

 Mating Retention = With Underplate Material Thickness (µm [µin]) = 1.27 [50.000] Assembly Integration Feature = Without 	Packaging Features: • Packaging Method = Package • Packaging Quantity = 1	
 Contact Features: Contact Type = Pin Contact Shape = Square Contact Base Material = Copper Alloy Contact Plating, Mating Area, Material = Gold Tail Plating Material = Tin Contact Style = Straight Contact Layout = In-Line Multiple Contact Types = Without Contact Plating, Mating Area, Thickness (µm [µin]) = 0.76 [29.92] Tail Plating Thickness (µm [µin]) = 3.81 - 8.89 [150 - 350] Underplate Material = Nickel 	Other: • Series = MTA • Brand = AMP	

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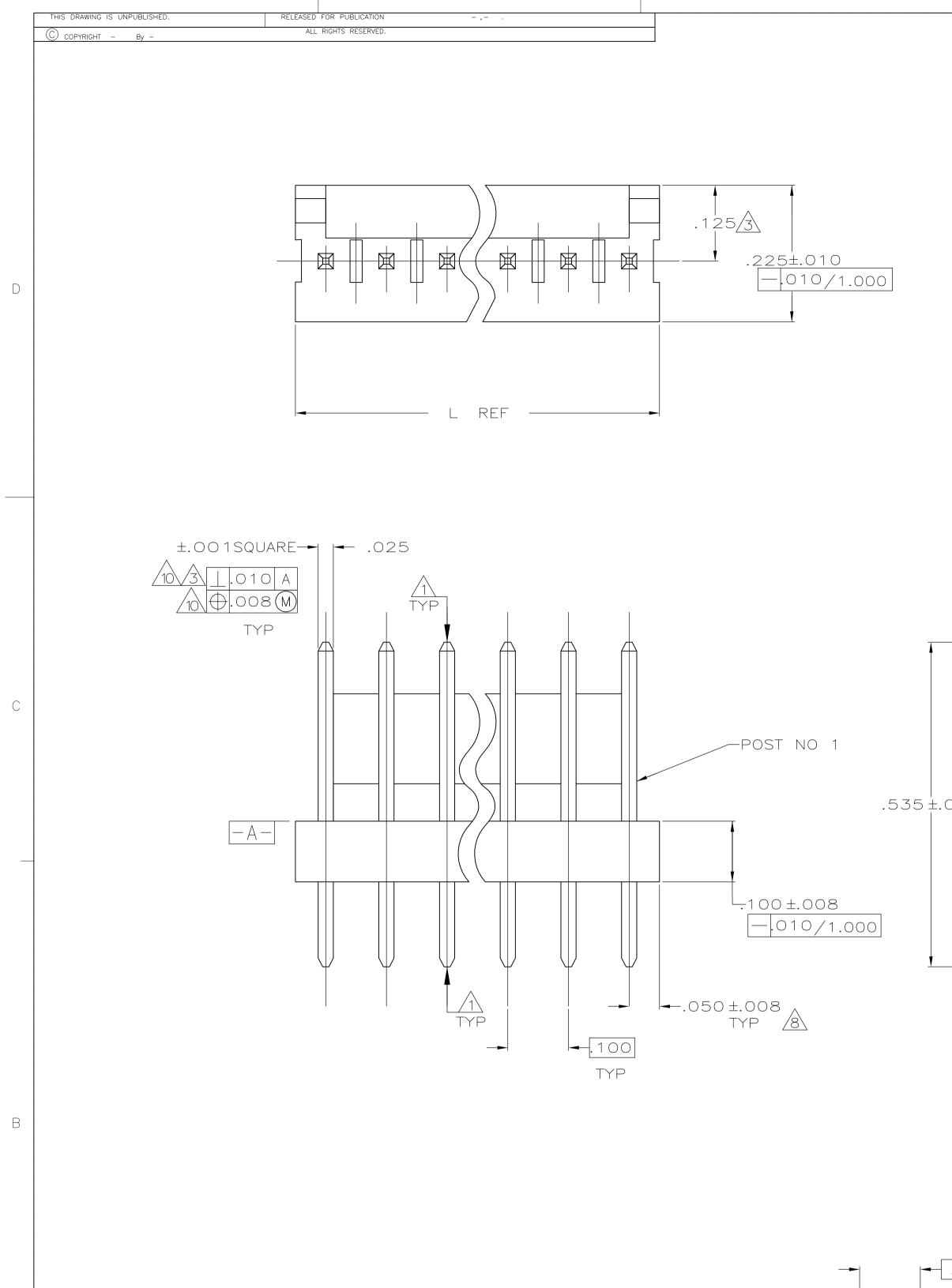
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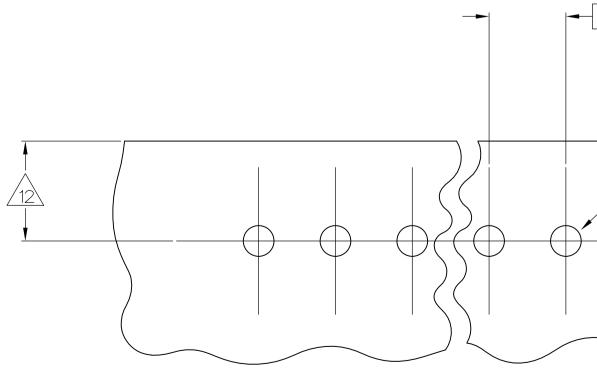


.040	1.02				
.035	0.89				
.032	0.81				
.025	0.64	1.000	25.40		
.020	0.51	.535	13.59		
.015	0.38	.310	7.87		
.010	0.25	.295	7.49		
.008	0.20	.260	6.60		
.005	0.13	.225	5.72		
.001	0.03	.140	3.56		
.000350	0.00889	.130	3.30		
.000150	0.00381	.125	3.18		
.000050	0.00127	.100	2.54		
.000030	0.00076	.063	1.60		
.000 0.00		.050	1.27		
IN MM		IN MM			
CONVERSION TABLE					

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4805 (3/11)

8



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

6

5	4	3	2		1	
			LOC DIST CM 00 P LTR	REVISIONS	DATE DWN APVD	
				ECR-13-008537	16SEP13 MT DZ 	
			POST TO WITHSTAND 13 NEWTONS BOTH DIRECTIONS SHOWN WITHOU			
		2	TOLERANCES APPLY TO SOLDER S	SIDE OF BOARD.		
		$\sqrt{3}$	MEASURED AT SURFACE $-A-$			
		4	PLASTIC FLASH PERMITTED IN THI	S AREA.		
		5	PARTS COMPLY WITH AMP SOLDEF		-2.	
		<u>/6</u>	ONE HOLE MAY BE UNDERSIZED(. FOR ASSEMBLY RETENTION DURIN			
		$\sqrt{7}$	MATERIAL: HEADER—THERMOPLASTI UL94V—O(NATURAL) POST—COPPER ALLOY (13 & 14 FOR PLATING	SEE NOTES		
-	ALL POSTS	$\underline{8}$	COORDINATE DIMENSION APPLIES ACTUAL FEATURE.	FROM CENTER OF		
	L.010 A	9	PLASTIC BURRS CAUSED BY CUT- PERMITTED WITHIN THE MAXIMUM			
	ALL POSTS	10	POSTS TO BE MEASURED WHEN S	STRIP IS HELD FLAT.		
	040 .015	$\sqrt{11}$	POSTS MUSTS WITHSTAND TWO 90 Extrusion without breaking.)° BENDS AGAINST		
	11	12	DIMENSION SHOULD BE .130 MIN MTA 100 CONNECTOR ASSEMBLY			
.260 MIN .295 REF		13	PLATING: GOLD PLATE AREA, .000 GOLD FLASH OVER .000027 PALL TE CONNECTIVITY'S DISCRETION, A UNDERPLATE, .000050 MIN, ALL S	ADIUM NICKEL, PER LL SIDES, OVER NICKEL		С
±.010	.310±.015	Z A	MATTE TIN PLATE AREA, .00015 Thick,all four sides,.140 Min.	0000350		
.020 MAX-		15	TIN PLATE AREA, .00015000035	50 THICK,ALL FOUR SIDES,.1	40 MIN.	
14 15 . 1 40 ±.015	4	16	OBSOLETE PARTS: OBSOLETE CIS	STREAMLINING PER D.RENAU	JD/D.SINISI	
		28 5-641215-8	13 14 16 SUP BY 5-641215-8 2.8		2-641215-8	
	2.600 66.04	$\begin{array}{cccc} 27 & 5-641215-7 \\ 26 & 5-641215-6 \end{array}$	16 SUP BY 5-641215-7 2.7 16 SUP BY 5-641215-6 2.6	00 66.04 26	$\frac{2-641215-7}{2-641215-6}$	
		$\begin{array}{cccccccccccccccccccccccccccccccccccc$		00 60.96 24	2-641215-5 2-641215-4	
		235-641215-3225-641215-2	16 SUP BY 5-641215-3 2.3		2-641215-3 2-641215-2	
	2.100 53.34	215-641215-1205-641215-0	16 SUP BY 5-641215-1 2.1		2-641215-1 2-641215-0	F
	1.900 48.26	19 4-641215-9	16 SUP BY 4-641215-91.9	00 48.26 19	1-641215-9	
		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		00 45.72 18 00 43.18 17	<u>1-641215-8</u> 1-641215-7	
		$\begin{array}{cccc} 16 & 4-641215-6 \\ 15 & 4-641215-5 \\ \end{array}$		00 40.64 16 00 38.10 15	1-641215-6 1-641215-5	
	1.400 35.56	14 4-641215-4	1.4	00 35.56 14	1-641215-4	
- <u>.100</u> TYP - <u>Ø.040</u> +.010 000		$\begin{array}{cccc} 13 & 4-641215-3 \\ 12 & 4-641215-2 \end{array}$		0033.02130030.4812	$\frac{1-641215-3}{1-641215-2}$	
TYP 000		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		00 27.94 11 00 25.40 10	$\frac{1-641215-1}{1-641215-0}$	
	.900 22.86	9 3-641215-9	.90	00 22.86 9	641215-9	
	.800 20.32 .700 17.78	83-641215-873-641215-7	.70	00 20.32 8 00 17.78 7	641215-8 641215-7	
	.600 15.24	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		00 15.24 6 00 12.70 5	<u>641215-6</u> 641215-5	
	.400 10.16	4 3-641215-4	.40	00 10.16 4	641215-4	
	.300 7.62 .200 5.08	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$.30	0 5.08 2	641215-3 641215-2	
		O OF PART NUMBER		L MM NO OF L POSITIONS	PART NUMBER	
				11.11.11.2004		A
TTERN .		T	HIS DRAWING IS A CONTROLLED DOCUMENT. HIS DRAWING IS A CONTROLLED DOCUMENT. CHK DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD		E Connectivity	-
TTERN A			INCHES OTHERWISE SPECIFIED: APVD	11JUN04 NAME		1

DIMENSIONS: INCHES \oplus MATERIAL $\overline{7}$

METRIC

		K. WHIIAKER				ТГ	Conn	ectivity	,
		CHK 11JUNO4			E TE		COIIII	ectivity	′
		D. BOSSI							
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 11JUN04	NAME						
		D. BOSSI			MTA-100	HEADER A	ASSEM	BLY,	
	0 PLC ± - 1 PLC ± -	FRICTION LOCK, NOTCHED, .025							
1	2 PLC ± -					POST, .00	'		PLATED
	3 PLC ± .005	APPLICATION SPEC			1001, .00	0000	OOLD		
	4 PLC \pm – ANGLES \pm 0°30'		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	ANGLES ± 0.30' FINISH	WEIGHT	- A '	1 00779	C- 64	1215			_
	<u> </u>	CUSTOMER DRAWING				scale 8:1	SHEET	0F	1 REV 1 Z

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