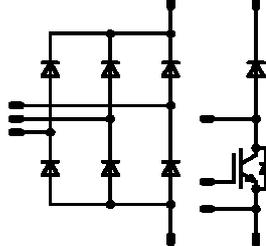


<i>flow90CON 1</i>	<b>1600V/75A</b>
<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;"><b>Features</b></p> <ul style="list-style-type: none"> <li>3- phase input rectifier with or without BRC</li> <li>*optional half controlled</li> <li>Compatible with flow 90PACK 1</li> <li>Support designs with 90° mounting angle between heatsink and PCB</li> <li>Clip-in PCB mounting</li> </ul> </div> <div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;"><b>Target Applications</b></p> <ul style="list-style-type: none"> <li>Motor drives</li> <li>Servo drives</li> </ul> </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;"><b>Types</b></p> <ul style="list-style-type: none"> <li>V23990-P719-G-PM</li> <li>V23990-P719-H-PM w/o brake</li> </ul> </div>	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;"><b>flow90 housing</b></p>  </div> <div style="border: 1px solid black; padding: 5px;"> <p style="text-align: center; background-color: #000080; color: white; margin: 0;"><b>Schematic</b></p>  </div>

## Maximum Ratings

T<sub>j</sub>=25°C, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit	
<b>Input Rectifier Diode</b>					
Repetitive peak reverse voltage	V <sub>RRM</sub>		1600	V	
Forward current per diode	I <sub>FAV</sub>	DC current	T <sub>h</sub> =80°C T <sub>c</sub> =80°C	66 90	A
Surge forward current	I <sub>FSM</sub>	t <sub>p</sub> =10ms	T <sub>j</sub> =45°C	900	A
I <sup>2</sup> t-value	I <sup>2</sup> t			4050	A <sup>2</sup> s
Power dissipation per Diode	P <sub>tot</sub>	T <sub>j</sub> =T <sub>jmax</sub>	T <sub>h</sub> =80°C T <sub>c</sub> =80°C	72 110	W
Maximum Junction Temperature	T <sub>jmax</sub>			150	°C
<b>Brake IGBT</b>					
Collector-emitter Break down voltage	V <sub>CE</sub>			1200	V
DC collector current	I <sub>C</sub>	T <sub>j</sub> =T <sub>jmax</sub>	T <sub>h</sub> =80°C T <sub>c</sub> =80°C	35 45	A
Pulsed collector current	I <sub>Cpuls</sub>	t <sub>p</sub> limited by T <sub>jmax</sub>		105	A
Power dissipation per IGBT	P <sub>tot</sub>	T <sub>j</sub> =T <sub>jmax</sub>	T <sub>h</sub> =80°C T <sub>c</sub> =80°C	75 114	W
Gate-emitter peak voltage	V <sub>GE</sub>			±20	V
Short circuit ratings	t <sub>SC</sub> V <sub>CC</sub>	T <sub>j</sub> ≤125°C V <sub>GE</sub> =15V		10 900	μs V
Maximum Junction Temperature	T <sub>jmax</sub>			150	°C

## Maximum Ratings

$T_j=25^{\circ}\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
-----------	--------	-----------	-------	------

### Brake Inverse Diode

Peak Repetitive Reverse Voltage	$V_{RRM}$		1200	V
DC forward current	$I_F$	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	7,5 7,5	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	6	A
Brake Inverse Diode	$P_{tot}$	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	21 32	W
Maximum Junction Temperature	$T_{jmax}$		150	$^{\circ}\text{C}$

### Brake FWD

Peak Repetitive Reverse Voltage	$V_{RRM}$		1200	V
DC forward current	$I_F$	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	20 25	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{jmax}$	30	A
Power dissipation per Diode	$P_{tot}$	$T_j=T_{jmax}$ $T_h=80^{\circ}\text{C}$ $T_c=80^{\circ}\text{C}$	37 56	W
Maximum Junction Temperature	$T_{jmax}$		150	$^{\circ}\text{C}$

### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	$^{\circ}\text{C}$
Operation temperature under switching condition	$T_{op}$		-40...+( $T_{jmax} - 25$ )	$^{\circ}\text{C}$

### Insulation Properties

Insulation voltage	$V_{is}$	$t=2\text{s}$ DC voltage	4000	V
Creepage distance			min 12,7	mm
Clearance			min 12,7	mm

**Characteristic Values**

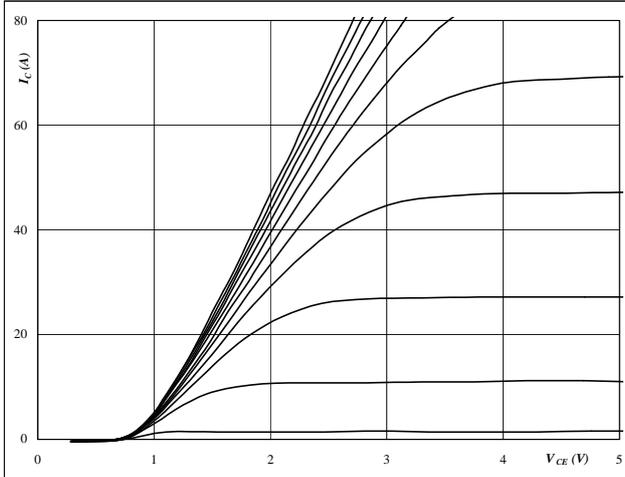
Parameter	Symbol	Conditions					Value			Unit	
		$V_{GE}$ [V] or $V_{GS}$ [V]	$V_r$ [V] or $V_{CE}$ [V] or $V_{DS}$ [V]	$I_c$ [A] or $I_F$ [A] or $I_D$ [A]	$T_j$	Min	Typ	Max			
<b>Input Rectifier Diode</b>											
Forward voltage	$V_F$				76	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	0,8	1,19 1,16	1,7	V	
Threshold voltage (for power loss calc. only)	$V_{to}$				76	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$		0,91 0,78		V	
Slope resistance (for power loss calc. only)	$r_t$				76	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$		0,004 0,005		$\Omega$	
Reverse current	$I_r$			1500		$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			0,1	mA	
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal grease thickness $\leq$ 50um $\lambda = 0,61$ W/mK						0,97		K/W	
<b>Brake IGBT</b>											
Gate emitter threshold voltage	$V_{GE(th)}$	VCE=VGE			0,0015	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	5	5,8	6,5	V	
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		35	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	1,3	1,80 2,02	2,25	V	
Collector-emitter cut-off incl diode	$I_{CES}$		0	1200		$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			0,25	mA	
Gate-emitter leakage current	$I_{GES}$		20	0		$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			650	nA	
Integrated Gate resistor	$R_{gint}$							6		$\Omega$	
Turn-on delay time	$t_{d(on)}$	Rgon=32 $\Omega$ Rgoff=16 $\Omega$	$\pm 15$	600	35	$T_j=25^\circ\text{C}$		47		ns	
Rise time	$t_r$					$T_j=125^\circ\text{C}$		48			
Turn-off delay time	$t_{d(off)}$					$T_j=25^\circ\text{C}$		19			
Fall time	$t_f$					$T_j=125^\circ\text{C}$		25			
Turn-on energy loss per pulse	$E_{on}$					$T_j=25^\circ\text{C}$		457			
Turn-off energy loss per pulse	$E_{off}$	$T_j=125^\circ\text{C}$		544							
Input capacitance	$C_{ies}$	f=1MHz	0	25		$T_j=25^\circ\text{C}$		2530		pF	
Output capacitance	$C_{oss}$						$T_j=25^\circ\text{C}$		132		
Reverse transfer capacitance	$C_{rss}$								115		
Gate charge	$Q_{Gate}$					$T_j=25^\circ\text{C}$		205		nC	
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal grease thickness $\leq$ 50um $\lambda = 0,61$ W/mK						0,93		K/W	
<b>Brake Inverse Diode</b>											
Diode forward voltage	$V_F$				3	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	1	1,60 1,57	2,2	V	
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal grease thickness $\leq$ 50um $\lambda = 0,61$ W/mK						3,3		K/W	
<b>Brake FWD</b>											
Diode forward voltage	$V_F$				15	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	1	1,75 1,73	2,3	V	
Reverse leakage current	$I_r$		$\pm 15$	300	25	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			250	$\mu\text{A}$	
Peak reverse recovery current	$I_{RRM}$	Rgon=32 $\Omega$ Rgon=32 $\Omega$	$\pm 15$	300	25	$T_j=25^\circ\text{C}$		21		A	
Reverse recovery time	$t_{rr}$					$T_j=125^\circ\text{C}$		24			
Reverse recovered charge	$Q_{rr}$					$T_j=25^\circ\text{C}$		356			
Peak rate of fall of recovery current	$di(rec)max/dt$					$T_j=125^\circ\text{C}$		522			
Reverse recovery energy	$E_{rec}$					$T_j=25^\circ\text{C}$		2,83			
		$T_j=125^\circ\text{C}$		4,56							
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal grease thickness $\leq$ 50um $\lambda = 0,61$ W/mK						1,88		K/W	

## Brake

**Figure 1** Brake IGBT

**Typical output characteristics**

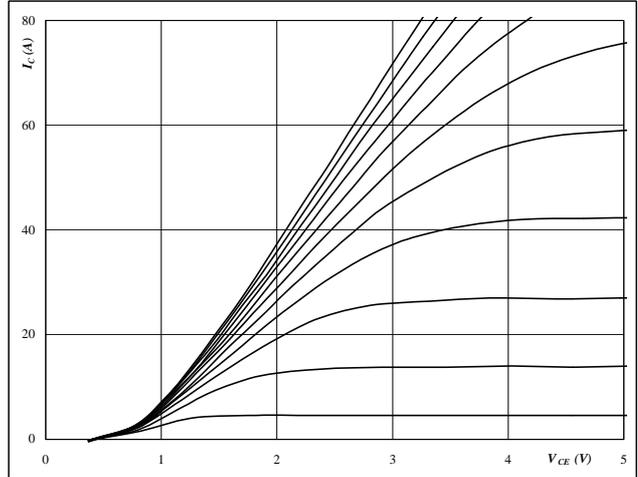
$I_C = f(V_{CE})$


**At**
 $t_p = 250 \mu s$   
 $T_j = 25 \text{ }^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**Figure 2** Brake IGBT

**Typical output characteristics**

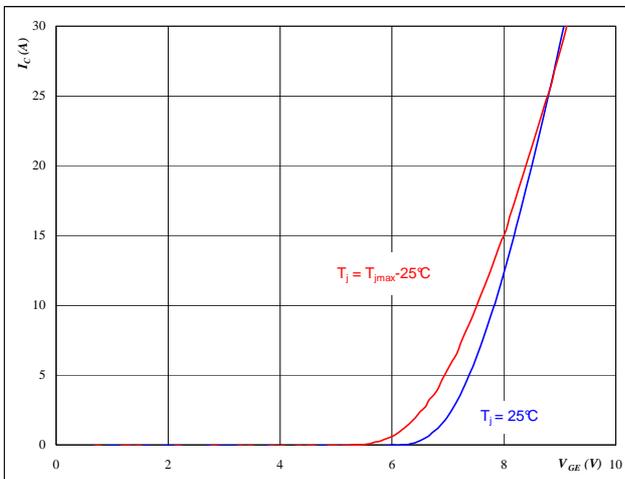
$I_C = f(V_{CE})$


**At**
 $t_p = 250 \mu s$   
 $T_j = 125 \text{ }^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**Figure 3** Brake IGBT

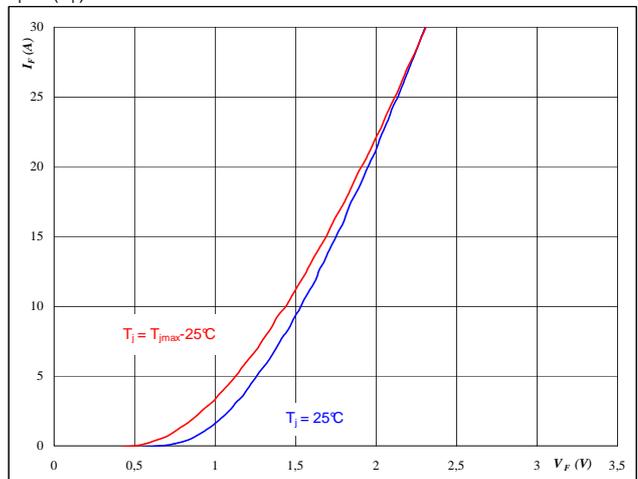
**Typical transfer characteristics**

$I_C = f(V_{GE})$


**At**
 $t_p = 250 \mu s$   
 $V_{CE} = 10 \text{ V}$ 
**Figure 4** Brake FWD

**Typical diode forward current as a function of forward voltage**

$I_F = f(V_F)$

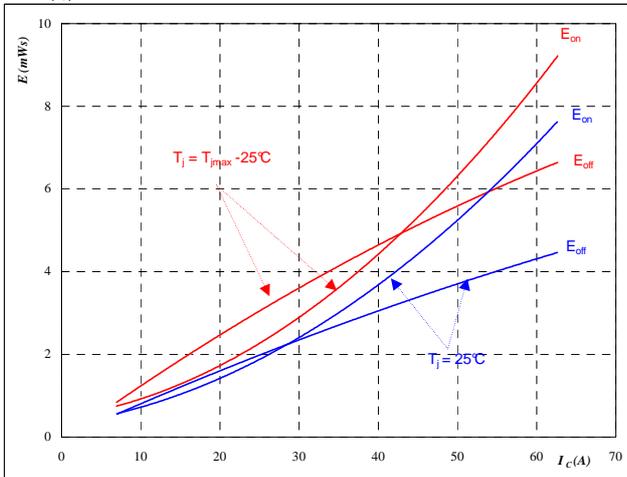

**At**
 $t_p = 250 \mu s$

## Brake

**Figure 5** Brake IGBT

**Typical switching energy losses as a function of collector current**

$$E = f(I_C)$$



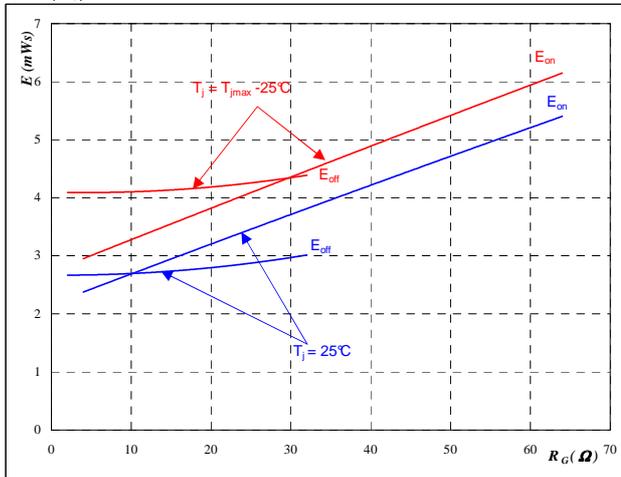
With an inductive load at

$T_j =$	25/125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$R_{gon} =$	16	Ω
$R_{goff} =$	8	Ω

**Figure 6** Brake IGBT

**Typical switching energy losses as a function of gate resistor**

$$E = f(R_G)$$



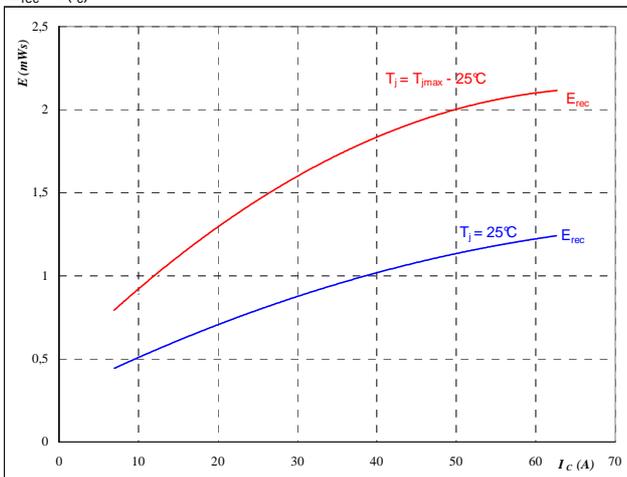
With an inductive load at

$T_j =$	25/125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$I_C =$	35	A

**Figure 7** Brake IGBT

**Typical reverse recovery energy loss as a function of collector current**

$$E_{rec} = f(I_C)$$



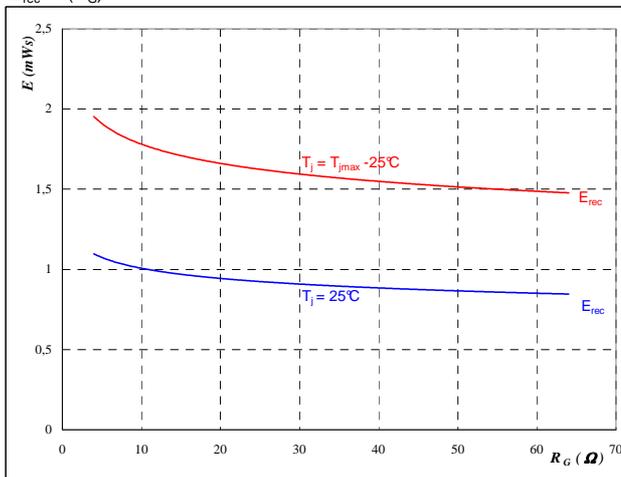
With an inductive load at

$T_j =$	25/125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$R_{gon} =$	16	Ω

**Figure 8** Brake IGBT

**Typical reverse recovery energy loss as a function of gate resistor**

$$E_{rec} = f(R_G)$$



With an inductive load at

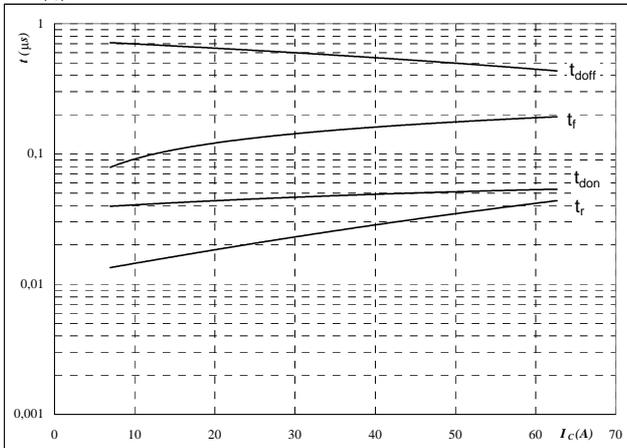
$T_j =$	25/125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$I_C =$	35	A

## Brake

Figure 9 Brake IGBT

Typical switching times as a function of collector current

$t = f(I_C)$



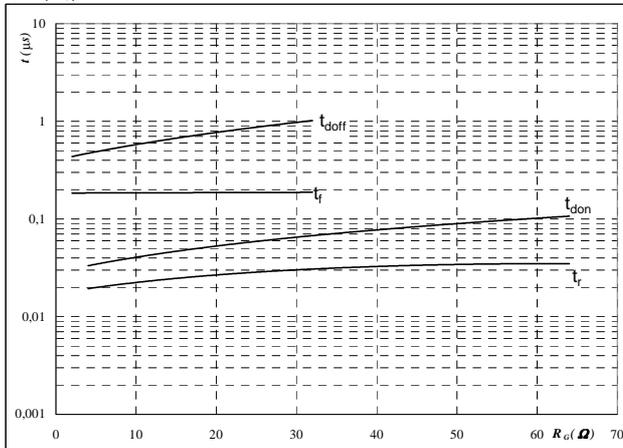
With an inductive load at

$T_j =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$R_{gon} =$	16	Ω
$R_{goff} =$	8	Ω

Figure 10 Brake IGBT

Typical switching times as a function of gate resistor

$t = f(R_G)$



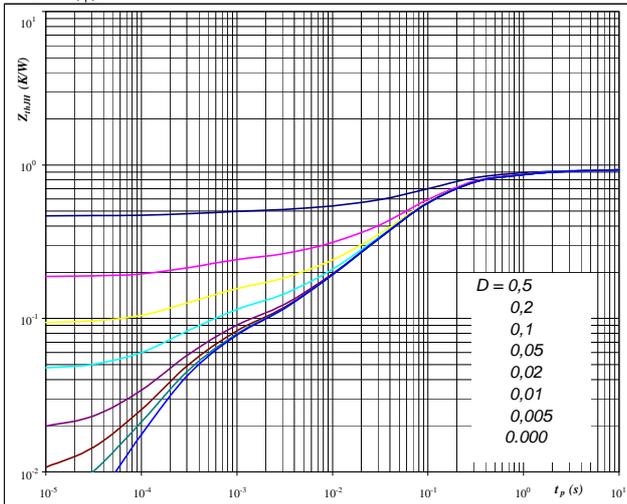
With an inductive load at

$T_j =$	125	°C
$V_{CE} =$	600	V
$V_{GE} =$	15	V
$I_C =$	35	A

Figure 11 Brake IGBT

IGBT transient thermal impedance as a function of pulse width

$Z_{thJH} = f(t_p)$



At

$D =$	$t_p / T$	
$R_{thJH} =$	0,93	K/W

IGBT thermal model values

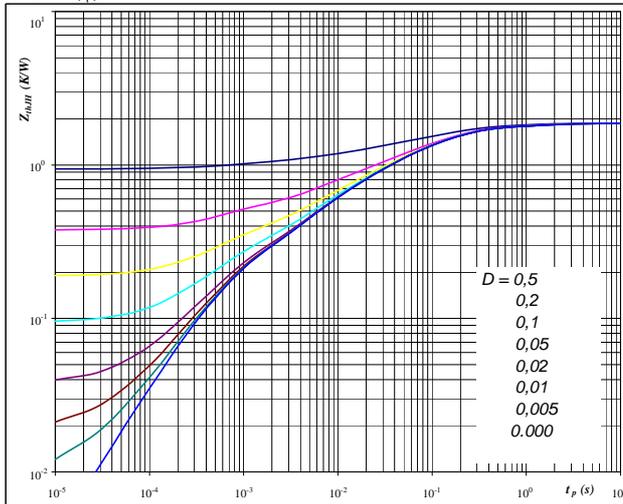
Thermal grease

R (C/W)	Tau (s)
0,03	6,2E+00
0,11	9,8E-01
0,44	1,4E-01
0,23	4,2E-02
0,06	5,5E-03
0,06	3,5E-04

Figure 12 Brake FWD

FWD transient thermal impedance as a function of pulse width

$Z_{thJH} = f(t_p)$



At

$D =$	$t_p / T$	
$R_{thJH} =$	1,88	K/W

FWD thermal model values

Thermal grease

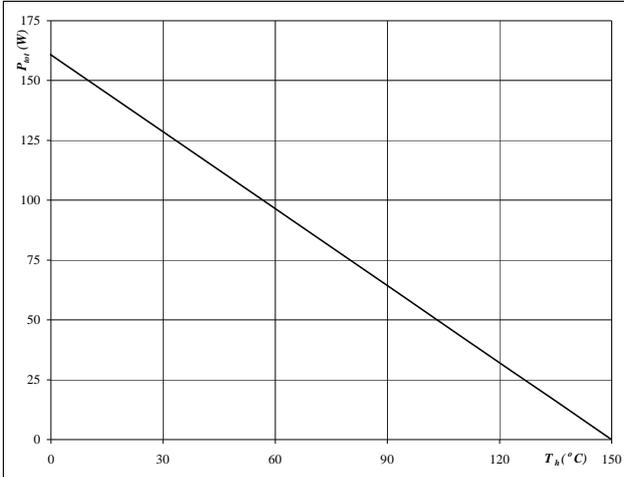
R (C/W)	Tau (s)
0,04	9,4E+00
0,16	9,2E-01
0,72	1,3E-01
0,47	3,1E-02
0,32	6,1E-03
0,17	5,7E-04

## Brake

**Figure 13** Brake IGBT

**Power dissipation as a function of heatsink temperature**

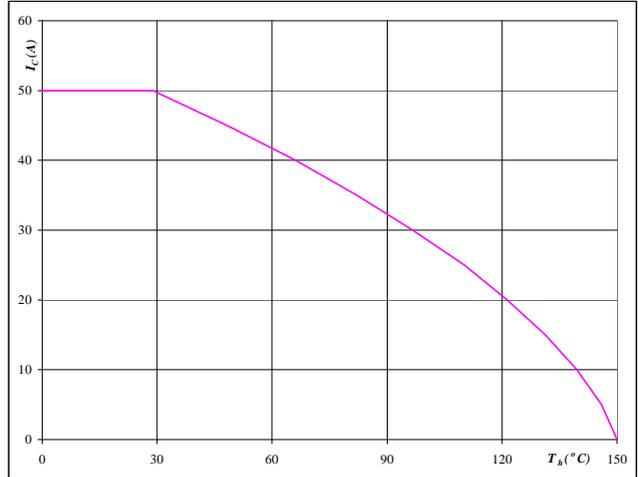
$$P_{tot} = f(T_h)$$


**At**  
 $T_j = 150$  °C

**Figure 14** Brake IGBT

**Collector current as a function of heatsink temperature**

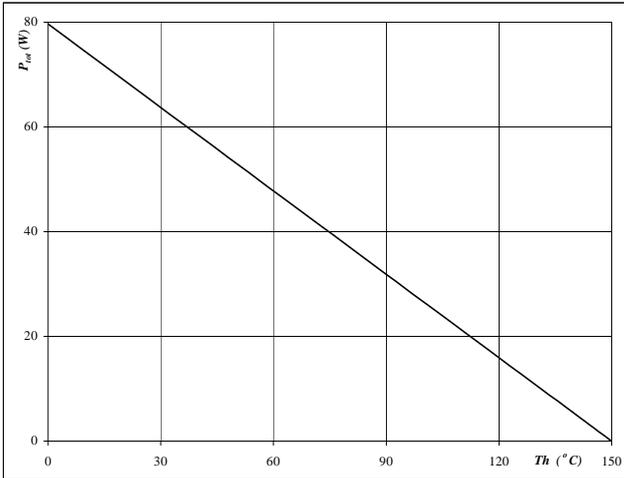
$$I_C = f(T_h)$$


**At**  
 $T_j = 150$  °C  
 $V_{GE} = 15$  V

**Figure 15** Brake FWD

**Power dissipation as a function of heatsink temperature**

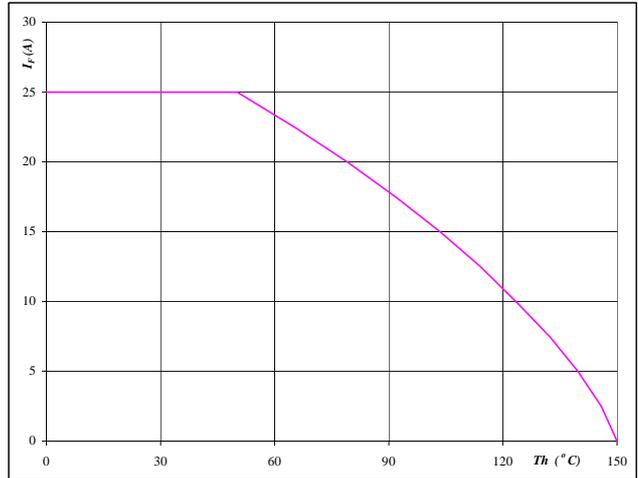
$$P_{tot} = f(T_h)$$


**At**  
 $T_j = 150$  °C

**Figure 16** Brake FWD

**Forward current as a function of heatsink temperature**

$$I_F = f(T_h)$$

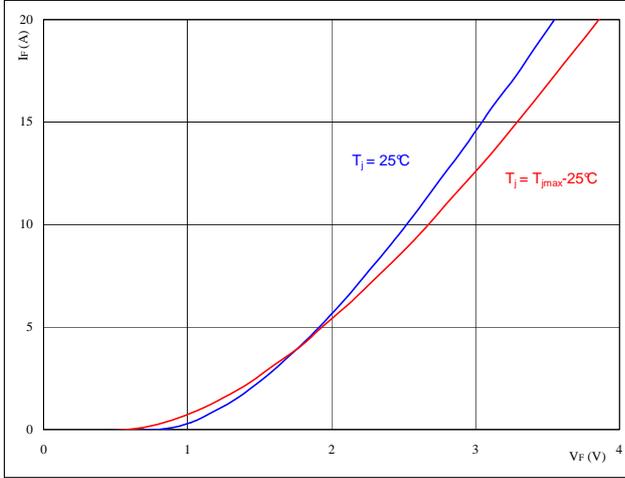

**At**  
 $T_j = 150$  °C

## Brake Inverse Diode

**Figure 1** Brake inverse diode

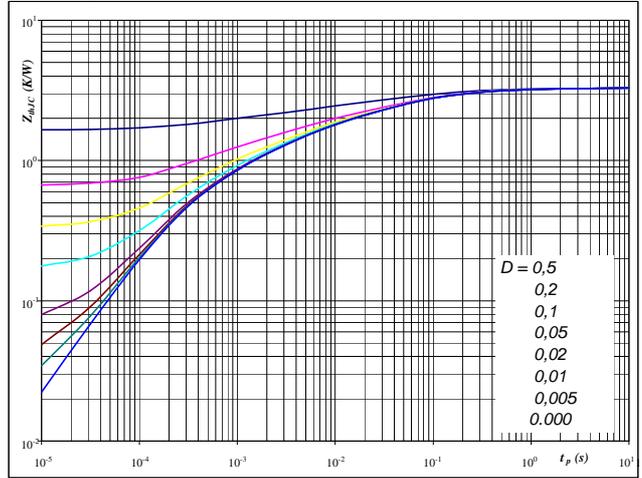
**Typical diode forward current as a function of forward voltage**

$$I_F = f(V_F)$$


**At**  
 $t_p = 250 \mu s$ 
**Figure 2** Brake inverse diode

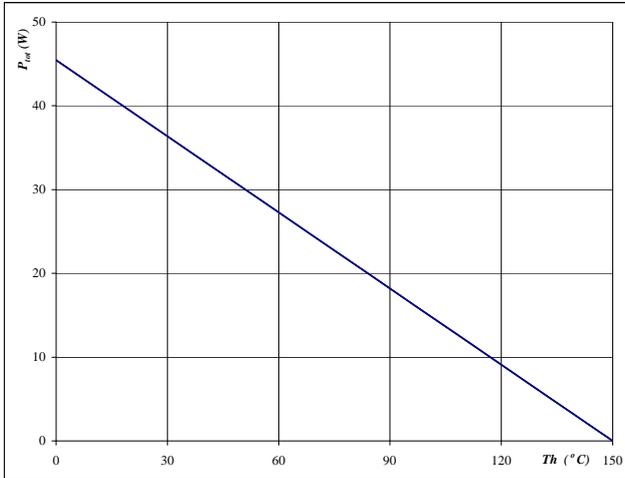
**Diode transient thermal impedance as a function of pulse width**

$$Z_{thJH} = f(t_p)$$


**At**  
 $D = t_p / T$   
 $R_{thJH} = 3,30 \text{ K/W}$ 
**Figure 3** Brake inverse diode

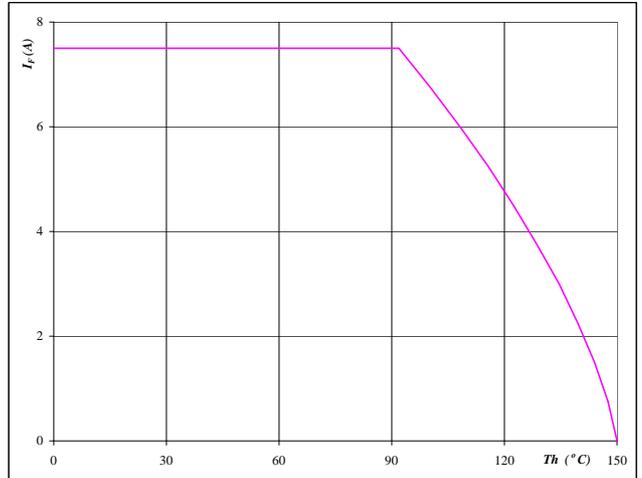
**Power dissipation as a function of heatsink temperature**

$$P_{tot} = f(T_h)$$


**At**  
 $T_j = 150 \text{ }^\circ\text{C}$ 
**Figure 4** Brake inverse diode

**Forward current as a function of heatsink temperature**

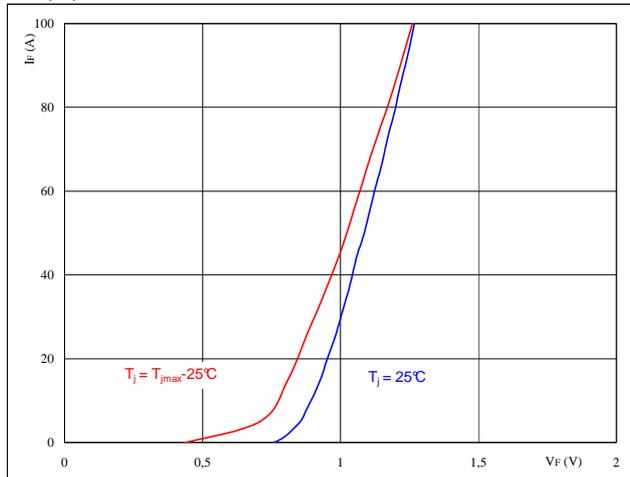
$$I_F = f(T_h)$$


**At**  
 $T_j = 150 \text{ }^\circ\text{C}$

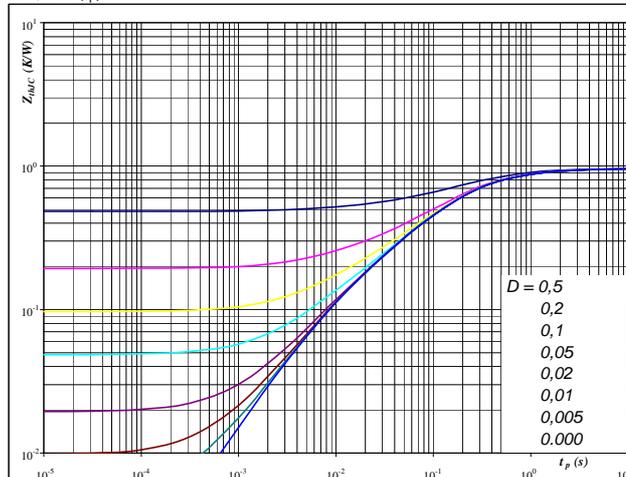
## Input rectifier diode

**Figure 1** Input rectifier diode
**Typical diode forward current as a function of forward voltage**

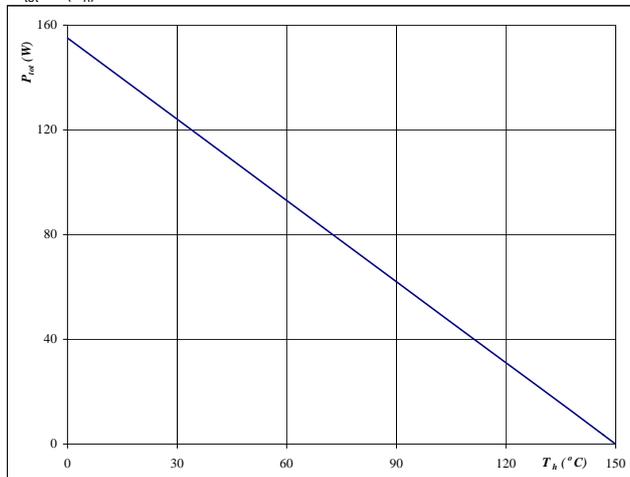
$$I_F = f(V_F)$$


**At**  
 $t_p = 250 \mu\text{s}$ 
**Figure 2** Input rectifier diode
**Diode transient thermal impedance as a function of pulse width**

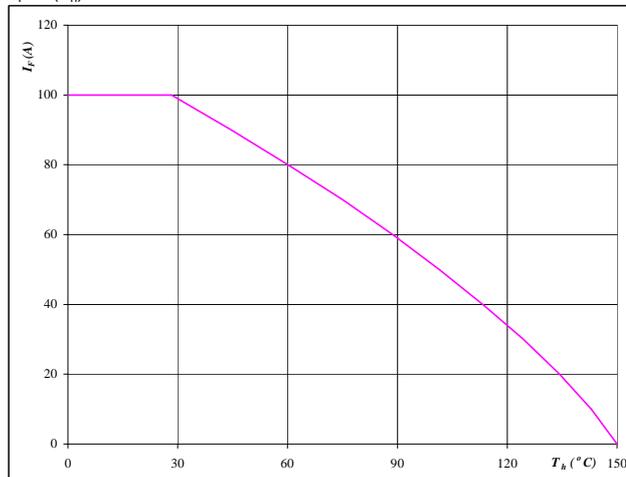
$$Z_{thJH} = f(t_p)$$


**At**  
 $D = t_p / T$   
 $R_{thJH} = 0,967 \text{ K/W}$ 
**Figure 3** Input rectifier diode
**Power dissipation as a function of heatsink temperature**

$$P_{tot} = f(T_h)$$


**At**  
 $T_j = 150 \text{ }^\circ\text{C}$ 
**Figure 4** Input rectifier diode
**Forward current as a function of heatsink temperature**

$$I_F = f(T_h)$$

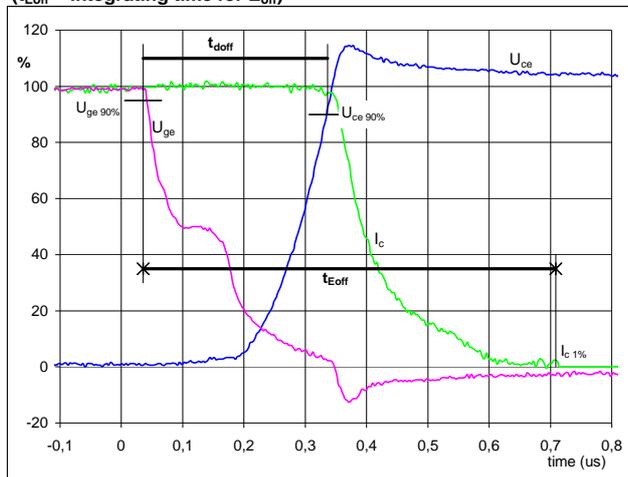

**At**  
 $T_j = 150 \text{ }^\circ\text{C}$

## Switching Definitions Brake IGBT

### General conditions

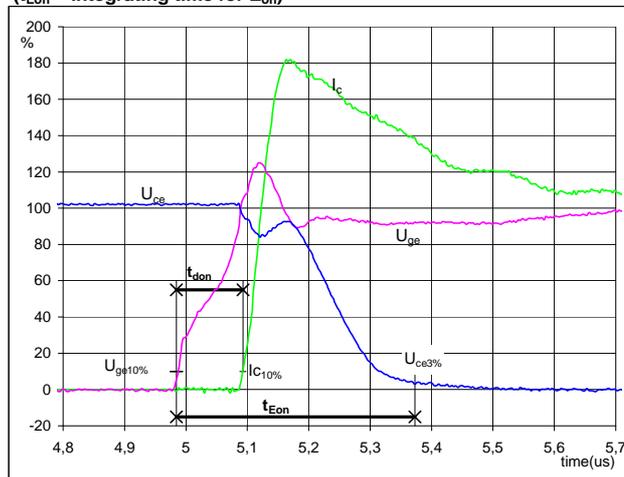
$T_j$	=	125 °C
$R_{gon}$	=	4 $\Omega$
$R_{goff}$	=	4 $\Omega$

**Figure 1** Brake IGBT

**Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$**   
**( $t_{Eoff}$  = integrating time for  $E_{off}$ )**


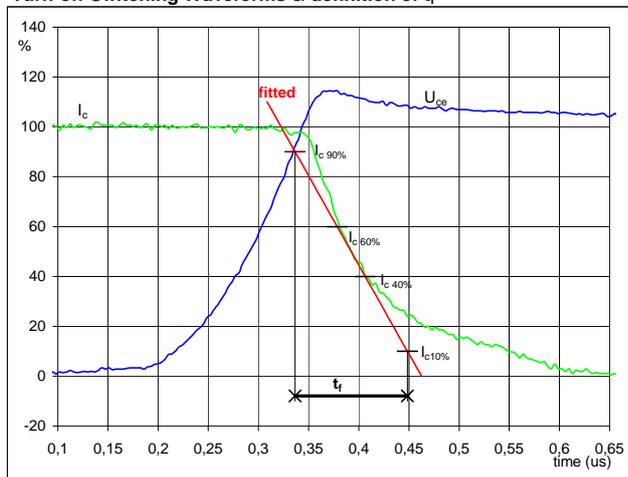
$V_{GE}$ (0%) =	-15	V
$V_{GE}$ (100%) =	15	V
$V_C$ (100%) =	600	V
$I_C$ (100%) =	100	A
$t_{doff}$ =	0,29	$\mu$ s
$t_{Eoff}$ =	0,67	$\mu$ s

**Figure 2** Brake IGBT

**Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$**   
**( $t_{Eon}$  = integrating time for  $E_{on}$ )**


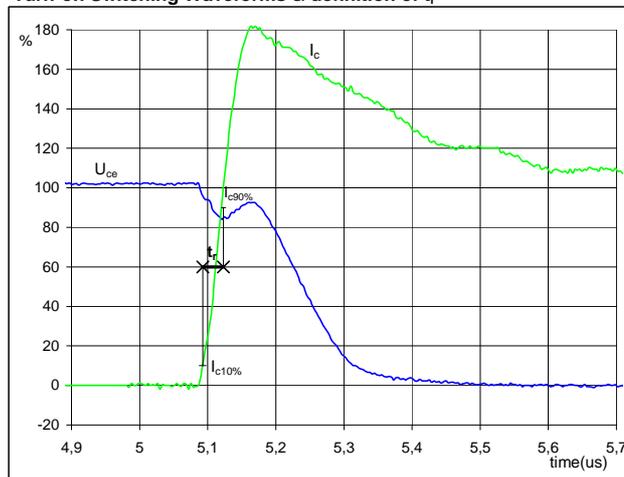
$V_{GE}$ (0%) =	-15	V
$V_{GE}$ (100%) =	15	V
$V_C$ (100%) =	600	V
$I_C$ (100%) =	100	A
$t_{don}$ =	0,11	$\mu$ s
$t_{Eon}$ =	0,39	$\mu$ s

**Figure 3** Brake IGBT

**Turn-off Switching Waveforms & definition of  $t_f$** 


$V_C$ (100%) =	600	V
$I_C$ (100%) =	100	A
$t_f$ =	0,11	$\mu$ s

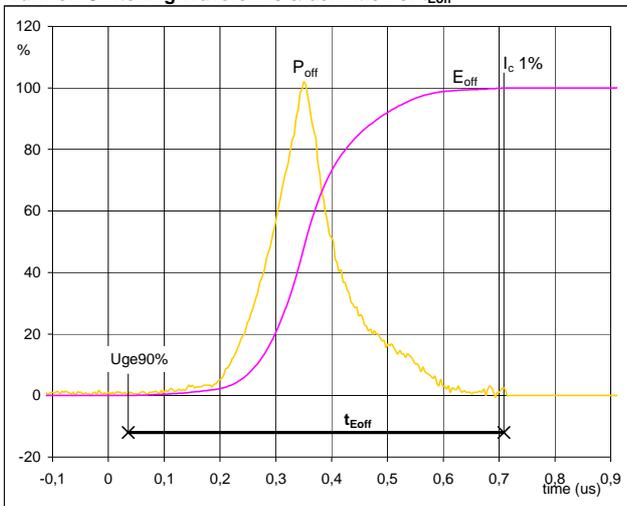
**Figure 4** Brake IGBT

**Turn-on Switching Waveforms & definition of  $t_r$** 


$V_C$ (100%) =	600	V
$I_C$ (100%) =	100	A
$t_r$ =	0,03	$\mu$ s

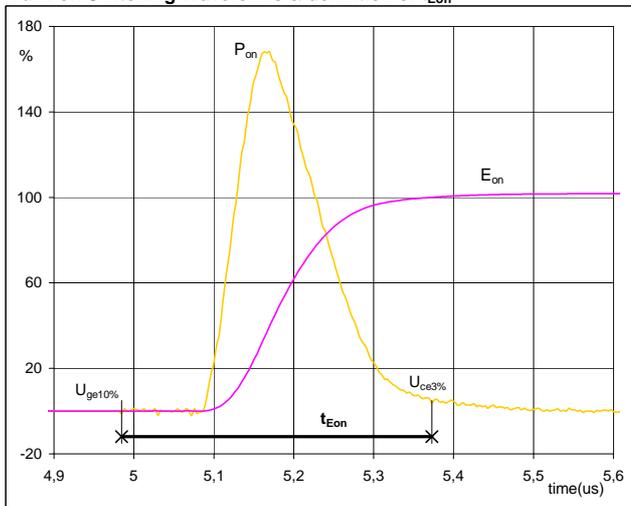
## Switching Definitions Brake IGBT

**Figure 5** Braker IGBT

**Turn-off Switching Waveforms & definition of  $t_{Eoff}$** 


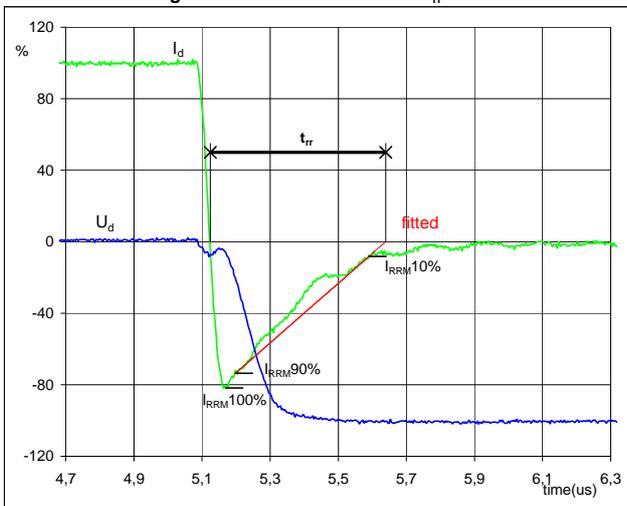
$P_{off}(100\%) = 59,91$  kW  
 $E_{off}(100\%) = 8,87$  mJ  
 $t_{Eoff} = 0,67$   $\mu$ s

**Figure 6** Brake IGBT

**Turn-on Switching Waveforms & definition of  $t_{Eon}$** 


$P_{on}(100\%) = 59,91$  kW  
 $E_{on}(100\%) = 12,48$  mJ  
 $t_{Eon} = 0,39$   $\mu$ s

**Figure 7** Brake FWD

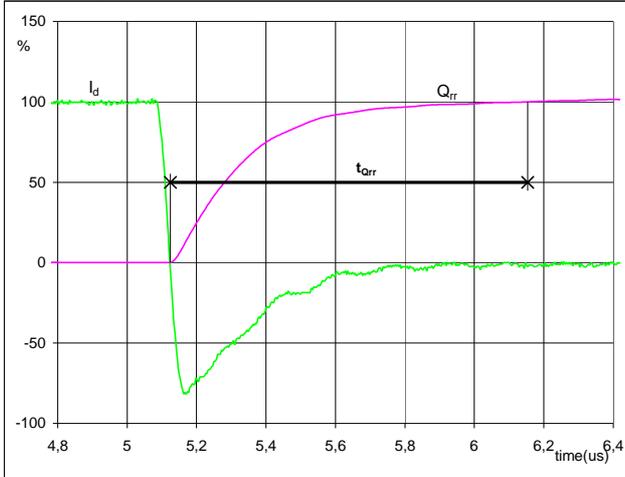
**Turn-off Switching Waveforms & definition of  $t_{tr}$** 


$V_d(100\%) = 600$  V  
 $I_d(100\%) = 100$  A  
 $I_{RRM}(100\%) = 10$  A  
 $t_{tr} = 0,11$   $\mu$ s

## Switching Definitions Brake IGBT

**Figure 8** Brake FWD

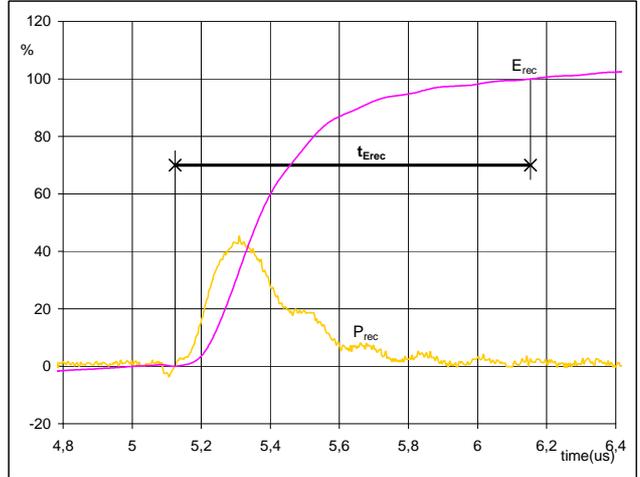
Turn-on Switching Waveforms & definition of  $t_{Qrr}$   
 ( $t_{Qrr}$  = integrating time for  $Q_{rr}$ )



$I_d$ (100%) =	100	A
$Q_{rr}$ (100%) =	20,73	$\mu\text{C}$
$t_{Qrr}$ =	1,03	$\mu\text{s}$

**Figure 9** Brake FWD

Turn-on Switching Waveforms & definition of  $t_{Erec}$   
 ( $t_{Erec}$  = integrating time for  $E_{rec}$ )



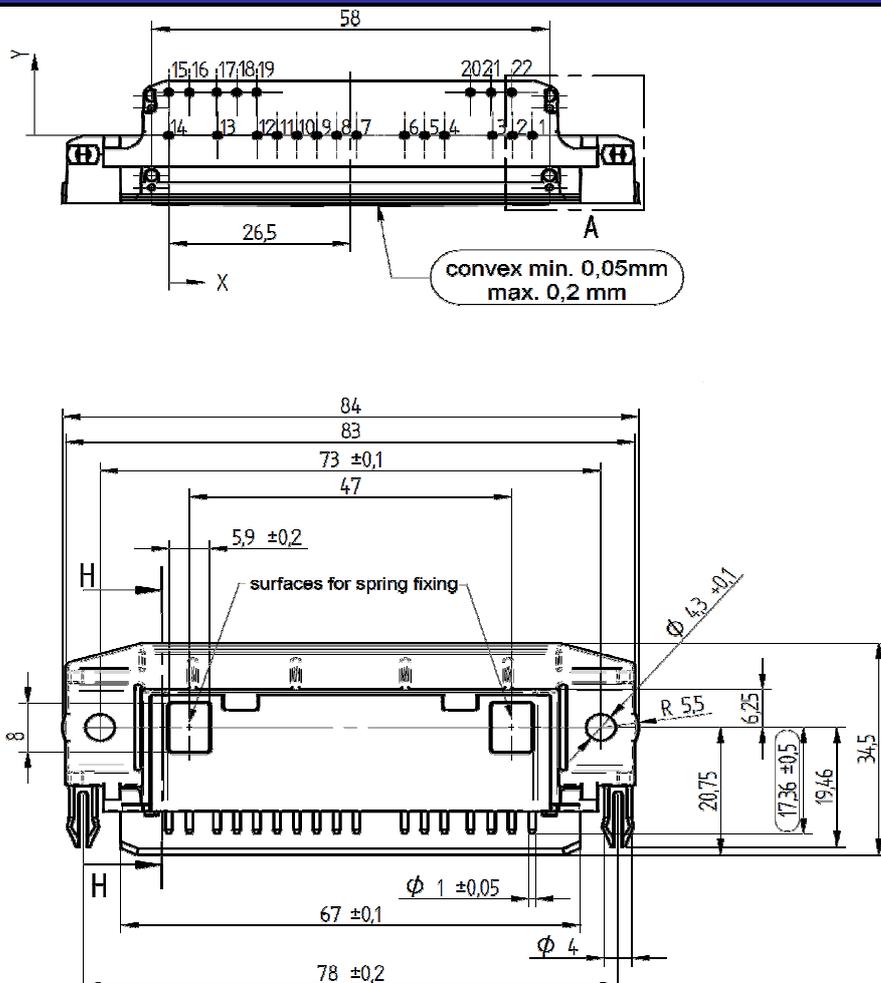
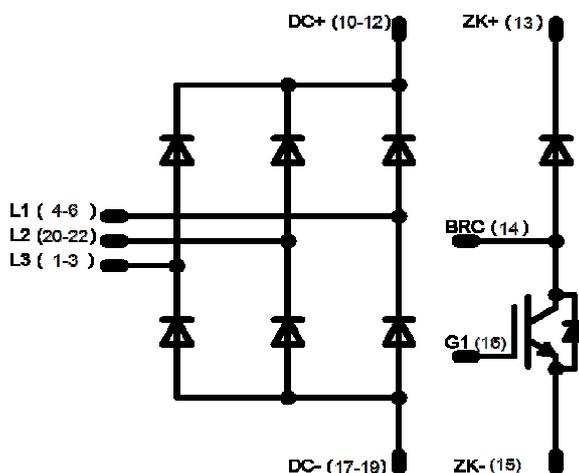
$P_{rec}$ (100%) =	59,91	kW
$E_{rec}$ (100%) =	7,85	mJ
$t_{Erec}$ =	1,03	$\mu\text{s}$

**Ordering Code and Marking - Outline - Pinout**
**Ordering Code & Marking**

Version	Ordering Code	in DataMatrix as	in packaging barcode as
without thermal paste 12mm housing	V23990-P719-G-PM	P719-G	P719-G
without thermal paste 12mm housing	V23990-P588-H-PM	P719-H	P719-H

**Outline**

Pin table		
Pin	X	Y
1	53	0
2	50,1	0
3	47,2	0
4	40,2	0
5	37,3	0
6	34,4	0
7	27,4	0
8	24,5	0
9	21,6	0
10	18,7	0
11	15,8	0
12	12,9	0
13	7,1	0
14	0	0
15	0	7
16	3	7
17	7	7
18	9,9	7
19	12,8	7
20	44	7
21	47	7
22	50	7


**Pinout**


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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.