

### 1.0X0.5mm SMD CHIP LED LAMP

Part Number: APHHS1005QWF/D White



### **ATTENTION** OBSERVE PRECAUTIONS FOR HANDLING **ELECTROSTATIC**

DISCHARGE SENSITIVE **DEVICES** 

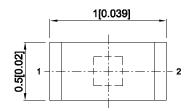
### **Features**

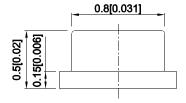
- 1.0mmX0.5mm SMD LED, 0.5mm thickness.
- Low power consumption.
- Wide viewing angle.
- Ideal for backlight and indicator.
- Package: 2000pcs / reel .
- Moisture sensitivity level : level 3.
- RoHS compliant.

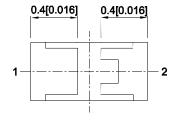
### **Descriptions**

- The source color devices are made with InGaN Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

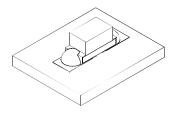
### **Package Dimensions**















- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.1(0.004")$  unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
   The device has a single mounting surface. The device must be mounted according to the specifications.

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### **Selection Guide**

| Part No.       | Emitting Color (Material) | Lens Type          | lv (mcd) [2]<br>@ 20mA |      | Viewing<br>Angle [1] |
|----------------|---------------------------|--------------------|------------------------|------|----------------------|
|                |                           | 2.                 | Min.                   | Тур. | 201/2                |
| APHHS1005QWF/D | White (InGaN)             | Yellow Fluorescent | 120                    | 200  | 160°                 |

- 1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
- Luminous intensity / luminous Flux: +/-15%.
   Luminous intensity value is traceable to CIE127-2007 standards.

### Electrical / Optical Characteristics at TA=25°C

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|---|---------------------------|----------------|------|------|-------|---------------------|--|
| Symbol Parameter                                  |                           | Emitting Color | Тур. | Max. | Units | Test Conditions     |  |
| VF [1]  | Forward Voltage           | White          | 3.3  | 4.0  | V     | IF=20mA             |  |
| lr  | Reverse Current           | White          |      | 50   | uA    | V <sub>R</sub> = 5V |  |
| X [2]   | Chromaticity Coordinates  | White          | 0.31 |      |       |                     |  |
| Y [2]   | Officinations obordinates |                | 0.31 |      |       |                     |  |
| С   | Capacitance               | White          | 100  |      | pF    | VF=0V;f=1MHz        |  |

### Notes:

- Forward Voltage: +/-0.1V.
   Measurement tolerance of the chromaticity coordinates is ±0.01.
- 3. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or

### Absolute Maximum Ratings at TA=25°C

| Parameter                               | Values         |    |  |
|---|----------------|----|--|
| Power dissipation                       | 120            | mW |  |
| DC Forward Current                      | 30             | mA |  |
| Peak Forward Current [1]                | 150            | mA |  |
| Reverse Voltage                         | 5              | V  |  |
| Electrostatic Discharge Threshold (HBM) | 250            | V  |  |
| Operating Temperature                   | -40°C To +85°C |    |  |
| Storage Temperature -40°C To +85°C      |                |    |  |

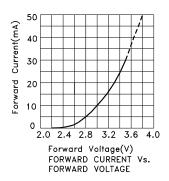
### Notes:

- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
- 2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity - Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

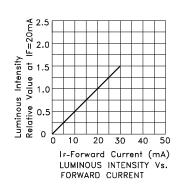
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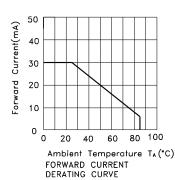
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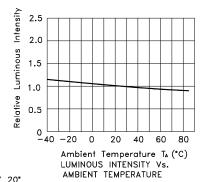
White

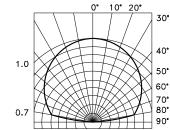


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40° 50° 60° 70° 80°

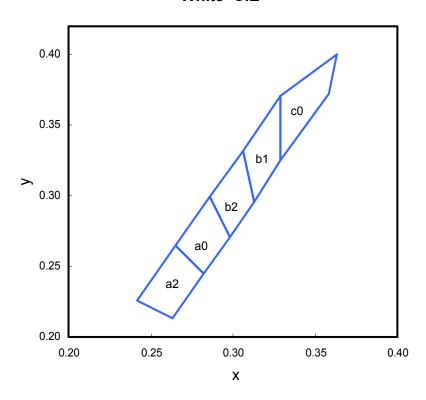
SPATIAL DISTRIBUTION

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|    | x     | у     |    | x     | у     |    | x     | у     |
|----|-------|-------|----|-------|-------|----|-------|-------|
| a2 | 0.263 | 0.213 | а0 | 0.282 | 0.245 | b2 | 0.298 | 0.271 |
|    | 0.282 | 0.245 |    | 0.298 | 0.271 |    | 0.313 | 0.296 |
|    | 0.265 | 0.265 |    | 0.286 | 0.299 |    | 0.306 | 0.332 |
|    | 0.242 | 0.226 |    | 0.265 | 0.265 |    | 0.286 | 0.299 |
| b1 | 0.313 | 0.296 | c0 | 0.329 | 0.325 |    |       |       |
|    | 0.329 | 0.325 |    | 0.358 | 0.372 |    |       |       |
|    | 0.329 | 0.371 |    | 0.363 | 0.400 |    |       |       |
|    | 0.306 | 0.332 |    | 0.329 | 0.371 |    |       |       |

Notes: Shipment may contain more than one chromaticity regions. Orders for single chromaticity region are generally not accepted. Measurement tolerance of the chromaticity coordinates is ±0.01.

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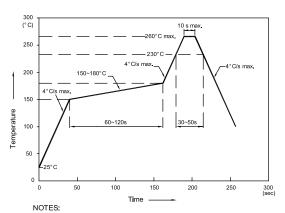
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### APHHS1005QWF/D

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.

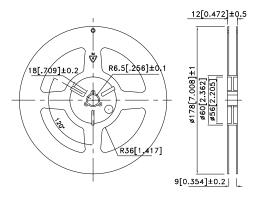


- 1. We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
- 2.Don't cause stress to the epoxy resin while it is exposed
- to high temperature.
  3.Number of reflow process shall be 2 times or less.

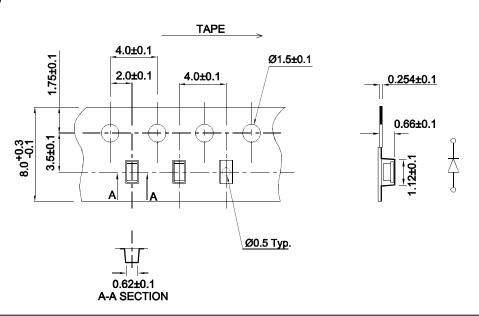
## Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)

# 0.2

### **Reel Dimension**

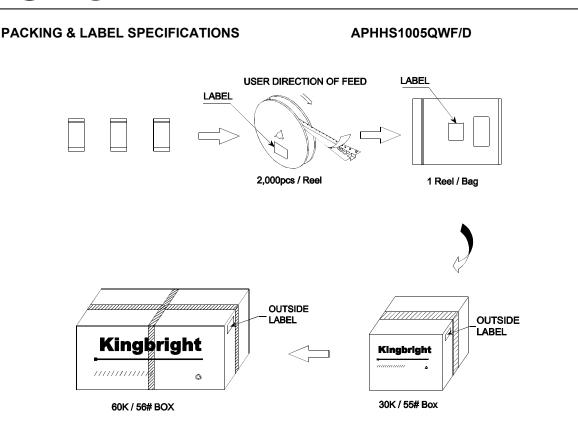


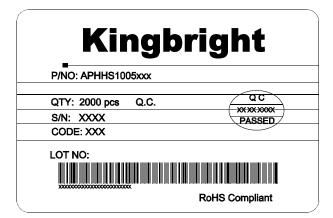
Tape Dimensions (Units : mm)



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