1. Descriptions

The KV3528O60A1I-H is a small and thin form plastic leaded chip carrier(PLCC) 2-pin package with AllnGaP Orange LED.

2. Features

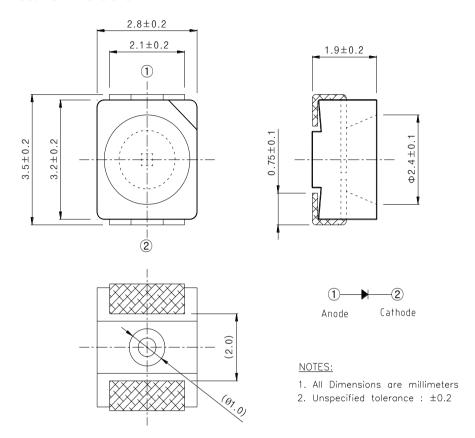
- ◆ Small Footprint Surface Mount Package (3.5 L × 2.8 W × 1.9 H [mm])
- ◆ Typical Forward Voltage(V_F): 2.0 V @ Forward Current(I_F)=20mA
- ◆ Operation Temperature from -40 °C to +100 °C
- ◆ Soldering methods : IR reflow soldering
- ◆ Taping: 8mm conductive black carrier tape & antistatic clear cover tape

3. Applications

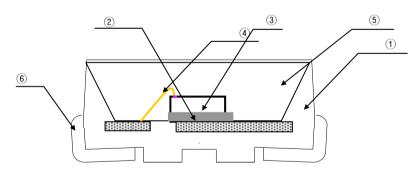
- Interior lighting
- ◆ General lighting
- Indoor and out door displays
- ◆ Architectural / Decorative lighting

4. Outline Dimensions and Material Descriptions

Outline Dimensions



Material Descriptions



No.	ITEM	Material
1	Frame Resin	Polyamide
2	Paste	Ag Epoxy
3	LED Chip	AllnGaP
4	Wire	Au
(5)	Encapsulant	Clear Silicone
6	Electrode	Cu alloy

5. Absolute Maximums

ltem	Symbol	Min.	Max.	Unit	Conditions
Forward Current	I _F	-	30	mA	
Peak Forward Current ^{*1}	I _{FP}	-	60	mA	
Power Dissipation	P_{D}	-	75	mW	
Reverse Voltage	V_R	9	-	V	
Operating Temperature	T _{OP}	-40	100	$^{\circ}$	
Storage Temperature	Ts	-40	100	°C	
Soldering Temperature* 2	T _{sol}	-	260	°C	

^{*1.} IFP was measured at Tw \leq 1 msec of pulse width and D \leq 1/10 of duty ratio.

6. Electro-Optical Characteristics (T_A = 25 °C)

ltem	Symbol	Min.	Тур.	Max.	Unit	Conditions
Forward voltage*3	V _F	1.7	2.0	2.5	V	I _F =20mA
Reverse current	I _R	-	-	2	μΑ	V _R =5V
Luminous intensity* 1,3	I _V	0.7	1.1	1.8	cd	I _F =20mA
Dominant wavelength	W _D	599	605	611	nm	I _F =20mA
Half angle*2	2 Θ _{1/2}	-	120	-	deg	I _F =20mA

^{*1.} The luminous intensity I_V was measured at the peak of the spatial pattern which may not be aligned with the mechanical axis of the LED package.

- V_F : \pm 0.1 V, I_V : \pm 10%, Ra : \pm 3, X,Y : \pm 0.01



^{*2.} Soldering time: 5 Sec

^{*2.} $2\Theta_{1/2}$ is the off-axis where the luminous intensity is 1/2 of the peak intensity.

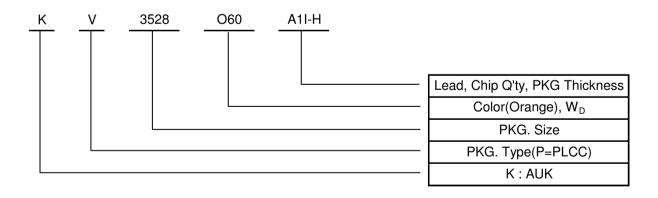
^{*3.} Measuring Tolerance

7. Ranks

 $ightharpoonup V_{F,} I_{V}, W_{D} @ I_{F} = 20 \text{ mA}$

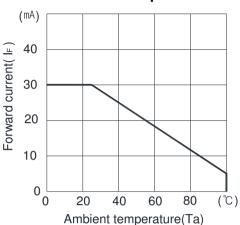
Forward Voltage [V]	Luminuous Intensity [cd]	Wavelength [nm]	
1 : 1.7 ~ 2.1	O : 0.7 ~ 0.9	a : 599 ~ 602	
2 : 2.1 ~ 2.5	P : 0.9 ~ 1.1	b : 602 ~ 604	
	Q : 1.1 ~ 1.3	c : 604 ~ 606	
	R : 1.3 ~ 1.5	d : 606 ~ 608	
	S : 1.5 ~ 1.8	e : 608 ~ 611	

8. Part Numbering

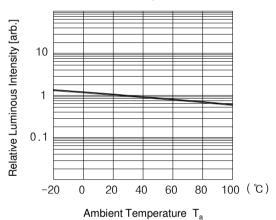


9. Characteristic Graphs

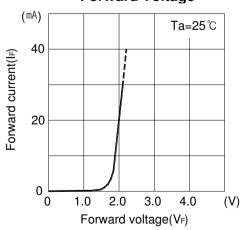
Forward Current Vs Ambient Temperature



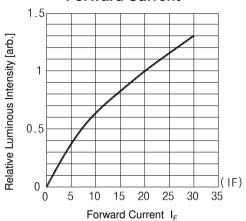
Relative luminous Intensity vs. Ambient Temperature



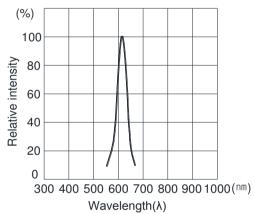
Forward Current vs. Forward Voltage



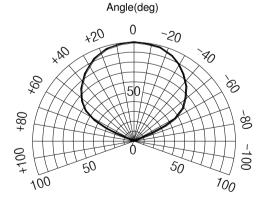
Relative Luminous Intensity vs. Forward Current



Relative Intensity vs. Wavelength



Radiant Pattern



Relative Intensity(%)