

P21BN300M5S

Milli-Cap®



Milli-Cap®: The "Ideal" SMT Capacitor

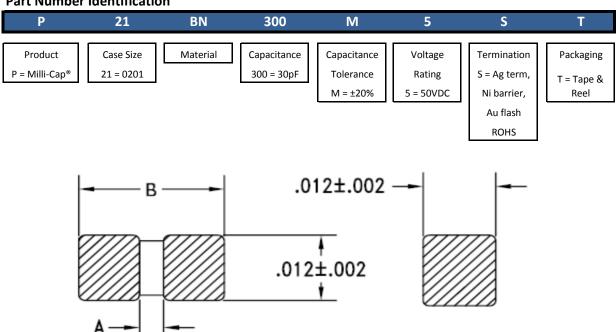
Benefits:

Increased Useable Bandwidth Very Low Series Inductance Ultra High Series Resonance Low Loss, High Q

Functional Applications:

Matching Filter Applications Test Equipment Photonics SONET

Part Number Identification



Case Size Definitions				
	Dim "A"		Dim "B"	
CODE	Nominal	Tolerance	MAX	
21 (0201)	0.006"	± 0.001"	0.024"	

Ceramic Material Info				
	Temperature Coeff.	1MHz MAX	25°C	
	of Capacitance	Dissipation	Insulation	
CODE	(-55°C to 125°C)	Factor	Resistance	
BN	± 15%	3.00%	> 10 ⁵ Ω	

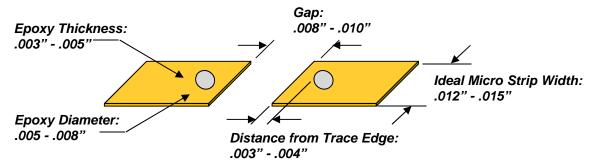
Termination		
Code	Description	
S	Ag Termination, minimum 50μ" Ni barrier layer, 7.5 ± 5μ" Au flash.	

Recommended Attachment Materials

Conductive Epoxy (EPO TEK ® H20E, Ablebond ® 84-1 LMI, etc.) Solder (SN62, SN63, etc.)

Recommended Attachment to Soft or Hard Substrate Using Conductive Epoxy:

Recommended Micro-Strip Layout:



Attachment Method:

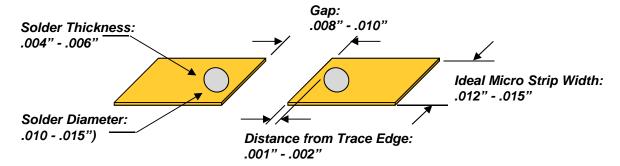
- Place a single drop of conductive epoxy onto each micro-strip line as illustrated.
 The edge of the epoxy shall be at least 0.003"-0.004" back from the edge of the trace to prevent filling the gap with epoxy.
- Centering the termination gap of the capacitor within the gap in the micro-strip, press with careful, even pressure onto the micro-strip ensuring the terminations make good contact with the epoxy drops.
- 3. Cure according to the epoxy manufacturer's preferred schedule Typically 125°C to 150°C Max.
- 4. After curing, inspect the joing for epoxy shorts across the termination and microstrip gaps that would cause a short across the gap.

Isopropanol and Methanol are both safe to use to pre-clean Milli-Caps ®

They are not to be used after mounting with conductive epoxy as they act as a solvent.

Recommended Attachment to Soft or Hard Substrate Using Solder:

Recommended Micro-Strip Layout:



Attachment Method:

- Place a single drop of solder paste onto each micro-strip line as illustrated. The
 edge of the solder paste shall be at least 0.001"-0.002" back from the edge of the
 trace to prevent filling the gap with solder.
- Centering the termination gap of the capacitor within the gap in the micro-strip, press with careful, even pressure onto the micro-strip ensuring the terminations make good contact with the drops of solder paste.
- 3. Reflow according to the solder manufacturer's preferred profile, ensuring the reflow temperature does not exceed 250°C.
- 4. After the reflow step is completed, inspect the joint for voids or excess flux and non-reflowed solder balls that can degrade performance or cause shorts across the gaps. Proper cleaning after the reflow process is crucial to avoiding performance degradation and discovering poor solder joints.

Isopropanol and Methanol are both safe to use with soldered Milli-Caps ®



Packaging		
Code	Description	
Blank	Generic Waffle Pack	
Т	Tape and Reel: 7" Reel, 100pc Minimum, 5000pc Maximum	
	(Consult with a sales representative for availability)	
S	Customer Specified (Drawing Required, tooling charges may apply)	

