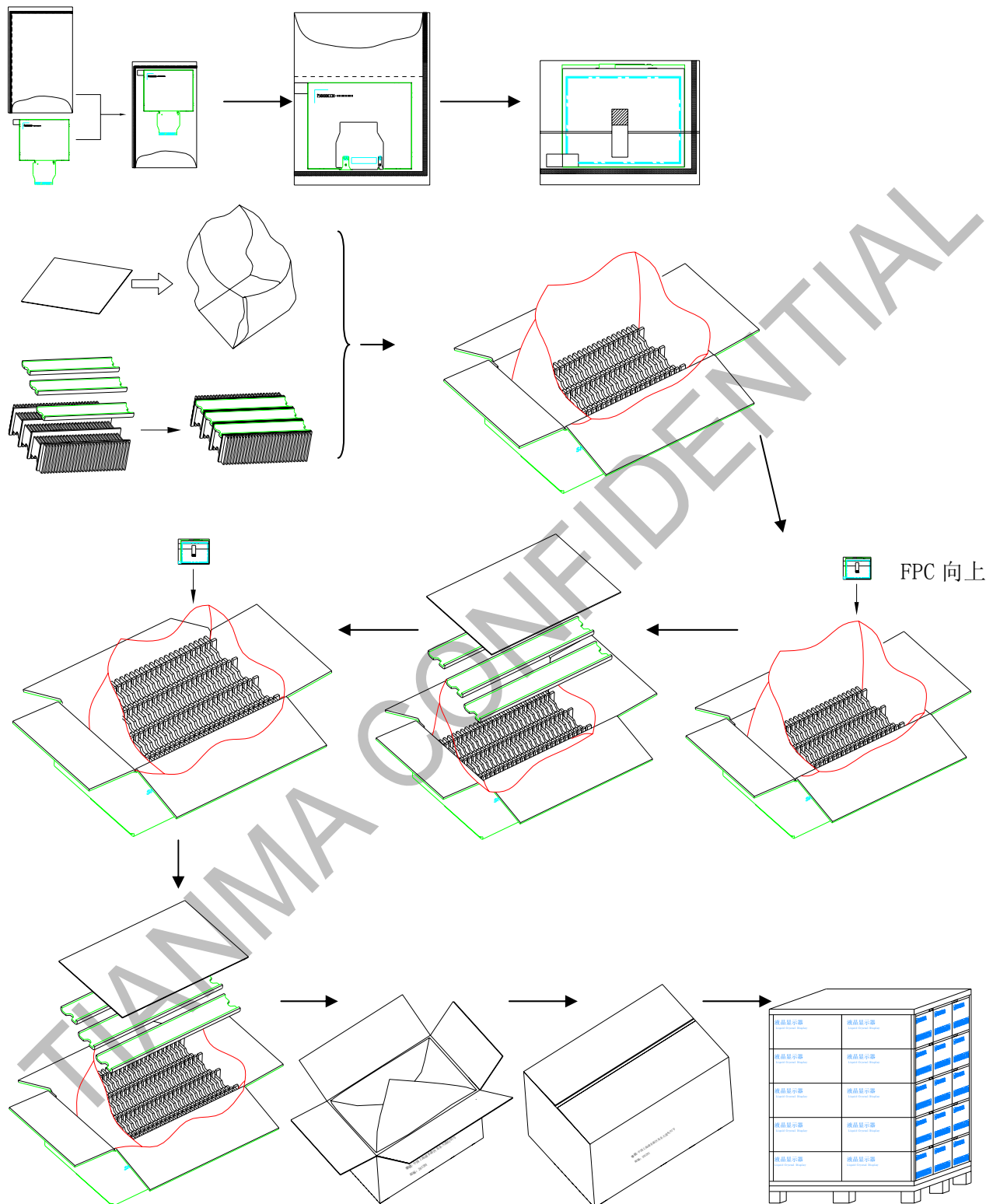
Note2: Ta is the ambient temperature of sample.

10 Mechanical Drawing





11 Packing Drawing





12 Precautions For Use of LCD Modules

12.1) Handling Precautions

12.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

12.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

12.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

12.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

12.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

12.1.6 Do not attempt to disassemble the LCD Module.

12.1.7 If the logic circuit power is off, do not apply the input signals.

12.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

12.1.8.1 Be sure to ground the body when handling the LCD Modules.

12.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

12.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

12.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

12.2) Storage Precautions

12.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

12.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0°C ~ 40°C Relatively humidity: ≤80%

12.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

12.3) Transportation Precautions

12.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.