

X-RAY SOURCE

130 kV MICROFOCUS X-RAY SOURCE L9181-02



FEATURES

- **Focal spot size: 5 μm (at 4 W)**
The focal spot of 5 μm of the sealed type X-ray tube offers sharp and clear X-ray images even at a high magnification.
- **No high voltage cable connection required**
High voltage power supply is integrated.
- **External control via RS-232C interface**
- **High power: Maximum output 39 W**

APPLICATIONS

- **Non-destructive inspection**
- **X-ray CT**

[Applicable objects]

- **Electronic component**
- **Printed circuit board**
- **Plastic component**
- **Metal component**

SPECIFICATIONS

GENERAL

Parameter	Description / Value	Unit
X-ray tube voltage setting range	0 to 130	kV
X-ray tube current setting range	0 to 300	μA
X-ray tube voltage operational range ^①	40 to 130	kV
X-ray tube current operational range ^①	10 to 300	μA
Maximum output	Small focus mode	8
	Middle focus mode	16
	Large focus mode	39
X-ray focal spot size (Nominal value)	Small focus mode	8 (5 μm at 4 W)
	Middle focus mode	20
	Large focus mode	40
X-ray output window material / Thickness	Beryllium/0.2	mm
X-ray beam angle ^②	Approx. 45	degree
Focus to object distance (FOD)	Approx. 13	mm
Target material	Tungsten	—
Weight ^③	Approx. 10.5	kg
Communication method	Interface: RS-232C (9-pin D-sub connector)	—

RATINGS

Parameter	Description / Value	Unit
Input voltage (DC)	+24 (+2.4, -0)	V
Power consumption	Less than 120	W
Read output	Continuous rating	—
Operating ambient temperature	+10 to +40	°C
Storage ambient temperature	0 to +50	°C
Operating and storage humidity	20 to 85 (No condensation)	%

REGULATION AND STANDARD

Parameter	Description	Unit
RoHS Directive	EN 50581 Category 9	—
EMC	IEC/EN 61326-1 Emission limits: CISPR 11 Group 1 Class A Immunity requirements: Table 2	—

CONTROL SOFTWARE^④

Parameter	Description	Unit
Applicable PC	PC / AT compatible	—
Applicable OS	Windows® XP, 7	—
Interface	RS-232C interface	—

NOTE: ① See the graph of the X-ray tube voltage / current operation range.

② Reference value: With 50 % of maximum X-ray emission.

③ This weight includes the accessories of approx. 0.25 kg.

④ The control software is provided as a sample software for the purpose of MFX operation.

The performance of the software is not guaranteed.



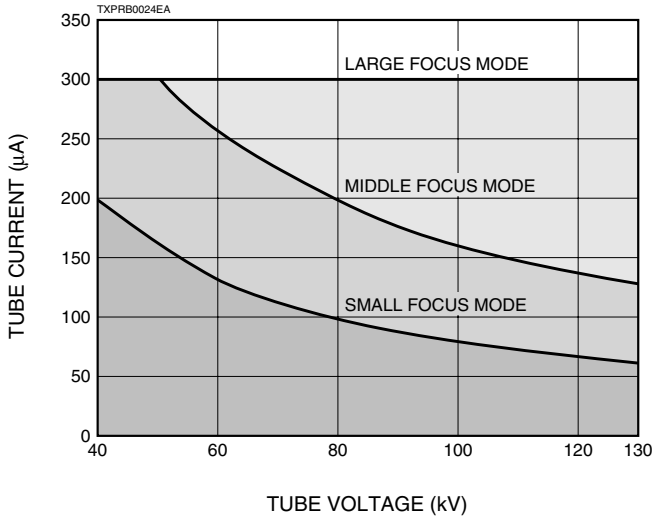
PRECAUTIONS TO USE

- This microfocus X-ray source generates X-rays harmful to the human body. Use sufficient caution when handling the equipment to avoid direct or inadvertent exposure to X-rays.
Install the X-ray source or the X-ray tube unit in an X-ray shielded cabinet or room equipped with safety interlock functions to prevent accidental exposure to X-rays.

OPERATIONAL CAUTION

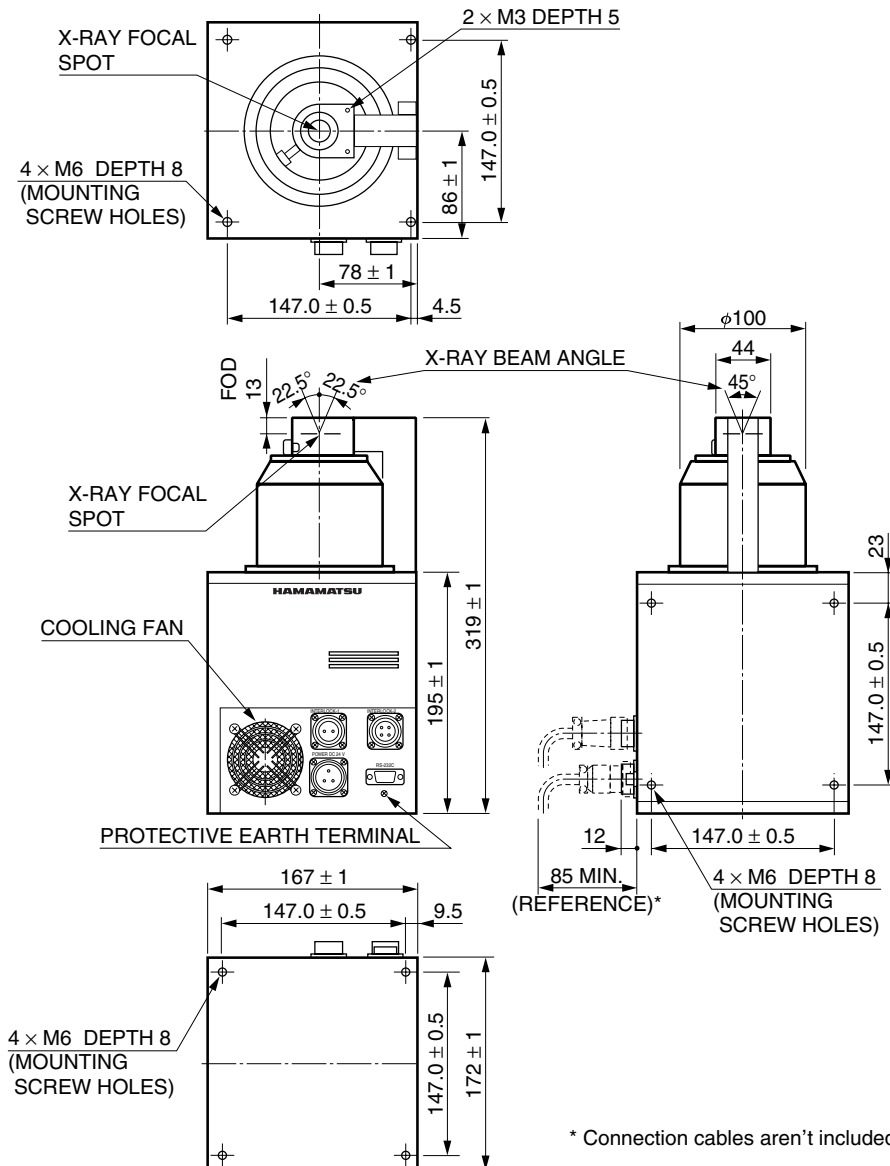
- This microfocus X-ray source generates X-rays and must therefore be used only under the supervision of qualified personnel.
- This microfocus X-ray source shall be used in compliance with health and safety regulations enforced in order to prevent health hazards problems due to ionizing radiation.

X-RAY TUBE VOLTAGE / CURRENT OPERATION RANGE



* The X-ray tube voltage guaranteed range is 40 kV to 130 kV.
 * Operation is not guaranteed when the tube current is below 10 µA.

DIMENSIONAL OUTLINE (Unit: mm)



* Connection cables aren't included.

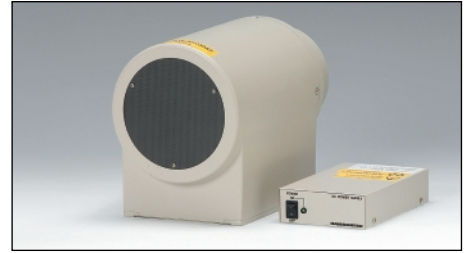
RELATED PRODUCTS

X-RAY IMAGE INTENSIFIER DIGITAL CAMERA UNIT C7336-05/-52

The C7336 series consist of a high resolution, high contrast 4-inch X-ray image intensifier (X-ray I.I.) and a 2.8 megapixel CMOS image sensor.

The X-ray I.I. used has a fixed field-of-view of 100 mm diameter or a 4 inches/2 inches adjustable field-of-view and an input window made of thin aluminum which is excellent in X-ray transmission and causes less scattering of X-rays. These features allow real-time detection at X-ray energy levels from about 20 keV.

The captured images can be transferred to PC directly by interface of IEEE1394b.



X-CUBE™ (COMPACT X-RAY CCD CAMERA) H8480, H8481, H8953

X-CUBEs are compact X-ray CCD camera designed for non-destructive inspection, which make X-ray imaging as easy as an ordinary CCD camera in handling. The H8480 and H8953 use a 2/3 type CCD coupled to large-diameter tapered FOPs which are coated with CsI. The H8481 uses a straight type FOP instead of the large FOP, achieving a high resolution of 20 Lp/mm.



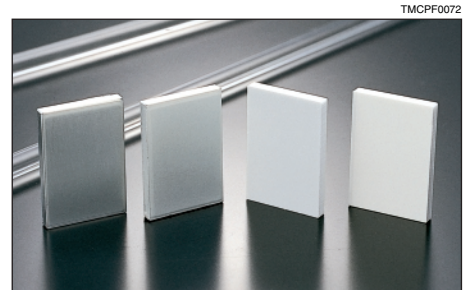
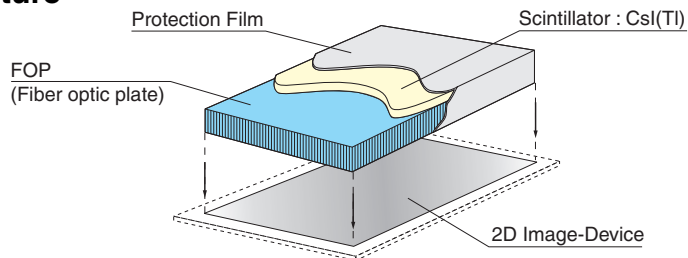
Left: H8480 Center: H8953 Right: H8481

FOS (Fiber optic plate coated with X-ray scintillator)

The FOS is an optical device for X-ray imaging, fabricated by coating an X-ray scintillator material over a fiber optic plate consisting of more than tens of million glass fibers each a few micrometers in diameter. The FOS provides higher sensitivity and resolution than currently used sensitized paper films and also allows real-time digital radiography when directly coupled to a commercially available CCD. The fiber optic plate used in the FOS has excellent X-ray absorption characteristics, so that X-rays penetrating the X-ray scintillator and directly entering the CCD are minimized to less than 1%. This protects the CCD from the deterioration and increased noise caused by X-ray irradiation, assuring a long service life and maintaining high image quality.

Various sizes and shapes of FOS are available to meet your particular needs, including tapered FOP types.

Structure



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