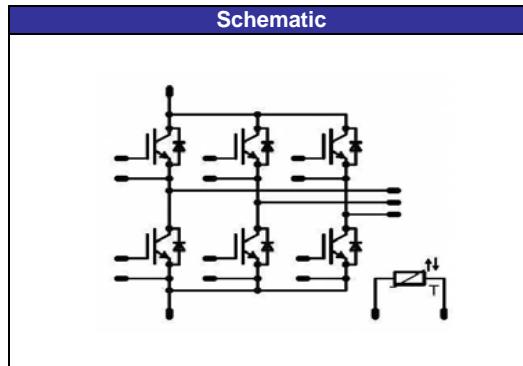


**flow90PACK 1 2nd gen**
**1200V/25A**

Features
• Trench Fieldstop IGBT4 Technology
• Supports designs with 90° mounting angle between heatsink and PCB
• Clip-in PCB mounting
• Clip or screw hetasink mounting



Target Applications
• Motor Drives



Types
• V23990-P709-F40-PM

**Maximum Ratings**
 $T_j=25^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
-----------	--------	-----------	-------	------

**Inverter IGBT**

Collector-emitter break down voltage	$V_{CE}$		1200	V
DC collector current	$I_C$	$T_j=T_{j\max}$ $T_h=80^\circ\text{C}$ $T_c=80^\circ\text{C}$	30 38	A
Repetitive peak collector current	$I_{Cpulse}$	$t_p$ limited by $T_{j\max}$	75	A
Turn off safe operating area		$V_{CE} \leq 1200\text{V}$ , $T_j \leq T_{j\max}$	75	A
Power dissipation per IGBT	$P_{tot}$	$T_j=T_{j\max}$ $T_h=80^\circ\text{C}$ $T_c=80^\circ\text{C}$	78 119	W
Gate-emitter peak voltage	$V_{GE}$		$\pm 20$	V
Short circuit ratings	$t_{SC}$ $V_{CC}$	$T_j \leq 150^\circ\text{C}$ $V_{GE}=15\text{V}$	10 800	$\mu\text{s}$ V
Maximum Junction Temperature	$T_{j\max}$		175	$^\circ\text{C}$

**Inverter FWD**

Peak Repetitive Reverse Voltage	$V_{RRM}$	$T_j=25^\circ\text{C}$	1200	V
DC forward current	$I_F$	$T_j=T_{j\max}$ $T_h=80^\circ\text{C}$ $T_c=80^\circ\text{C}$	24 31	A
Repetitive peak forward current	$I_{FRM}$	$t_p$ limited by $T_{j\max}$	50	A
Power dissipation per Diode	$P_{tot}$	$T_j=T_{j\max}$ $T_h=80^\circ\text{C}$ $T_c=80^\circ\text{C}$	52 79	W
Maximum Junction Temperature	$T_{j\max}$		175	$^\circ\text{C}$

## Maximum Ratings

$T_j=25^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit

### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{op}$		-40...+( $T_{jmax} - 25$ )	°C

### Insulation Properties

Insulation voltage	$V_{is}$	t=2s	DC voltage	4000	V
Creepage distance				min 12,7	mm
Clearance				min 12,7	mm
Comparative tracking index	CTI			>200	

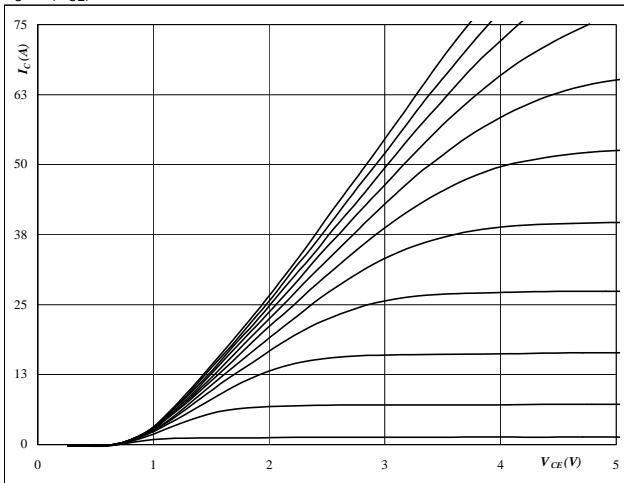
**Characteristic Values**

Parameter	Symbol	Conditions					Value			Unit
			$V_{GE}$ [V] or $V_{GS}$ [V]	$V_r$ [V] or $V_{CE}$ [V] or $V_{DS}$ [V]	$I_c$ [A] or $I_F$ [A] or $I_D$ [A]	$T_j$	Min	Typ	Max	
<b>Inverter IGBT</b>										
Gate emitter threshold voltage	$V_{GE(th)}$	$V_{CE}=V_{GE}$			0,0085	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$	5	5,8	6,5	V
Collector-emitter saturation voltage	$V_{CE(sat)}$		15		25	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$	1,3	2,01 2,25	2,3	V
Collector-emitter cut-off current incl. Diode	$I_{CES}$		0	1200		$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$			0,002	mA
Gate-emitter leakage current	$I_{GES}$		20	0		$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$			120	nA
Integrated Gate resistor	$R_{gint}$							none		$\Omega$
Turn-on delay time	$t_{d(on)}$	$R_{goff}=32\ \Omega$ $R_{gon}=32\ \Omega$	$\pm 15$	600	25	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		138 139		ns
Rise time	$t_r$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		31 33		
Turn-off delay time	$t_{d(off)}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		247 320		
Fall time	$t_f$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		72 136		
Turn-on energy loss per pulse	$E_{on}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		1,98 2,88		mWs
Turn-off energy loss per pulse	$E_{off}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		1,44 2,46		
Input capacitance	$C_{ies}$	$f=1\text{MHz}$	$0$	25		$T_j=25^\circ\text{C}$		1430		pF
Output capacitance	$C_{oss}$							115		
Reverse transfer capacitance	$C_{rss}$							85		
Gate charge	$Q_{Gate}$		$\pm 15$	960	25	$T_j=25^\circ\text{C}$		152		nC
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal grease thickness≤50um $\lambda = 1\text{ W/mK}$						1,21		K/W
<b>Inverter FWD</b>										
Diode forward voltage	$V_F$				25	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$	1	1,83 1,77	2,3	V
Peak reverse recovery current	$I_{RRM}$	$R_{gon}=32\ \Omega$	$\pm 15$	600	25	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		21 26		A
Reverse recovery time	$t_{rr}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		278 454		ns
Reverse recovered charge	$Q_{rr}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		2,31 4,45		$\mu\text{C}$
Peak rate of fall of recovery current	$di(rec)max/dt$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		179 96		$\text{A}/\mu\text{s}$
Reverse recovered energy	$E_{rec}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		0,84 1,69		mWs
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal grease thickness≤50um $\lambda = 1\text{ W/mK}$						1,83		K/W
<b>Thermistor</b>										
Rated resistance	$R$					$T_j=25^\circ\text{C}$		22000		$\Omega$
Deviation of R100	$\Delta R/R$	$R_{100}=1486\ \Omega$				$T_c=100^\circ\text{C}$	-5		5	%
Power dissipation	$P$					$T_c=100^\circ\text{C}$		200		mW
Power dissipation constant						$T_j=25^\circ\text{C}$		2		$\text{mW}/\text{K}$
B-value	$B_{(25/50)}$	Tol. ±3%				$T_j=25^\circ\text{C}$		3950		K
B-value	$B_{(25/100)}$	Tol. ±3%				$T_j=25^\circ\text{C}$		3996		K
Vincotech NTC Reference						$T_j=25^\circ\text{C}$			B	

## Output Inverter

**Figure 1****Typical output characteristics**

$$I_C = f(V_{CE})$$

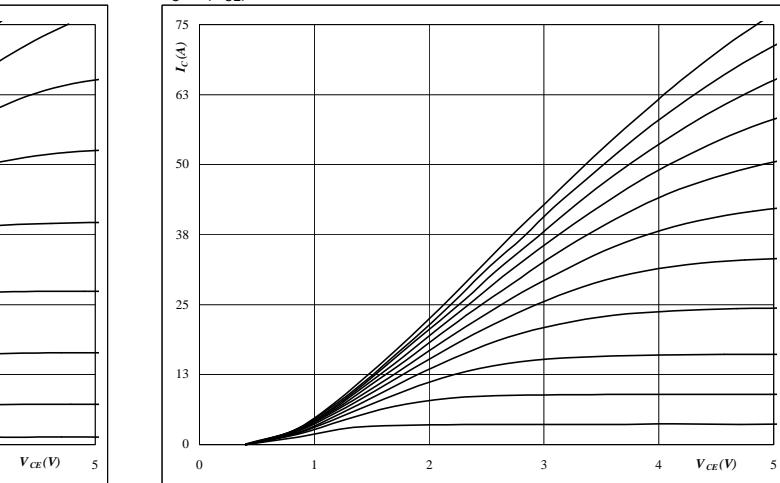
**At**

$$t_p = 250 \mu\text{s}$$

$$T_j = 25^\circ\text{C}$$

 $V_{GE}$  from 7 V to 17 V in steps of 1 V
**Figure 2****Typical output characteristics**

$$I_C = f(V_{CE})$$

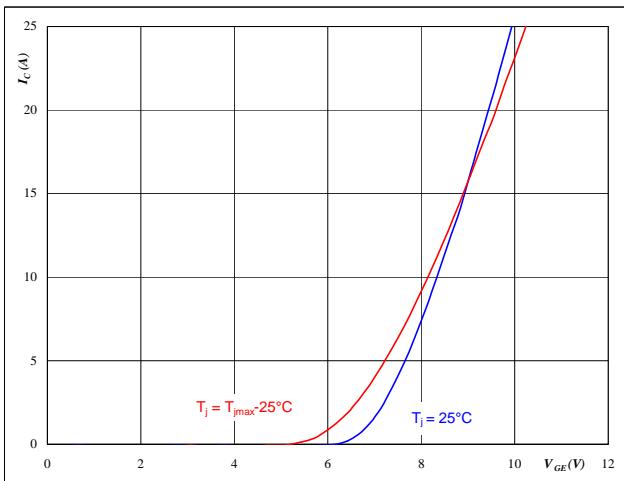
**At**

$$t_p = 250 \mu\text{s}$$

$$T_j = 150^\circ\text{C}$$

 $V_{GE}$  from 7 V to 17 V in steps of 1 V
**Figure 3****Typical transfer characteristics**

$$I_C = f(V_{GE})$$

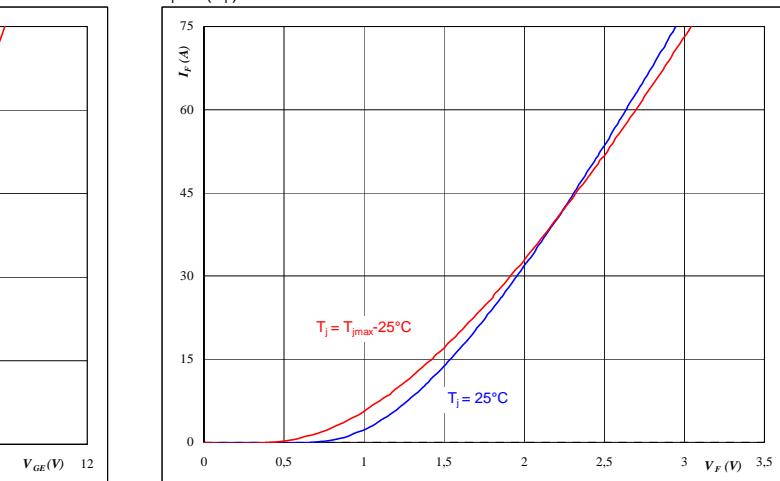
**At**

$$t_p = 250 \mu\text{s}$$

$$V_{CE} = 10 \text{ V}$$

**Figure 4****Typical diode forward current as a function of forward voltage**

$$I_F = f(V_F)$$

**At**

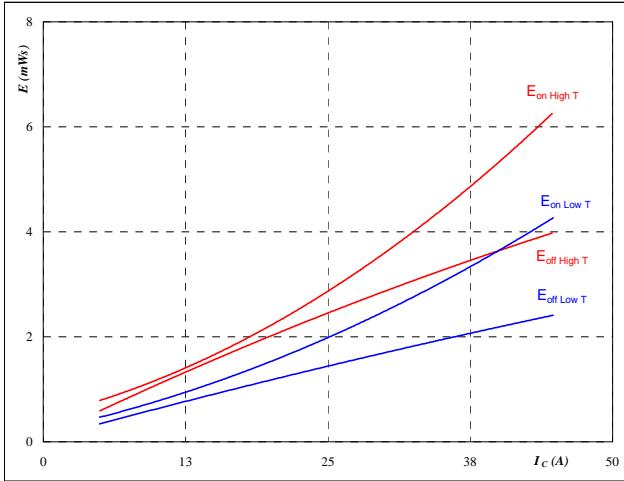
$$t_p = 250 \mu\text{s}$$

## Output Inverter

**Figure 5**

**Typical switching energy losses  
as a function of collector current**

$$E = f(I_C)$$



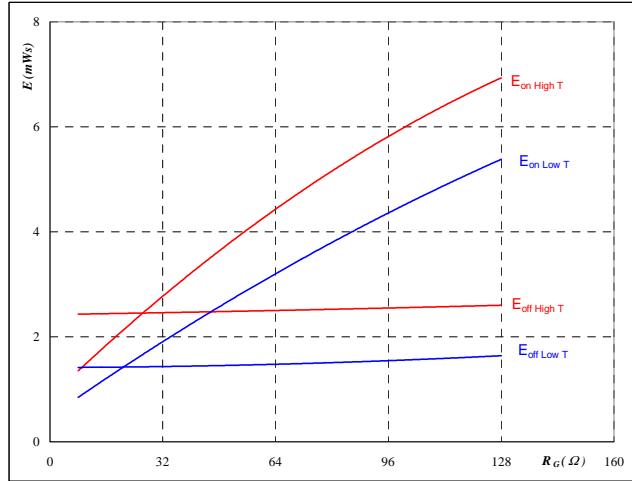
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 32 \quad \Omega \\ R_{goff} &= 32 \quad \Omega \end{aligned}$$

**Output inverter IGBT**
**Figure 6**

**Typical switching energy losses  
as a function of gate resistor**

$$E = f(R_G)$$



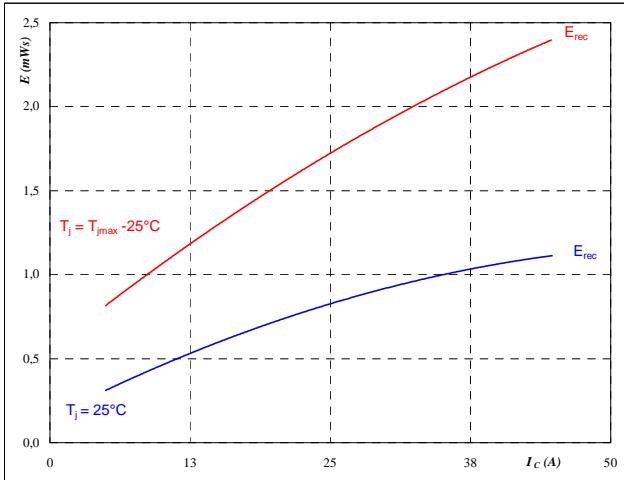
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_C &= 25 \quad \text{A} \end{aligned}$$

**Figure 7**
**Output inverter FWD**

**Typical reverse recovery energy loss  
as a function of collector current**

$$E_{rec} = f(I_C)$$



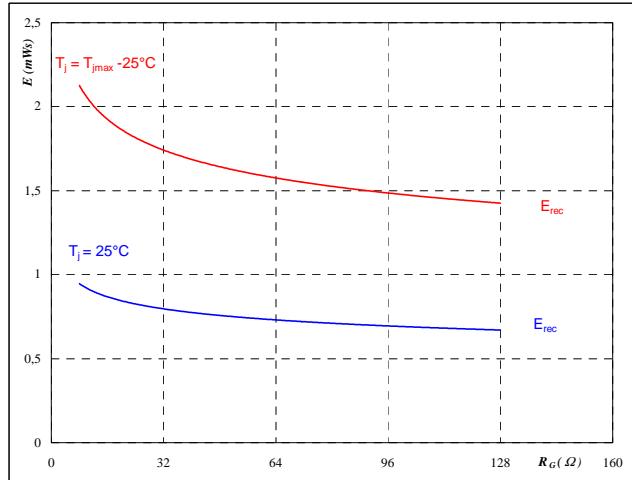
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 32 \quad \Omega \end{aligned}$$

**Figure 8**
**Output inverter FWD**

**Typical reverse recovery energy loss  
as a function of gate resistor**

$$E_{rec} = f(R_G)$$



With an inductive load at

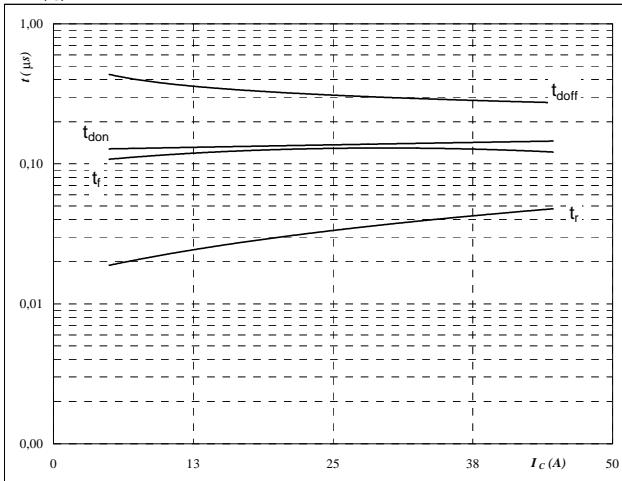
$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_C &= 25 \quad \text{A} \end{aligned}$$

## Output Inverter

**Figure 9**

**Typical switching times as a function of collector current**

$$t = f(I_C)$$



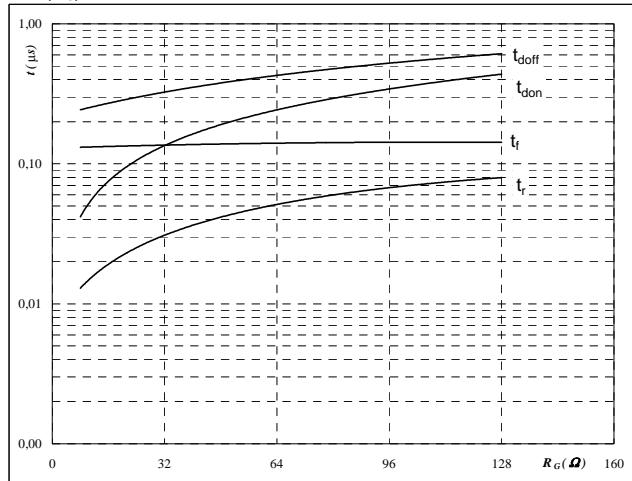
With an inductive load at

$$\begin{aligned} T_j &= 150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 32 \quad \Omega \\ R_{goff} &= 32 \quad \Omega \end{aligned}$$

**Output inverter IGBT**
**Figure 10**

**Typical switching times as a function of gate resistor**

$$t = f(R_G)$$



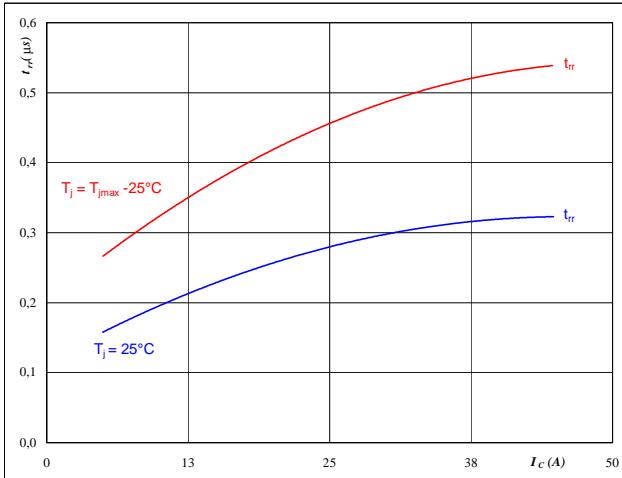
With an inductive load at

$$\begin{aligned} T_j &= 150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_C &= 25 \quad \text{A} \end{aligned}$$

**Figure 11**
**Output inverter FWD**

**Typical reverse recovery time as a function of collector current**

$$t_{rr} = f(I_C)$$



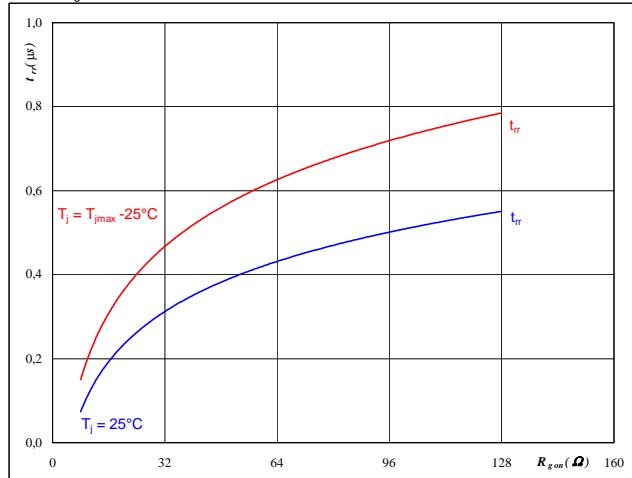
At

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 32 \quad \Omega \end{aligned}$$

**Figure 12**
**Output inverter FWD**

**Typical reverse recovery time as a function of IGBT turn on gate resistor**

$$t_{rr} = f(R_{gon})$$



At

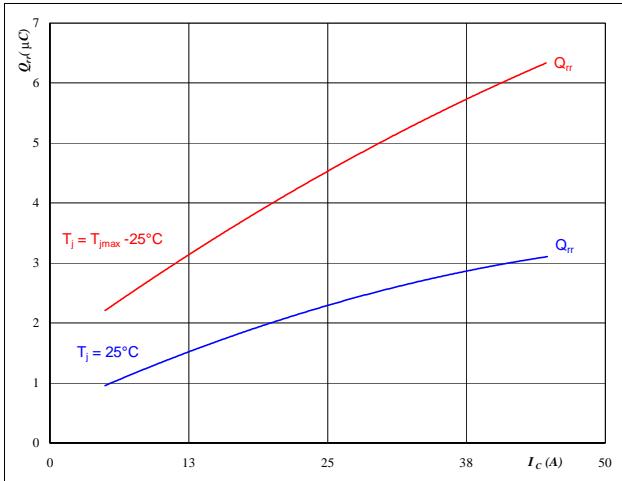
$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_R &= 600 \quad \text{V} \\ I_F &= 25 \quad \text{A} \\ V_{GE} &= \pm 15 \quad \text{V} \end{aligned}$$

## Output Inverter

**Figure 13**

Typical reverse recovery charge as a function of collector current

$$Q_{rr} = f(I_c)$$

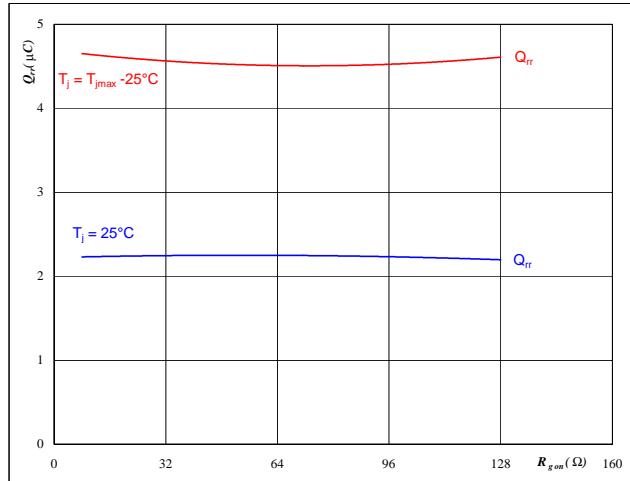
**At**

$T_j = 25/150 \quad ^\circ\text{C}$   
 $V_{CE} = 600 \quad \text{V}$   
 $V_{GE} = \pm 15 \quad \text{V}$   
 $R_{gon} = 32 \quad \Omega$

**Output inverter FWD**
**Figure 14**

Typical reverse recovery charge as a function of IGBT turn on gate resistor

$$Q_{rr} = f(R_{gon})$$

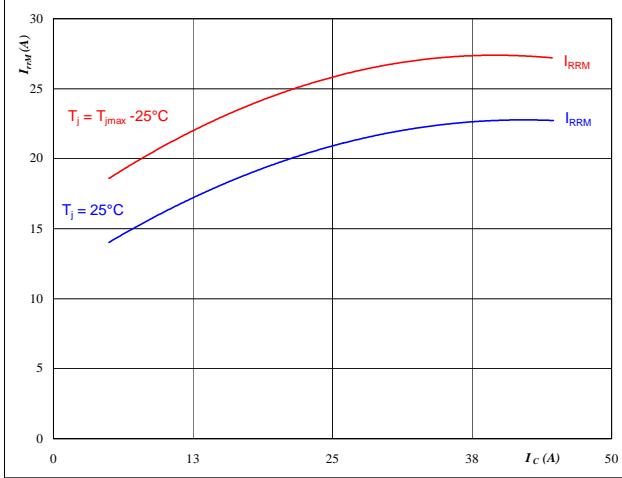
**At**

$T_j = 25/150 \quad ^\circ\text{C}$   
 $V_R = 600 \quad \text{V}$   
 $I_F = 25 \quad \text{A}$   
 $V_{GE} = \pm 15 \quad \text{V}$

**Figure 15**
**Output inverter FWD**

Typical reverse recovery current as a function of collector current

$$I_{RRM} = f(I_c)$$

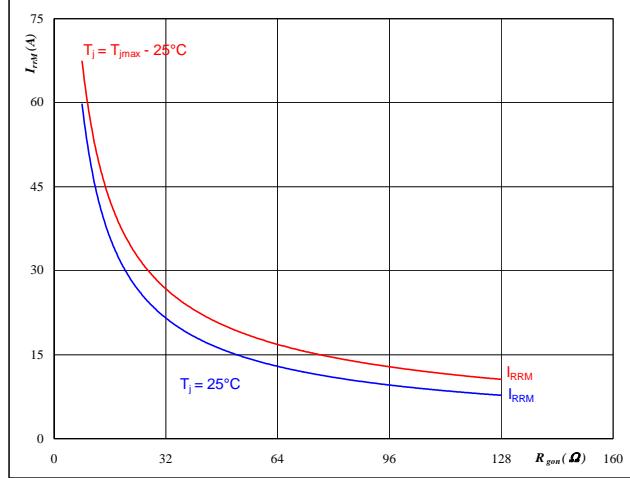
**At**

$T_j = 25/150 \quad ^\circ\text{C}$   
 $V_{CE} = 600 \quad \text{V}$   
 $V_{GE} = \pm 15 \quad \text{V}$   
 $R_{gon} = 32 \quad \Omega$

**Figure 16**
**Output inverter FWD**

Typical reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RRM} = f(R_{gon})$$

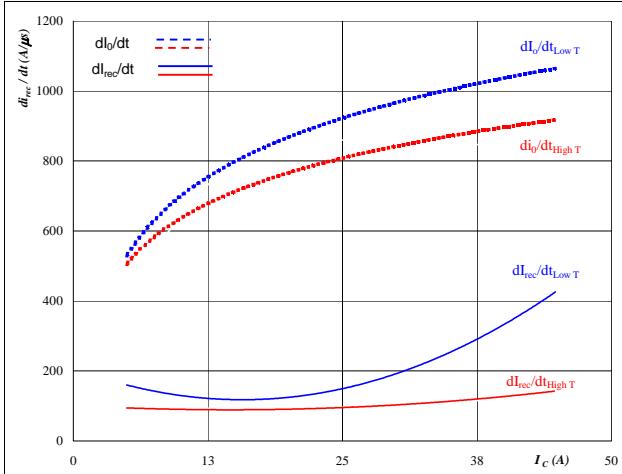
**At**

$T_j = 25/150 \quad ^\circ\text{C}$   
 $V_R = 600 \quad \text{V}$   
 $I_F = 25 \quad \text{A}$   
 $V_{GE} = \pm 15 \quad \text{V}$

## Output Inverter

**Figure 17**

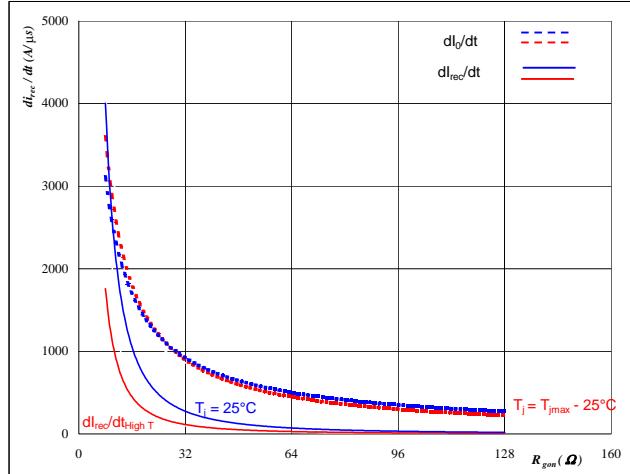
Typical rate of fall of forward  
and reverse recovery current as a  
function of collector current  
 $dI_0/dt, dI_{rec}/dt = f(I_C)$


**At**

$T_j = 25/150 \text{ } ^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 32 \Omega$

**Output inverter FWD**
**Figure 18**

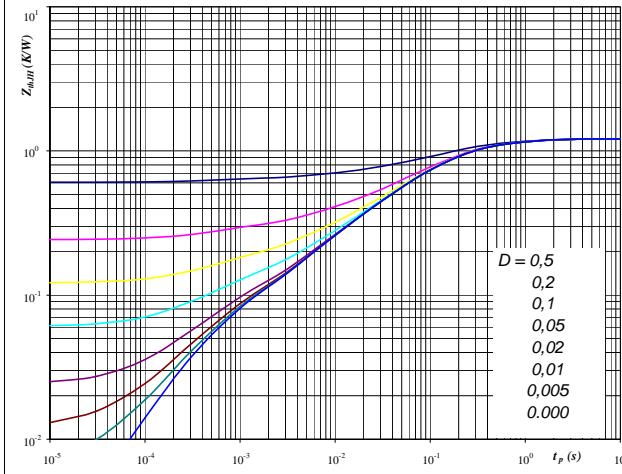
Typical rate of fall of forward  
and reverse recovery current as a  
function of IGBT turn on gate resistor  
 $dI_0/dt, dI_{rec}/dt = f(R_{gon})$


**At**

$T_j = 25/150 \text{ } ^\circ\text{C}$   
 $V_R = 600 \text{ V}$   
 $I_F = 25 \text{ A}$   
 $V_{GE} = \pm 15 \text{ V}$

**Figure 19**

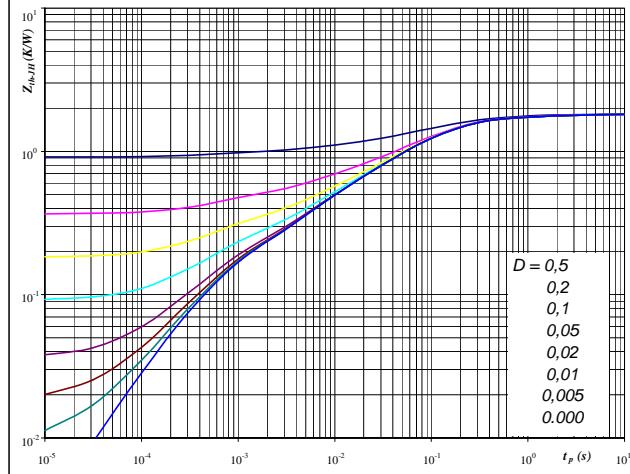
IGBT transient thermal impedance  
as a function of pulse width  
 $Z_{thJH} = f(t_p)$


**At**

$D = t_p / T$   
 $R_{thJH} = 1,21 \text{ K/W}$

**Output inverter IGBT**
**Figure 20**

FWD transient thermal impedance  
as a function of pulse width  
 $Z_{thJH} = f(t_p)$


**At**

$D = t_p / T$   
 $R_{thJH} = 1,83 \text{ K/W}$

### IGBT thermal model values

Thermal grease		Phase change interface	
R (C/W)	Tau (s)	R (C/W)	Tau (s)
0,17	9,7E-01	0,13	7,9E-01
0,57	1,6E-01	0,46	1,3E-01
0,29	4,0E-02	0,24	3,2E-02
0,12	6,6E-03	0,10	5,3E-03
0,06	5,0E-04	0,05	4,0E-04

### FWD thermal model values

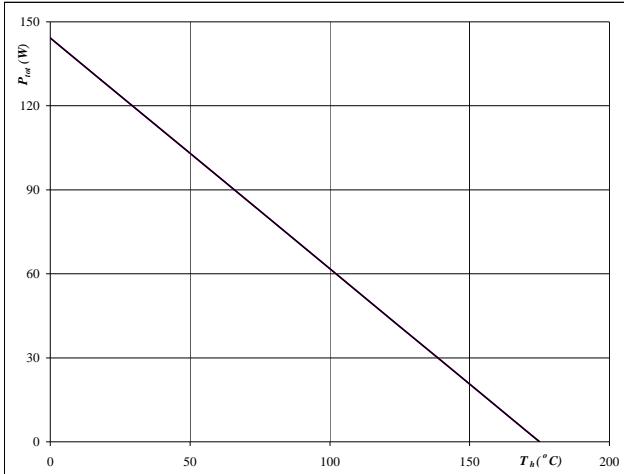
Thermal grease		Phase change interface	
R (C/W)	Tau (s)	R (C/W)	Tau (s)
0,04	9,4E+00	0,03	7,6E+00
0,14	1,1E+00	0,12	8,8E-01
0,74	1,5E-01	0,60	1,2E-01
0,50	4,3E-02	0,41	3,4E-02
0,26	6,8E-03	0,21	5,6E-03
0,14	5,6E-04	0,11	4,6E-04

## Output Inverter

**Figure 21**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_h)$$

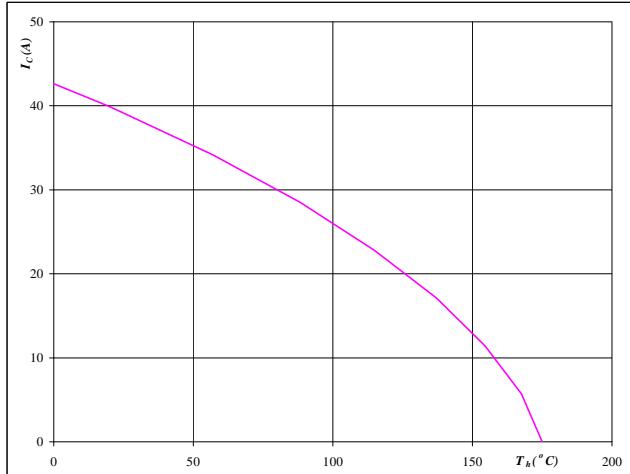
**At**

$$T_j = 175 \quad ^\circ\text{C}$$

**Output inverter IGBT****Figure 22**

**Collector current as a function of heatsink temperature**

$$I_C = f(T_h)$$

**At**

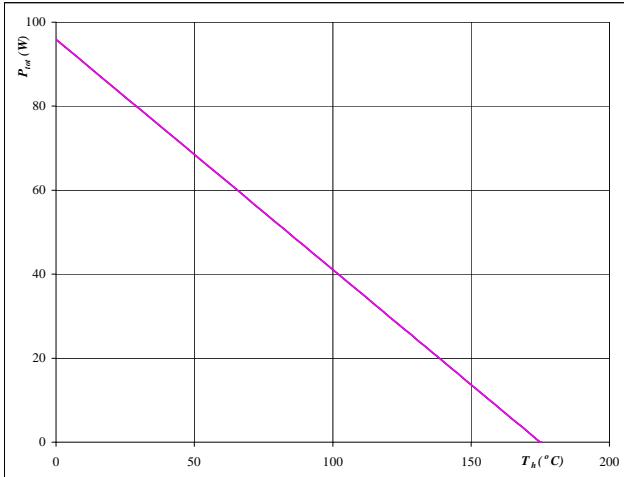
$$T_j = 175 \quad ^\circ\text{C}$$

$$V_{GE} = 15 \quad \text{V}$$

**Figure 23****Output inverter FWD**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_h)$$

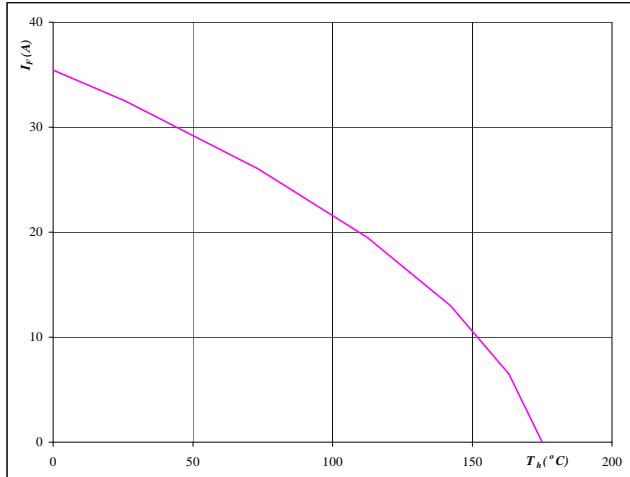
**At**

$$T_j = 175 \quad ^\circ\text{C}$$

**Figure 24****Output inverter FWD**

**Forward current as a function of heatsink temperature**

$$I_F = f(T_h)$$

**At**

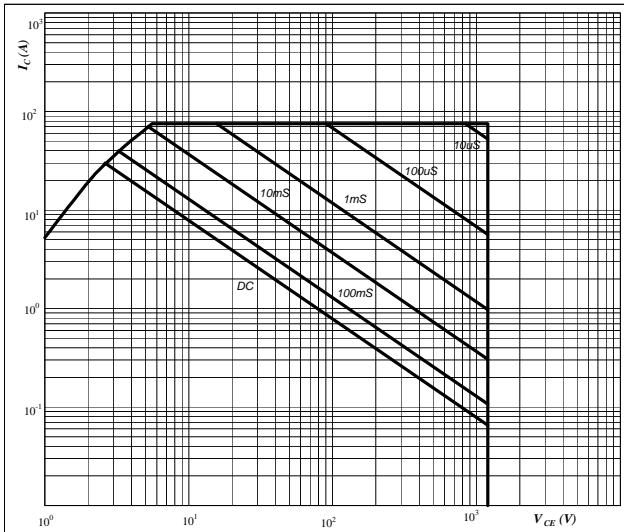
$$T_j = 175 \quad ^\circ\text{C}$$

## Output Inverter

**Figure 25**

**Safe operating area as a function of collector-emitter voltage**

$$I_C = f(V_{CE})$$


**At**

D = single pulse

T<sub>h</sub> = 80 °C

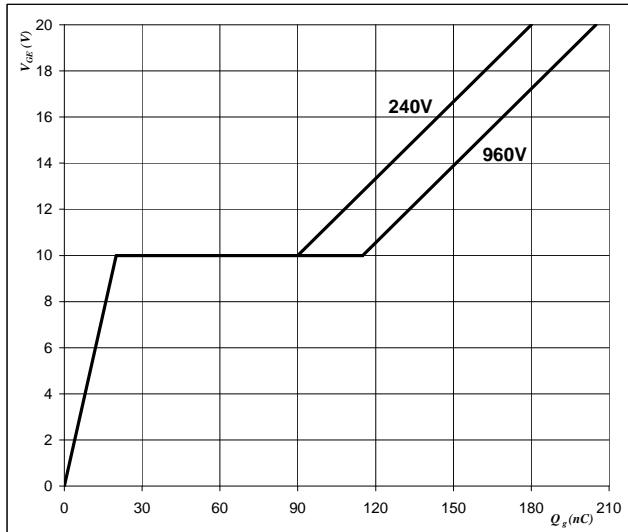
V<sub>GE</sub> = ±15 V

T<sub>j</sub> = T<sub>jmax</sub> °C

**Output inverter IGBT**
**Figure 26**

**Gate voltage vs Gate charge**

$$V_{GE} = f(Q_{GE})$$

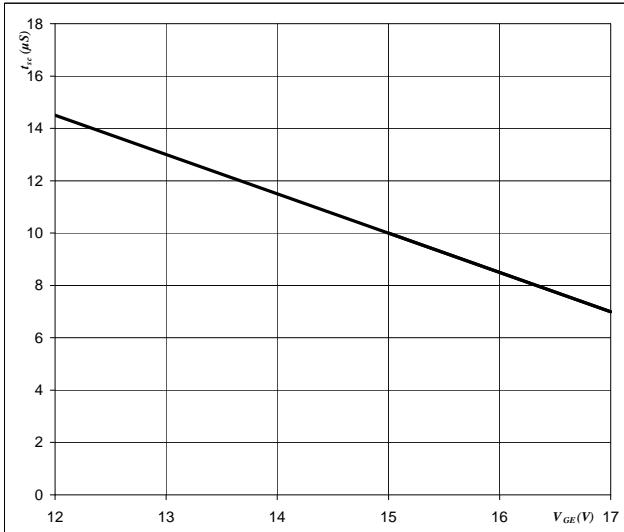

**At**

I<sub>C</sub> = 25 A

**Figure 27**
**Output inverter IGBT**

**Short circuit withstand time as a function of gate-emitter voltage**

$$t_{sc} = f(V_{GE})$$


**At**

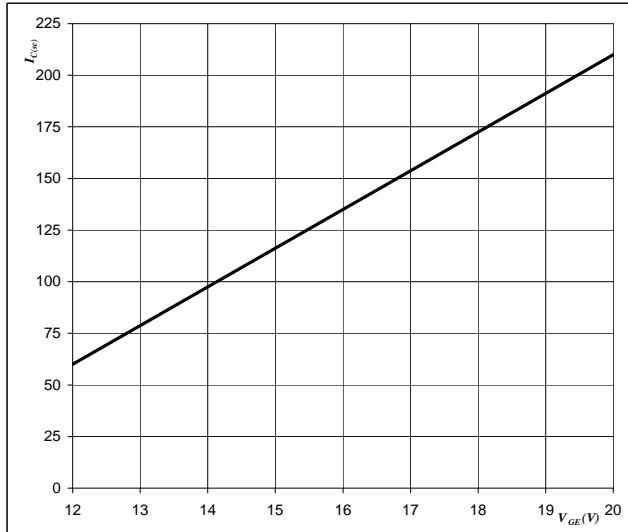
V<sub>CE</sub> = 1200 V

T<sub>j</sub> ≤ 175 °C

**Figure 28**
**Output inverter IGBT**

**Typical short circuit collector current as a function of gate-emitter voltage**

$$I_{C(e)} = f(V_{GE})$$


**At**

V<sub>CE</sub> ≤ 1200 V

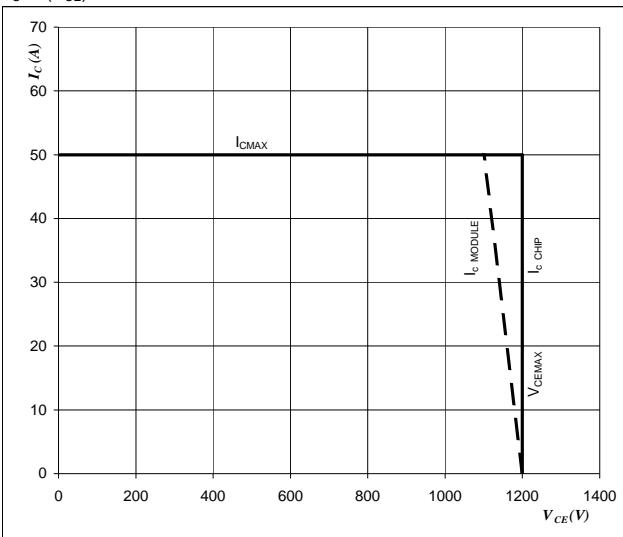
T<sub>j</sub> = 175 °C

**Figure 29**

IGBT

**Reverse bias safe operating area**

$$I_C = f(V_{CE})$$

**At**

$$T_j = T_{j\max} - 25 \quad ^\circ\text{C}$$

$$U_{ccminus} = U_{ccplus}$$

Switching mode : 3phase SPWM

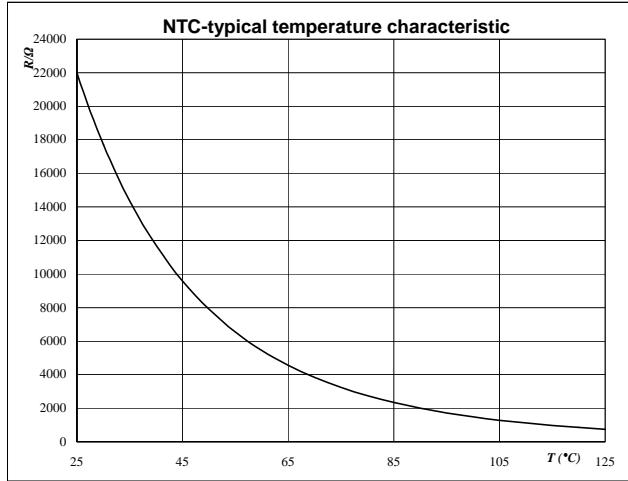
## Thermistor

**Figure 1**

**Typical NTC characteristic  
as a function of temperature**

$$R_T = f(T)$$

Thermistor

**Figure 2**

**Typical NTC resistance values**

Thermistor

$$R(T) = R_{25} \cdot e^{\left( B_{25/100} \left( \frac{1}{T} - \frac{1}{T_{25}} \right) \right)} \quad [\Omega]$$

## Switching Definitions Output Inverter

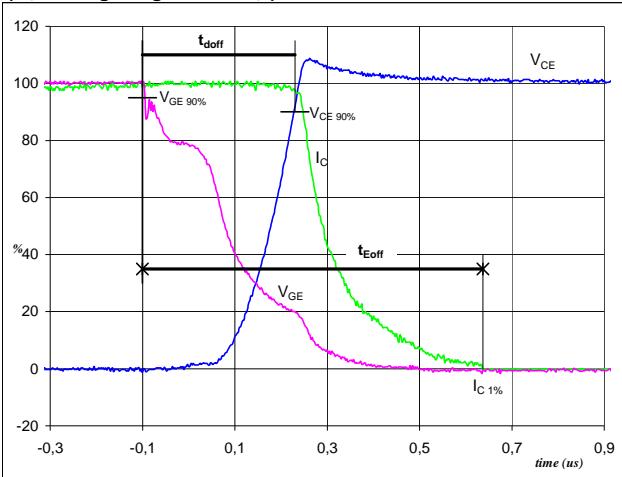
**General conditions**

$T_j$	=	150 °C
$R_{gon}$	=	32 Ω
$R_{goff}$	=	32 Ω

**Figure 1**

Output inverter IGBT

Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$   
 $(t_{Eoff} = \text{integrating time for } E_{off})$

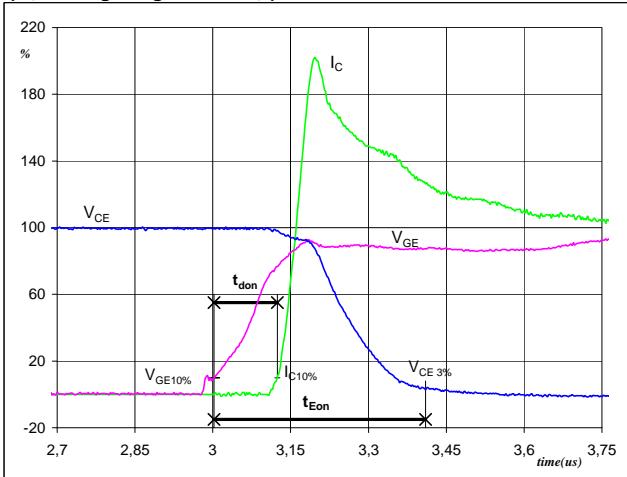


$V_{GE}(0\%) = -15$  V  
 $V_{GE}(100\%) = 15$  V  
 $V_C(100\%) = 600$  V  
 $I_C(100\%) = 25$  A  
 $t_{doff} = 0,32$  μs  
 $t_{Eoff} = 0,74$  μs

**Figure 2**

Output inverter IGBT

Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$   
 $(t_{Eon} = \text{integrating time for } E_{on})$

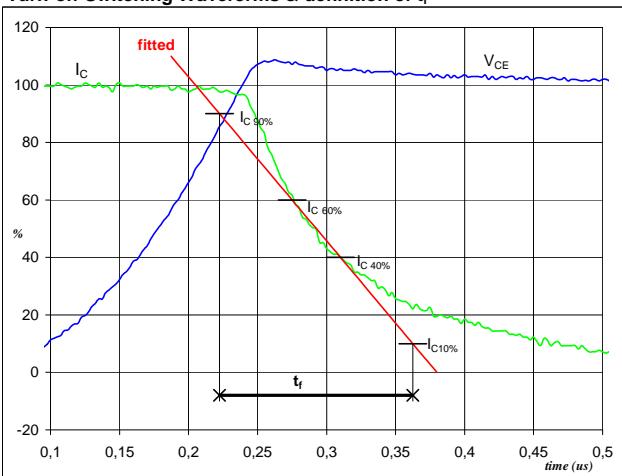


$V_{GE}(0\%) = -15$  V  
 $V_{GE}(100\%) = 15$  V  
 $V_C(100\%) = 600$  V  
 $I_C(100\%) = 25$  A  
 $t_{don} = 0,14$  μs  
 $t_{Eon} = 0,41$  μs

**Figure 3**

Output inverter IGBT

Turn-off Switching Waveforms & definition of  $t_f$

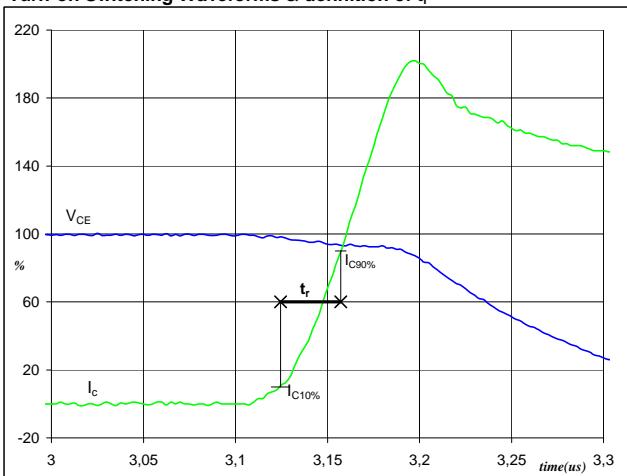


$V_C(100\%) = 600$  V  
 $I_C(100\%) = 25$  A  
 $t_f = 0,14$  μs

**Figure 4**

Output inverter IGBT

Turn-on Switching Waveforms & definition of  $t_r$

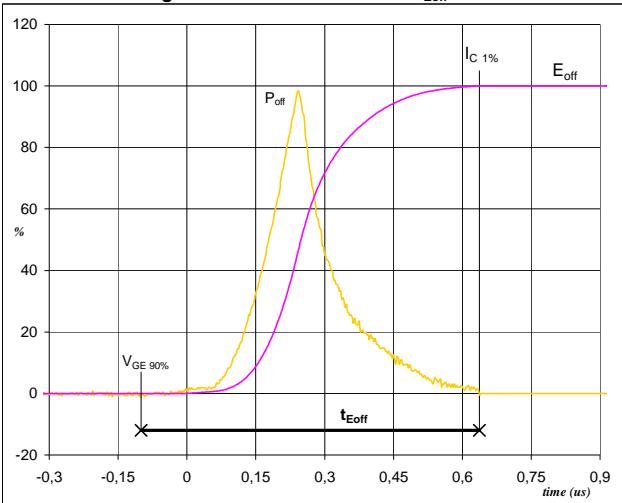


$V_C(100\%) = 600$  V  
 $I_C(100\%) = 25$  A  
 $t_r = 0,03$  μs

## Switching Definitions Output Inverter

**Figure 5**

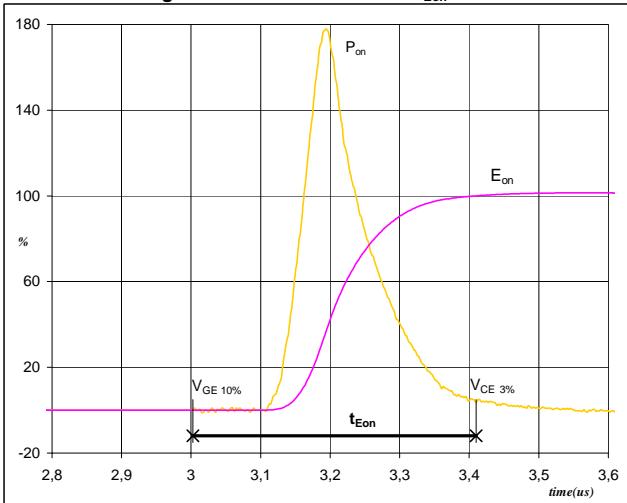
Output inverter IGBT

Turn-off Switching Waveforms & definition of  $t_{Eoff}$ 

$P_{off}$  (100%) = 15,07 kW  
 $E_{off}$  (100%) = 2,46 mJ  
 $t_{Eoff}$  = 0,74  $\mu$ s

**Figure 6**

Output inverter IGBT

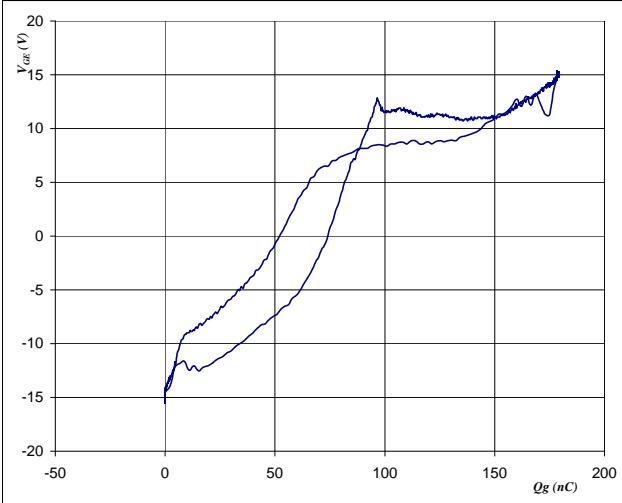
Turn-on Switching Waveforms & definition of  $t_{Eon}$ 

$P_{on}$  (100%) = 15,07 kW  
 $E_{on}$  (100%) = 2,88 mJ  
 $t_{Eon}$  = 0,41  $\mu$ s

**Figure 7**

Output inverter FWD

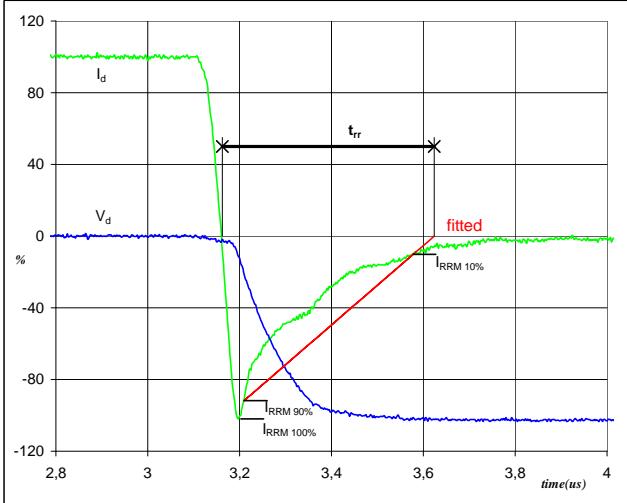
Gate voltage vs Gate charge (measured)



$V_{GEoff}$  = -15 V  
 $V_{GEon}$  = 15 V  
 $V_C$  (100%) = 600 V  
 $I_C$  (100%) = 25 A  
 $Q_g$  = 179,27 nC

**Figure 8**

Output inverter IGBT

Turn-off Switching Waveforms & definition of  $t_{rr}$ 

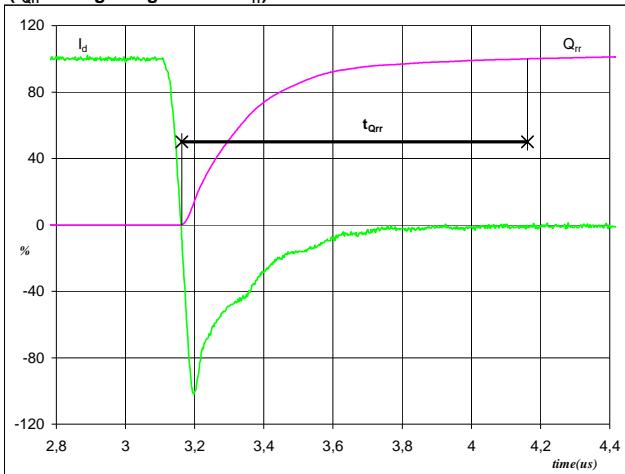
$V_d$  (100%) = 600 V  
 $I_d$  (100%) = 25 A  
 $I_{RRM}$  (100%) = -26 A  
 $t_{rr}$  = 0,45  $\mu$ s

## Switching Definitions Output Inverter

**Figure 9**

Output inverter FWD

**Turn-on Switching Waveforms & definition of  $t_{Qrr}$**   
 $(t_{Qrr} = \text{integrating time for } Q_{rr})$

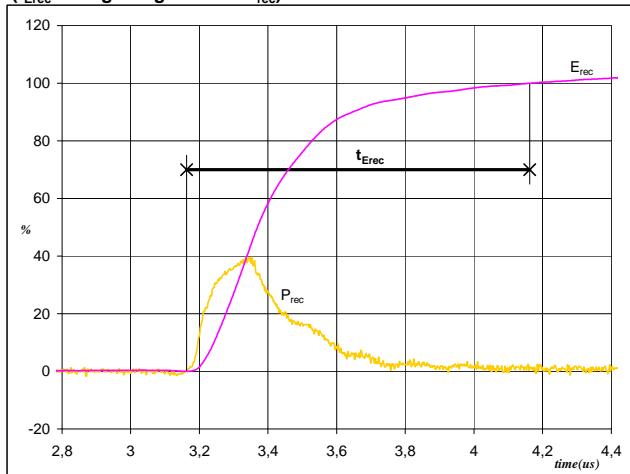


$I_d(100\%) = 25 \text{ A}$   
 $Q_{rr}(100\%) = 4,45 \mu\text{C}$   
 $t_{Qrr} = 1,00 \mu\text{s}$

**Figure 10**

Output inverter FWD

**Turn-on Switching Waveforms & definition of  $t_{Erec}$**   
 $(t_{Erec} = \text{integrating time for } E_{rec})$



$P_{rec}(100\%) = 15,07 \text{ kW}$   
 $E_{rec}(100\%) = 1,69 \text{ mJ}$   
 $t_{Erec} = 1,00 \mu\text{s}$

## Ordering Code and Marking - Outline - Pinout

### Ordering Code & Marking

Version	Ordering Code	in DataMatrix as	in packaging barcode as
without thermal paste 12mm housing	V23990-P709-F40-PM	P709F40	P709F40

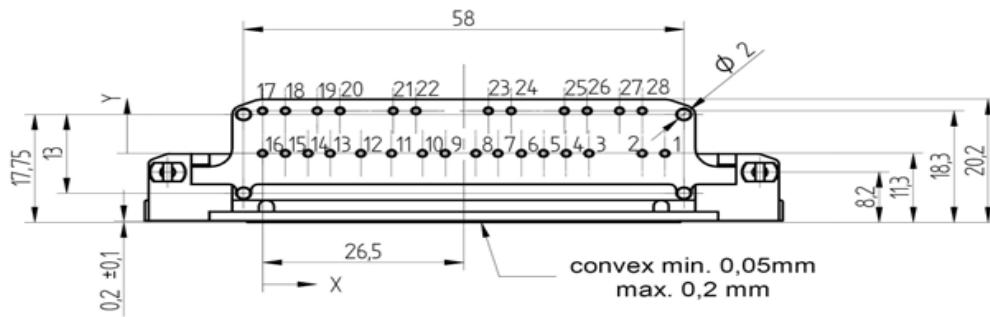
### Outline

Pin Table

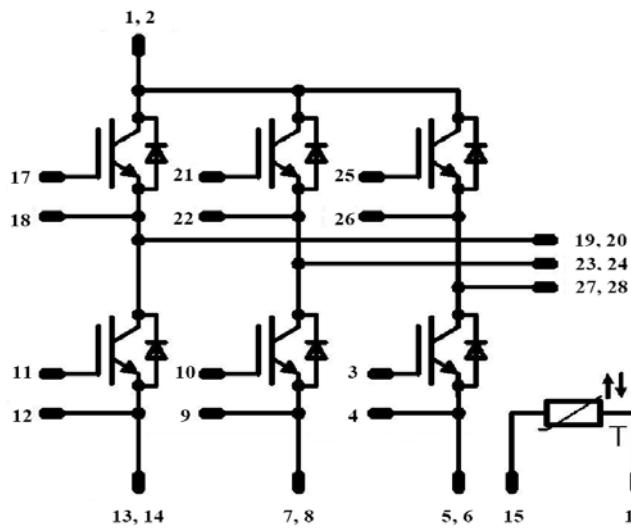
Pin	X	Y
1	53	0
2	50	0
3	43	0
4	40	0
5	37	0
6	34,1	0
7	31	0
8	28,1	0
9	24,05	0
10	21,05	0
11	17	0
12	12,95	0
13	8,9	0
14	6	0
15	3	0
16	0	0
17	0	7
18	3	7
19	7,2	7
20	10,2	7
21	17,2	7
22	20,2	7
23	29,75	7
24	32,75	7
25	39,75	7
26	42,75	7

Pin Table

Pin	X	Y
27	47	7
28	50	7



### Pinout



**PRODUCT STATUS DEFINITIONS**

Datasheet Status	Product Status	Definition
Target	Formative or In Design	This datasheet contains the design specifications for product development. Specifications may change in any manner without notice. The data contained is exclusively intended for technically trained staff.
Preliminary	First Production	This datasheet contains preliminary data, and supplementary data may be published at a later date. Vincotech reserves the right to make changes at any time without notice in order to improve design. The data contained is exclusively intended for technically trained staff.
Final	Full Production	This datasheet contains final specifications. Vincotech reserves the right to make changes at any time without notice in order to improve design. The data contained is exclusively intended for technically trained staff.

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.