

## Real-Time Vision I/O Card with Multifunction

# **Features**

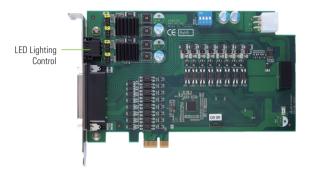
- Integrated vision I/O
  - 4 CH trigger input
  - 4 or 8 CH trigger output
  - 4 CH LED lighting control (LED trigger output channels are defined by software settings)
  - 1 CH quadrature encoder input
  - 8 CH isolated DI, 8 CH isolated DO
  - 1 CH auto measurement function
- Programmable interrupt functions
- PCI Express x1 compliant
- Flexible design for vision inspection

#### Introduction

The AX92350 integrates various I/O features for machine vision applications, including trigger input and output with microsecond-scale real-time control, an auto measurement timer, as well as LED lighting control with dimming support. It also provides an encoder input function suited for conveyor applications in factory automation. The AX92350 can fit in the PCI Express slot of any vision control system to simplify deployment and maintenance of your machine vision platform.

### **Specifications**

Isolated Digital Input		
Channels	8 CH	
Type	Sink/Source	
Input Voltage	On (Logic 1): 10 ~ 30 VDC or dry contact Off (Logic 0): 0 ~ 3 VDC	
Impedance	7.5ΚΩ	
Isolated Digital Outp	ut	
Channels	8 CH	
Output type	Sink, open collector	
Supply voltage	5-30 VDC	
Sink current	Max. 200 mA per channel	
Isolated Trigger Input	t	
Channels	4 CH	
Туре	Sink	
Input range	On (Logic 1): 3 ~ 30 VDC Off (Logic 0): 0 ~ 2 VDC	
Response Time	1us (from trigger input to trigger output)	
Input Filter	Programmable de-bounce filter	
Isolated Encoder Inp	ut	
Channels	1 CH 16-bit incremental quadrature encoder input (A/B/Z)	
Туре	Differential, single-ended	
Counter Mode	x4	
Frequency Input	Max. 1MHz	
Isolated Trigger Outp	ut	
Channels	4 or 8 CH	
Output Voltage	12 VDC	
Output Impedance	1ΚΩ	
Response Time	1us (from trigger input to trigger output)	
Configuration	Derived from 4CH trigger input or encoder input. Can set the pulse delay time and duration time Trigger output channel 4,5,6,7 can only be selected either fo trigger output or for LED lighting control	
Auto Measurement	Timer that measures response interval between trigger inpu and trigger output	
Interrupt		
Sources	Two interrupt sources from DI, trigger input, encoder Z phase and encoder check pointer	





▲ Side View

LED Lighting Control		
Channels	4 CH	
Output Voltage	24 VDC, Max. 0.5A per channel	
Output Current	Each channel can be set 100mA/250mA/350mA/500mA output by jumper, support dimming control	
Mode	Trigger mode	
External Power Supply Connector	6-pin ATX 2x3 connector for connection to 12V external power supply when LED power consumption exceeds 24V @500mA	
Connector	4CH LED lighting control via a 8 pin terminal connector	
<b>General Specifications</b>	<b>3</b>	
Bus Type	PCI Express x1	
I/O connector	D-sub 44-pin female connector	
Isolation Voltage	1000VDC	
Power requirements	50mA @ +3.3V (Max.) 220mA @ +12V (Max.) Note: Excluding the power consumption of 24V LEDs	
Dimensions	168 x 107 mm	
Board ID	Yes, 4-bit	
Operating temperature	0°C ~ +60°C (32°F ~ +140°F) with air flow	
Storage temperature	-20°C ~ +80°C (-4°F ~ +176°F)	
Operating Humidity	5 ~ 95% RH, non-condensing	
OS & Software Support	t	
OS	Windows® 7 / Windows® 10 (32/64bit)	
Software compatibility	C#, C/C++, Visual Basic	

## **Ordering Information**

AX92350 (P/N: E392350100)	Vision I/O Card
Accessories	
E981806008	44-pin DIN-rail terminal board DM44-AP12
E981806013	44-pin D-SUB cable, L=1m WHDM44/1.0-6954
E981806014	44-pin D-SUB cable, L=2m WHDM44/2.0-6954
E981806015	44-pin D-SUB cable, L=3m WHDM44/3.0-6954

<sup>\*</sup>Specifications and certifications are based on options and may vary.