

97 VARICON 7000-RD

Tools and harnessing machines



Versatile, fully automatic harnessing machine for termination of RAST connectors in insulation displacement technology, for flexible harness configurations

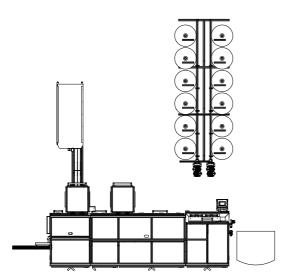
State: Active

Approvals: **(E**

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VARICON 7000-RD



Range of application

Pole number all available Pitch 2,5/5,0 mm State of delivery of connectors in chain

Processable conductor discrete conductor

Features

Application Stroke capacity Scope of functions and delivery very high volume production ca. 10500 crimp contacts/h

- Highly efficient connector loading
 2 different RAST systems loadable in
 parallel (* 1 of the 5 listed feeder modules
 included, additional ones optional)
 Detaching of connectors and cutting of
 RAST keyings
 Efficient cable loading
 12 cable barrels mountable in parallel
 4 different cables loadable in parallel
 (different types, sections, colors)
 Flexible cable processing
 1-to-n (U-type) and 1-to-1 (Z-type)
 harnesses
 Crossed cables, bridged contacts and

- narnesses
 Crossed cables, bridged contacts and varying pitches in one harness
 Multiple cable lengths in one harness (min. 200 mm, max. 2500 mm)

- Precise IDT termination
 Quality assurance
 Mechanical testing units including RAST keying and cable position tests
 - Electrical testing units, including continuity, high-voltage/short-circuit tests
 - Distruction of reject parts (individually or
- Distruction of reject parts (individually or sequentially)
 Finishing
 Cable bending unit for RAST 2.5 Power plus™ and RAST 5
 Produced harnesses hanging straight or in loop for manual unloading
 Especially short changeover times

Options

- additional loading modules

Dimensions and supply data

Dimensions (H x W x D) 2080 mm x 6940 mm x 6660 mm

Weight ca. 4000 kg Electrical supply 400 V/50 Hz, 16 A

Compressed air supply 6 bar Compressed air consumption $4-5 \text{ m}^3/\text{h}$

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Designation	Pole Number	PU (Pieces)	MDQ (Pieces)
VARICON 7000-RD	-		

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