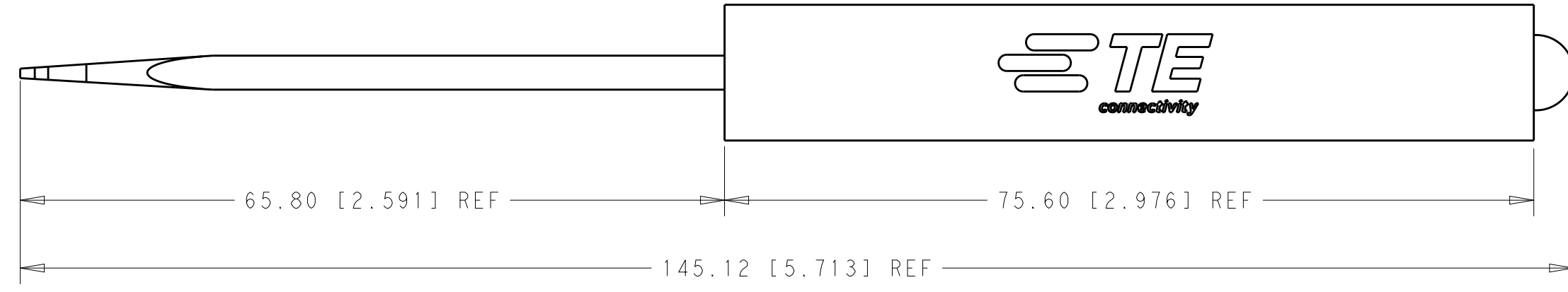
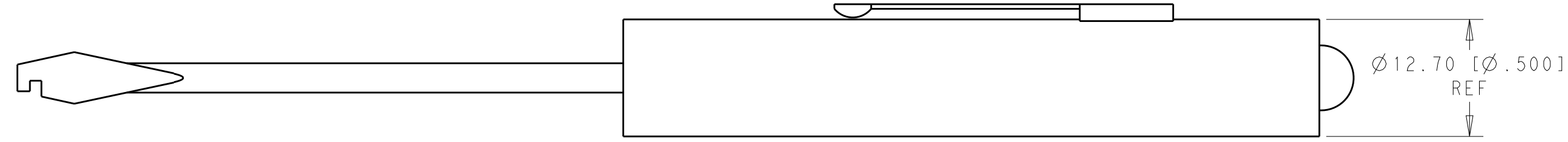


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| REVISIONS | | | | |
|-----------|-----|---------------------------|-----------|-------|
| P | LTR | DESCRIPTION | DATE | APVD |
| A1 | | REVISED PER ECO-12-010330 | 04JUN2012 | DD RB |
| B | | REVISED PER ECO-15-004568 | 23MAR2015 | JM RB |
| | | | | |

- INSTRUCTION SHEET FOR ASSEMBLY AND DISASSEMBLY OF AMPSEAL 16 CONNECTORS: 408-8623.



776441-1 SHOWN

776441-1
TE PART NUMBER

| | | | | | | | | | | | | | | | | | | |
|---|---|-------------------------------|---|------------------------|---|-------|---|-------|---|-------|---|--------|---|--------|---|--------------------------|--------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN R. COLE 15JAN2002 | | | | | | | | | | | | | | | | |
| DIMENSIONS: mm [INCHES] | | CHK M. TRULL 15JAN2002 | | | | | | | | | | | | | | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | APVD M. TRULL 15JAN2002 | NAME EXTRACTION TOOL, TPA AND CONTACT, AMPSEAL 16 | | | | | | | | | | | | | | | |
| <table border="0"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±</td></tr> <tr><td>2 PLC</td><td>±</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> <tr><td>ANGLES</td><td>±</td></tr> <tr><td>FINISH</td><td>±</td></tr> </table> | | 0 PLC | ± | 1 PLC | ± | 2 PLC | ± | 3 PLC | ± | 4 PLC | ± | ANGLES | ± | FINISH | ± | PRODUCT SPEC 108-2184 | RESTRICTED TO - | |
| 0 PLC | ± | | | | | | | | | | | | | | | | | |
| 1 PLC | ± | | | | | | | | | | | | | | | | | |
| 2 PLC | ± | | | | | | | | | | | | | | | | | |
| 3 PLC | ± | | | | | | | | | | | | | | | | | |
| 4 PLC | ± | | | | | | | | | | | | | | | | | |
| ANGLES | ± | | | | | | | | | | | | | | | | | |
| FINISH | ± | | | | | | | | | | | | | | | | | |
| MATERIAL - | | APPLICATION SPEC 114-13065 | SIZE A200779 | DRAWING NO C-776441 | | | | | | | | | | | | | | |
| - | | WEIGHT 15.6g | SCALE 2:1 | SHEET 1 OF 1 | | | | | | | | | | | | | | |
| - | | CUSTOMER DRAWING | REV B | | | | | | | | | | | | | | | |