

### Aluminum electrolytic capacitors

Axial-lead and soldering star capacitors

 Series/Type:
 B41690, B41790

 Date:
 October 2015

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Page 2 of 18

Axial-lead and soldering star capacitors

#### Ultra compact - up to 140 °C

#### Applications

Automotive electronics

#### Features

- High vibration stability, special design with high vibration stability up to 45 g available upon request
- Ultra compact design
- Long useful life, 2000 h at up to 140 °C
- High ripple current capability
- Storage for up to 15 years at a temperature of up to 35 °C. If the capacitor is stored for longer than two years, the operating voltage must be applied for one hour to ensure the specified leakage current.
- RoHS-compatible

#### Construction

- Charge/discharge-proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case

#### Terminals

- Axial leads, welded to ensure perfect electrical contact
- Soldering star for upright mounting on PCB available
- Alternative axial-lead design with double-sided plates for horizontal mounting available upon request

#### Taping and packing

- Axial-lead capacitors will be delivered in pallet package Capacitors with d × l ≤ 16 × 30 mm are also available taped on reel
- Soldering star capacitors are packed in cardboard









Ultra compact – up to 140 °C

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#### Specifications and characteristics in brief

-							
Rated voltage V <sub>R</sub>	25 40 V DC						
Surge voltage $V_s$	1.3 · V <sub>R</sub>	1.3 · V <sub>R</sub>					
Rated capacitance C <sub>R</sub>	300 10000 µl	300 10000 μF					
Capacitance tolerance	_10/+30% ≙ Q	−10/+30% ≙ Q					
Leakage current I <sub>leak</sub> (5 min, 20 °C)	$I_{\text{leak}} \leq 0.006 \ \mu$	$I_{\text{leak}} \leq 0.006 \ \mu\text{A} \cdot \left(\frac{C_{\text{R}}}{\mu\text{F}} \cdot \frac{V_{\text{R}}}{V}\right) + 4 \ \mu\text{A}$					
Self-inductance ESL <sup>1)</sup>	Diameter d (mm)		12	14	16	18	20/21
	Terminals	Length I (mm)	Appro	x. ESL (	nH)		
	axial	25	-	22	26	30	-
		29	-	-	-	-	38
		30	21	24	29	34	-
		35	-	—	31	-	-
		39	-	-	33	38	45
		49	-	_	-	-	50
	soldering star	25	-	6	7	8	-
		30	6	7	8	10	-
		35	-	-	9	-	-
		39	-	-	9	11	13
		49	-	-	-	-	14
Useful life <sup>2)</sup>		Requirements					
140 °C; V <sub>R</sub> ; 0.6 · I <sub>AC,R</sub>	> 2000 h	$ \Delta C/C $	≤ 30%	of initia	l value		
125 °C; V <sub>R</sub> ; I <sub>AC, R</sub>	> 5000 h	ESR	$\leq$ 3 tim	nes initia	l specif	ied limi	t <sup>3)</sup>
85 °C; V <sub>R</sub> ; I <sub>AC, max</sub>	> 15000 h	I <sub>leak</sub>	≤ initia	l specifi	ed limit		
40 °C; $V_{\text{R}}$ ; 2 · $I_{\text{AC, R}}$	> 500000 h						
Voltage endurance test		Post test requi	rements	S:			
125 °С; V <sub>в</sub>	2000 h	AC/C	≤ 10%	of initia	l value		
		ESR	≤ 1.3 t	imes ini	tial spec	cified lir	nit <sup>3)</sup>
		I <sub>leak</sub> ≤ initial specified limit					
Vibration resistance test	To IEC 60068-2	2-6, test Fc: Free	quency	range 1	0 Hz	2 kHz,	displace-
	ment amplitude max. 1.5 mm, acceleration max. 20 g, duration $3 \times 2$ h.						
	Capacitor mour				`	6 ±1) m	m from
	the case and ac					alawara -	
IEC climatic category	To IEC 60068-1	,	5°U/+	125 °C/5	bo days	uamp I	neat test)
Detail specification Sectional specification	Similar to CECC 30301-802 IEC 60384-4						
Sectional specification	IEC 00304-4						

1) If optimum circuit design is used, the values are lower by 30%.

2) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

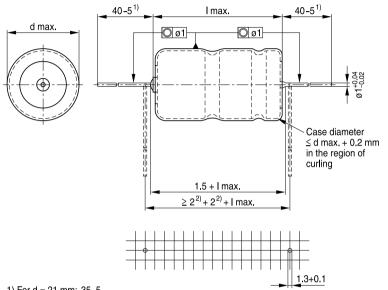
3) ESR<sub>max</sub> at 100 Hz, 20 °C





#### B41690, Axial-lead capacitors

#### **Dimensional drawing**



1) For d = 21 mm: 35-5

2) Minimum 2 mm bending distance per wire recommended

#### KAL1552-3-E

#### Dimensions, weights and packing units

$d \times I$	$d_{max} \times I_{max}$	Approx. weight	Packing un	its (pcs.)
mm	mm	g	Pallet	Reel
12×30	12.5 × 30.5	5.1	288	450
$14 \times 25$	$14.5 \times 25.5$	5.7	200	350
14  imes 30	14.5  imes 30.5	6.8	200	350
16  imes 25	$16.5 \times 25.5$	7.4	180	250
16  imes 30	16.5  imes 30.5	8.9	180	250
16  imes 35	$16.5 \times 35.5$	10.4	180	-
16  imes 39	16.5  imes 40	11.7	180	-
$18 \times 25$	$18.5 \times 25.5$	9.3	160	-
18×30	$18.5 \times 30.5$	11.1	160	-
18×39	18.5 × 40	14.7	160	-
20×29	$20.5 \times 29.5$	13.5	140	-
21  imes 39	$21.5 \times 40$	20.0	140	-
21  imes 49	21.5 × 50	25.0	110	-

Please read Cautions and warnings and Important notes at the end of this document.



<u>B41</u>690, B41790

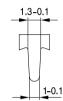


Ultra compact - up to 140 °C

#### B41790, Soldering star capacitors **Dimensional drawings**

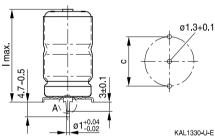
Mounting holes  $d = 12 \text{ mm} \dots 14 \text{ mm}$ 

d max.



Detail A

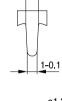
Minus pin

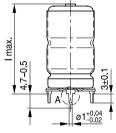


# ø1.3+0.1

Mounting holes d = 16 mm ... 21 mm







d max.



KAL1331-3-E

#### Dimensions, weights and packing units

d×l	$d_{max} \times I_{max}$	c ±0.1	e ±0.1	Approx. weight	Packing units
mm	mm	mm	mm	g	pcs.
12 × 30	13.5 × 32	12.5	3.0	5.4	480
14  imes 25	15.5  imes 27	14.5	3.0	6.1	480
14  imes 30	15.5  imes 32	14.5	3.0	7.2	480
16  imes 25	$17.5 \times 27$	16.5	3.0	7.9	300
16  imes 30	17.5  imes 32	16.5	3.0	9.4	300
16  imes 35	17.5  imes 37	16.5	3.0	10.9	200
16  imes 39	17.5  imes 41.5	16.5	3.0	12.2	200
$18 \times 25$	19.5  imes 27	18.5	3.0	9.9	300
18  imes 30	19.5  imes 32	18.5	3.0	11.8	300
18×39	$19.5 \times 41.5$	18.5	3.0	15.4	200
21  imes 39	22.5  imes 41.5	21.5	3.5	21.0	324
21  imes 49	$22.5\times51.5$	21.5	3.5	26.0	264





Ultra compact - up to 140 °C

#### Overview of available types

V <sub>R</sub> (V DC)	25	35	40				
	Case dimensions d × I (mm)						
C <sub>R</sub> (μF)							
600			12×30				
1000		14 × 25	14×30				
1200	12×30						
1400		16×25	16×30				
1800			18×30				
1900		16 × 30					
2000	14×30						
2300		16 × 35	20×29				
2500		18×30					
2700			18×39				
2900	16×30						
3000	18×25	20×29					
3800		18×39					
3900	18×30		21 × 39				
4300	16×39						
5000	20×29						
5200		21 × 39	21 × 49				
5800	18×39						
7000		21 × 49					
8000	21 × 39						
10000	21 × 49						



A	$\square$
$\mathbf{r}$	F

Ultra compact – up to 140 °C

#### Case dimensions and ordering codes

V <sub>R</sub>	C <sub>B</sub>	Case	Ordering code	Ordering code	Ordering code
	100 Hz	dimensions	Axial pallet	Axial reel	Soldering star
	20 °C	d×l			Ū
V DC	μF	mm			
25	1200	12×30	B41690A5128Q001	B41690A5128Q003	B41790A5128Q001
	2000	$14 \times 30$	B41690A5208Q001	B41690A5208Q003	B41790A5208Q001
	2900	$16 \times 30$	B41690A5298Q001	B41690A5298Q003	B41790A5298Q001
	3000	$18 \times 25$	B41690A5308Q001		B41790A5308Q001
	3900	$18 \times 30$	B41690A5398Q001		B41790A5398Q001
	4300	16  imes 39	B41690A5438Q001		B41790A5438Q001
	5000	$20 \times 29$	B41690A5508Q001		
	5800	18  imes 39	B41690A5588Q001		B41790A5588Q001
	8000	$21 \times 39$	B41690A5808Q001		B41790A5808Q001
	10000	21  imes 49	B41690A5109Q001		B41790A5109Q001
35	1000	14 × 25	B41690A7108Q001	B41690A7108Q003	B41790A7108Q001
	1400	$16 \times 25$	B41690A7148Q001	B41690A7148Q003	B41790A7148Q001
	1900	16  imes 30	B41690A7198Q001	B41690A7198Q003	B41790A7198Q001
	2300	16  imes 35	B41690B7238Q001		B41790B7238Q001
	2500	$18 \times 30$	B41690A7258Q001		B41790A7258Q001
	3000	20  imes 29	B41690A7308Q001		
	3800	18  imes 39	B41690A7388Q001		B41790A7388Q001
	5200	21  imes 39	B41690A7528Q001		B41790A7528Q001
	7000	21  imes 49	B41690A7708Q001		B41790A7708Q001
40	600	$12 \times 30$	B41690A7607Q001	B41690A7607Q003	B41790A7607Q001
	1000	$14 \times 30$	B41690B7108Q001	B41690B7108Q003	B41790B7108Q001
	1400	16  imes 30	B41690B7148Q001	B41690B7148Q003	B41790B7148Q001
	1800	$18 \times 30$	B41690A7188Q001		B41790A7188Q001
	2300	20  imes 29	B41690A7238Q001		
	2700	18×39	B41690A7278Q001		B41790A7278Q001
	3900	21 × 39	B41690A7398Q001		B41790A7398Q001
	5200	21  imes 49	B41690B7528Q001		B41790B7528Q001





Ultra compact - up to 140 °C

#### **Technical data**

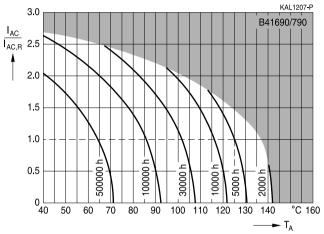
C <sub>R</sub>	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	I <sub>AC,max</sub>
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 kHz	10 kHz	10 kHz	10 kHz	10 kHz
20 °C	d×l	20 °C	-40 °C	20 °C	20 °C	105 °C	125 °C	125 °C	140 °C
μF	mm	mΩ	mΩ	mΩ	mΩ	А	А	А	А
V <sub>R</sub> = 25 \	V <sub>R</sub> = 25 V DC								
1200	12×30	135	1000	70	68	4.9	3.6	2.5	1.6
2000	$14 \times 30$	90	620	48	47	5.8	4.3	3.0	1.9
2900	$16 \times 30$	60	460	32	31	8.4	6.2	4.3	2.8
3000	18×25	58	530	40	38	7.5	5.6	3.8	2.5
3900	$18 \times 30$	45	330	25	24	9.4	7.0	4.8	3.1
4300	16  imes 39	40	310	21	21	11.6	8.6	5.9	3.5
5000	$20 \times 29$	37	260	21	21	10.0	7.4	5.1	3.3
5800	18  imes 39	30	230	17	17	12.9	9.5	6.6	4.3
8000	21  imes 39	25	160	14	14	14.2	10.5	7.3	4.8
10000	21  imes 49	20	130	11	11	17.7	13.2	9.1	5.9
V <sub>R</sub> = 35 \	/ DC								
1000	14×25	125	900	65	63	4.7	3.5	2.4	1.5
1400	$16 \times 25$	100	620	52	50	5.0	3.7	2.6	1.7
1900	16  imes 30	65	460	32	31	8.2	6.1	4.2	2.7
2300	16  imes 35	54	440	33	31	9.7	7.2	5.0	3.2
2500	$18 \times 30$	50	360	25	24	9.4	7.0	4.8	3.1
3000	20  imes 29	45	310	23	22	10.0	7.4	5.1	3.3
3800	$18 \times 39$	35	210	17	17	12.7	9.4	6.5	4.2
5200	21  imes 39	27	160	14	14	14.0	10.4	7.2	4.7
7000	$21 \times 49$	21	120	11	11	17.7	13.2	9.1	5.9
V <sub>R</sub> = 40 \	/ DC								
600	$12 \times 30$	165	1000	70	68	4.9	3.6	2.5	1.6
1000	$14 \times 30$	105	620	48	47	5.8	4.3	3.0	1.9
1400	16  imes 30	70	460	32	31	8.2	6.1	4.2	2.7
1800	18  imes 30	58	330	26	25	9.4	6.9	4.8	3.1
2300	$20 \times 29$	48	260	23	22	10.0	7.4	5.1	3.3
2700	18  imes 39	40	210	17	17	12.7	9.4	6.5	4.2
3900	21  imes 39	30	150	14	14	14.0	10.4	7.2	4.7
5200	21  imes 49	23	120	11	11	17.7	13.2	9.1	5.9



Ultra compact – up to 140 °C

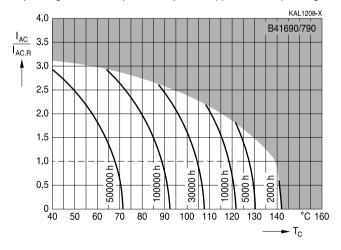
#### Useful life1)

depending on ambient temperature  $T_A$  under ripple current operating conditions at  $V_B$ 



#### Useful life<sup>1)</sup>

depending on case temperature  $T_c$  under ripple current operating conditions at  $V_R$ 



1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

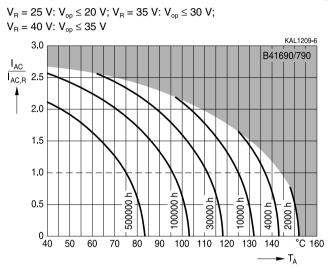




Ultra compact – up to 140 °C

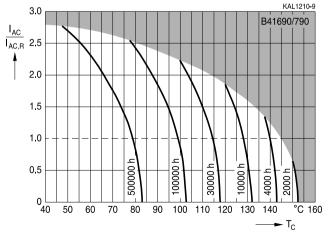
#### Useful life<sup>1)</sup>

depending on ambient temperature  $T_A$  under ripple current operating conditions at  $V_{op}$ 



#### Useful life<sup>1)</sup>

depending on case temperature  $T_c$  under ripple current operating conditions at  $V_{op}$ 



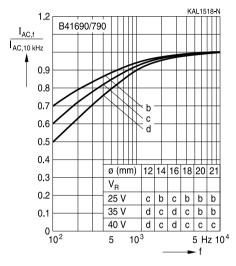
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



B41690, B41790 Ultra compact – up to 140 °C

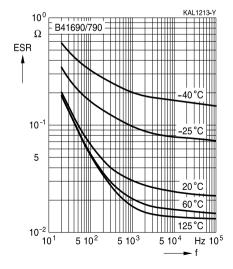


## Frequency factor of permissible ripple current $I_{\text{AC}}$ versus frequency f



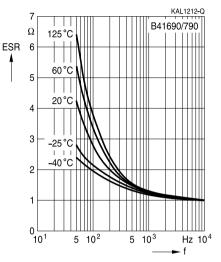
# Equivalent series resistance ESR versus frequency f

Typical behavior for 1000  $\mu\text{F}/40$  V



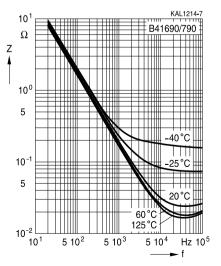
#### Frequency characteristics of ESR

Typical behavior



#### Impedance Z versus frequency f

Typical behavior for 1000 µF/40 V







Ultra compact - up to 140 °C

#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



Ultra compact – up to 140 °C

#### **Product safety**

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw- terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents Upper category temperature	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors. Do not exceed the upper category temperature.	11.6 "Cleaning agents" 7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"





Ultra compact - up to 140 °C

Topic Active flammability	Safety information Avoid overload of the capacitors.	Reference chapter "General technical information" 8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of $\leq$ 75%.	7.3 "Shelf life and storage conditions"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"

#### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes.



b	$\square$
Y	

Ultra compact - up to 140 °C

#### Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C <sub>R</sub>	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C <sub>f</sub>	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$\mathbf{d}_{\max}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR <sub>f</sub>	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
$ESR_{T}$	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I <sub>AC</sub>	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I <sub>AC,f</sub>	Ripple current at frequency f	Wechselstrom bei Frequenz f
I <sub>AC,max</sub>	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I <sub>AC,R</sub>	Rated ripple current	Nennwechselstrom
I <sub>leak</sub>	Leakage current	Reststrom
I <sub>leak,op</sub>	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R <sub>ins</sub>	Insulation resistance	Isolationswiderstand
<b>R</b> <sub>symm</sub>	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\Delta T$	Temperature difference	Temperaturdifferenz
T <sub>A</sub>	Ambient temperature	Umgebungstemperatur
T <sub>c</sub>	Case temperature	Gehäusetemperatur
Т <sub>в</sub>	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
$\Delta t$	Period	Zeitraum
t <sub>b</sub>	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





Ultra compact - up to 140 °C

Symbol	English	German
V	Voltage	Spannung
V <sub>F</sub>	Forming voltage	Formierspannung
V <sub>op</sub>	Operating voltage	Betriebsspannung
V <sub>R</sub>	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
X <sub>c</sub>	Capacitive reactance	Kapazitiver Blindwiderstand
XL	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z <sub>T</sub>	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε <sub>0</sub>	Absolute permittivity	Elektrische Feldkonstante
ε <sub>r</sub>	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

#### Note

All dimensions are given in mm.



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