



## Silicon MELF 500 mW Zener Diodes

*Qualified per MIL-PRF-19500/117*

Qualified Levels\*:  
JAN, JANTX, and  
JANTXV

### DESCRIPTION

The popular 1N957BUR-1 through 1N992BUR-1 series of 0.5 watt Zener voltage regulators provides a selection from 6.8 to 200 volts in a standard 5%, 2% and 1% tolerance versions. These glass MELF DO-213AA Zeners feature an internal metallurgical bond and are available in military qualified and commercial RoHS compliant versions. Military qualified versions are available on the 1N962BUR-1 through 1N992BUR-1 range of part numbers.

**Important:** For the latest information, visit our website <http://www.microsemi.com>.

### FEATURES

- JEDEC registered 1N957B to 1N992B number series.
- Internal metallurgical bond.
- \*JAN, JANTX, and JANTXV qualifications are available per MIL-PRF-19500/117 for part numbers 1N962BUR-1 through 1N992BUR-1.
- Upscreening is available in reference to MIL-PRF-19500 for the range of 1N957BUR-1 through 1N961BUR-1. (See [part nomenclature](#) for all available options.)
- RoHS compliant versions available (commercial grade only).

### APPLICATIONS / BENEFITS

- Regulates voltage over a broad operating current and temperature range.
- Extensive selection from 6.8 to 200 V.
- Standard voltage tolerance is  $\pm 5\%$  with optional tighter tolerances of  $\pm 2\%$  or  $1\%$ .
- Small size for high density mounting using the surface mount method (see package illustration).
- Non-sensitive to ESD per MIL-STD-750 method 1020.
- Minimal capacitance.
- Inherently radiation hard as described in Microsemi [MicroNote 050](#).

### MAXIMUM RATINGS

| Parameters/Test Conditions  | Symbol                              | Value       | Unit |
|---|-------------------------------------|-------------|------|
| Operating and Storage Temperature   | T <sub>J</sub> and T <sub>STG</sub> | -65 to +175 | °C   |
| Thermal Resistance Junction-to-End Cap  | R <sub>θJEC</sub>                   | 100         | °C/W |
| Thermal Resistance Junction-to-Ambient when mounted on PCB <sup>(1)</sup>   | R <sub>θJA</sub>                    | 300         | °C/W |
| Steady-State Power Dissipation<br>@ T <sub>EC</sub> = +125°C <sup>(2)</sup><br>@ T <sub>A</sub> = 55°C mounted on PCB | P <sub>D</sub>                      | 0.5<br>0.4  | W    |
| Forward Voltage @ I <sub>F</sub> = 200 mA<br>1N957UR – 1N985UR<br>1N986UR – 1N992UR                                   | V <sub>F</sub>                      | 1.1<br>1.3  | V    |
| Solder Temperature @ 10 s   | T <sub>SP</sub>                     | 260         | °C   |

**NOTES:**

1. See [figure 1](#) for derating curves. T<sub>A</sub> = +75°C on an FR4 PC board with 1 oz copper metalization.
2. Derate to 0 at +175°C.



**DO-213AA MELF  
Package**

Also available in:

**DO-35 (DO-204AH)  
package**  
(axial-leaded)



#### **MSC – Lawrence**

6 Lake Street,  
Lawrence, MA 01841  
Tel: 1-800-446-1158 or  
(978) 620-2600  
Fax: (978) 689-0803

#### **MSC – Ireland**

Gort Road Business Park,  
Ennis, Co. Clare, Ireland  
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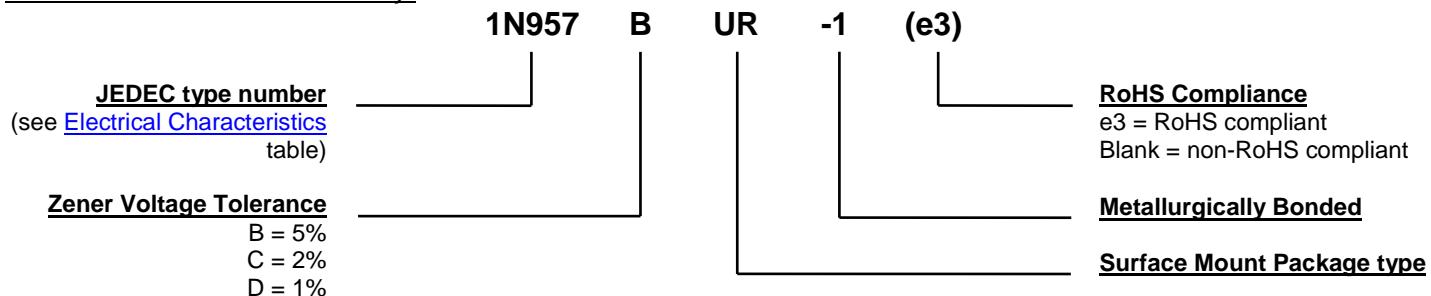
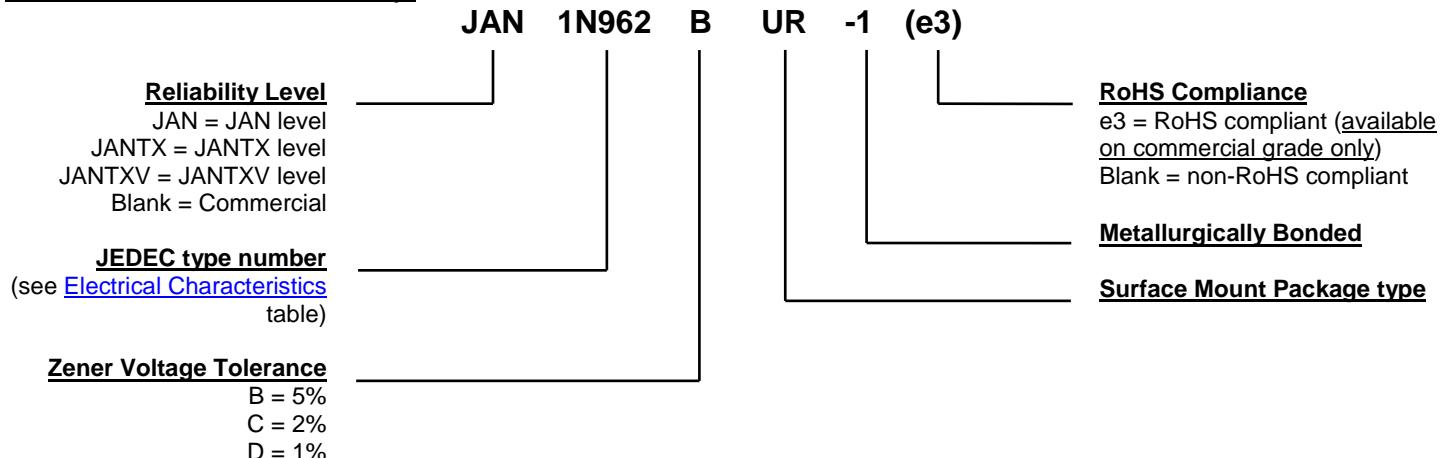
#### **Website:**

[www.microsemi.com](http://www.microsemi.com)

### MECHANICAL and PACKAGING

- CASE: Hermetically sealed glass case package.
- TERMINALS: Tin/lead plated or RoHS compliant matte-tin (on commercial grade only) over copper clad steel. Solderable per MIL-STD-750, method 2026.
- POLARITY: Cathode end is banded.
- MOUNTING: The axial coefficient of expansion (COE) of this device is approximately +6PPM/°C. The COE of the mounting surface system should be selected to provide a suitable match with this device.
- MARKING: Part number.
- TAPE & REEL option: Standard per EIA-296. Consult factory for quantities.
- WEIGHT: 0.04 grams.
- See [Package Dimensions](#) on last page.

### PART NOMENCLATURE

**1N957BUR-1 – 1N961BUR-1 only:**

**1N962BUR-1 – 1N992BUR-1 only:**


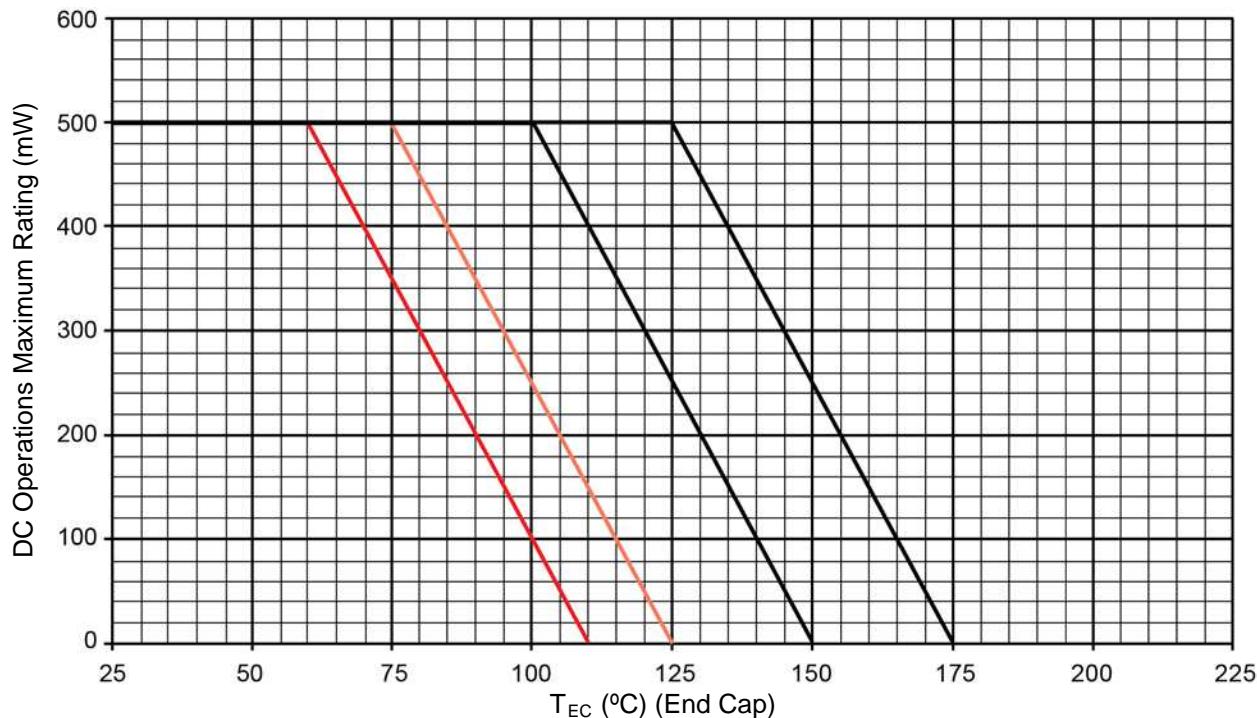
| SYMBOLS & DEFINITIONS |   |
|-----------------------|---|
| Symbol                | Definition  |
| $I_R$                 | Reverse Current: The maximum reverse (leakage) current that will flow at the specified voltage and temperature.   |
| $I_Z, I_{ZT}, I_{ZK}$ | Regulator Current: The dc regulator current ( $I_Z$ ), at a specified test point ( $I_{ZT}$ ), near breakdown knee ( $I_{ZK}$ ).  |
| $I_{ZM}$              | Maximum Regulator (Zener) Current: The maximum rated dc current for the specified power rating.   |
| $I_{ZSM}$             | Maximum Zener Surge Current: The non-repetitive peak value of Zener surge current at a specified wave form.   |
| $V_F$                 | Maximum Forward Voltage: The maximum forward voltage the device will exhibit at a specified current.  |
| $V_R$                 | Reverse Voltage: The reverse voltage dc value, no alternating component.  |
| $V_Z$                 | Zener Voltage: The Zener voltage the device will exhibit at a specified current ( $I_Z$ ) in its breakdown region.  |
| $Z_{ZT}$ or $Z_{ZK}$  | Dynamic Impedance: The small signal impedance of the diode when biased to operate in its breakdown region at a specified rms current modulation (typically 10% of $I_{ZT}$ or $I_{ZK}$ ) and superimposed on $I_{ZT}$ or $I_{ZK}$ respectively. |

**ELECTRICAL CHARACTERISTICS**

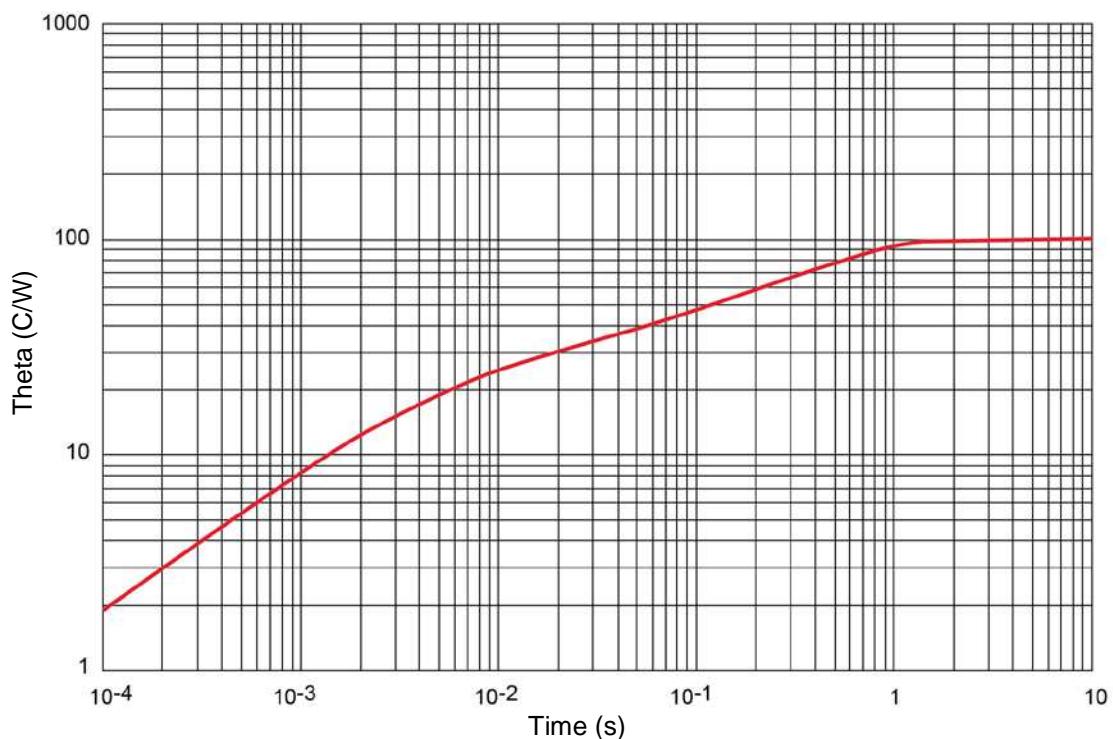
| JEDEC TYPE NUMBER<br>(NOTE 1) | NOMINAL ZENER TEST CURRENT | MAXIMUM ZENER IMPEDANCE $Z_{ZT}$ |       |                     | MAXIMUM DC ZENER CURRENT (NOTE 4) | MAXIMUM SURGE CURRENT (NOTE 5) | MAXIMUM REVERSE LEAKAGE CURRENT |               | MAXIMUM TEMPERATURE COEFFICIENT |        |
|-------------------------------|----------------------------|----------------------------------|-------|---------------------|-----------------------------------|--------------------------------|---------------------------------|---------------|---------------------------------|--------|
|                               | $V_Z$                      | $I_{ZT}$                         | $Z_Z$ | $Z_{ZK}$ @ $I_{ZK}$ | $I_{ZM}$                          | $I_{ZSM}$                      | $I_R$ @ $V_R$                   | $\alpha_{VZ}$ |                                 |        |
|                               | Volts                      | mA                               | Ohms  | Ohms                | $\mu A$                           | mA                             | $\mu A$                         | Volts         | %/ $^{\circ}C$                  |        |
| 1N957BUR-1                    | 6.8                        | 18.5                             | 4.5   | 700                 | 250                               | 55                             | 300                             | 150           | 5.2                             | +0.050 |
| 1N958BUR-1                    | 7.5                        | 16.5                             | 5.5   | 700                 | 250                               | 50                             | 275                             | 75            | 5.7                             | +0.058 |
| 1N959BUR-1                    | 8.2                        | 15.0                             | 6.5   | 700                 | 250                               | 45                             | 250                             | 50            | 6.2                             | +0.065 |
| 1N960BUR-1                    | 9.1                        | 14.0                             | 7.5   | 700                 | 250                               | 41                             | 225                             | 25            | 6.9                             | +0.068 |
| 1N961BUR-1                    | 10                         | 12.5                             | 8.5   | 700                 | 250                               | 38                             | 200                             | 10            | 7.6                             | +0.075 |
| 1N962BUR-1                    | 11                         | 11.5                             | 9.5   | 700                 | 250                               | 35                             | 590                             | 1.0           | 8.4                             | +0.073 |
| 1N963BUR-1                    | 12                         | 10.5                             | 11.5  | 700                 | 250                               | 32                             | 540                             | 1.0           | 9.1                             | +0.076 |
| 1N964BUR-1                    | 13                         | 9.5                              | 13.0  | 700                 | 250                               | 30                             | 500                             | 0.5           | 9.9                             | +0.079 |
| 1N965BUR-1                    | 15                         | 8.5                              | 16    | 700                 | 250                               | 26                             | 433                             | 0.5           | 11                              | +0.082 |
| 1N966BUR-1                    | 16                         | 7.8                              | 17    | 700                 | 250                               | 25                             | 406                             | 0.5           | 12                              | +0.083 |
| 1N967BUR-1                    | 18                         | 7.0                              | 21    | 750                 | 250                               | 21                             | 361                             | 0.5           | 14                              | +0.085 |
| 1N968BUR-1                    | 20                         | 6.2                              | 25    | 750                 | 250                               | 19                             | 325                             | 0.5           | 15                              | +0.086 |
| 1N969BUR-1                    | 22                         | 5.6                              | 29    | 750                 | 250                               | 17                             | 295                             | 0.5           | 17                              | +0.087 |
| 1N970BUR-1                    | 24                         | 5.2                              | 33    | 750                 | 250                               | 16                             | 271                             | 0.5           | 18                              | +0.088 |
| 1N971BUR-1                    | 27                         | 4.6                              | 41    | 750                 | 250                               | 14                             | 240                             | 0.5           | 21                              | +0.090 |
| 1N972BUR-1                    | 30                         | 4.2                              | 49    | 1000                | 250                               | 13                             | 216                             | 0.5           | 23                              | +0.091 |
| 1N973BUR-1                    | 33                         | 3.8                              | 58    | 1000                | 250                               | 12                             | 197                             | 0.5           | 25                              | +0.092 |
| 1N974BUR-1                    | 36                         | 3.4                              | 70    | 1000                | 250                               | 11                             | 180                             | 0.5           | 27                              | +0.093 |
| 1N975BUR-1                    | 39                         | 3.2                              | 80    | 1000                | 250                               | 9.1                            | 166                             | 0.5           | 30                              | +0.094 |
| 1N976BUR-1                    | 43                         | 3.0                              | 93    | 1000                | 250                               | 8.8                            | 151                             | 0.5           | 33                              | +0.095 |
| 1N977BUR-1                    | 47                         | 2.7                              | 105   | 1500                | 250                               | 7.9                            | 138                             | 0.5           | 36                              | +0.095 |
| 1N978BUR-1                    | 51                         | 2.5                              | 125   | 1500                | 250                               | 7.4                            | 127                             | 0.5           | 39                              | +0.096 |
| 1N979BUR-1                    | 56                         | 2.2                              | 150   | 2000                | 250                               | 6.9                            | 116                             | 0.5           | 43                              | +0.096 |
| 1N980BUR-1                    | 62                         | 2.0                              | 185   | 2000                | 250                               | 6.0                            | 105                             | 0.5           | 47                              | +0.097 |
| 1N981BUR-1                    | 68                         | 1.8                              | 230   | 2000                | 250                               | 5.5                            | 95                              | 0.5           | 52                              | +0.097 |
| 1N982BUR-1                    | 75                         | 1.7                              | 270   | 2000                | 250                               | 5.1                            | 86                              | 0.5           | 56                              | +0.098 |
| 1N983BUR-1                    | 82                         | 1.5                              | 330   | 3000                | 250                               | 4.6                            | 79                              | 0.5           | 62                              | +0.098 |
| 1N984BUR-1                    | 91                         | 1.4                              | 400   | 3000                | 250                               | 4.2                            | 71                              | 0.5           | 69                              | +0.099 |
| 1N985BUR-1                    | 100                        | 1.3                              | 500   | 3000                | 250                               | 3.7                            | 65                              | 0.5           | 76                              | +0.110 |
| 1N986BUR-1                    | 110                        | 1.1                              | 750   | 4000                | 250                               | 3.3                            | 59                              | 0.5           | 84                              | +0.110 |
| 1N987BUR-1                    | 120                        | 1.0                              | 900   | 4500                | 250                               | 3.1                            | 54                              | 0.5           | 91                              | +0.110 |
| 1N988BUR-1                    | 130                        | 0.95                             | 1100  | 5000                | 250                               | 2.7                            | 50                              | 0.5           | 99                              | +0.110 |
| 1N989BUR-1                    | 150                        | 0.85                             | 1500  | 6000                | 250                               | 2.4                            | 43                              | 0.5           | 114                             | +0.110 |
| 1N990BUR-1                    | 160                        | 0.80                             | 1700  | 6500                | 250                               | 2.2                            | 40                              | 0.5           | 122                             | +0.110 |
| 1N991BUR-1                    | 180                        | 0.68                             | 2200  | 7100                | 250                               | 2.0                            | 36                              | 0.5           | 137                             | +0.110 |
| 1N992BUR-1                    | 200                        | 0.65                             | 2500  | 8000                | 250                               | 1.8                            | 32                              | 0.5           | 152                             | +0.110 |

**NOTES:**

- The JEDEC type numbers shown (B suffix) have a  $\pm 5\%$  tolerance on nominal Zener voltage. The suffix C will have  $\pm 2\%$  tolerance; and suffix D will have  $\pm 1\%$  tolerance.
- Zener voltage ( $V_Z$ ) is measured after the test current has been applied for  $20 \pm 5$  seconds. Mounting clips shall be maintained at temperature of  $25 \pm 8/-2\text{ }^{\circ}C$ .
- The Zener impedance is derived when a 60 cycle ac current having an rms value equal to 10% of the dc Zener current ( $I_{ZT}$  or  $I_{ZK}$ ) is superimposed on  $I_{ZT}$  or  $I_{ZK}$ . Zener impedance is measured at 2 points to ensure a sharp knee on the breakdown curve and to eliminate unstable units. See [MicroNote 202](#) for variation in dynamic impedance with different Zener currents.
- The values of  $I_{ZM}$  are calculated for a  $\pm 5\%$  tolerance on nominal Zener voltage. Allowance has been made for the rise in Zener voltage above  $V_{ZT}$  which results from Zener impedance and the increase in junction temperature as power dissipation approaches 400 mW. In the case of individual diodes  $I_{ZM}$  is that value of current which results in a dissipation of 400 mW at  $75^{\circ}C$  lead temperature at  $3/8$ " from body.
- The surge for  $I_{ZSM}$  is a square wave or equivalent half-sine wave pulse of 1/120 sec. duration.

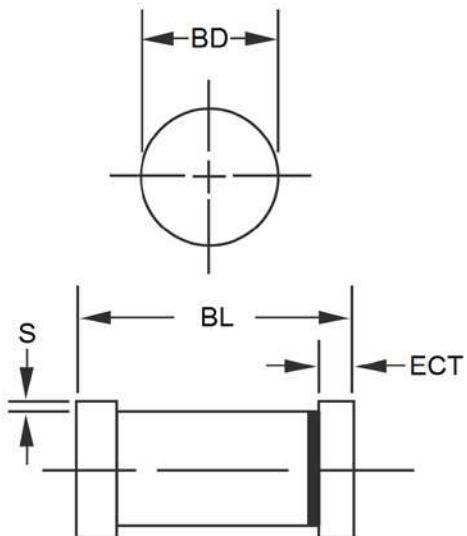
**GRAPHS**


**FIGURE 1**  
Temperature-Power Derating Curve



**FIGURE 2**  
Thermal Impedance

### PACKAGE DIMENSIONS

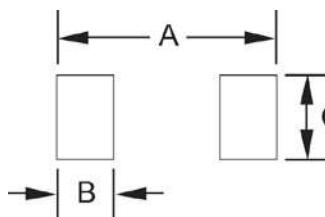


| DIM        | INCH  |       | MILLIMETERS |      |
|------------|-------|-------|-------------|------|
|            | MIN   | MAX   | MIN         | MAX  |
| <b>BD</b>  | 0.063 | 0.067 | 1.60        | 1.70 |
| <b>BL</b>  | 0.130 | 0.146 | 3.30        | 3.71 |
| <b>ECT</b> | 0.016 | 0.022 | 0.41        | 0.56 |
| <b>S</b>   | 0.001 | -     | 0.03        | -    |

#### NOTES:

1. Dimensions are in inches. Millimeters are given for general information only.
2. Dimensions are pre-solder dip.
3. Referencing to dimension S, minimum clearance of glass body to mounting surface on all orientations.
4. In accordance with ASME Y14.5M, diameters are equivalent to  $\Phi x$  symbology.

### PAD LAYOUT



|          | INCH | mm   |
|----------|------|------|
| <b>A</b> | .200 | 5.08 |
| <b>B</b> | .055 | 1.40 |
| <b>C</b> | .080 | 2.03 |